

Darkhorse Crankworks 2024.1 Retail pricing

Man O-War 34T Patented Motor Sprocket	\$524.99
*07-16 Twin Cam Adapter	\$14.95

Man O-War Signature Series Crankshafts

Built to Order – Balanced & Blueprinted, Pro-plugged & welded

Year Fitment	Stroke	Retail
NEW 17-pres M8 Crankshaft(MOW)	4.5 / 4.625	\$2095.95
17-pres M8 Crankshaft (CARILLO)	4.5 / 4.625	\$2299.95
07-16 TCA Crankshaft	4 / 4.375 / 4.625	\$1649.95
07-16 TCB Crankshaft	4 / 4.375 / 4.625	\$1799.95
99-06 TCA Crankshaft	4 / 4.375 / 4.625	\$1699.95
99-06 TCB Crankshaft	4 / 4.375 / 4.625	\$1849.95
99-16 120R Crankshaft w/Carrillo (A)	4.625 only	\$2299.95

All M8 & Twin Cam Man O-War cranks utilize our Man O-War crankpin/bearing & rod kit unless noted

\$400 premium for our DH/Carrillo 7.660” rod kit in any TwinCam version

(120R that come with Carrillo Rod kit as std equipment)

Dealer - Man O-War Motor Products upgrades (Not sold outside of our services)

Connecting Rods	Retail
Man O-War H-beam Chromoly ConnRod TC 7.670”	\$349.95
Man O-War Competition Chromoly ConnRod M8	\$599.95
ALL Carrillo H-Beam Chromoly Conn/rod TC/M8/XL	\$799.95
Man O-War H-beam Chromoly kit EVO 7.440”	\$279
Crankpins	
Std OD TwinCam 1.6710”	\$149.95
Twin cam Oversize step +.001” - .003”	\$159.95
Std OD M8 1.7220”	\$149.95
M8 Oversize step +.001”	\$159.95
XL-Buell application 1.250 to 1.2505”	\$149.95
Darkhorse Pro-plugs (set)	\$19.95
Bearings/Races	
TC Rod bearing sets	\$129.95
M8 Rod bearing sets	\$134.95
TC/M8 Main Bearing Races	\$52 - \$59
EVO Pinion Brg Race (1)*see service page	\$65
Lifters	
Darkhorse/Feuling +size OS Race Lifters	\$299
DH Motor Products	
Buttress thread cylinder stud inserts TC or M8	\$17.50
DH - Lifterbore sleeve	\$27.95

Celebrating over 44 years in business – Call 920-726-9999 or email sales@darkhorsecrankworks.com

Pricing in effect of 1/1/2024 – Individual services listed on back

www.darkhorsecrankworks.com

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Standard Labor Rate **\$124.50**

Individual Crankshaft Service Procedures All H-D® Big Twin 36' – PRESENT (inc M8)

*PARTS & Shipping ARE **NOT** included in individual labor prices

	Retail
Balance & blueprint Crankshaft assembly#DHC-SC-B	\$549.95
Service Crankshaft assembly no balance #DHC-SC-NB	\$449.95
Pro-edge #DHC-PE	\$98
Knife Edge #DHC-RL-KE	\$98
Drill Window #DHC-DW	\$105
Race Pocket M8 Man O-War only #DHC-RL-P	\$90
M8 H-D Race Lighten DHC-RL-HD	\$120
Weld crankpin #DHC-WELD	\$32.95
Weld counterbalancer drive sprocket DHC-WELD TC&M8	\$14.95
Replace wristpin bushings & pinbore to size #DHC-PB	\$95
Center OEM mainshafts #DHC-RCSS	\$95
Service Sprocket shaft #DHC-SSS	\$95
Grind EVO pinion race #DHC-GPR	\$159
Machine flywheels for thrust washers #DHC-MFW	\$98
Replace Conn Rod races #DHC-RRR	\$68

Case work

Repair cam-bearing bore x-1	\$289
Cam bearing (TC only) conversion to 07' later	\$159.95
Hone/Blueprint cam follower bore**recq OS lifters	\$109.95
Repair/sleeve cam-follower bore	\$255
Repair/sleeve cam-follower bore x 4	\$450
Timken bearing upgrade or Timken bore repair TC/M8	\$350
Bore cases for "bigger bore" cylinders	\$320
Repair inner primary o-ring boss	\$325
Machine crankcases for stud insert x-1	\$156
Machine crankcases (ALL 8) stud insert upgrade	\$325
Machine crankcases (ALL 8 with OEM Studs)	\$390
Replace/Pin/Bore XL OS cam bushings in case only (no cam cvr)	\$435

Common Services offered

Replace & line-bore cam support plate bushing	\$98
Install & line bore bushing in non-bushing support plate	\$190
Mill 07–up TC taper rod pistons for H-beam full top conv	\$85

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Pricing in effect of February /2024

2024.1 Pricing

Crankshaft Remanufacturing & Balancing Guidelines

<u>Provisional Estimated costs (parts inc.)</u>	<u>Retail</u>
Std Reman (no connrod upgrade) TC & M8	\$850-\$1025
Subtract \$100 if balance is not required in Std Reman	
TwinCam Reman with Competition Rod upgrade	\$1250
Milwaukee 8 Reman with Man O-War	\$1500
Milwaukee 8 Reman with CARR ConnRod upgrade	\$1780
Evolution/Shovel 66' - 99' with OE Replica ConnRod	\$975-\$1175
XL/Buell Std Reman (no connrod upgrade)	\$800-\$950

Crankcase Remanufacturing Guidelines

<u>Provisional Estimated Costs (parts inc)</u>	<u>Retail</u>
TC & M8 with OEM Main bearings	\$550-\$700
TC B-Model with OEM Main Bearings	\$920-\$1400
TC & M8 (with Timken Main bearing upgrade)	\$1050-\$1400

Evolution/Shovel/Pan **\$755-\$1100**

XL / Buell complete Reman are too complex to give any kind of accuracy, even in a provisional estimate – please call our Technical Sales team for provisional estimates

*ALL Provisional Estimated costs provided for our dealers are strictly based on core parts supplied in serviceable condition IE: Crankshaft or crankcases / No final estimates will be given until our inspection is completed in house, we invite you to call our Technical Sales team with questions