

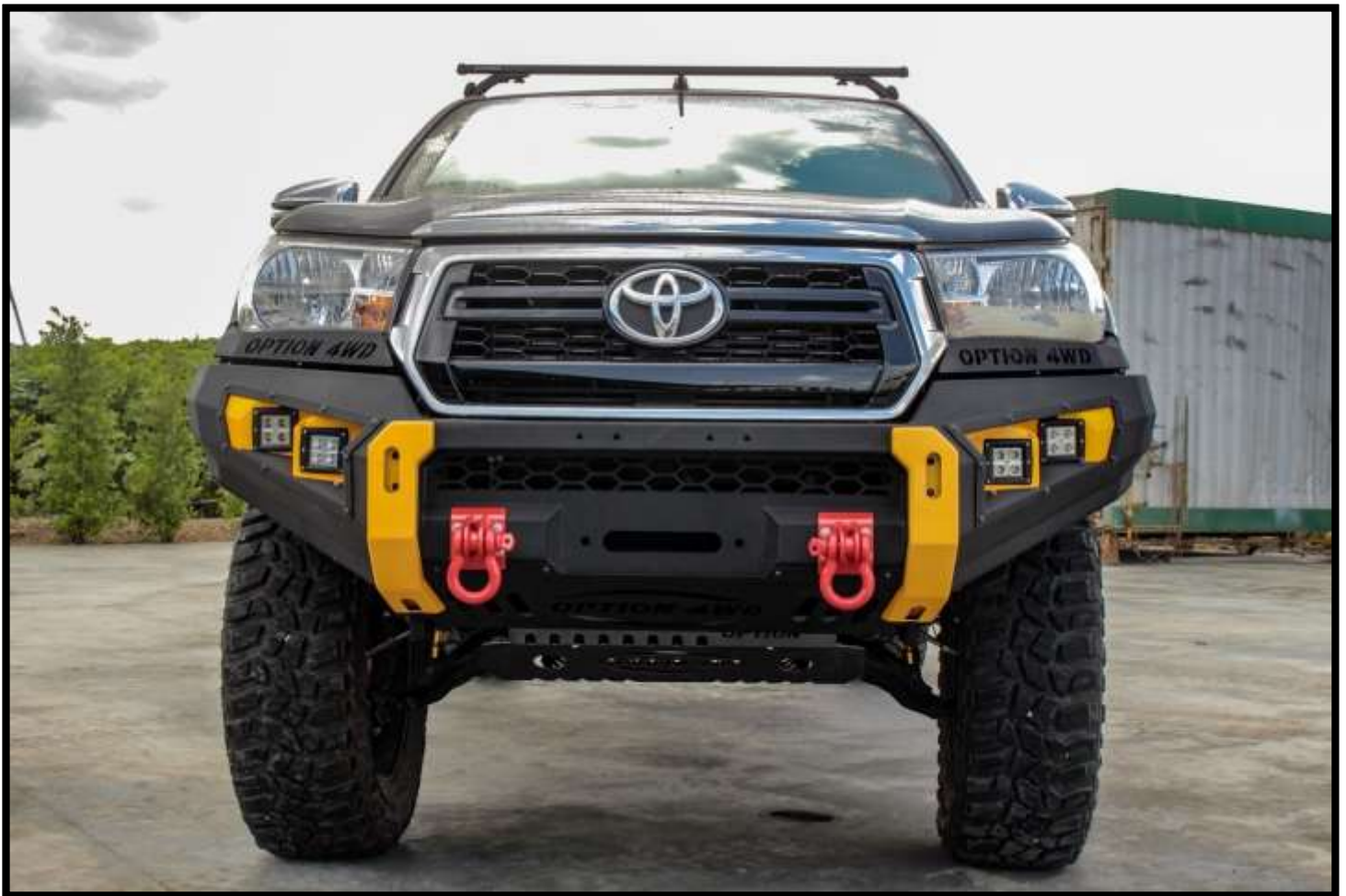


Fitting Manual

Product Name : Rocco V.1 Front Bumper

Car Model : Toyota Revo Rocco (2018-On)

Part No. : OP 322 Rocco V.1 Front Bumper



MADE IN THAILAND



OPTION 4WD



option4wdofficial



info@option4wd.co.th



Part List

Product Name : Rocco V.1 Front Bumper

Car Model : Toyota Revo Rocco (2018-On)

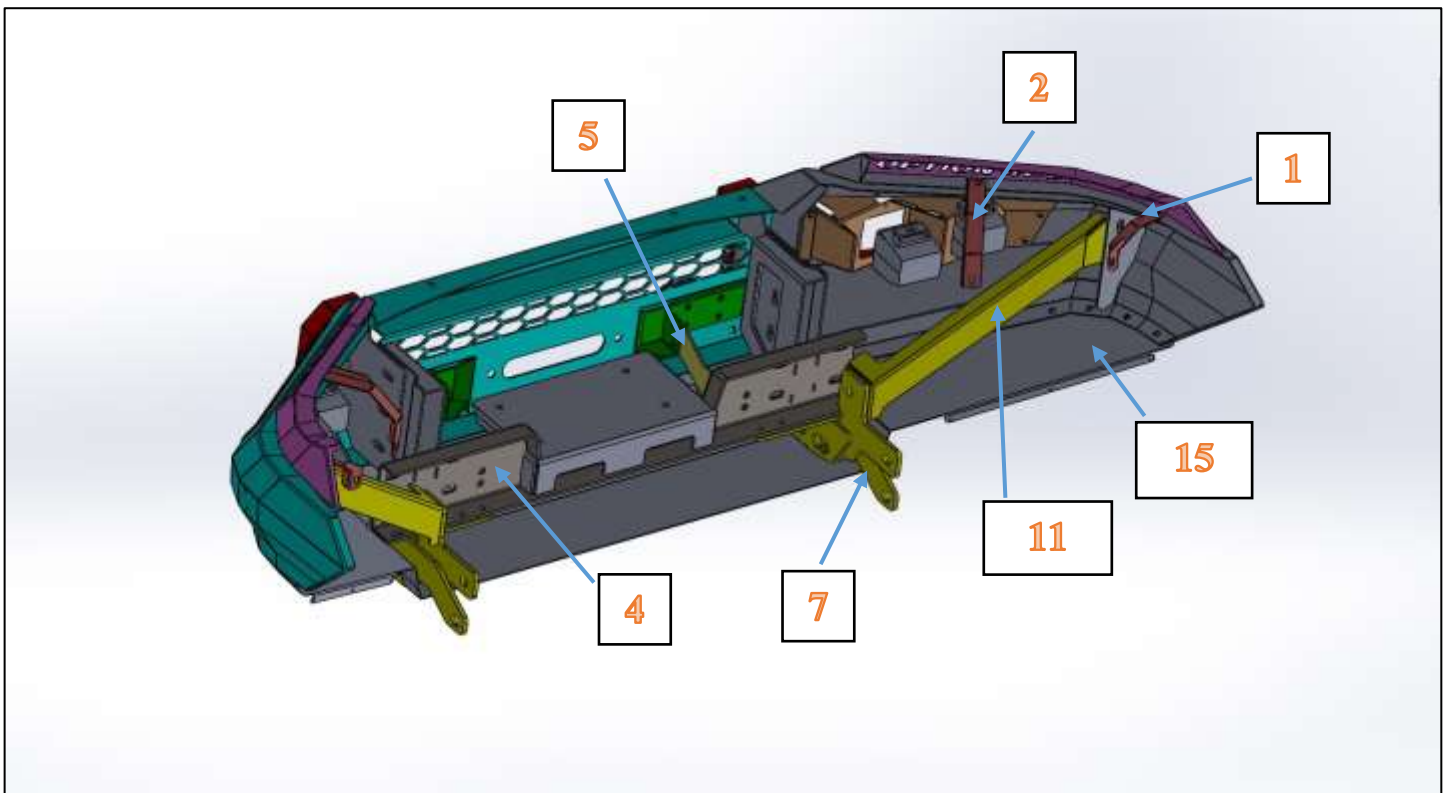
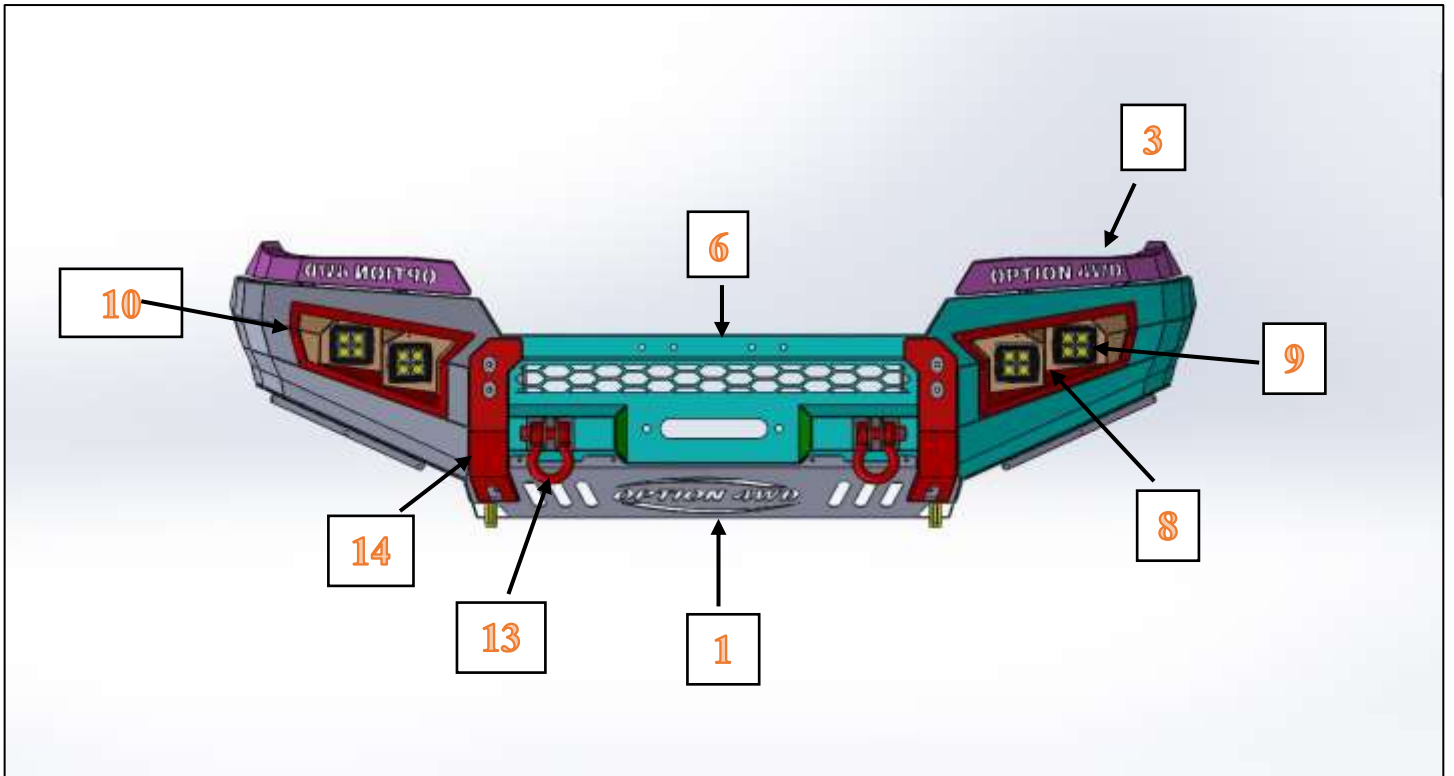
1 Brow Support 1 Set (L+R)	2 Brow Support 1 Set (L+R)	3 Brow 1 Set (L+R)
4 Main Support 1 Pcs.	5 Support 1 Set (L+R)	6 Center Part 1 Pcs.
7 Support 1 Set (L+R)	8 Light Support 1 Set (L+R)	9 Led Light 4 Pcs.
10 Cover 1 Set (L+R)	11 Side Support 1 Set (L+R)	12 Protection Plate 1 Pcs.
13 Tow Loop 1 Set (L+R)	14 Cover 1 Set (L+R)	15 Side Protection Plate 1 Set (L+R)
16 License Plate Bracket 1 Pcs.		



Fitting Instruction

Product Name : Rocco V.1 Front Bumper

Car Model : Toyota Revo Rocco (2018-On)





Part List

Product Name : Rocco V.1 Front Bumper

Car Model : Toyota Revo Rocco (2018-On)

No.	Picture	Name	Qty	Unit	Note
1		M 6x1x20	52	Pcs.	
		Washers M 6	54	Pcs.	
		Flange Nut M 6x1	26	Pcs.	
2		M 8x1.25x30	8	Pcs.	
		Washers M 8	8	Pcs.	
		Spring Washers M 8	8	Pcs.	
		Flange Nut M 8x1.25	8	Pcs.	
3		M 10x1.25x30	26	Pcs.	
		M 10x1.25x30	8	Pcs.	
		Washers 3/8	72	Pcs.	
		Spring Washers M 10	26	Pcs.	
4		Flange Nut M 10x1.25	34	Pcs.	
		M 12x1.25x90	2	Pcs.	
		Washer M 12	4	Pcs.	
5		Hex Nut M 12x1.25	2	Pcs.	
		M 12x1.25x35	4	Pcs.	
		Washers M 12	4	Pcs.	
6		Spring Washers M 12	4	Pcs.	
		Cage Nut M 6	26	Pcs.	



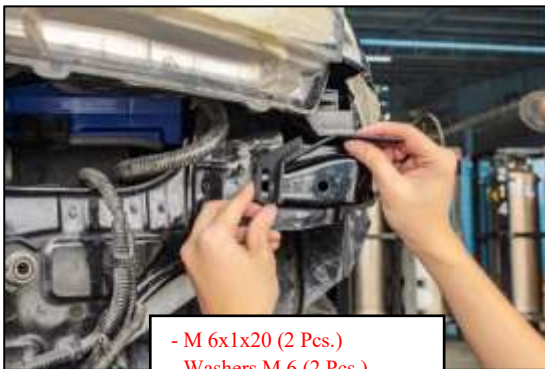
Torque Setting of Fastener

Mounting bolts must be tightened to torque's specified following;

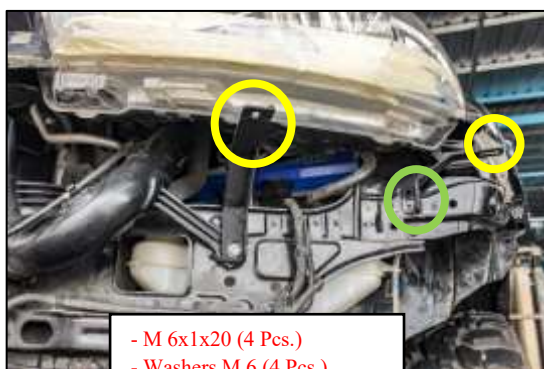
Bolt Diameter (mm.)	Torque (Nm)	Torque (ft.lb)
M 8	22	16
M 12	77	57

Fitting Instructions of Rocco V.1 Front Bumper

Installation Both Left side and right side are alike.



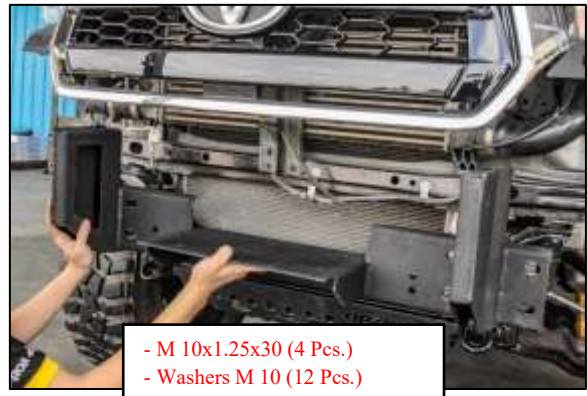
- M 6x1x20 (2 Pcs.)
- Washers M 6 (2 Pcs.)
- Flange Nut M 6x1 (2 Pcs.)



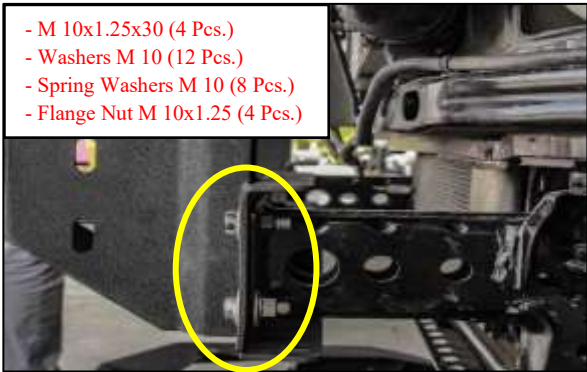
- M 6x1x20 (4 Pcs.)
- Washers M 6 (4 Pcs.)
- Flange Nut M 6x1 (4 Pcs.)



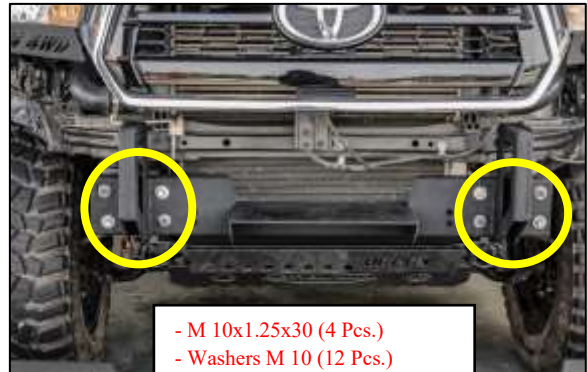
- M 6x1x20 (4 Pcs.)
- Washers M 6 (4 Pcs.)
- Flange Nut M 6x1 (4 Pcs.)



- M 10x1.25x30 (4 Pcs.)
- Washers M 10 (12 Pcs.)
- Spring Washers M 10 (8 Pcs.)
- Flange Nut M 10x1.25 (4 Pcs.)



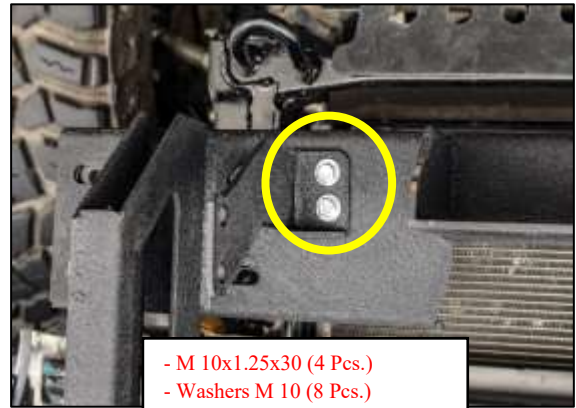
- M 10x1.25x30 (4 Pcs.)
- Washers M 10 (12 Pcs.)
- Spring Washers M 10 (8 Pcs.)
- Flange Nut M 10x1.25 (4 Pcs.)



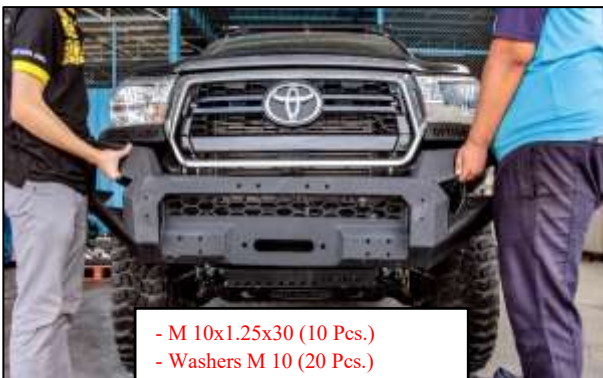
- M 10x1.25x30 (4 Pcs.)
- Washers M 10 (12 Pcs.)
- Spring Washers M 10 (8 Pcs.)
- Flange Nut M 10x1.25 (4 Pcs.)



- M 10x1.25x30 (4 Pcs.)
- Washers M 10 (8 Pcs.)
- Spring Washers M 10 (4 Pcs.)
- Flange Nut M 10x1.25 (4 Pcs.)



- M 10x1.25x30 (4 Pcs.)
- Washers M 10 (8 Pcs.)
- Spring Washers M 10 (4 Pcs.)
- Flange Nut M 10x1.25 (4 Pcs.)



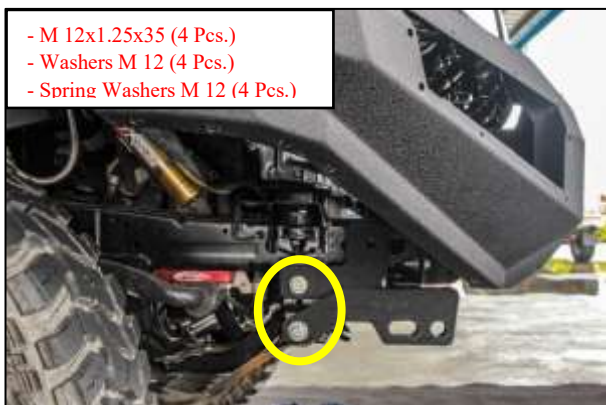
- M 10x1.25x30 (10 Pcs.)
- Washers M 10 (20 Pcs.)
- Spring Washers M 10 (10 Pcs.)
- Flange Nut M 10x1.25 (10 Pcs.)



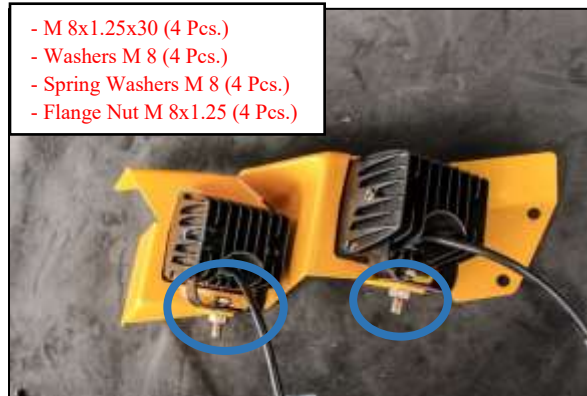
- M 10x1.25x30 (10 Pcs.)
- Washers M 10 (20 Pcs.)
- Spring Washers M 10 (10 Pcs.)
- Flange Nut M 10x1.25 (10 Pcs.)



- M 10x1.25x30 (4 Pcs.)
- Washers M 10 (8 Pcs.)
- Spring Washers M 10 (4 Pcs.)
- Flange Nut M 10x1.25 (4 Pcs.)



- M 12x1.25x35 (4 Pcs.)
- Washers M 12 (4 Pcs.)
- Spring Washers M 12 (4 Pcs.)



- M 8x1.25x30 (4 Pcs.)
- Washers M 8 (4 Pcs.)
- Spring Washers M 8 (4 Pcs.)
- Flange Nut M 8x1.25 (4 Pcs.)



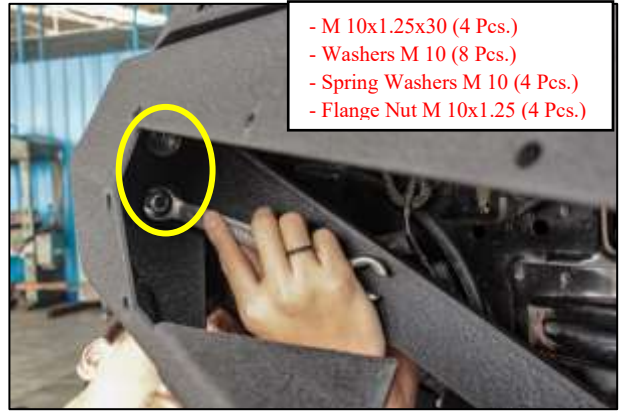
- M 6x1x20 (20 Pcs.)
- Washers M 6 (20 Pcs.)
- Flange Nut M 6x1 (20 Pcs.)



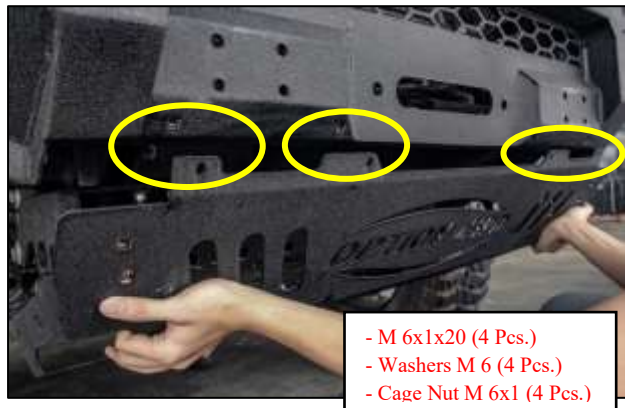
- M 6x1x20 (20 Pcs.)
- Washers M 6 (20 Pcs.)
- Flange Nut M 6x1 (20 Pcs.)



- M 12x1.25x90 (2Pcs.)
- Washers M 12 (4 Pcs.)
- Hex Nut M 12x1.25 (2 Pcs.)



- M 10x1.25x30 (4 Pcs.)
- Washers M 10 (8 Pcs.)
- Spring Washers M 10 (4 Pcs.)
- Flange Nut M 10x1.25 (4 Pcs.)



- M 6x1x20 (4 Pcs.)
- Washers M 6 (4 Pcs.)
- Cage Nut M 6x1 (4 Pcs.)



- M 6x1x20 (4 Pcs.)
- Washers M 6 (4 Pcs.)
- Cage Nut M 6x1 (4 Pcs.)



- M 10x1.25x30 (8 Pcs.)
- Washers M 10 (16 Pcs.)
- Spring Washers M 10 (8 Pcs.)
- Flange Nut M 10x1.25 (8 Pcs.)



- M 8x1.25x30 (4 Pcs.)
- Washers M 8 (4 Pcs.)
- Spring Washers M 8 (4 Pcs.)
- Flange Nut M 8x1.25 (4 Pcs.)



- M 6x1x20 (4 Pcs.)
- Washers M 6 (4 Pcs.)
- Cage Nut M 6x1 (4 Pcs.)

