



Fitting Manual

Product Name : Raptor Roll Bar

Car Model : Ford Raptor (2018-On)

Part No. : OP 330 Raptor Roll Bar



MADE IN THAILAND



OPTION 4WD



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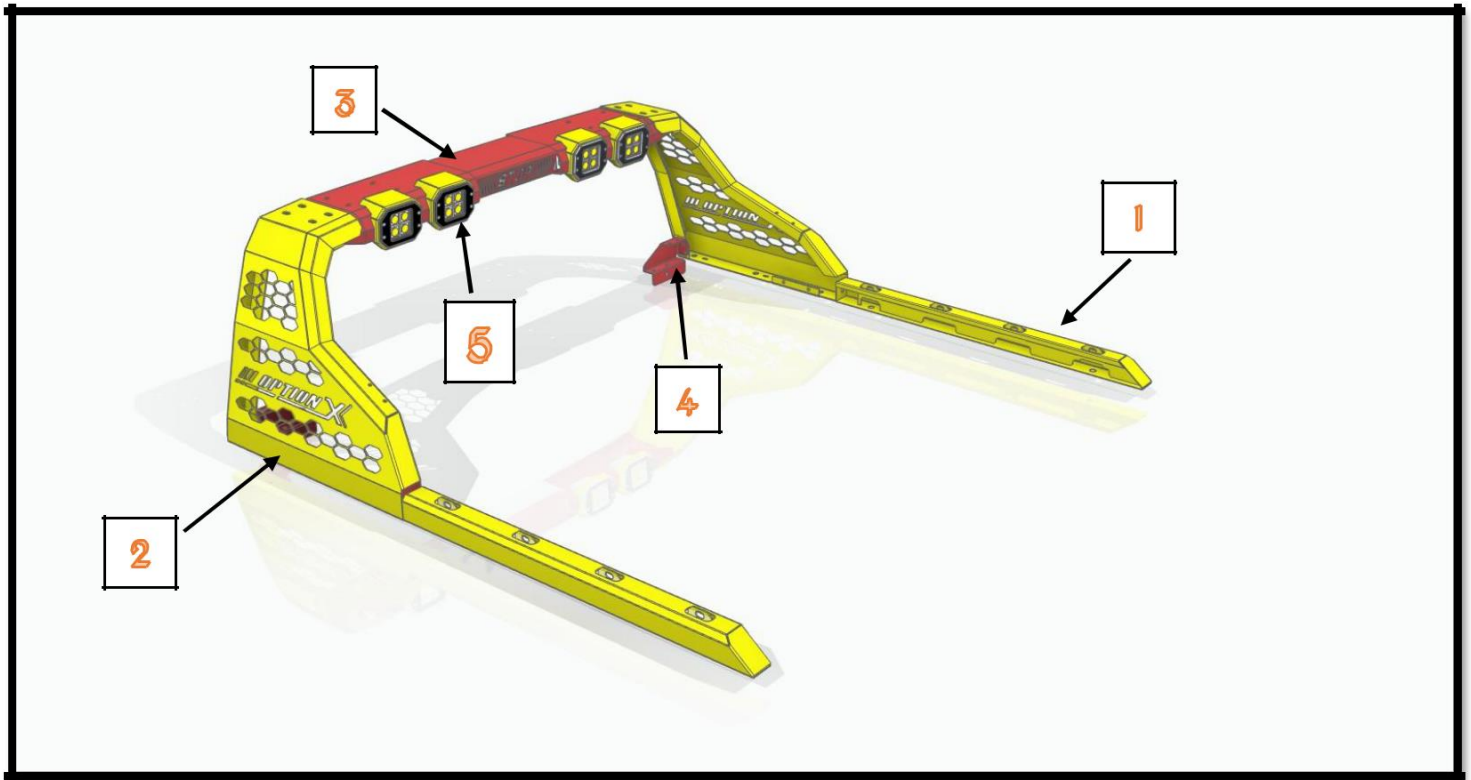


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<p>1</p> <p>Side Part 1 Set (L+R)</p>	<p>2</p> <p>Side Part 1 Set (L+R)</p>	<p>3</p> <p>Top Part 1 Pcs.</p>
<p>4</p> <p>Support 1 Set (L+R)</p>	<p>5</p> <p>Led 4 Pcs.</p>	

Fitting Instruction





Part List

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No.	Picture	Name	Qty	Unit	Note
1		M 6x1x20	6	Pcs.	
		Washers M 6	6	Pcs.	
2		M 8x1.25x30	4	Pcs.	
		Washers M 8	8	Pcs.	
		Spring Washers M 8	4	Pcs.	
		Flange Nut M 8x1.25	4	Pcs.	
3		M 10x1.25x30	10	Pcs.	
		Washers 3/8	30	Pcs.	
		Spring Washers M 10	10	Pcs.	
		Flange Nut M 10x1.25	10	Pcs.	
4		M 10x1.5x30	10	Pcs.	
5		Rivet Nut M 10x1.5	10	Pcs.	





Torque Setting of Fastener

Mounting bolts must be tightened to torque's specified following;

Bolt Diameter (mm.)	Torque (Nm)	Torque (ft.lb)
M 8	22	16

Fitting Instructions of Raptor Roll Bar Installation

Both Left side and right side are alike.

