

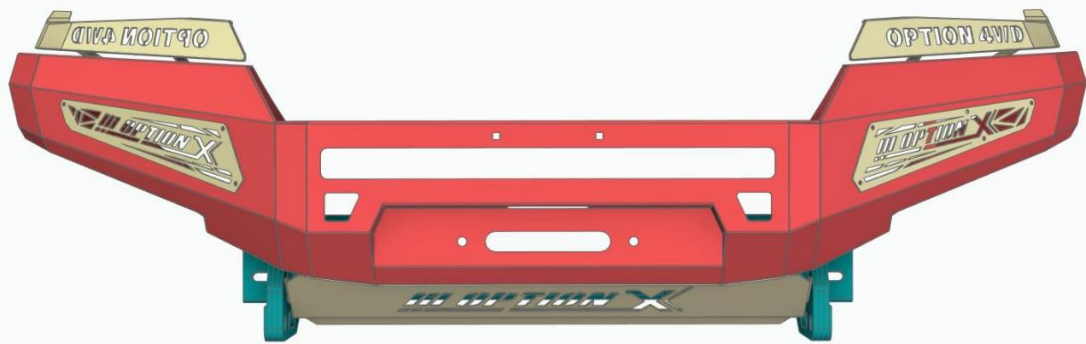


# Fitting Manual

Product Name : Rocco X Front Bumper

Car Model : Toyota Revo Rocco (2018-On)

Part No.: OP 341 Rocco X Front Bumper



OPTION 4WD



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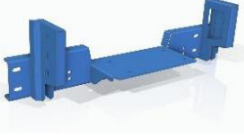











[\\_option.fourwd@gmail.com](mailto:_option.fourwd@gmail.com)



# Part List

Product Name : Rocco X Front Bumper

Car Model : Toyota Revo Rocco (2018-On)

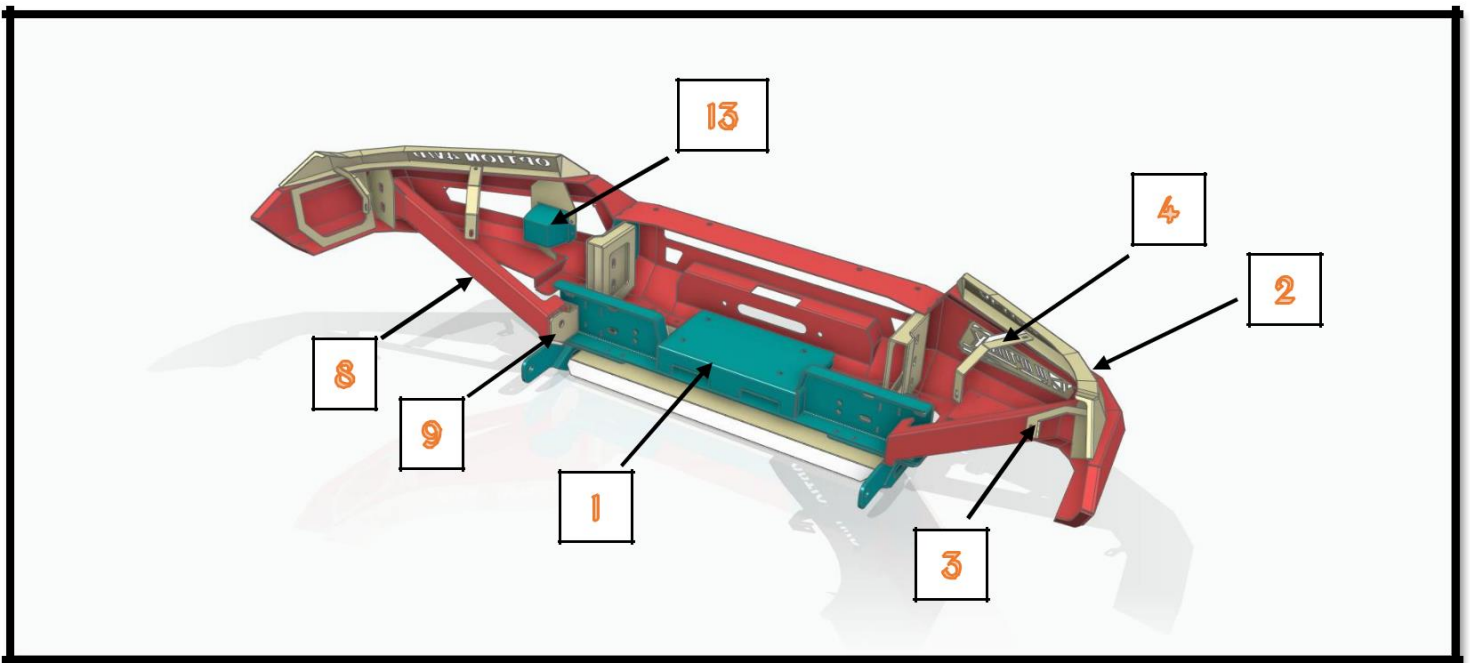
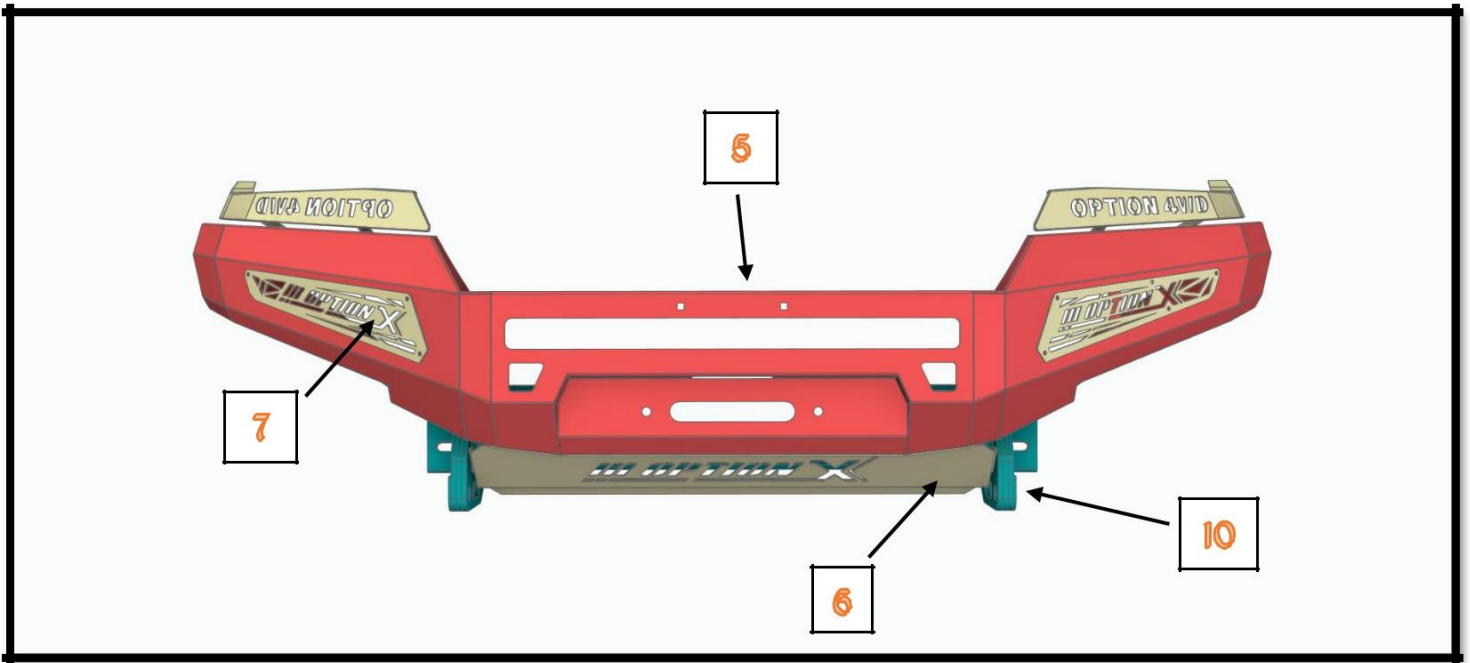
1	 Main Support 1 Pcs.	2	 Brow 1 Set (L+R)	3	 Brow Support 1 Set (L+R)
4	 Brow Support 1 Set (L+R)	5	 Front Bumper 1 Pcs.	6	 Protector 1 Pcs.
7	 Side Cover 1 Set (L+R)	8	 Side Support 1 Set (L+R)	9	 Side Support 1 Set (L+R)
10	 Tow Loop 1 Set (L+R)	11	 Plate Bracket 1 Pcs.	12	 LED 2 Pcs.



# Fitting Instruction

Product Name : Rocco X Front Bumper

Car Model : Toyota Revo Rocco (2018-On)









# Part List

Product Name : Rocco X Front Bumper

Car Model : Toyota Revo Rocco (2018-On)

No.	Picture	Name	Qty	Unit	Note
1		M 6x1x20	24	Pcs.	
		Washers M 6	24	Pcs.	
		Flange Nut M 6x1	18	Pcs.	
3		M 10x1.25x30	26	Pcs.	
		Washers 3/8	52	Pcs.	
		Spring Washers M 10	26	Pcs.	
		Flange Nut M 10x1.25	26	Pcs.	
5		M 12x1.25x90	2	Pcs.	
		Washer M 12	4	Pcs.	
		Hex Nut M 12x1.25	2	Pcs.	

5		M 12x1.25x35	2	Pcs.	
		Washers M 12	2	Pcs.	
		Spring Washers M 12	2	Pcs.	
6		Cage Nut M 6	6	Pcs.	



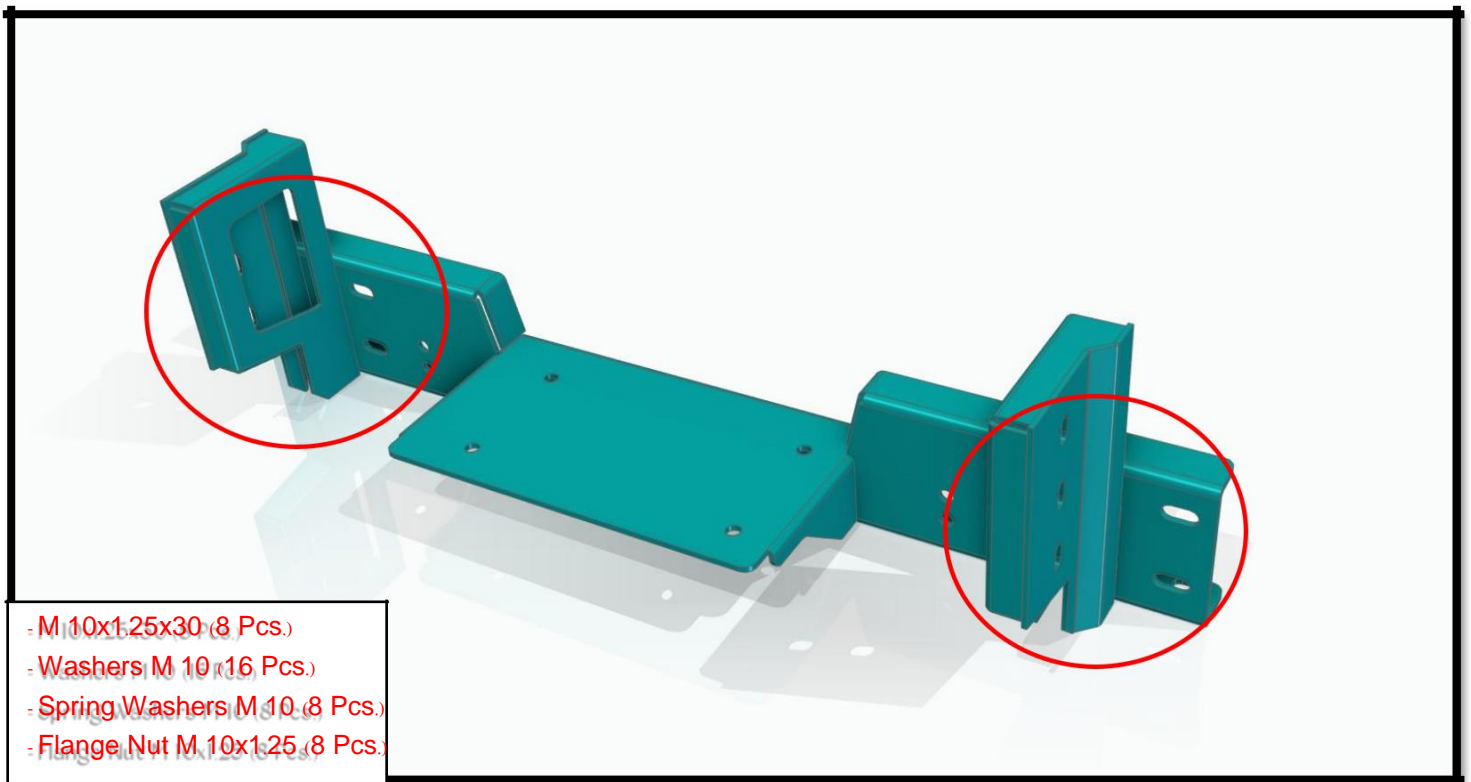
# Torque Setting of Fastener

Mounting bolts must be tightened to torque's specified following;

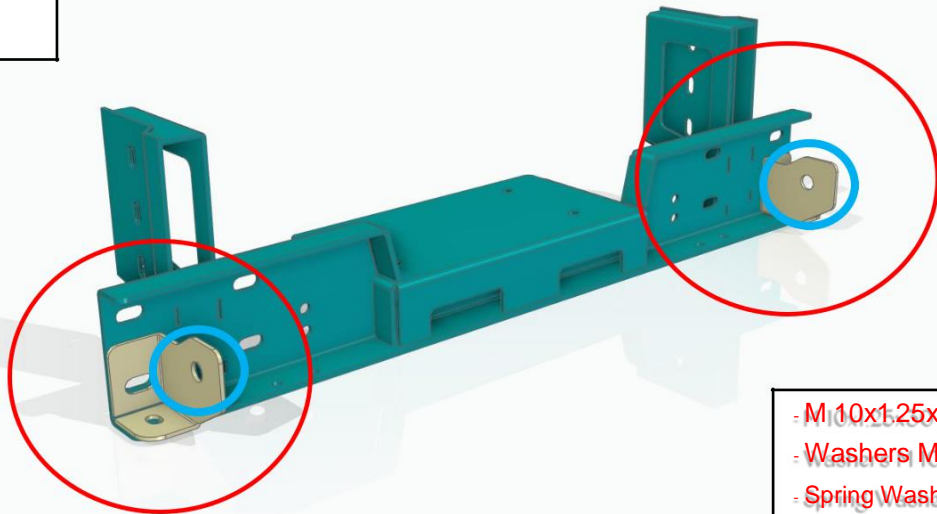
Bolt Diameter (mm.)	Torque (Nm)	Torque (ft.lb)
M 8	22	16
M 12	77	57

Fitting Instructions of Rocco X Front Bumper

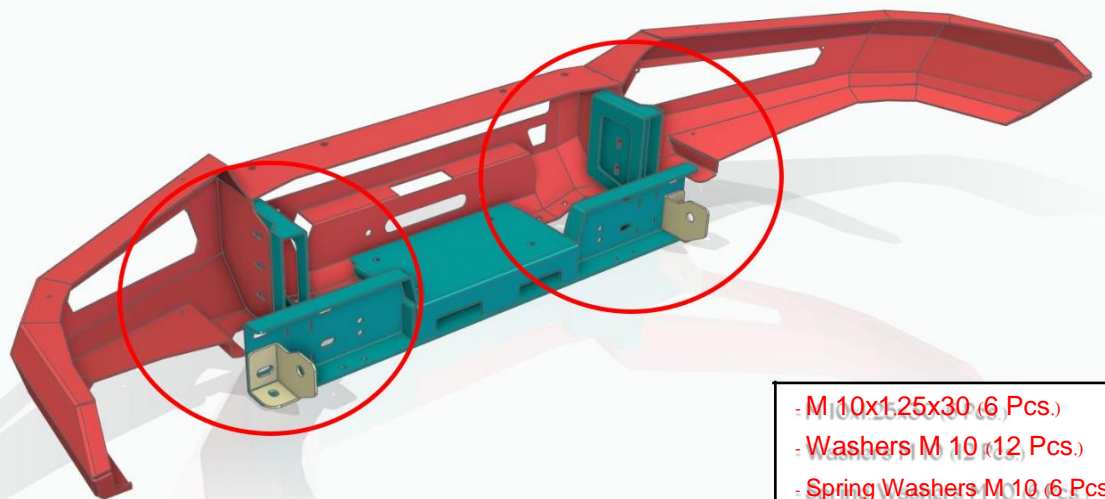
Installation Both Left side and right side are alike.



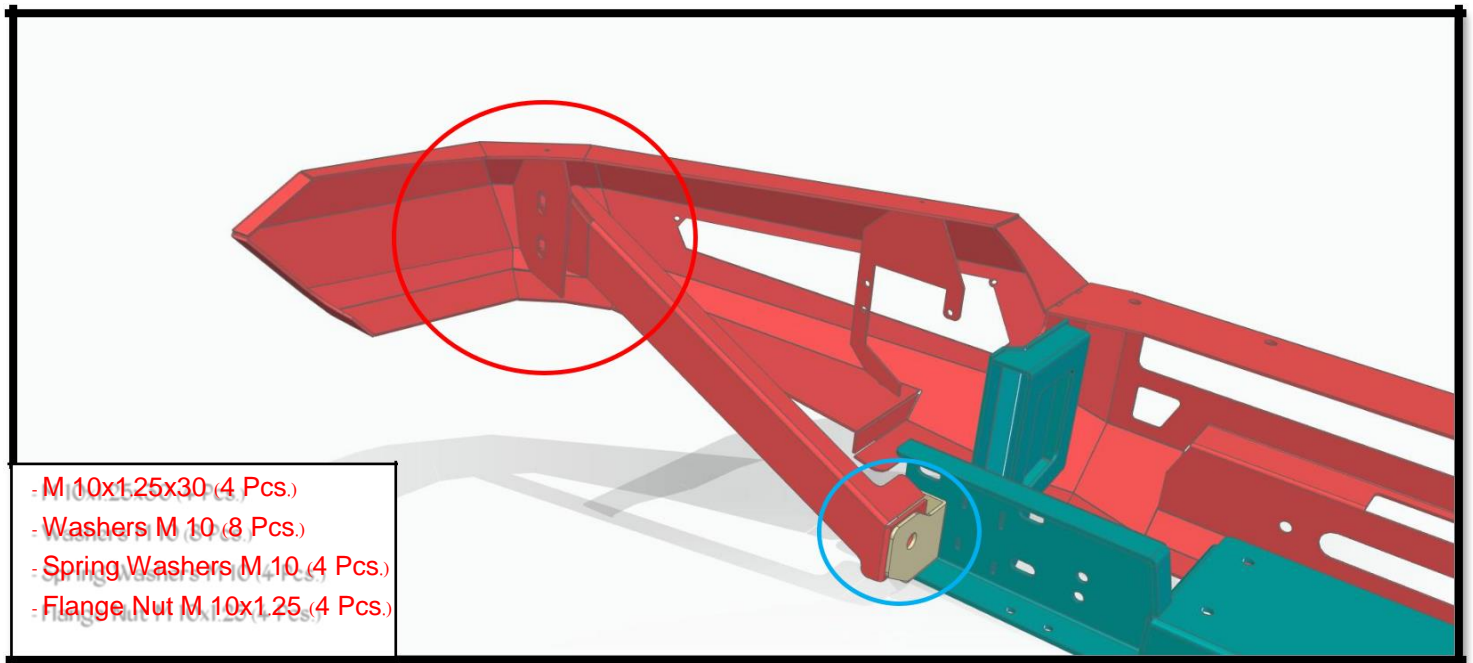
- M 12x1.25x90 (2 Pcs.)
- Washers M 12 (4 Pcs.)
- Hex Nut M 12x1.25 (2 Pcs.)



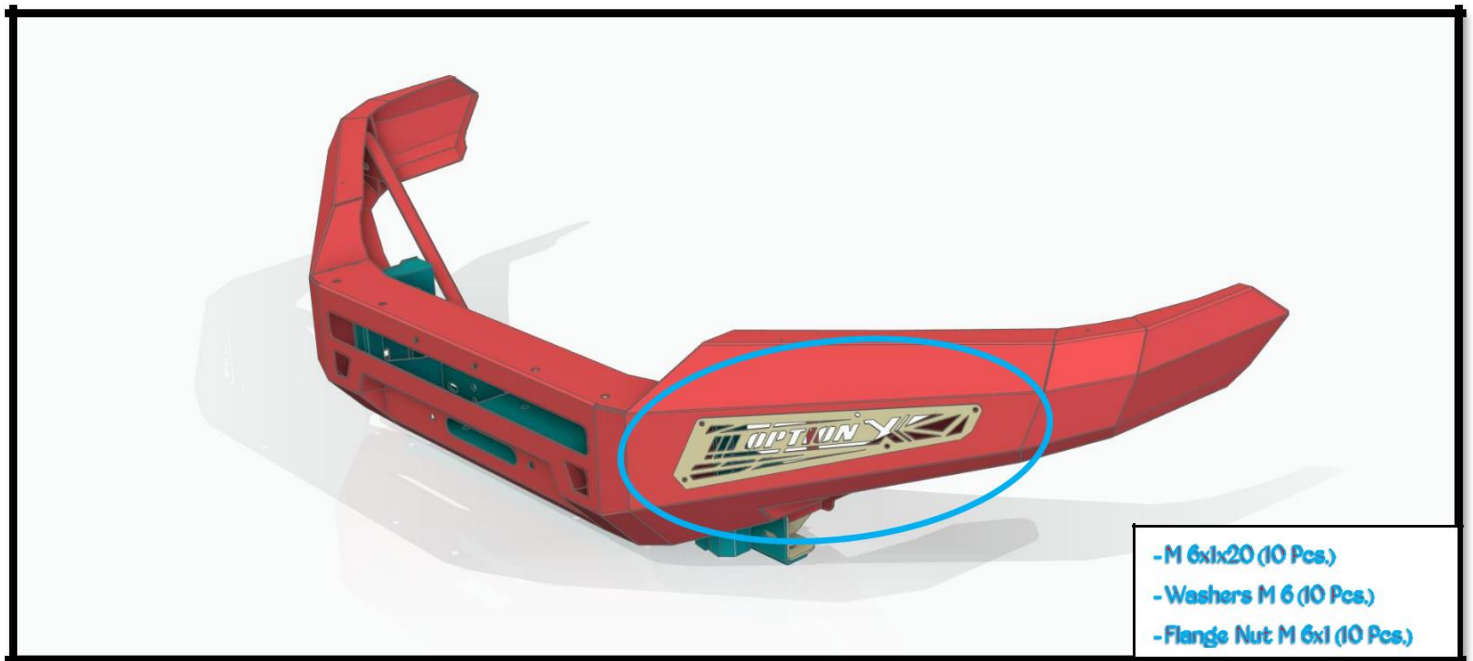
- M 10x1.25x30 (2 Pcs.)
- Washers M 10 (4 Pcs.)
- Spring Washers M 10 (2 Pcs.)
- Flange Nut M 10x1.25 (2 Pcs.)



- M 10x1.25x30 (6 Pcs.)
- Washers M 10 (12 Pcs.)
- Spring Washers M 10 (6 Pcs.)
- Flange Nut M 10x1.25 (6 Pcs.)



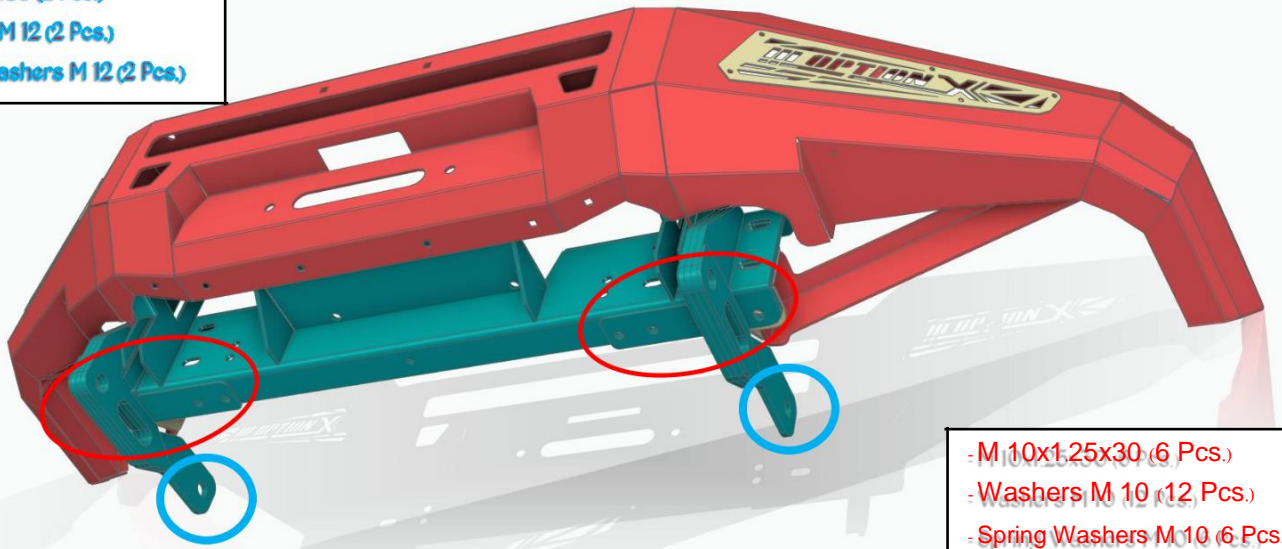
- M 10x1.25x30 (4 Pcs.)
- Washers M 10 (8 Pcs.)
- Spring Washers M 10 (4 Pcs.)
- Flange Nut M 10x1.25 (4 Pcs.)



- M 6x1x20 (10 Pcs.)
- Washers M 6 (10 Pcs.)
- Flange Nut M 6x1 (10 Pcs.)



- M 12x1.25x35 (2 Pcs.)
- Washers M 12 (2 Pcs.)
- Spring Washers M 12 (2 Pcs.)



- M 10x1.25x30 (6 Pcs.)
- Washers M 10 (12 Pcs.)
- Spring Washers M 10 (6 Pcs.)
- Flange Nut M 10x1.25 (6 Pcs.)



- M 6x1x20 (6 Pcs.)
- Washers M 6 (6 Pcs.)
- Cage Nut M 6x1 (6 Pcs.)

