



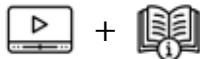
VERSION 2023.1

MOUNTING INSTRUCTIONS - HANDLEIDING - INSTRUCTIONS DE MONTAGE - AUFBAUANLEITUNG  
MONTAGE-VEJEDNING - MONTERINGSVEILEDNINGEN - ISTRUZIONI DI MONTAGGIO

# MOUNTING INSTRUCTIONS

## ARCADIA

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[HTTPS://JANSSENS-ALUSYSTEMS.BE/EN/DOWNLOADS](https://janssens-alusystems.be/en/downloads)



Thank you for purchasing a Janssens' Greenhouse, imported and distributed in North America by Exaco in Austin, TX. Exaco will provide all the North American based customer support for you greenhouse. Please feel free to reach to Exaco customer service with any questions you may have during assembly!

### **Questions? Need Assembly Support?**

**Please call Exaco at 877-760-8500 or email [customerservice@exaco.com](mailto:customerservice@exaco.com).**

### **Introduction**

In this manual, you will find the assembly instructions for all basic/standard-model Arcadia greenhouses. However, this manual also contains pages which apply to optional accessories that may not be included with your kit. Victorian greenhouse "kits" vary by retailer. Some retailers may bundle additional accessories with their greenhouses - please check your order closely so you understand which accessories your greenhouse includes before building. It is also very helpful to plan out where each of these additional accessories will go to determine if you need to insert bolts/hardware during the build.

This greenhouse is designed for cultivation of plants/flowers. Therefore leakage, water drops and condensation inside the building are allowed. The building may only be entered by competent persons during cultivation or maintenance. Painted aluminum profiles/extrusions are powder-coated for a durable finish. The rubber strips have been treated with oil/silicone on the interior to facilitate the assembly. The building should be mounted on a solid concrete foundation deep enough to get a solid and frost-free ground. Anchoring of the foundation is vital and should be checked periodically. During winter, the roof will need to be cleared of snow or supported in a suitable way (see additional notes in "Maintenance" section). The greenhouse should be built in a location protected from strong winds. Protective gear (such as gloves) should be used during assembly in order to avoid injuries. One should at all times pay attention to the local building regulations.

This greenhouse has been engineered and manufactured in Belgium using the metric system. We strongly recommend having a metric or combination tape measure on hand during assembly. We have converted and added inches to the manual when feasible – however for the most accurate and precise measurements some do still remain in metric. Conversion of metric to inches results in unusual fractional increments or decimals that become difficult to measure on a standard US customary ruler/tape measure. Using the metric system keeps your measurements more precise. If you prefer to work only in inches, you may use a converter tool available in app stores for smart phones.

### **Basic Assembly Order of Greenhouse**

- Preparing your site – must be level and accommodate anchoring of the structure (see section on "Foundation and Anchoring")
- Sorting of the profiles/extrusions according to the model/size of greenhouse. The aluminum profiles (extrusions) are identified by their cross-section and length. It is helpful to have a metric or combination tape measure for this.
- Assembly of the complete aluminum framework

- Leveling of the construction using a level
- Anchoring/securing of the greenhouse to the ground
- Glazing installation

### Required/Recommend Tools

- Metric or Combination Measuring Tape (highly recommended)
- Socket wrench or spanner - 10mm (it is helpful to have multiple)
- Needlenose or other pliers (helpful when installing corner posts)
- Level
- Screwdrivers (Phillips and Flathead)
- Drill + bits
- Impact driver and 1/2" drill bit (useful to notch channel to insert missed bolts)
- Scissors (to cut the rubber)
- Stable Ladder at least 6' tall

### Safety Considerations

- Glass safety
  - Store the pallets of glass on firm level surfaces ONLY.
  - Keep your glass pallet dry! Moisture can cause the panes of glass to stick together and may be difficult to separate.
  - Important! Please follow glazing removal instructions on the pallet for steps to safely remove glass panes from the pallet. Contact Exaco if you have not seen these steps!
  - Tempered glass is surprisingly strong. The corners are the most vulnerable – please be aware of the corners when handling and installing glass.
  - Use a quality glass suction cup when handling glass, gloves are recommended.
- Watch your step! Be sure ladders are securely placed before climbing them.

### Helpful Suggestions

- Understand which greenhouse accessories you have and where they will be placed. There will be prompts throughout the manual to insert bolts during assembly for doors, window, shelves, shade cloth, misting system, etc.
- If you forget to add a bolt where one is needed, you may create an insertion point in the channel with a 1/2" drill bit and an impact driver. If possible, do it in a place that will be covered by the piece you will be attaching. We do also have hammerhead/T bolts available for purchase that may be added later.
- Look through the entire manual and watch the assembly video to help you prepare and understand the greenhouse assembly process.
- You may start with assembly of the doors and roof windows. This helps create familiarity with the materials and construction process and gives a head start when it comes to assembly time.
- **The stainless-steel hardware included with your greenhouse is preferred for damp greenhouse settings. This high-quality metal is malleable however, and the heads of the screws can be stripped or break if proper precautions are not taken. Set your driver**

**(impact driver is preferred) to a low setting and hand tighten the screw at the end to avoid snapping the screw head.**

*Please thoroughly read the email that was sent to you from Exaco customer service for additional addendums to the manual and other important information.*



Refer to the Exaco YouTube Playlist for the Victorian Greenhouse for animated assembly videos as well as specific installation videos regarding your greenhouse. This playlist is also accessible via the QR code to the left.

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#### **Doors**

Royal Victorian doors may be placed on the long or short side of the greenhouse in any bay. Exceptions apply for corner placement, please call Exaco to discuss if you are considering this placement. Upgrades to additional single or double sliding doors and/or hinged doors are available.

#### **Door Options:**

- **Sliding Doors:** Single or double options are available. The sliding door/s of the greenhouse hang/slide along the outside of the greenhouse and feature brush weatherstripping. Keyed locks attached at the bottom of the door. Double doors will have no center support. For standard kits, the sliding door threshold will be the 4 ½" high base frame unless a low threshold kit (see below) is purchased. If you are building on a stem wall - please note special considerations for sliding doors on stem walls before building your stem wall.
- **Low Threshold Kits:** Standard greenhouse sliding doors will have the 4 ½" base frame as the threshold for the doorway. The upgrade to a low threshold kit requires cutting the base frame at the doorway to allow installation of a 1" high threshold to secure the sliding door guide and make walking in and out of the greenhouse easier. The premium low threshold kit now includes a full 4 sided frame for the door opening with lock at a more comfortable height. Available for single or double sliding doors.
- **Hinged Doors:** These are a very handsome upgrade, but are significantly more challenging. We recommend installation by a highly skilled handyman. The hinged doors are time-consuming, require adjustments, and special tools (such as a grinder) may be needed. The doors are inset into the frame of the greenhouse and are further weatherproofed with rubber gaskets. The doors feature their own door jamb including low threshold and high-quality adjustable hinges for easier hanging. Traditional handles with a keyed lock will keep your greenhouse secure. Double or single hinged doors are available. A hinged door can be easier to work with if the greenhouse is placed on a stem wall. It is preferable to order a

hinged door with the greenhouse as the hinged doors must be sent via freight truck and shipping costs can be prohibitive if shipped at a later date.

### **Custom Centering a Door on a Wall**

With additional parts and on-site customization, you may center a single door on a wall with an even number of bays - or a double door on a wall with an odd number of bays by creating narrow side lights on either side of your doorway. Please order one additional PRO1456 from Exaco to frame this extra pane. Once completed, you will need to purchase the narrower side light glass locally as this is a custom size that Exaco does not stock.

### **Windows**

Each greenhouse may have a combination of roof vents and side wall windows. The roof vents allow hot air up at the ridge to escape, while the side wall window acts as an intake for cooler air. The roof vents are usually staggered and some placed on both sides of the ridge beam. Occasionally if there is prevailing wind from one direction, more windows may be placed on that side. We recommend the manual spindle opener be used for windows facing strong gusts of wind. The windows cannot be placed side by side. There are a variety of openers available for roof vent windows.

- **Roof Vent Openers**

- Manual Stick openers - these will be packaged in every roof window kit. They are entry level openers that work on a peg/notch system. Not recommended for daily use but may be used to "lock down" the window if needed (auto openers must be disengaged or your piston will burst).
- Manual Spindle openers - a high-quality stainless steel threaded rod to securely crank the window to desired open position with use of a removable long handle. These are heavy-duty and will hold up well to strong winds if needed.
- Automatic Opener (Ventomax) - this opener utilizes a piston that is filled with oil that expands between 68 to 70 degrees. The oil pushes out the rod of the piston to open the window. When the piston is engaged, there is no manual control of the window. If there is rain when the temperature is above 68 in the greenhouse, it is likely that the roof vent will be open and rain will come in. During the cold months the pistons may be disengaged if heating the greenhouse.

- **Louver/Jalousie Side Wall Window**

- Placed in a sidewall bay, often opposite the door for a cross breeze
- Comes with a manual opener installed or included auto opener (Sesam Liberty) may be installed
- If you are installing an exhaust fan, the louvered window with auto opener may act as your intake vent.

- **Push Out/Top Hang Side Wall Window** - optional upgrade that is included with Retro Victorian models. It hangs from a hinge at the top and the bottom pushes out. An auto opener may be used.

### **Optional Accessories**

There are a variety of optional accessories available, some of which are listed below. Some retailers may bundle a shadecloth/shelves with their greenhouse kits.

- Shadecloth – not available for Arcadia
- Shelves
  - Seed tray/Seedbed - in Royal Victorians the seed tray installs along the longest side of the greenhouse at your preferred height. The seed tray is 20" wide and has a 4" planting depth with a white polycarbonate bottom to allow for drainage. It is best to order at the same time as the greenhouse as it has to ship via freight truck due to the length.
  - Top Shelf - is 4" wide and it installs along the longest side of the greenhouse, either above the seed tray or on its own at your preferred height. It is best to order at the same time as the greenhouse as it has to ship via freight truck due to the length.
  - Slat shelves - extremely flexible in terms of height, usage, and all around placement. They are 59" long (across two sections of glass) and may be run end to end for a long stretch of shelving. They may also be centered across 3 panes of glass if desired. Slat design works well for holding pots/planters or it may be used for a work surface. These shelves may be shipped via FedEx or UPS.
    - 2 Slat Shelves - 9" wide x 59" long
    - 5 Slat Shelves - 21" wide x 59" long
- Fly Screens are a brand new addition from Janssens
  - Roof Window Fly Screen - easily installs into roof vent opening
  - Louver Window Fly Screen - clips onto outside of louvered window
  - Door Fly Screen - Slides along the INSIDE of the greenhouse so as not to interfere with the existing doors. May be used with sliding or hinged door (not compatible with hinged door auto closers). Not compatible with greenhouses placed on a wall.
- Ventilation - An exhaust fan may be installed in the gable of the greenhouse to blow out the hottest air. Replace a glass pane with a lexan panel into which you can mount the fan (polycarbonate greenhouse panels may be cut to accommodate the fan). Many exhaust fans will use an external thermostat to control at what temperature it turns on and off. Place an exhaust fan opposite your louver window to create a cross breeze. For the most effective cross breeze, it is often recommended to close window vents to force airflow through your louver window.
- Heaters - see below "Heating the Greenhouse"

### **Placement of the Greenhouse**

The placement of the greenhouse varies by intended usage, climate, location, and space available. There is a wealth of information to be found online on this subject, here are some considerations:

- Will your greenhouse be in full sun or get afternoon shade? Glass greenhouses do what they are intended to do - heat up quickly on sunny days. Great for the winter, but depending on your climate, it can be a challenge during summer months. Think about what you will be growing as well as the seasonal usage of your new greenhouse to determine appropriate sun exposure. It may help to watch the seasonal variations of sun angles in your yard to determine the placement.

- Depending on what you are growing and where you are located, you may wish to orient your greenhouse east/west or north/south - many garden bloggers have weighed in on this and research may help you consider the options. In many areas of the US, we do get plenty of hours of sunlight. Some users end up placing the greenhouse based on layout/space available, aesthetics and convenience.
- The site must be level. If it is not, you will need to prepare the area to provide a firm and level surface to construct your greenhouse. This may include building a retaining wall or placing your greenhouse on a stem wall - or just leveling out the site. Consider rainwater flow in your yard if you are in a hilly area.

### **Foundation and Anchoring**

All greenhouses must be securely anchored. All Victorian greenhouses include corner brackets attached to the foundation/base frame that extend an additional 12" below ground level. If you are in a very high wind area or are trying to meet the structural specifications for a permit - you may wish to purchase additional corner anchor posts (PRO210) for use at the vertical members.

The manufacturer recommends an 8" wide concrete strip foundation that extends down to the frostline in your area. Please consult your local building codes for this information. It is recommended to leave a 4" diameter hole at the corner for the anchors to be embedded in concrete after the greenhouse frame is assembled and it is confirmed to be level and square.

Alternatively, you may also choose to anchor the greenhouse by trimming the corner anchors off at ground level, cutting them in sections to be used as L brackets to secure the greenhouse frame to your anchoring surface with the appropriate hardware.

Some users have chosen a variety of alternative anchoring methods based on their climate, location, soil composition, and site considerations. These include full concrete slabs, concrete footers, pier and beam constructions, and even timbers. If you are considering the use of wood in your construction, be aware that your greenhouse will likely outlast your wood. If you use pressure treated wood, it is recommended to use a barrier material between the wood and the aluminum frame. When planning your anchoring method, you should keep in mind frost line/ground heaving, wind load, greenhouse location, ground composition, weather, climate, and local building code. If you are unsure, you should consult with a local and experienced builder. Warranty coverage does not extend to damage resulting from improper anchoring of the greenhouse outside of manufacturer's recommendations (see above).

If a permit is needed in your area, we do have structural certification letters and permit sets for most of our greenhouses. They are Texas stamped. We may be able to obtain other state stamped documents, however if you need them specific to your state, we do not cover this expense. Please contact Exaco if structural documents are needed.

### **Flooring**

The greenhouse does not include flooring material, allowing it to be customized to your needs and use. When planning your flooring, consider the intended use of the greenhouse, the plants that will be grown, drainage, heat sink benefits of the material, insulation, weed blocking, as well as aesthetics. If

you use a natural flooring option - consider including a weed barrier. Here are a variety flooring options to consider:

- Soil - this is a great option if you have fertile soil and wish to plant directly into the ground. This can be used in combination with other options below.
- Pea gravel, crushed stone, etc. - provides natural drainage and some crushed rocks help with weed control
- Pavers and bricks - A very nice looking option with natural drainage capabilities. May also be used for paths in combination with in ground planting areas.
- Wood - Looks very nice, but requires more maintenance. Keep in mind that the wood may deteriorate before the greenhouse lifespan is over.
- Full concrete slab - This can double as your anchoring surface as well. Keep in mind that greenhouses can be wet environments so texture and drainage need to be considered.
- Tiling - this can be a beautiful option as well. If your greenhouse is a functioning greenhouse, consider water drainage. Tile may get very slippery when wet.

### **Water and Electricity**

You may choose to bring water and electricity into your greenhouse. If possible, it is recommended to plan for this ahead of time so that you can plumb/wire underneath the base frame of the greenhouse. Generally users will bring electricity under the frame at the most convenient location and then attach conduit to the frame of the greenhouse to the desired location. Custom matched spray paint is available if needed.

The irrigation/misting system (included with some model) may be directly plumbed or attached to a hose with a hose clamp (available at garden stores). The hookup end of the irrigation pipe will be at one of the gable ends, near the ridge. It is helpful to purchase a hose timer so watering can be automated.

### **Ventilation and Cooling of Greenhouse**

Glass greenhouses are effective at heating up quickly on summer days. If you discover your greenhouse is becoming warmer than you desire, here are some options for cooling.

- There is no shade cloth from Janssens for the Arcadia, but you may be able to find some aftermarket options.
- Exhaust Fan - recommended to be installed in the gable of the greenhouse to blow out the hottest air. Replace a glass pane with a lexan panel into which you can mount the fan. Many exhaust fans will use an external thermostat to control at what temperature it turns on and off. Place the exhaust fan opposite your louver window to create a cross breeze. For the most effective cross breeze, it is often recommended to close window vents to force airflow through your louver window.
- Misting System - in dry environments, a misting system turning on at the hottest point of the day can cool a greenhouse up to 15 degrees.
- Tinting - Aftermarket tinting may be applied to the glass panes
- Whitewash - available from some greenhouse retailers, this can be washed off when the hot season is over.



- Exterior shade cloth - an exterior shade cloth, though not as beautiful, can be highly effective. An aluminet shade cloth is a metallic woven shade cloth that goes up and over the outside of the greenhouse. The metallic surface reflects the heat of the sun's rays before they get inside the greenhouse, while also providing shade.

### **Heating the greenhouse**

Although the greenhouse heats up quickly during sunny days, you will likely find you will need to provide supplemental heat during cold winter nights and cold cloudy days.

- Heaters - electrical, propane and wood stoves have all been used. Be sure to properly vent according to manufacturer instructions. Find a BTU calculator online to determine how powerful a heater you need. This is based on a variety of factors including greenhouse material, size, location/climate, low temperatures and desired goal temperature.
- Heat Sink - The more mass you have inside your greenhouse, the more heat can be absorbed during the warm day to release at night. This can help mitigate huge temperature swings during light frost, but can also reduce your heating costs. Easy ways to add mass that can retain heat are raised beds, a large dark water tank, or organic material. There is much information online about planning/designing more in depth heat sinks in your greenhouse - including flooring choices.
- Resources on insulated floors and geothermal heat can be found on many garden blogs.

### **Can I Use My Greenhouse as an Additional Living Space?**

- These structures are designed to be a greenhouse first and foremost. As packaged, the greenhouse is not designed to be water/air tight. Greenhouse plants do benefit from a turn of air. You will need to do some extra sealing with silicone on the roof around the glass to achieve watertightness.
- We recommend any furniture be indoor/outdoor and that fine wood furniture/electronics be avoided or sufficiently protected.
- The glass is single pane, so there is a good chance for condensation on the inside that might drip. The roof windows do have auto openers, so it is likely the roof vents will be open during a rainstorm if the temperature in the greenhouse is above 68 degrees. You can switch to all manual openers if preferred.
- On sunny days, glass greenhouses can get warm very quickly. Depending on your climate, you will likely be fighting the heat in the summer (late spring/early fall).

It has been done, but you will need to make customized adjustments such as extra sealing, climate control, window tinting and heating. Indoor/outdoor furnishings are strongly recommended. Exaco will not be held responsible for any damages.

### **Maintenance of Greenhouse**

The following will help keep your greenhouse in tip top shape:

- **WINTER/SNOW/ICE CONSIDERATIONS:**
  - The roof will need to be cleared of snow, this removes weight from the roof and also allows the sun to shine in and heat your greenhouse

- Heating your greenhouse may also help some of the snow melt/slide off to assist in keeping the roof clear. If you are heating the greenhouse, you may wish to disengage your pistons so the roof vents do not open.
- If you are expecting heavy snowfall that you will not be able to clear in a timely manner, we recommend bracing your ridge beam with a 2x4 in the center to help support the weight. Snow should still be cleared as soon as it is possible.
- If you are in an area that routinely gets significant snow there are some options to strengthen and support your greenhouse:
  - Install self-tapping screws in addition to the bolts where the rafters meet the ridge beam and the gutters (noted in assembly manual).
  - Purchase extra spandrels/snow supports for your greenhouse for the ridge and gutters.
  - Add a stainless steel cable with a turnbuckle connecting opposite sidewalls/spandrels to prevent the sidewalls from bowing out if there is excessive weight on the roof.
- Pistons and openers - Several times each year oil your piston rods, threading, and moving parts of your openers. You may use WD40 or even olive oil. If your pistons stop opening your windows, you likely need to oil them to loosen them up.
- Glass Maintenance
  - Cleaning Glass - use a gentle cleaner, such as Palmolive dish soap with a soft cloth. A squeegee with a long handle is helpful as well. Distilled white vinegar can be used to remove hard water spotting.
  - Replacement Glass - if you need to replace a piece of broken glass, please refer to the glass spec sheet in this manual. Replacement panes of 3/16" standard tempered safety glass should be ordered from a local glass shop. Exaco will not ship large pieces of glass, locally ordered replacement panes of standard tempered safety glass will match the original panes.
- Polycarbonate Cleaning - use a gentle cleaner, such as Palmolive dish soap with a soft cloth.

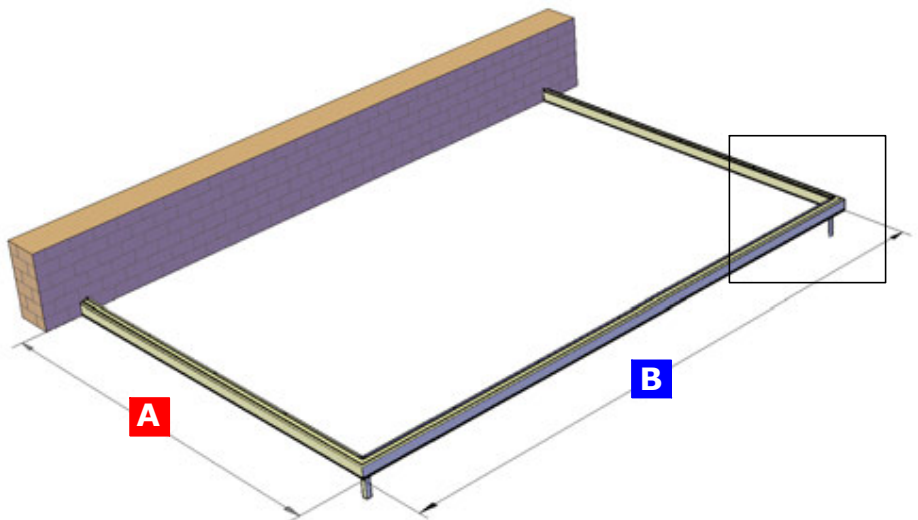
### **Questions? Need Assembly Support?**

**Please call Exaco at 877-760-8500 or email [customerservice@exaco.com](mailto:customerservice@exaco.com).**

FUNDERINGSPLAN  
PLAN DE FONDATION  
FOUNDATION DRAWING  
FUNDAMENT PLAN

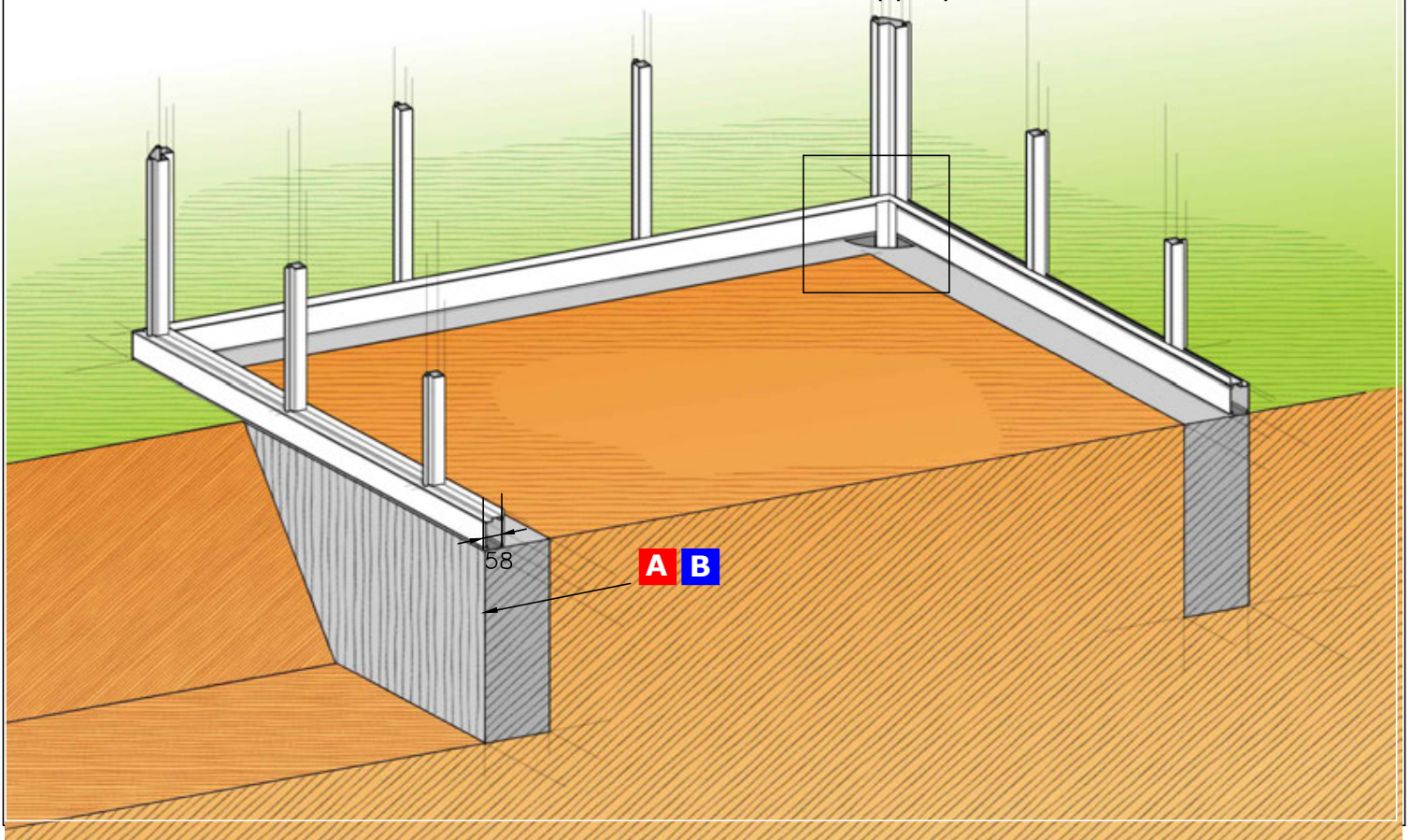
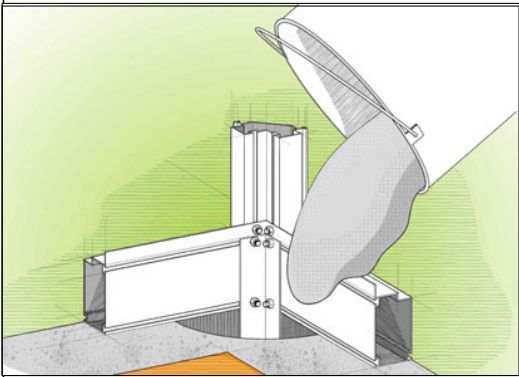
# " ARCADIA "

A	X	B
829mm		1.622mm
1.567mm		2.360mm
2.305mm		3.098mm
3.043mm		3.836mm
		4.574mm
		5.312mm
		6.050mm

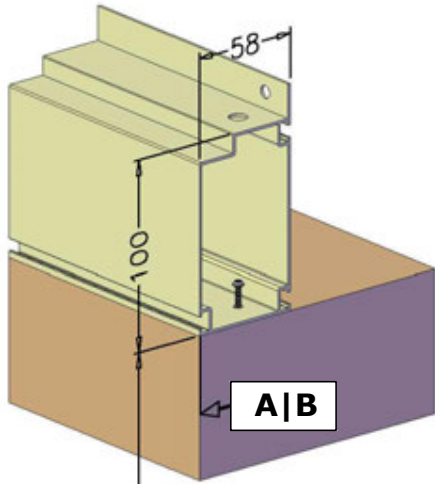


## **Important Notes for Preparing Your Site:**

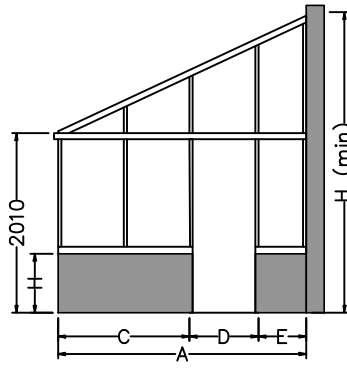
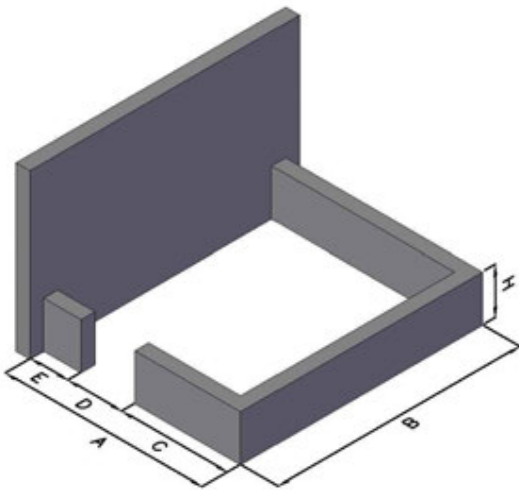
- Do not set anchors in concrete until the entire greenhouse frame is complete, level & square. You will need some play to attach the uprights.
- It is recommended to build your foundation down to the frost line in your area. Consult with a local contractor for recommendations.
- Greenhouse base frame is 2.25" wide
- Corner anchor posts are 1.5" x 1.5". They attach at the interior corners of the base frame, then extend 12" below ground. Bolts attach to the bottom of the anchor to be a "catch" in a concrete. We recommend leaving a 4 to 6" hole in your concrete for your anchor. Do NOT embed the corner anchors into concrete until the greenhouse is built, level & square.
- Embedding the corner anchor into concrete is the most secure method, although you may choose to trim them off, cut into thirds and use them to attach to the greenhouse and foundation with the appropriate stainless steel screws.



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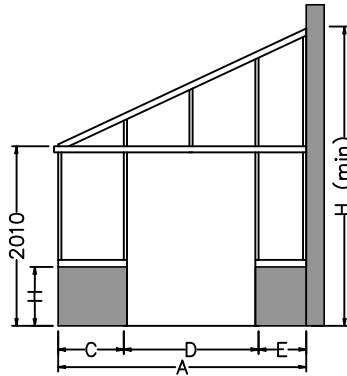


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- A** = 829 | 1.567 | 2.305  
 3.043  
**B** = 1.622 | 2.360 | 3.098  
 3.836 | 4.574 | 5.312  
 6.050  
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**D** = 703  
**E** = 35 | 773 | 1.511

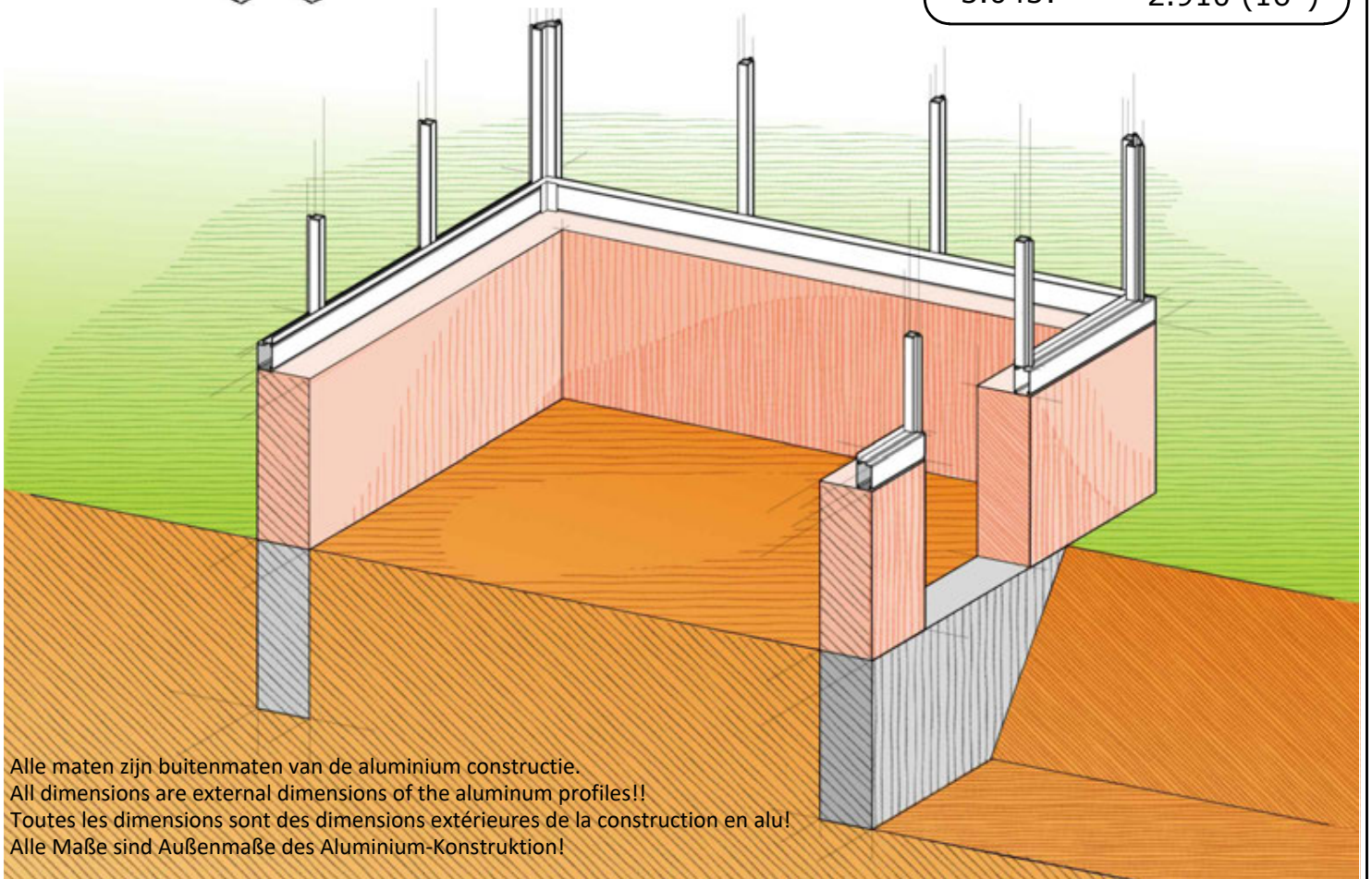
**!!! A = C + D + E !!!**



- A** = 1.567 | 2.305 | 3.043  
**B** = 1.622 | 2.360 | 3.098  
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**C** = 91 | 829 | 1.567  
**D** = 1.441  
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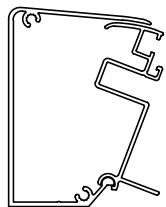
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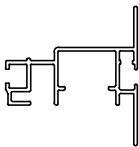


Alle maten zijn buitenmaten van de aluminium constructie.  
 All dimensions are external dimensions of the aluminum profiles!!  
 Toutes les dimensions sont des dimensions extérieures de la construction en alu!  
 Alle Maße sind Außenmaße des Aluminium-Konstruktion!

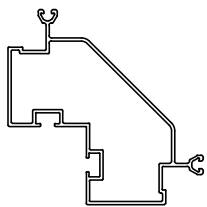
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**INSTRUCTIONS DE MONTAGE**  
**MOUNTING INSTRUCTIONS**  
**AUFBAUANLEITUNG**



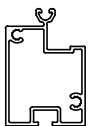
PRO33326  
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PRO20229



PRO6578



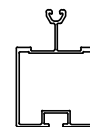
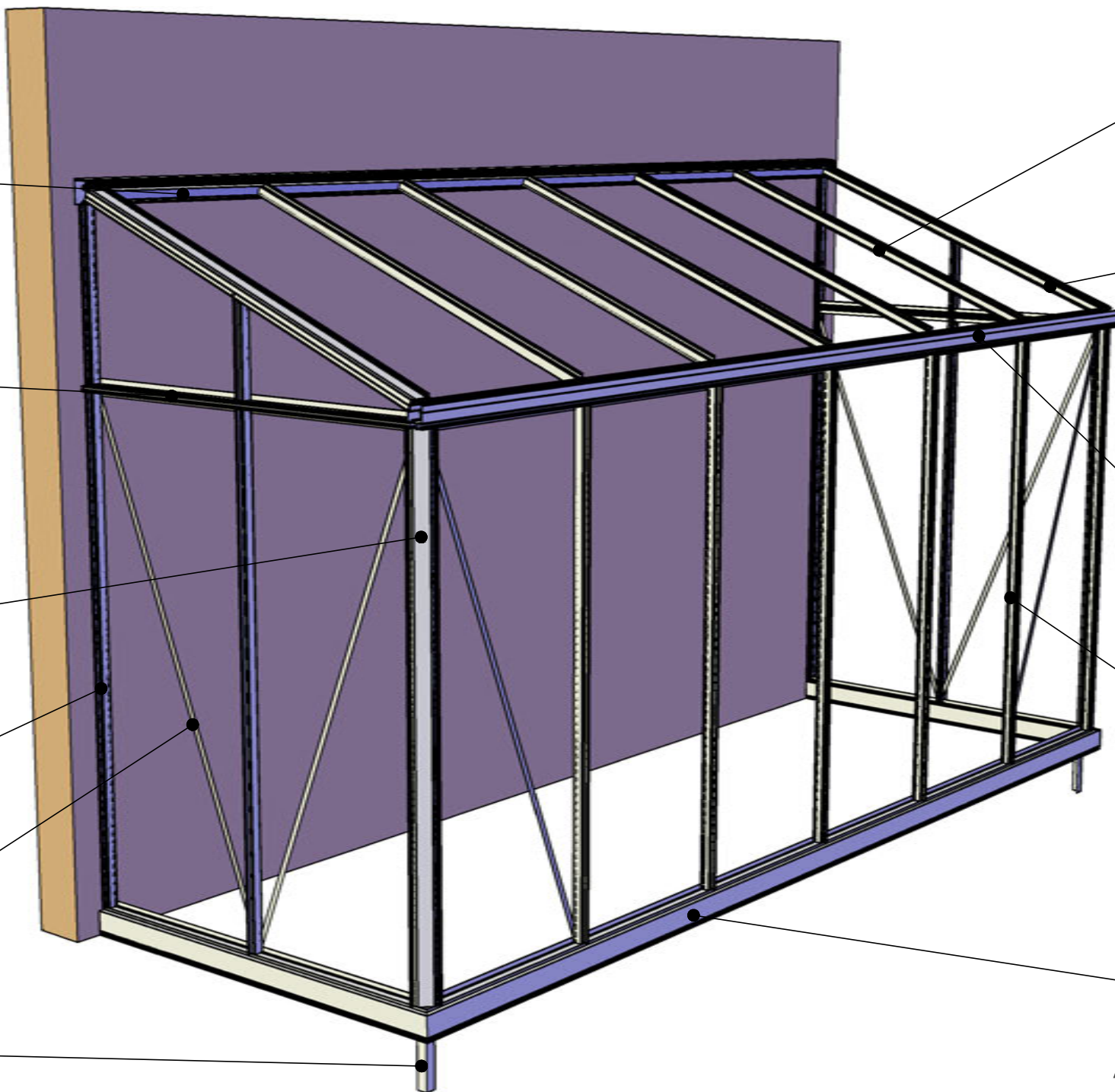
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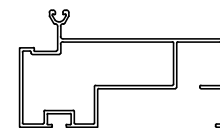
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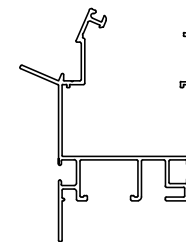
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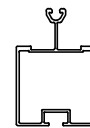
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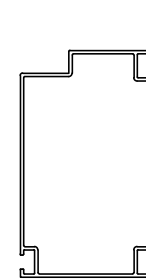
PRO6918



PRO20227

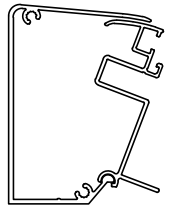


PRO1456

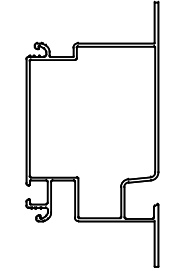


PRO6120

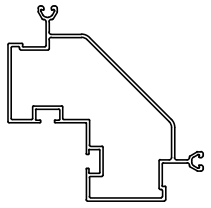
**ARCADIA**



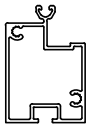
PRO33326  
PRO33329



PRO1454



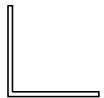
PRO6578



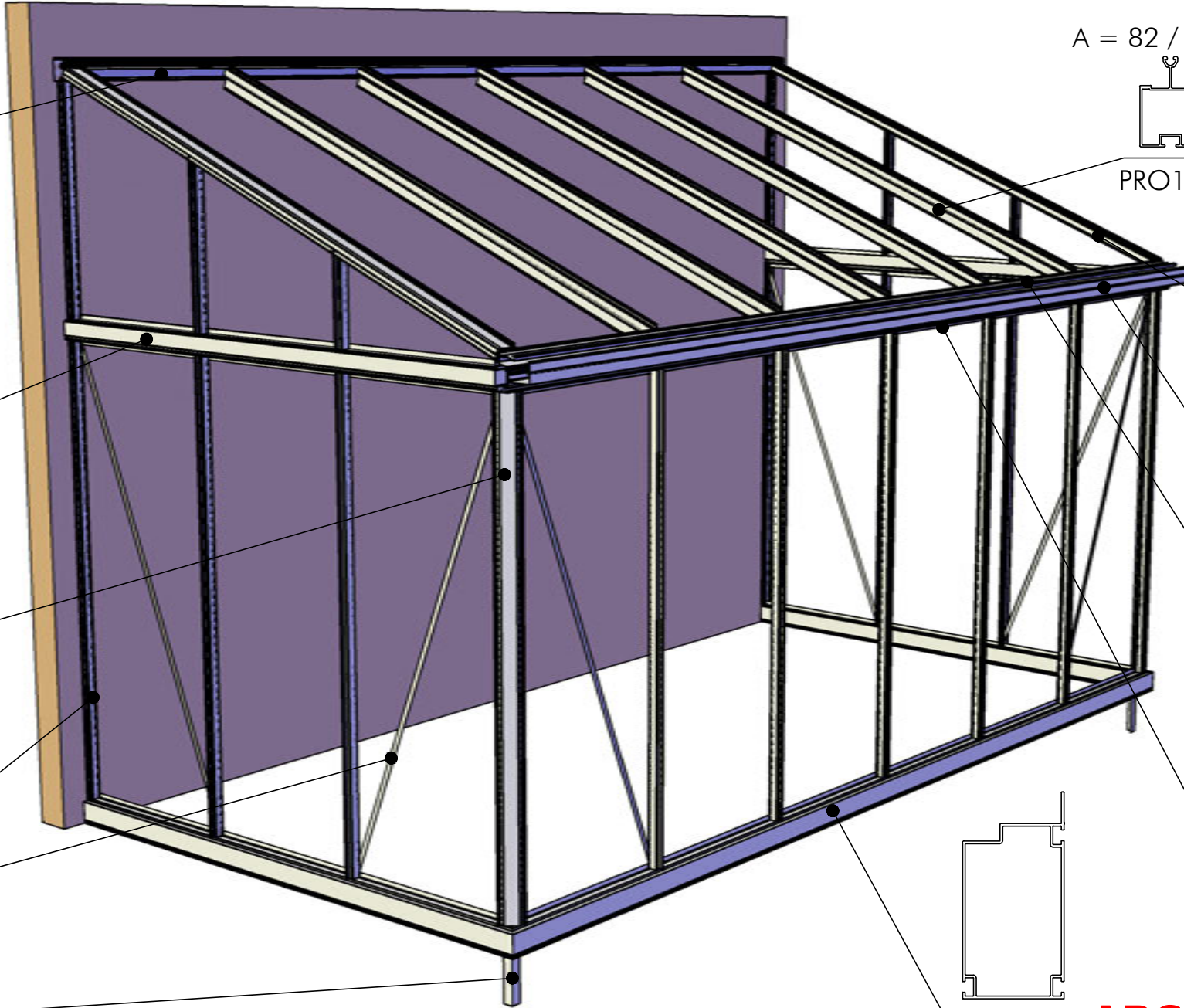
PRO29909



TRE

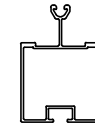


PRO210

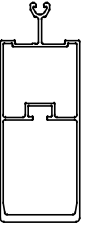


A = 230 / 305

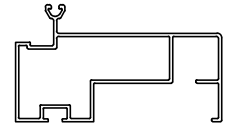
A = 82 / 157



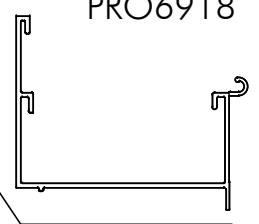
PRO1456



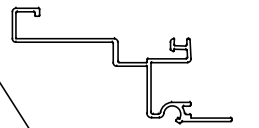
PRO33325



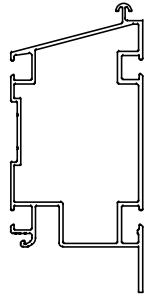
PRO6918



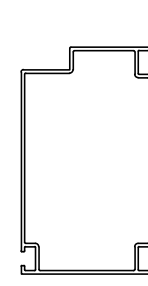
GTO



GSO



GDO



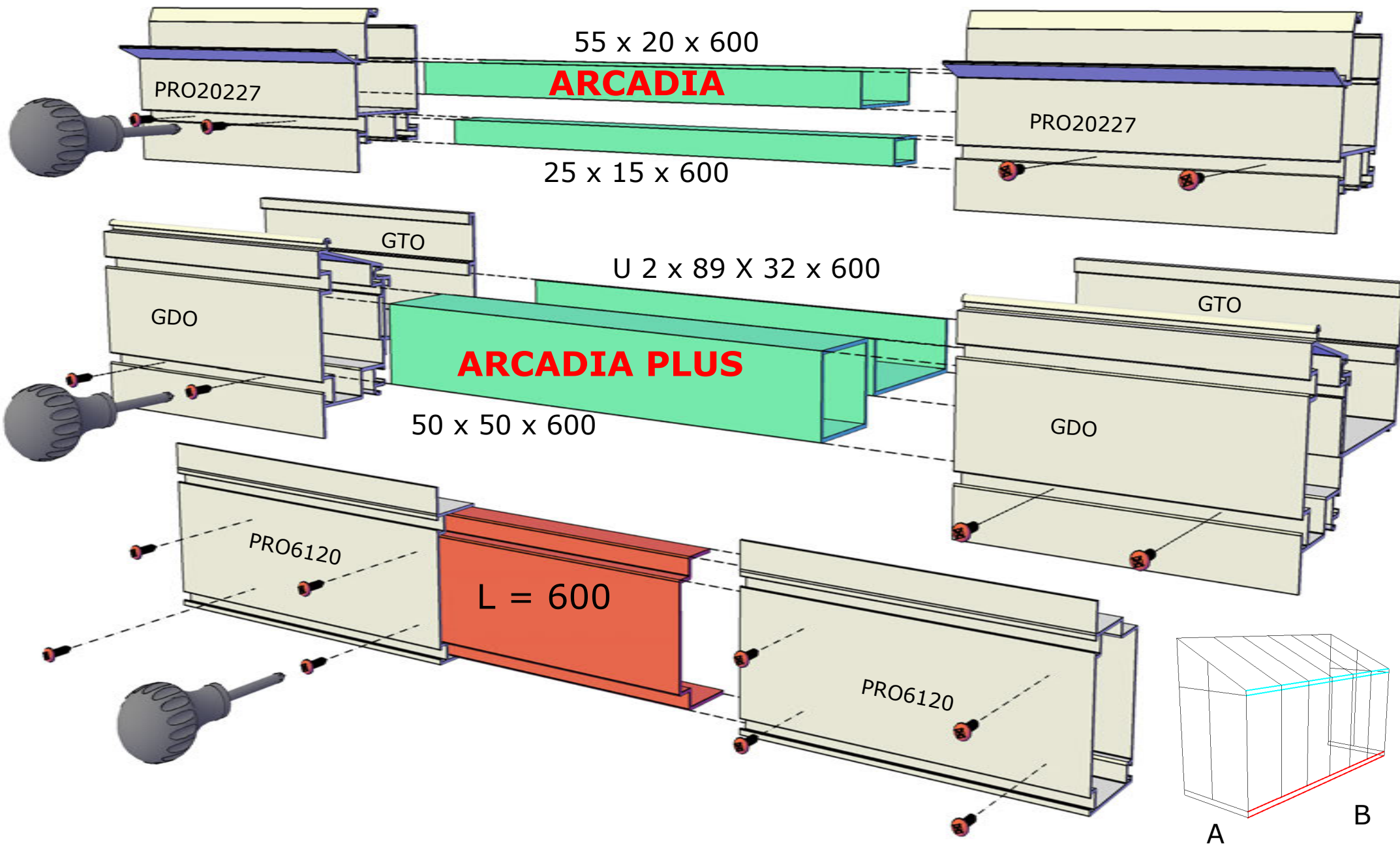
PRO6120

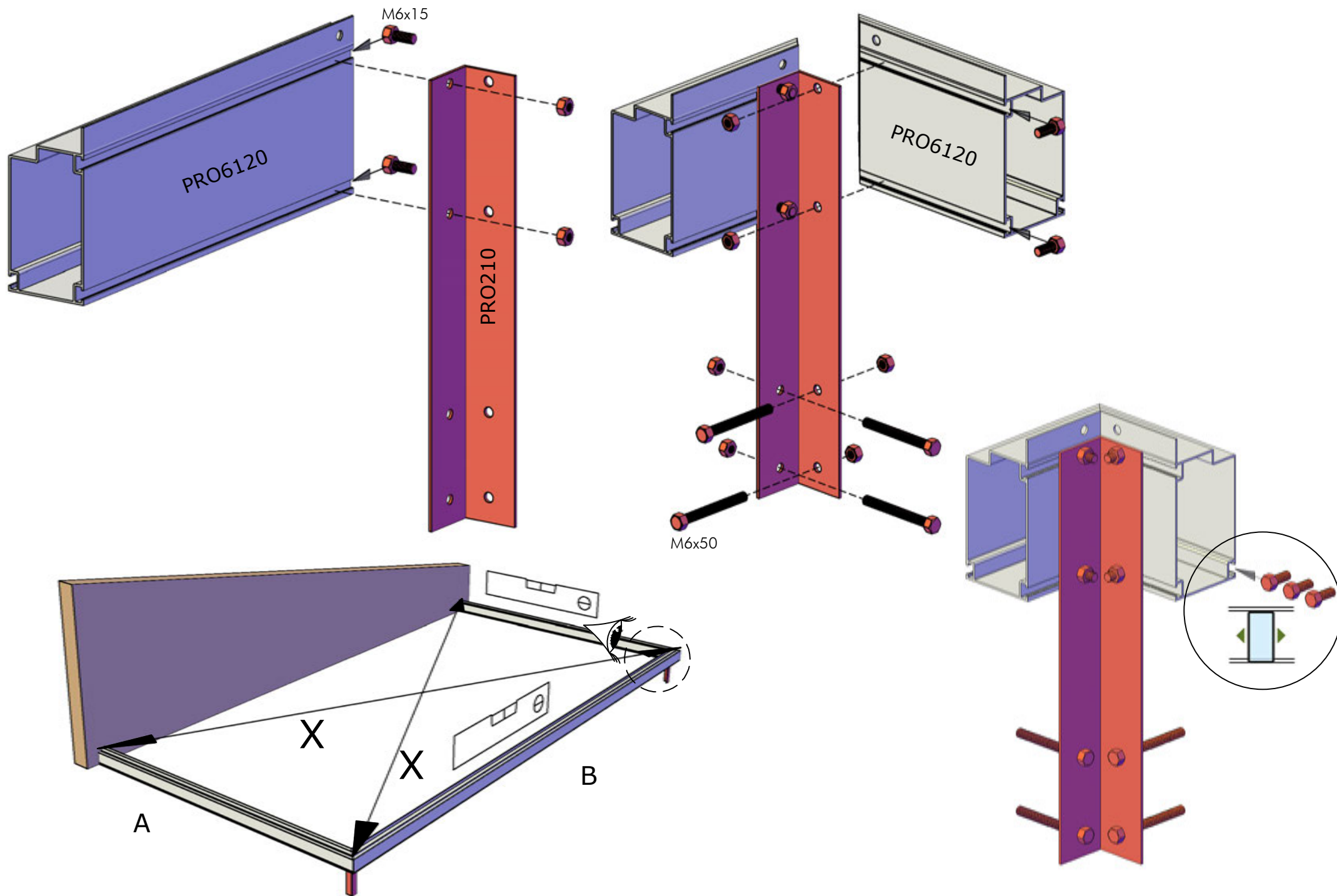
**ARCADIA PLUS**



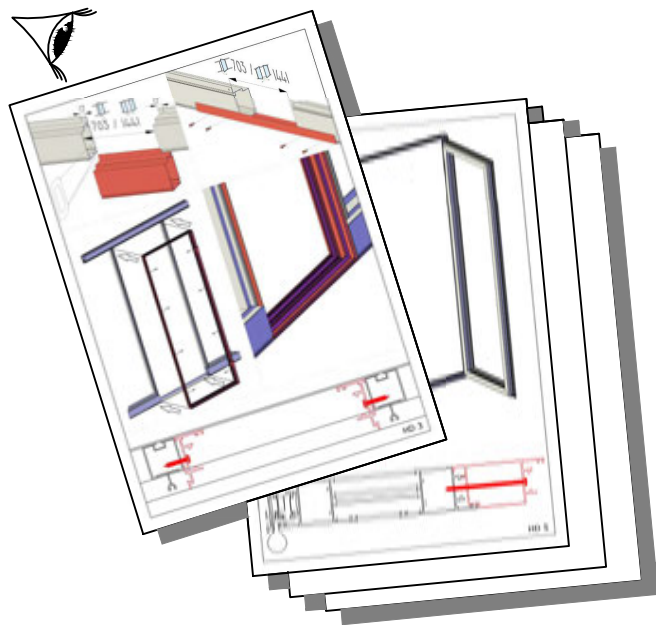
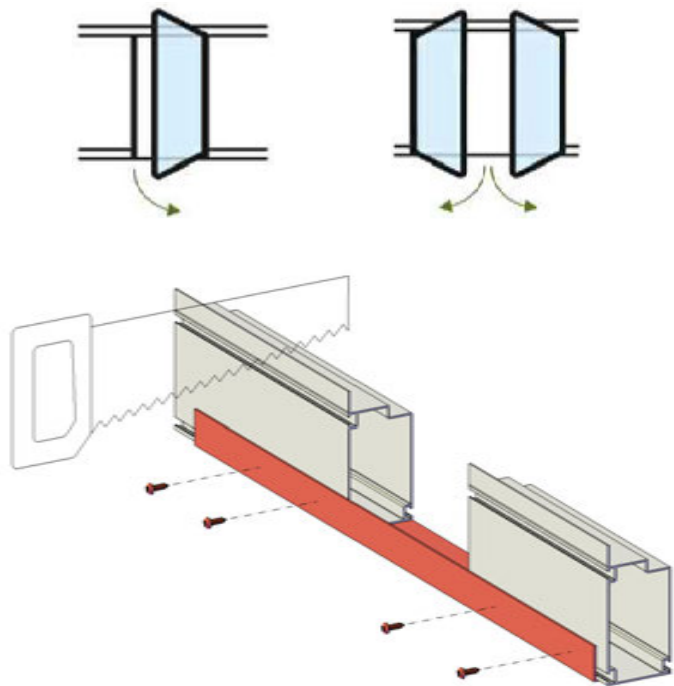


**B = LENGTH > 6m10**

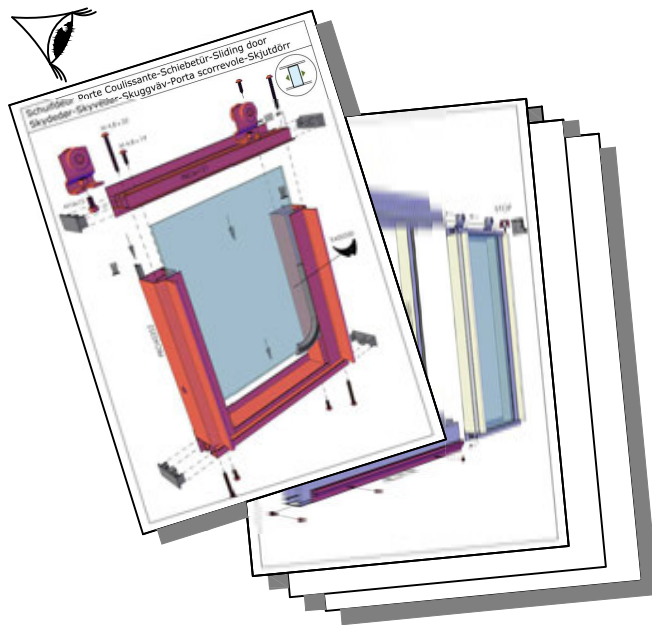
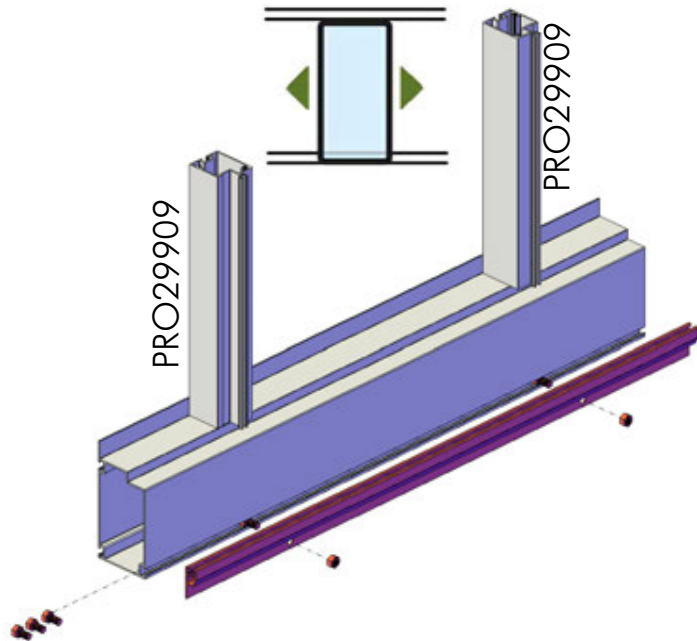




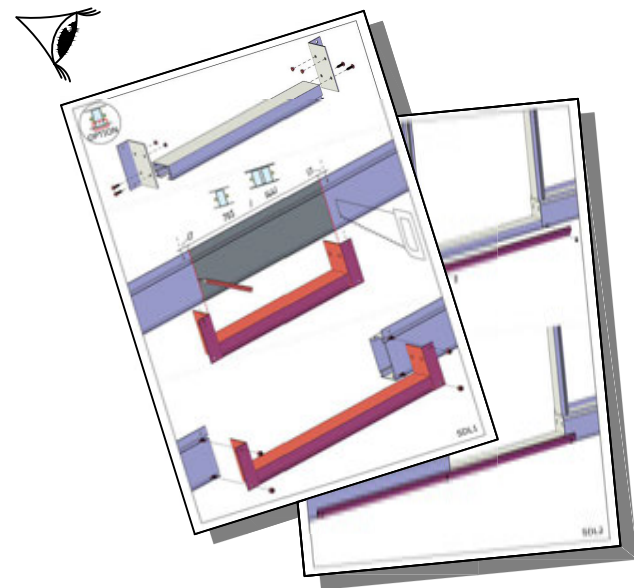
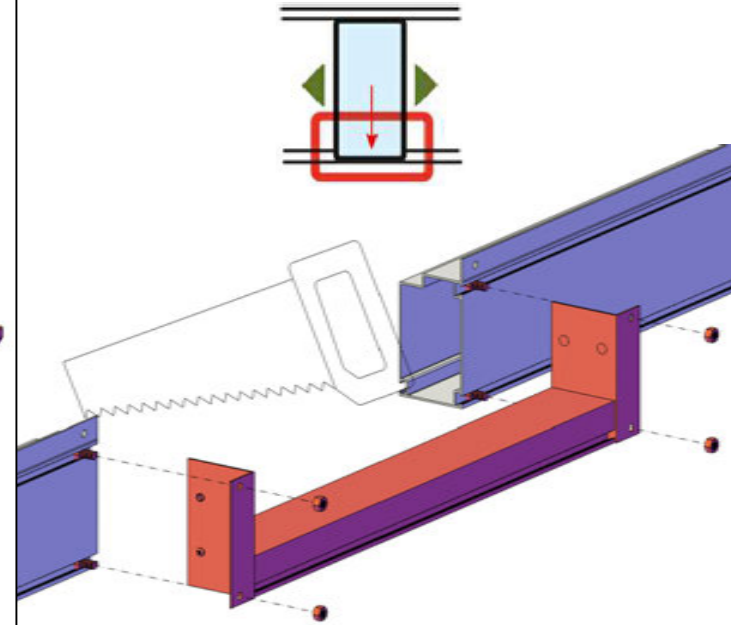
# OPTION: HINGED DOOR



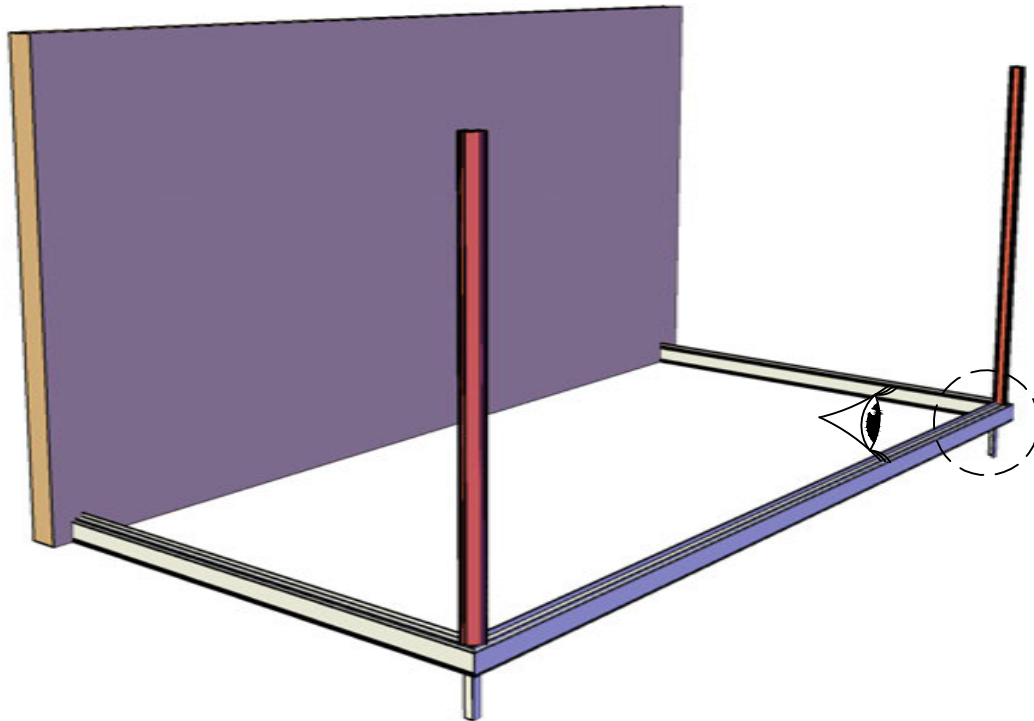
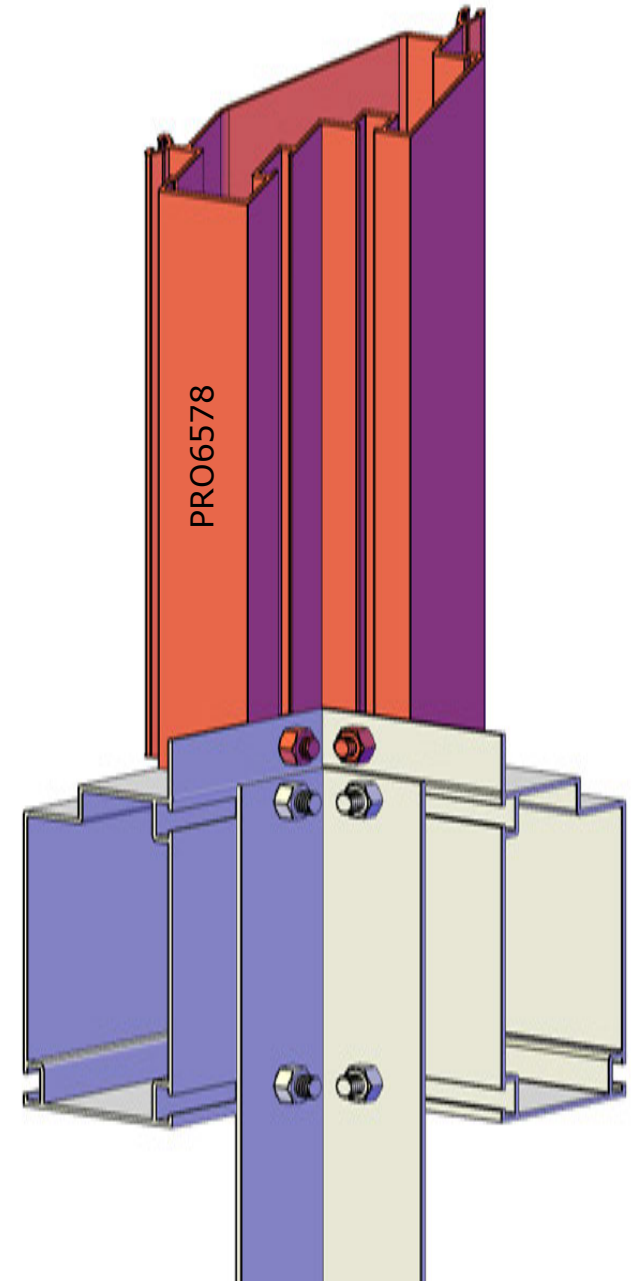
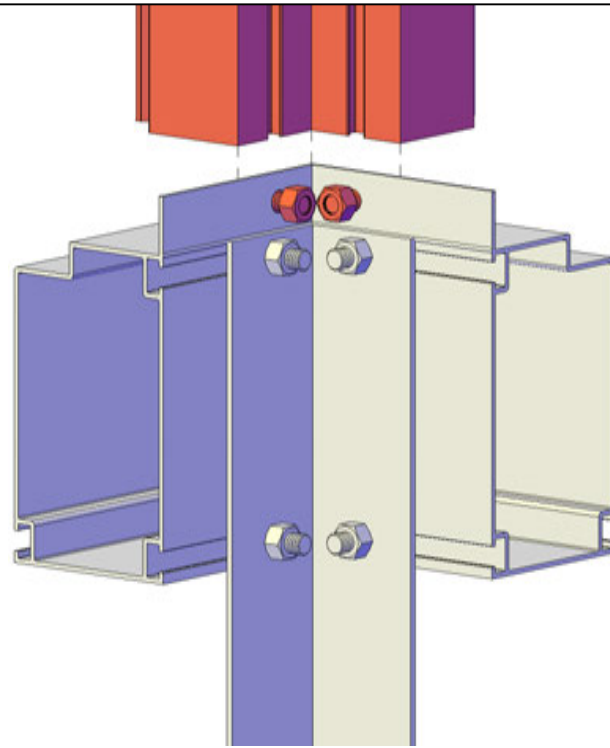
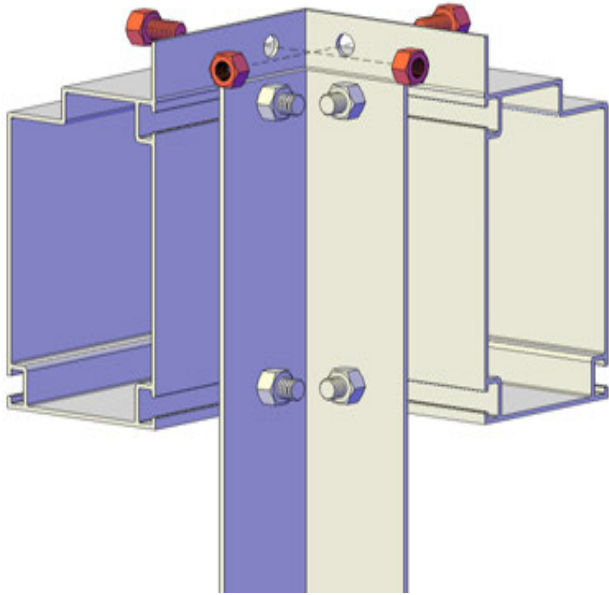
# OPTION: SLIDING DOOR

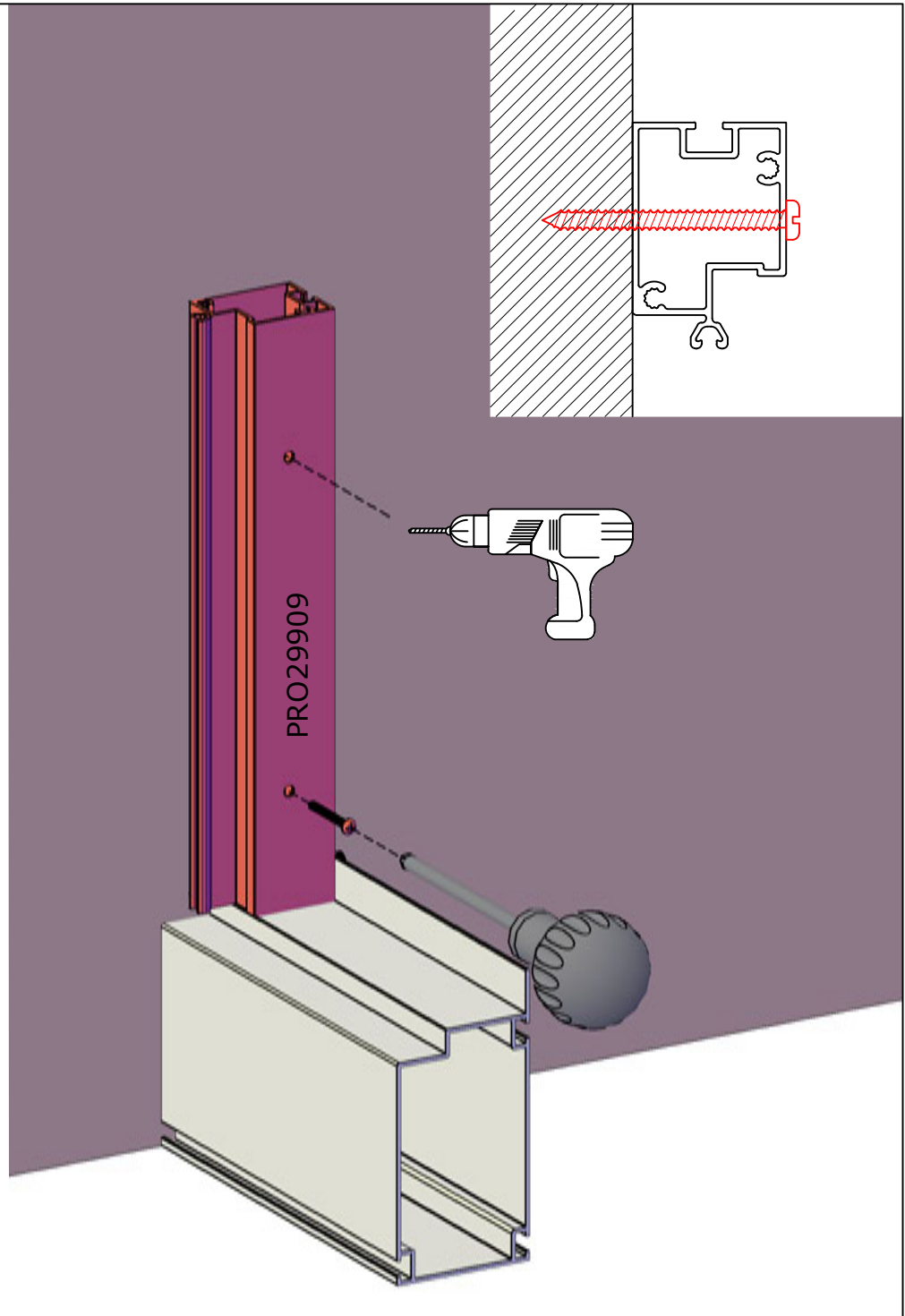
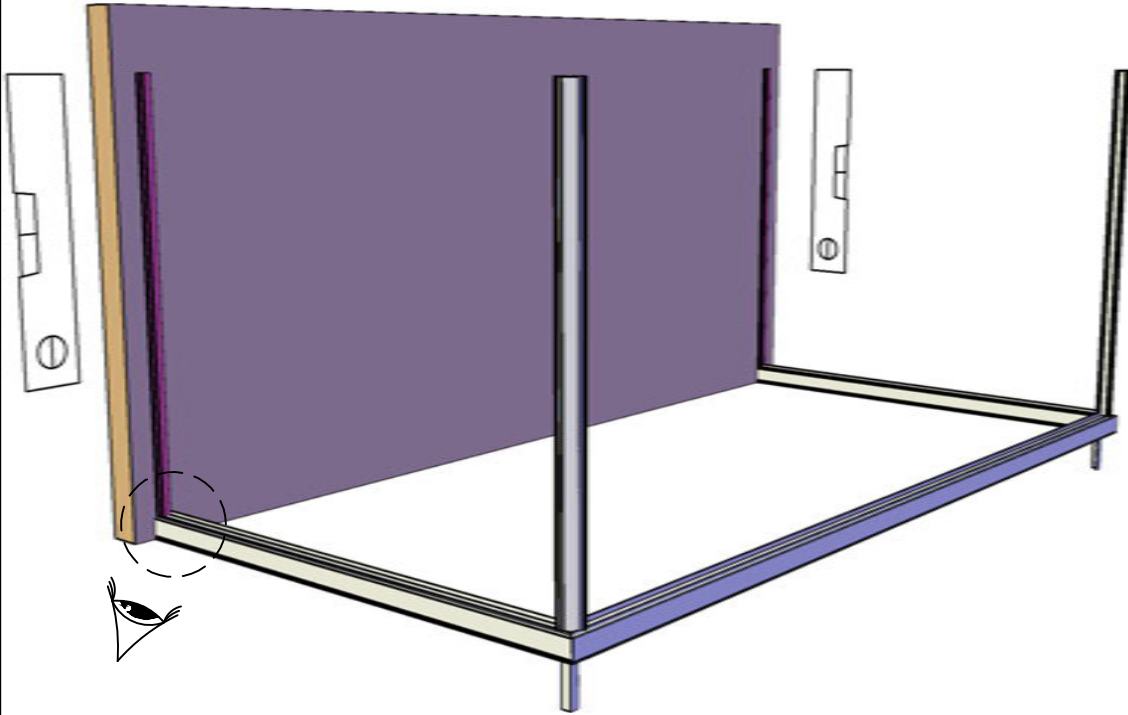
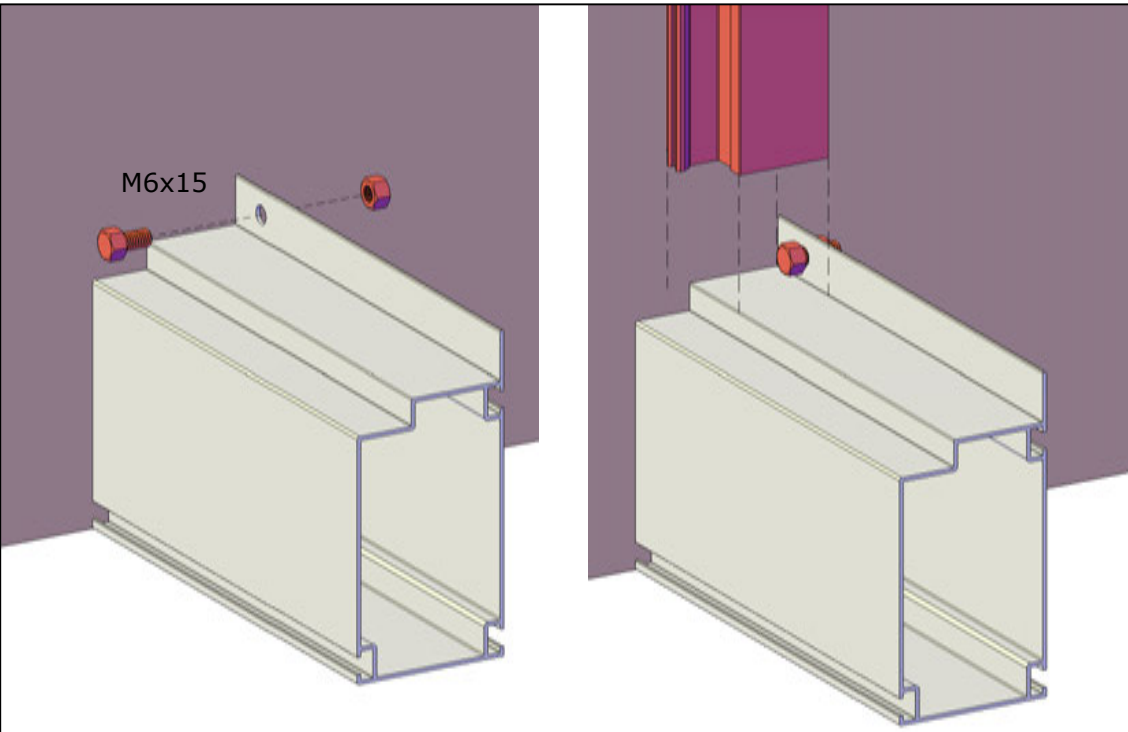


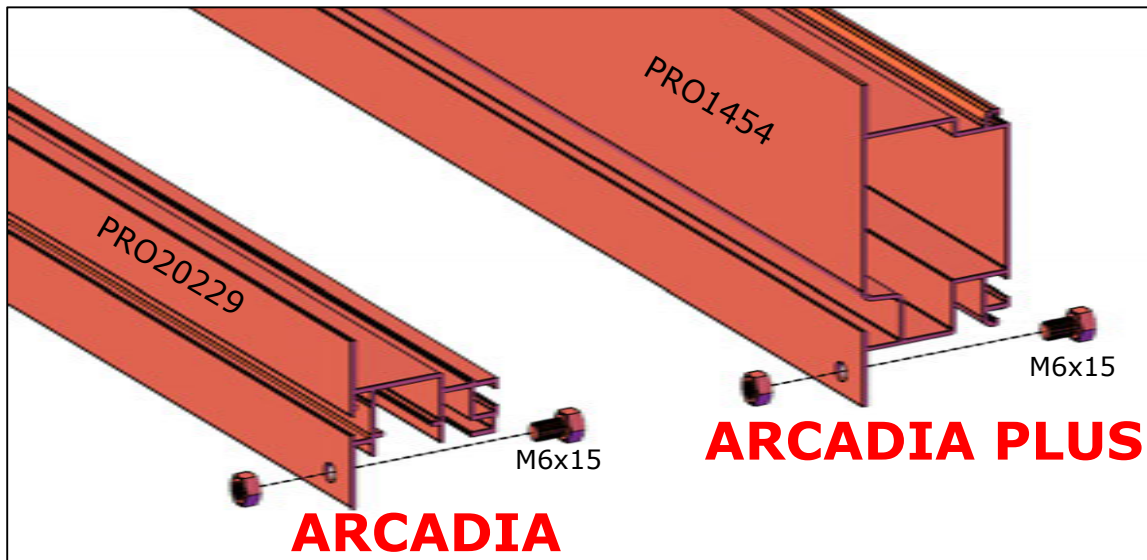
# OPTION: LOW THRESHOLD



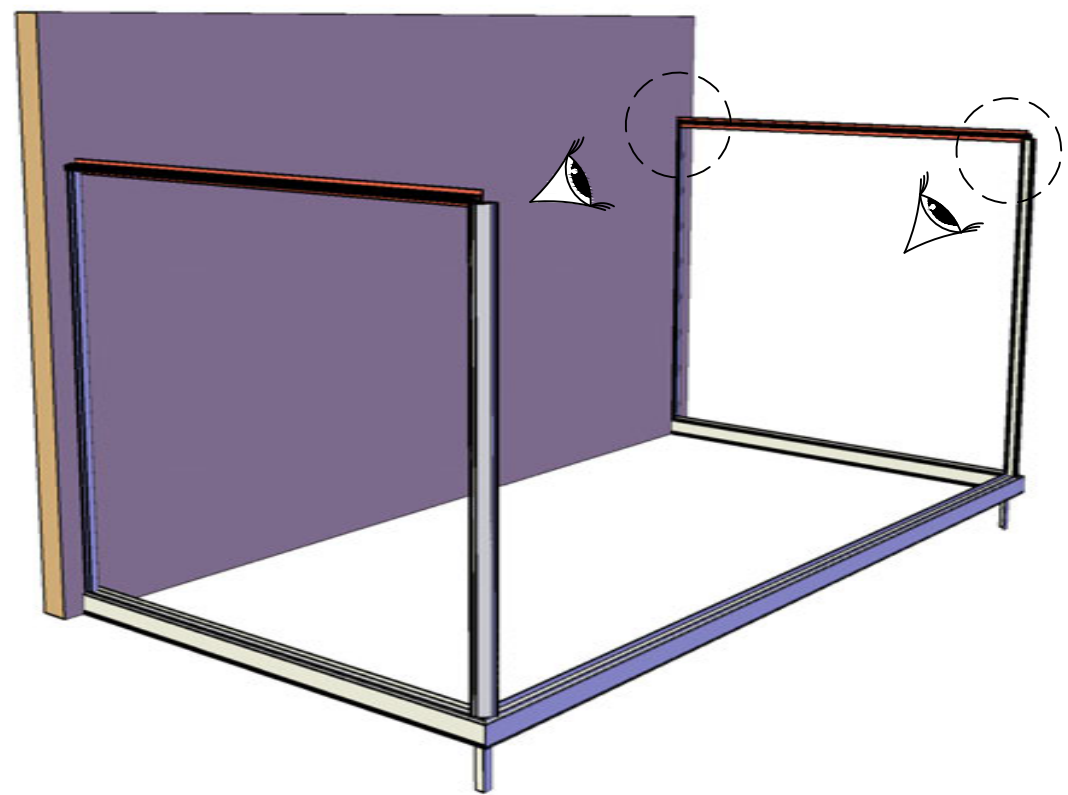
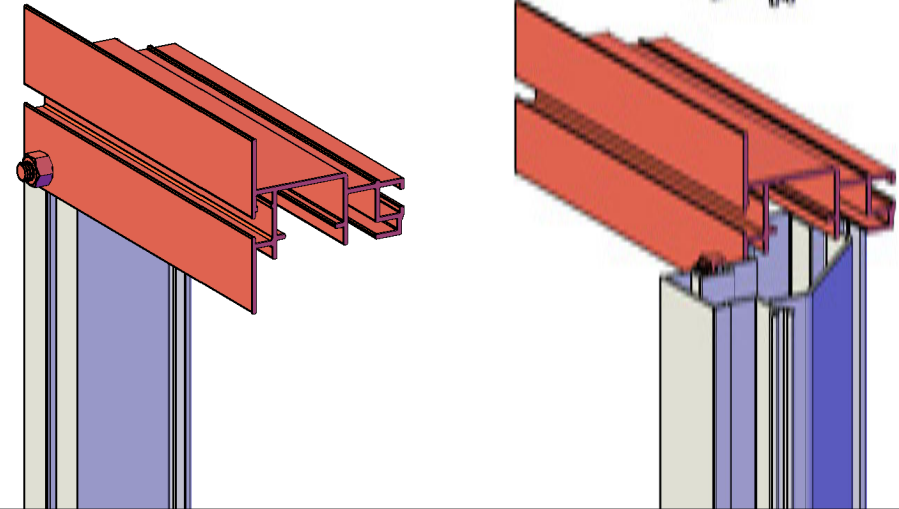
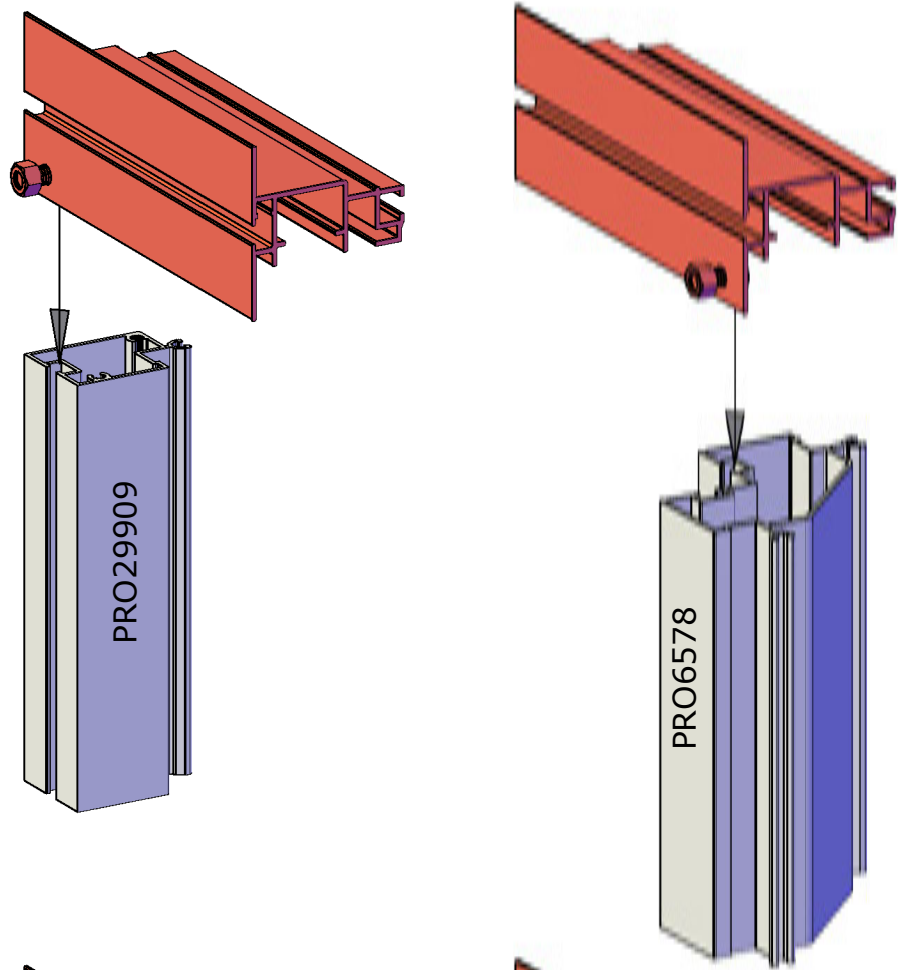
M6x15







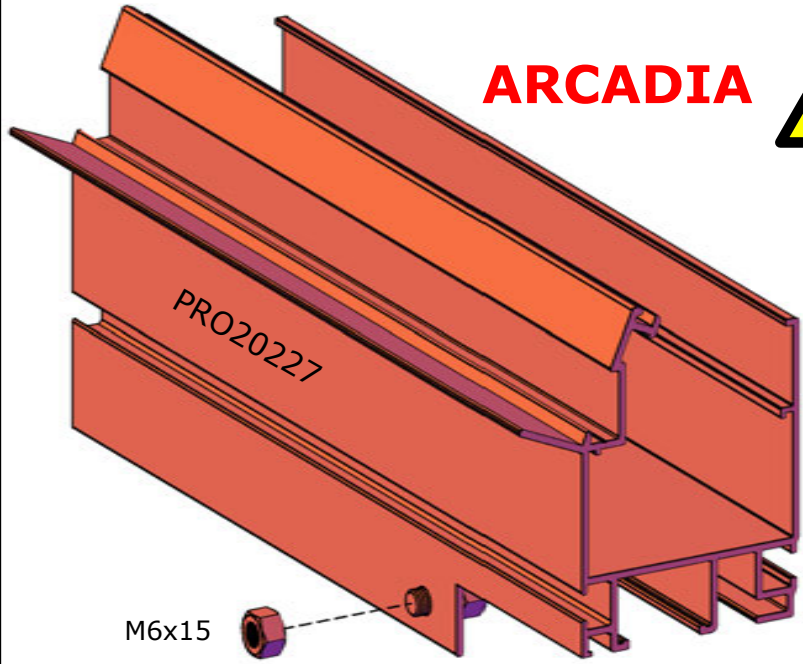
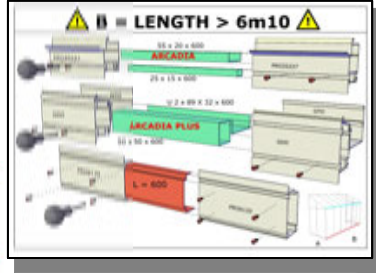
**ARCADIA PLUS**



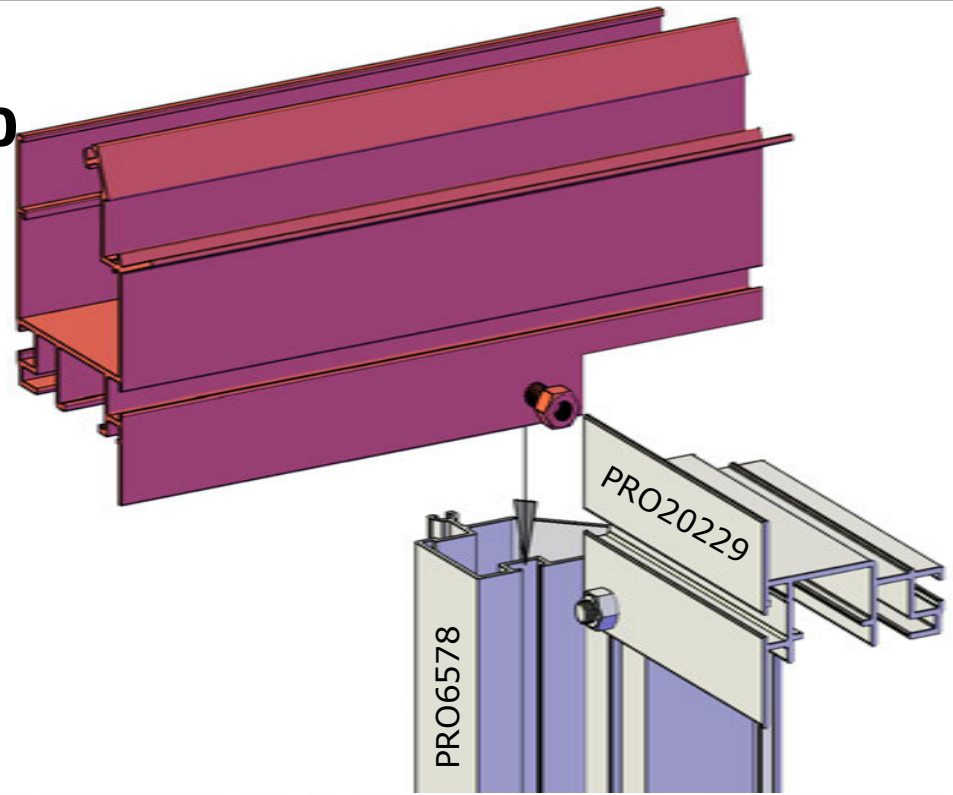
**ARCADIA**



**B > 6m10**

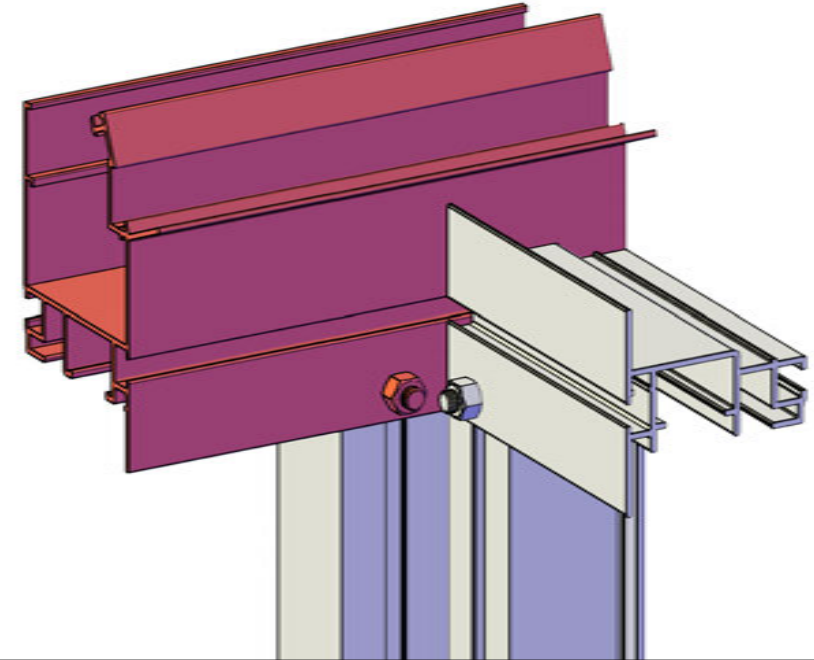
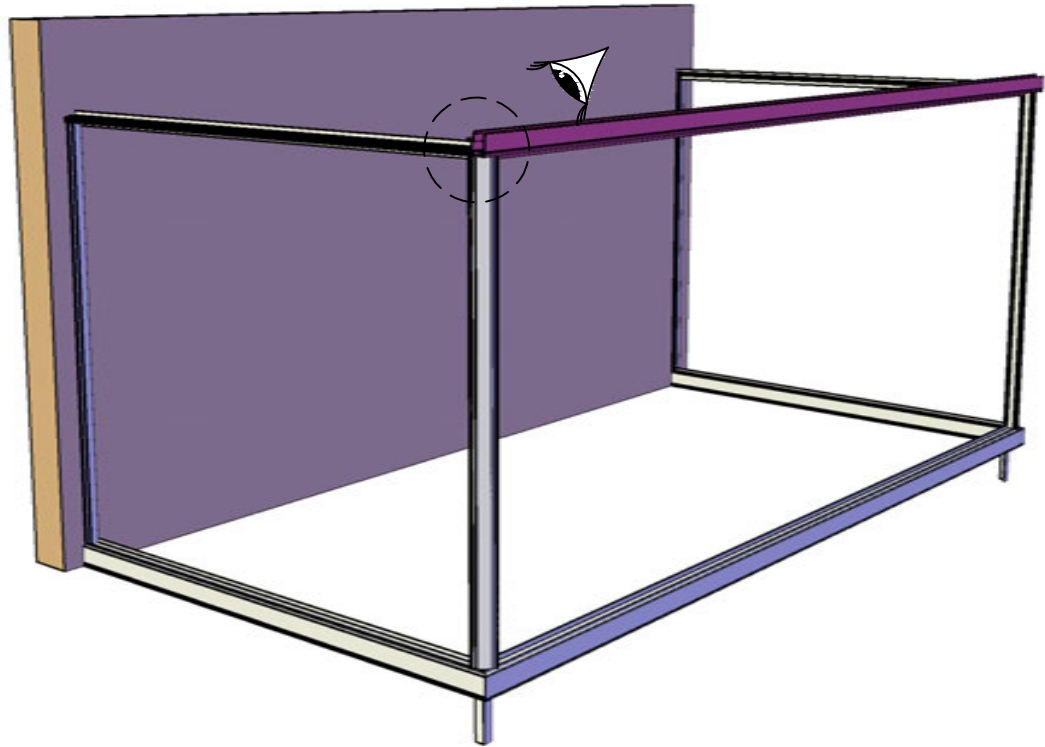


M6x15

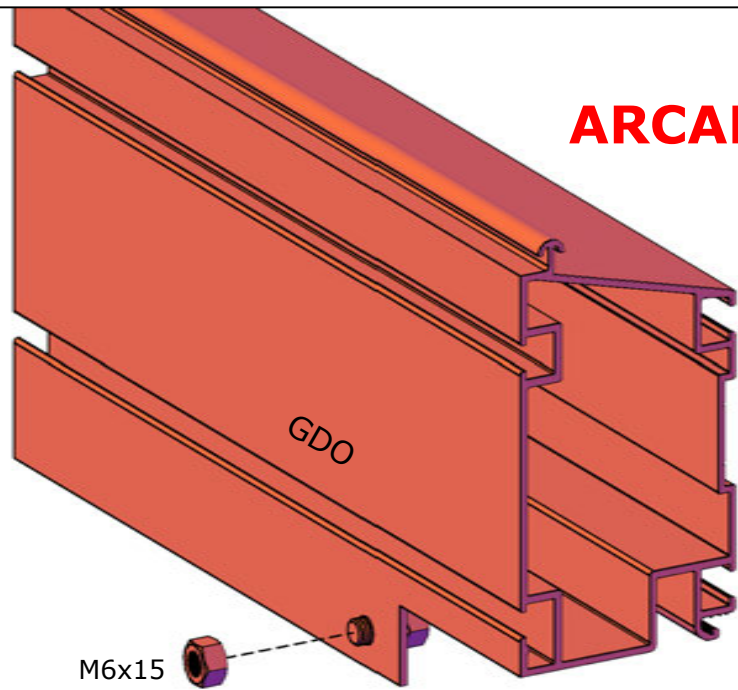


PRO20229

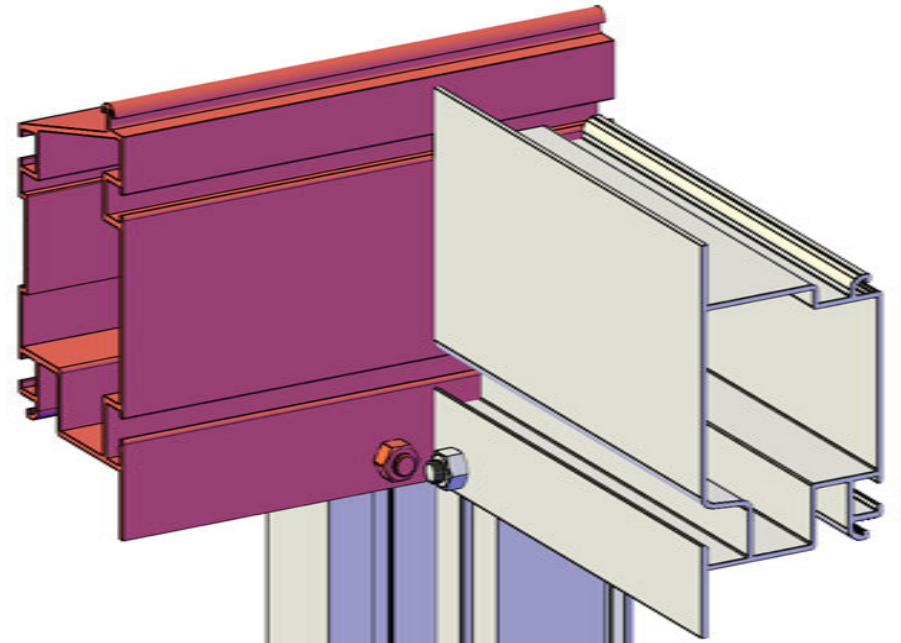
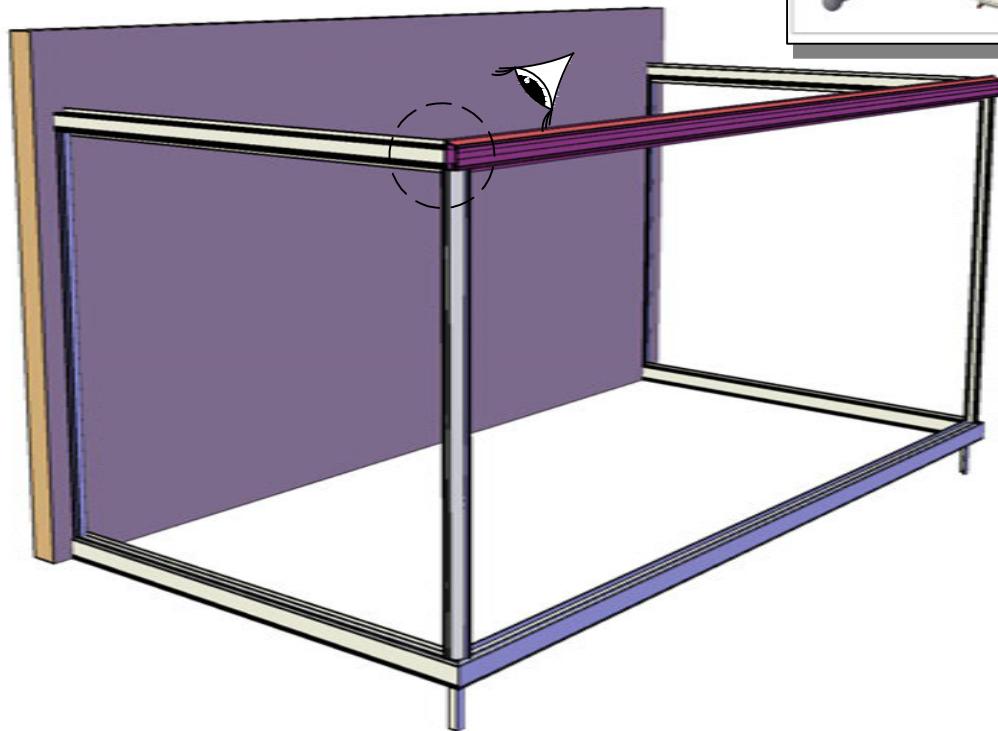
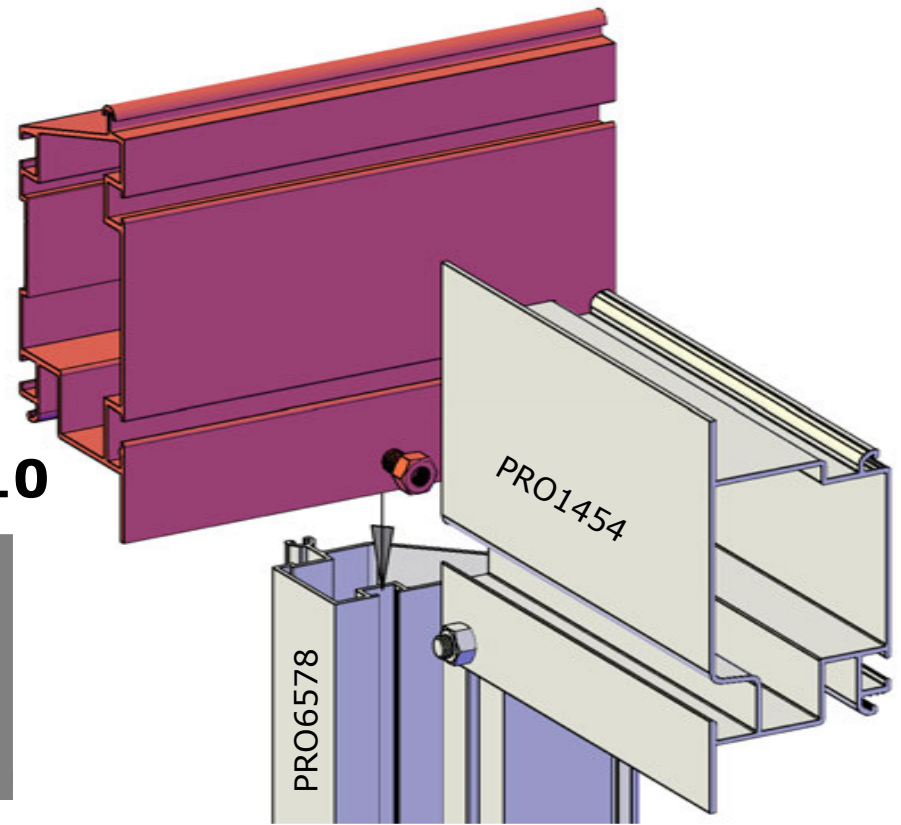
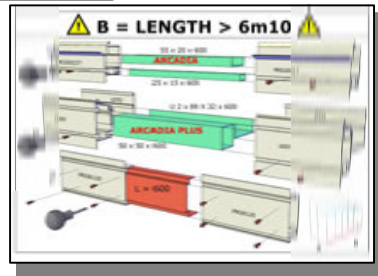
PRO6578



# ARCADIA PLUS

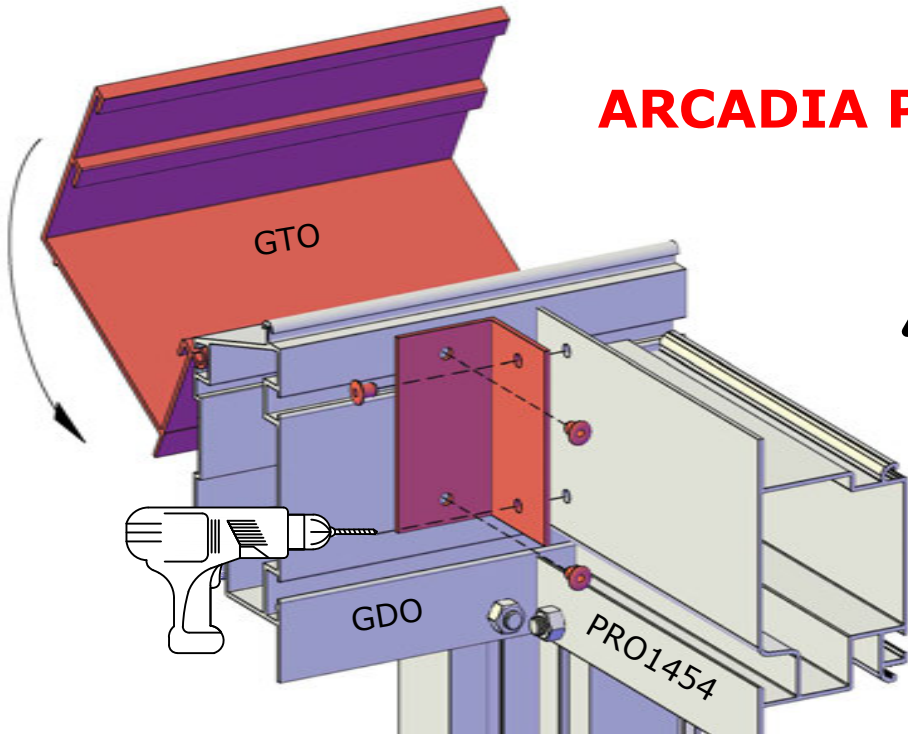


$B > 6m10$

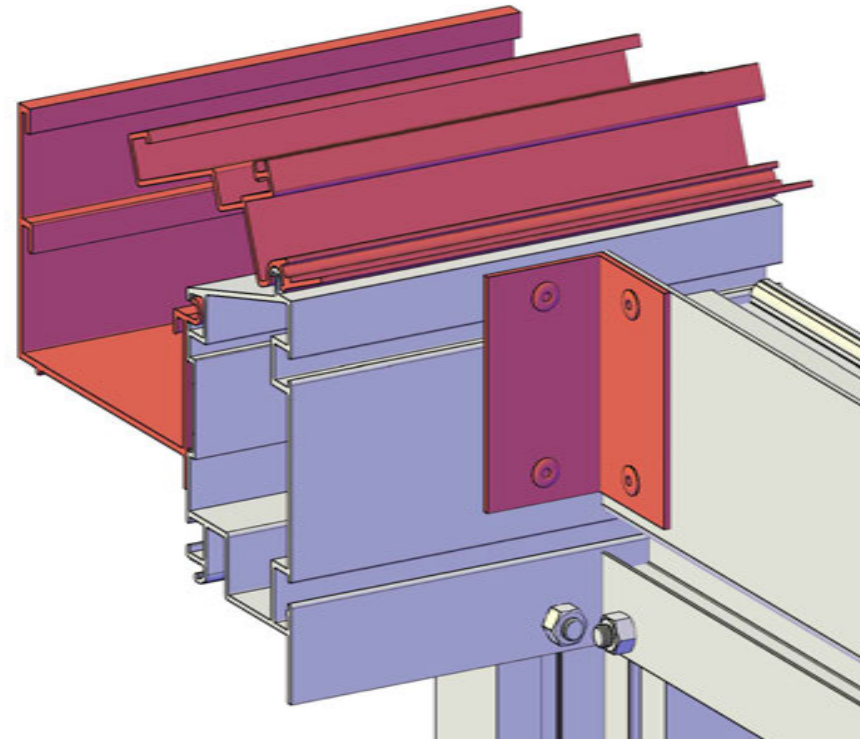
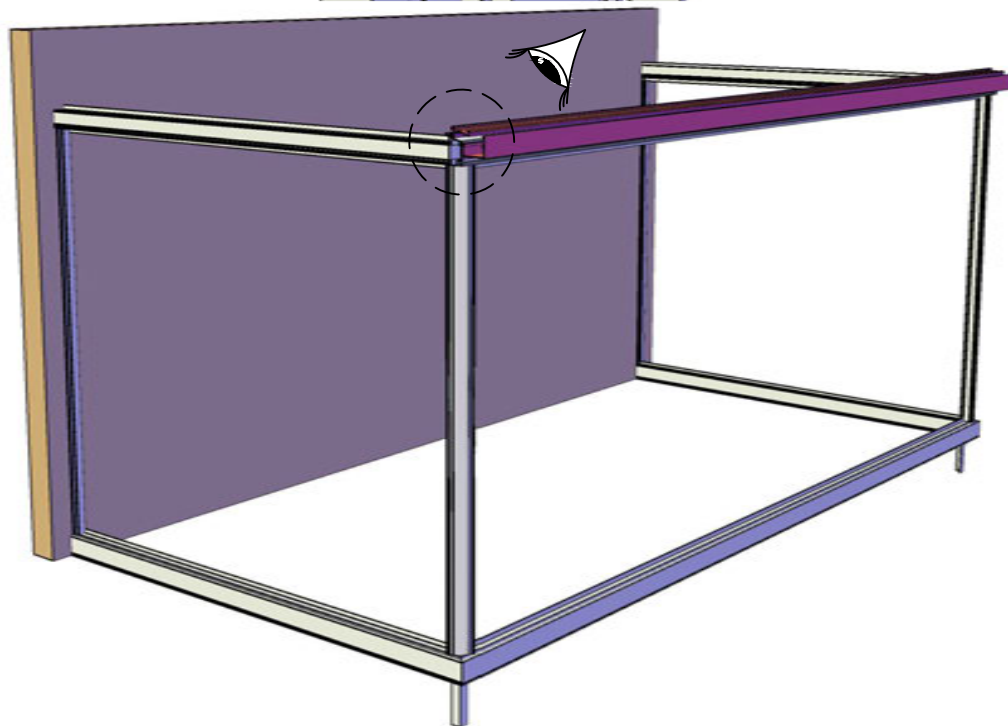
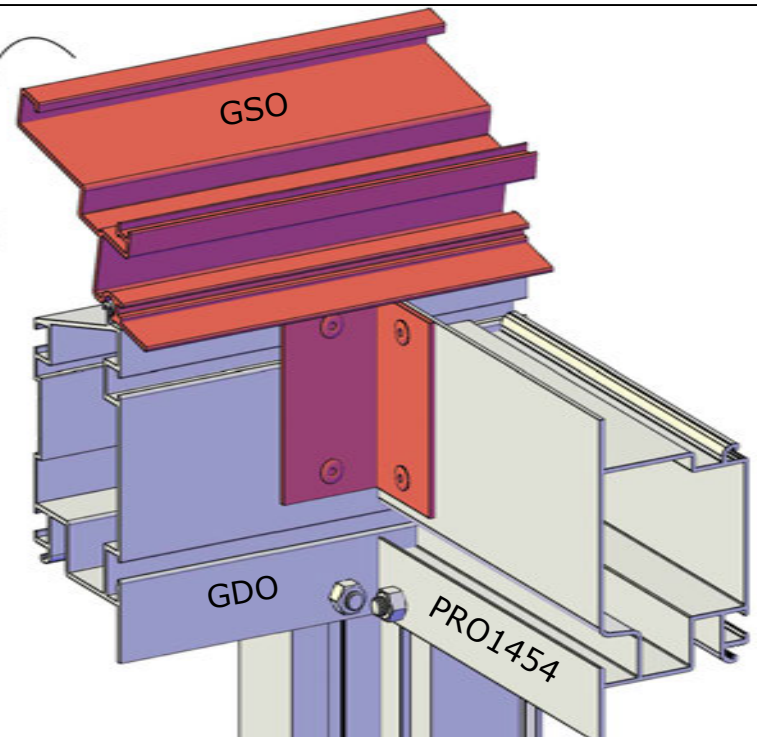
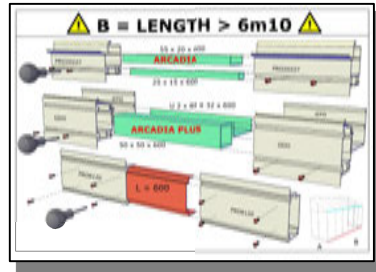




# ARCADIA PLUS



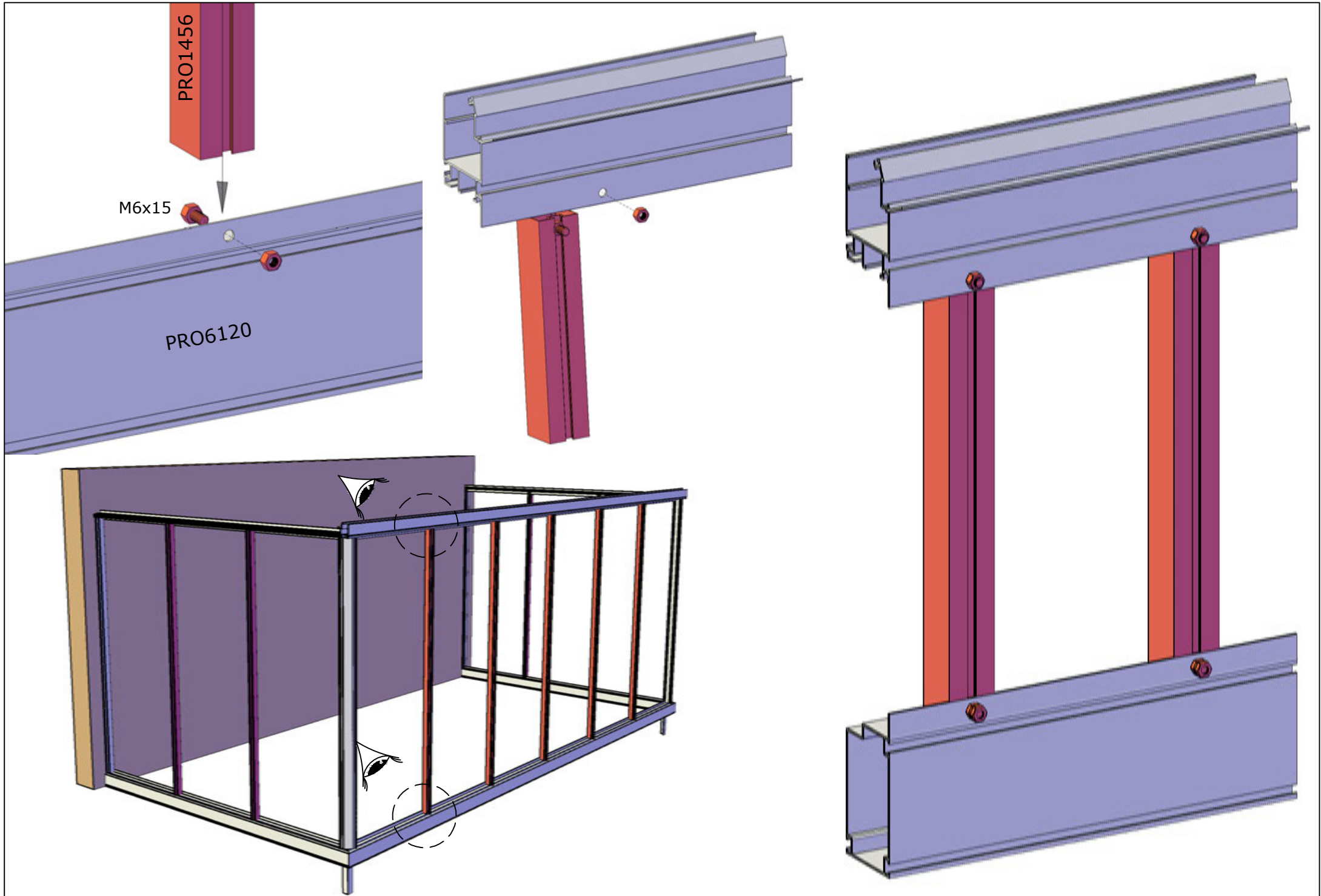
**B > 6m10**

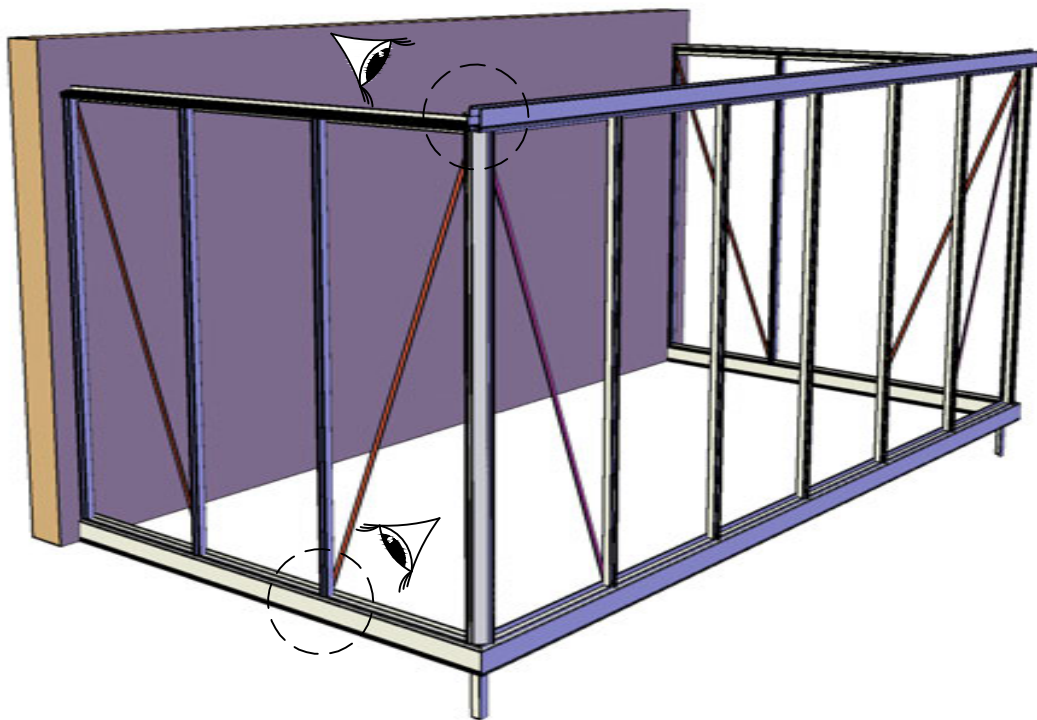
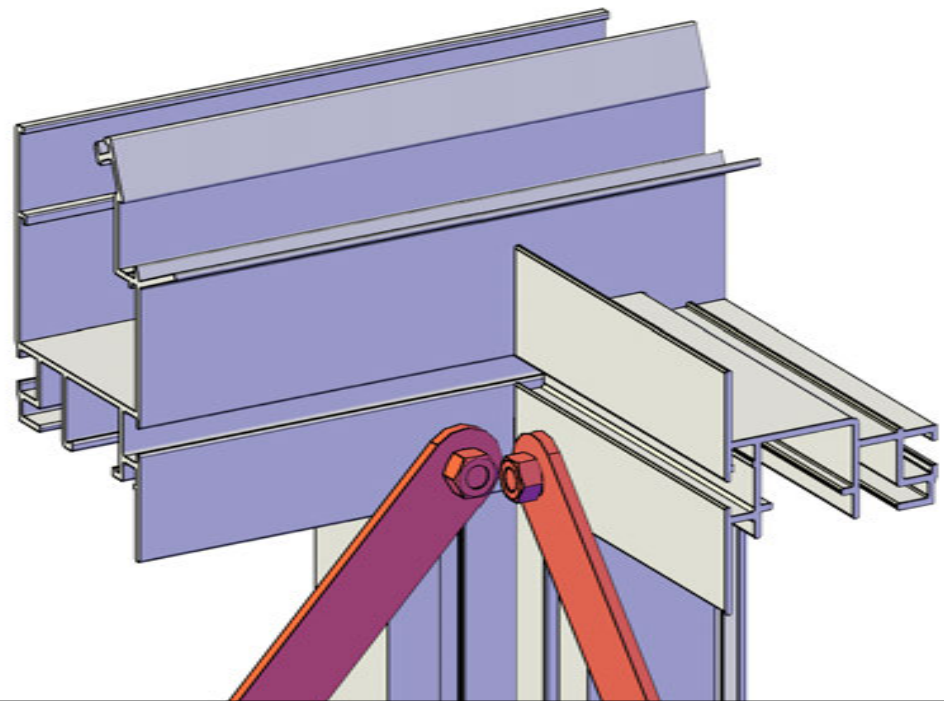
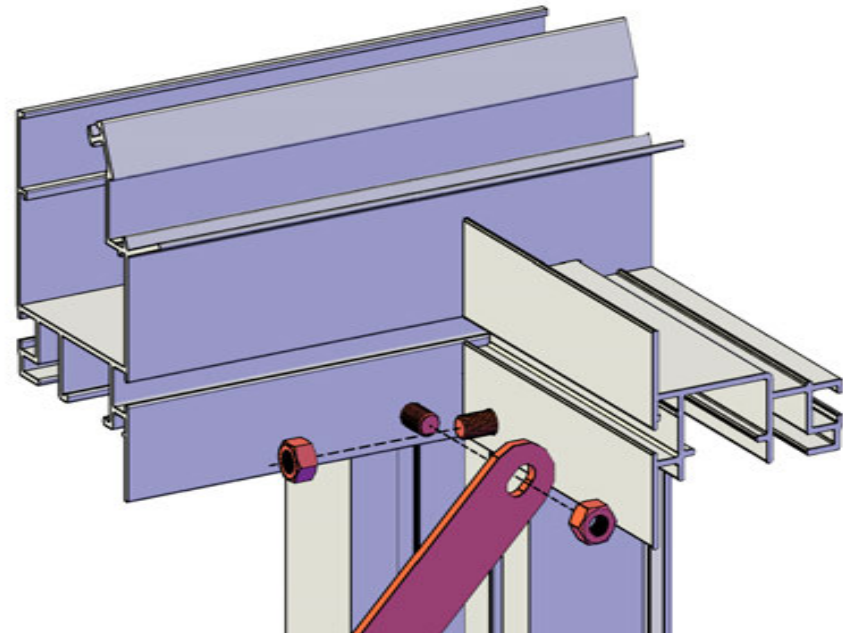
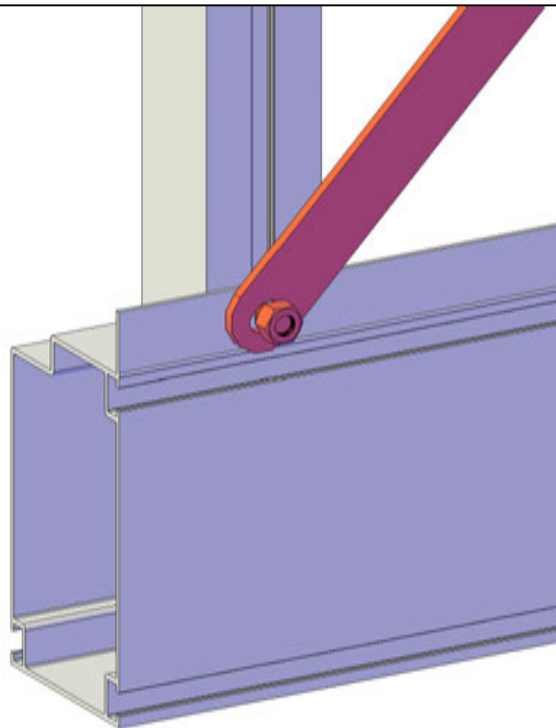
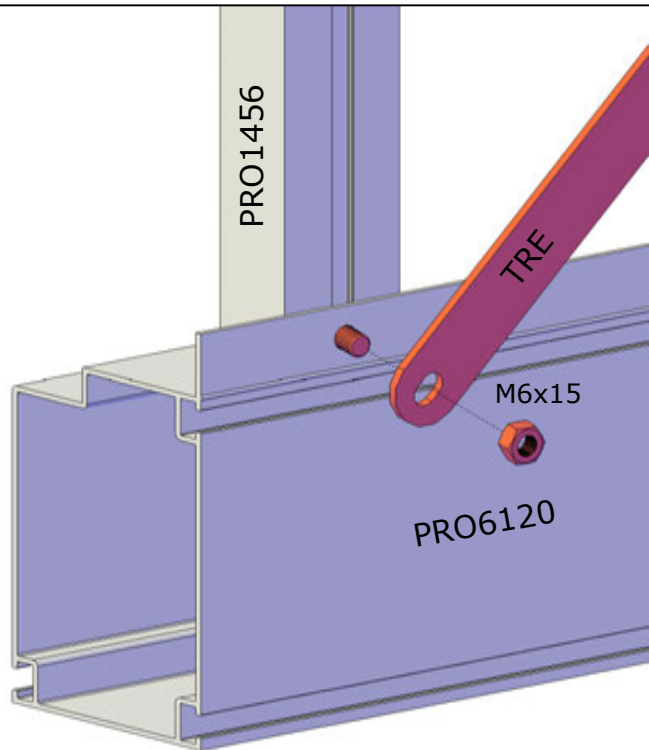


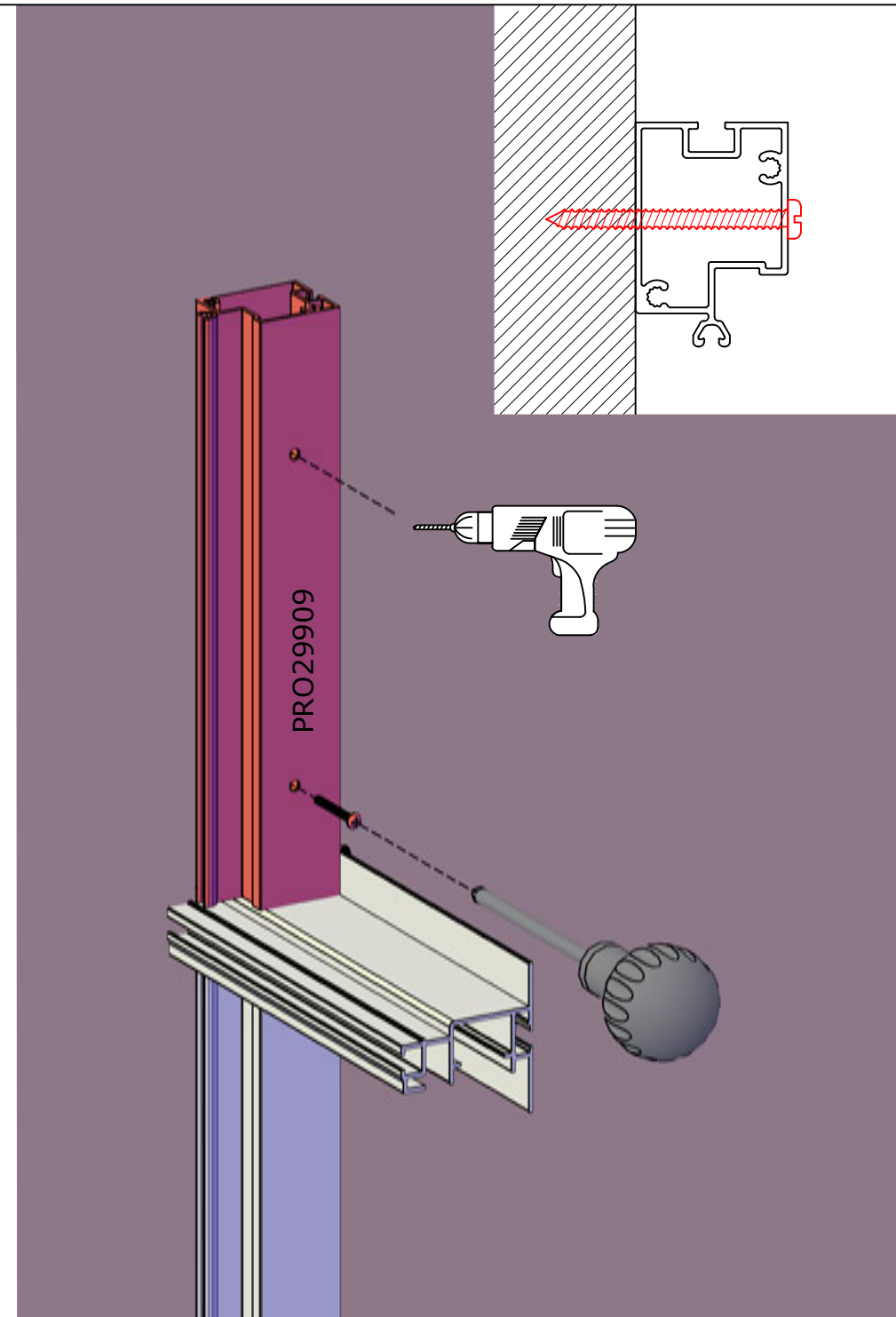
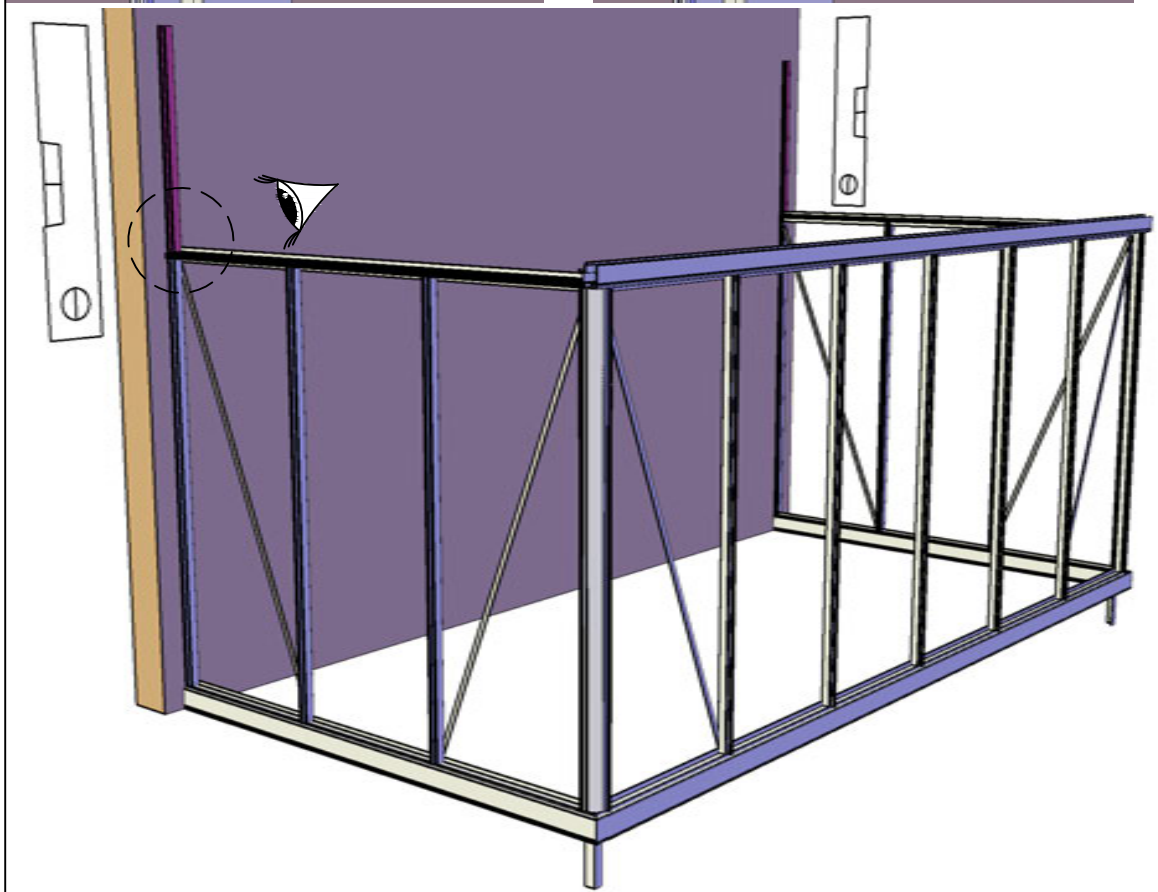
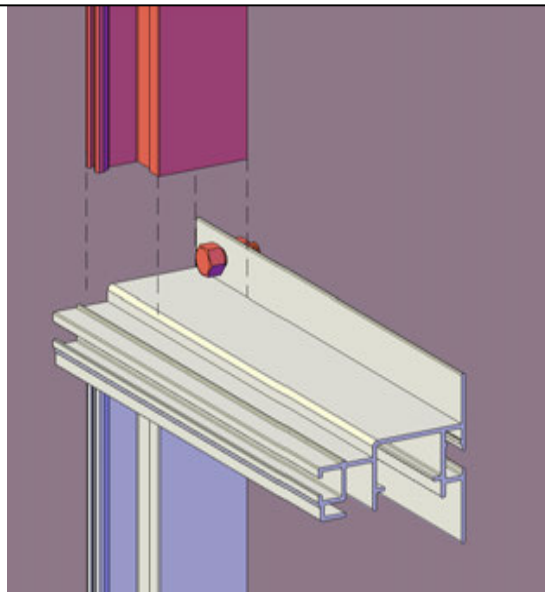
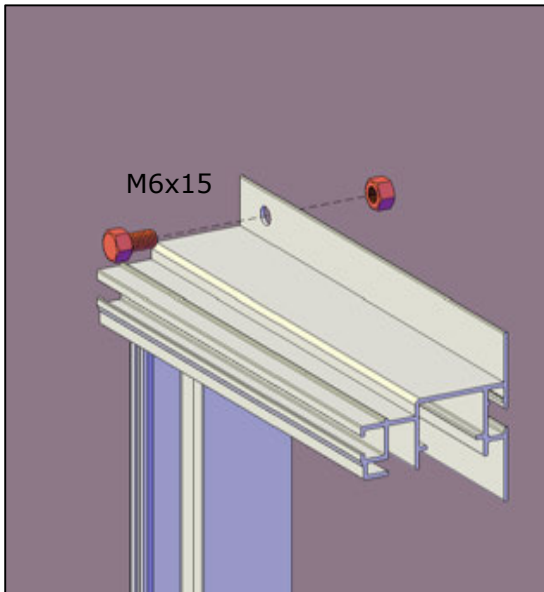
PRO1456

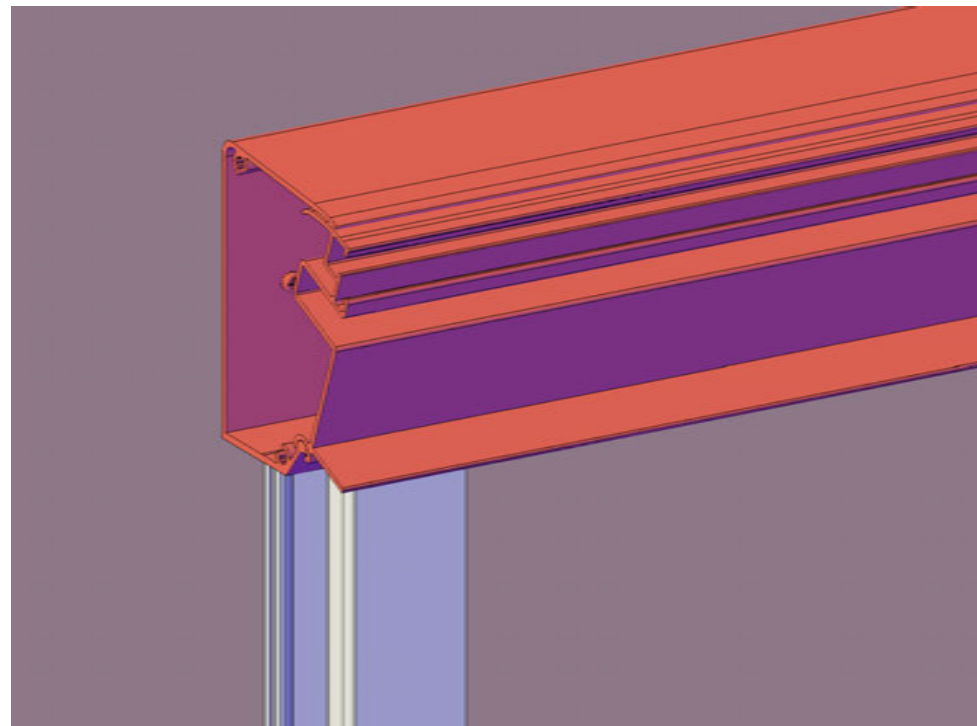
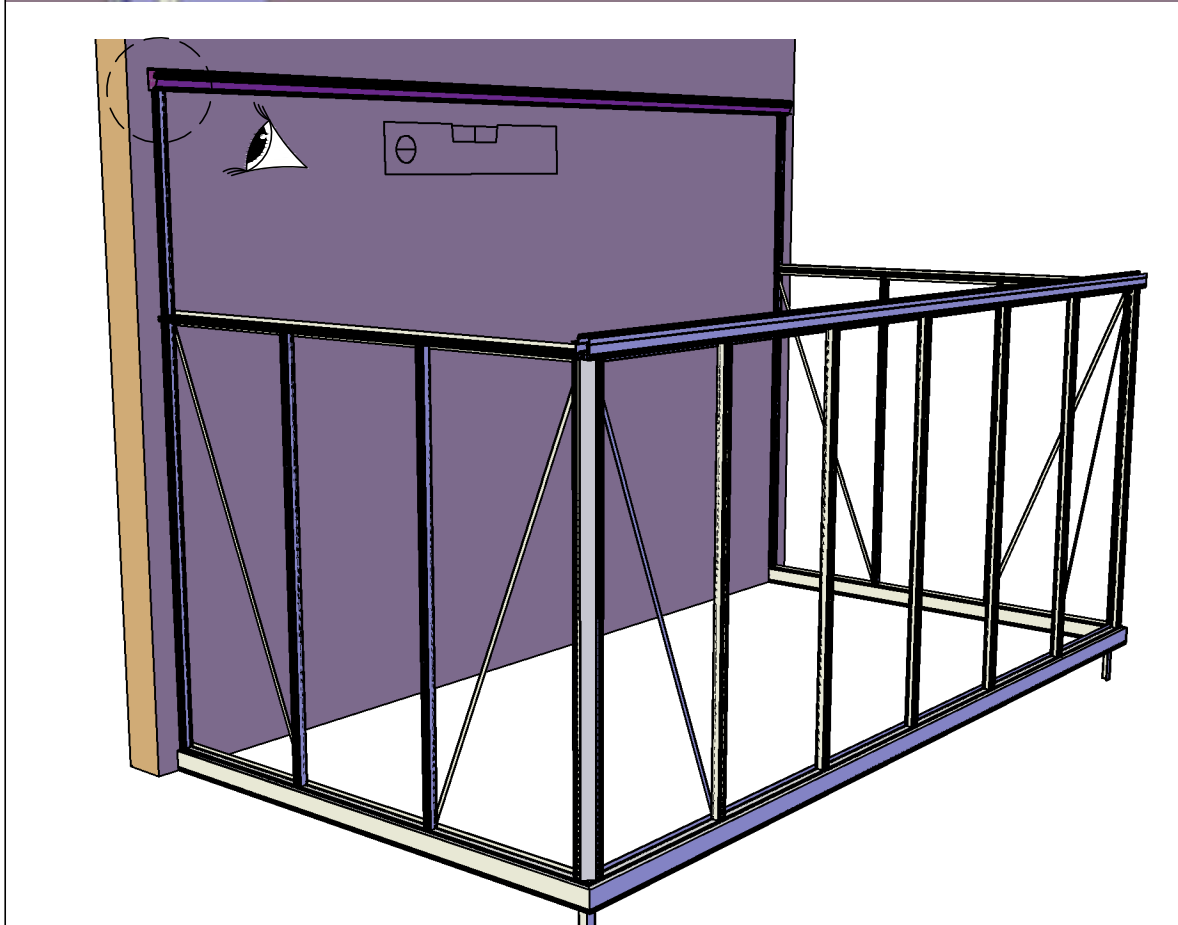
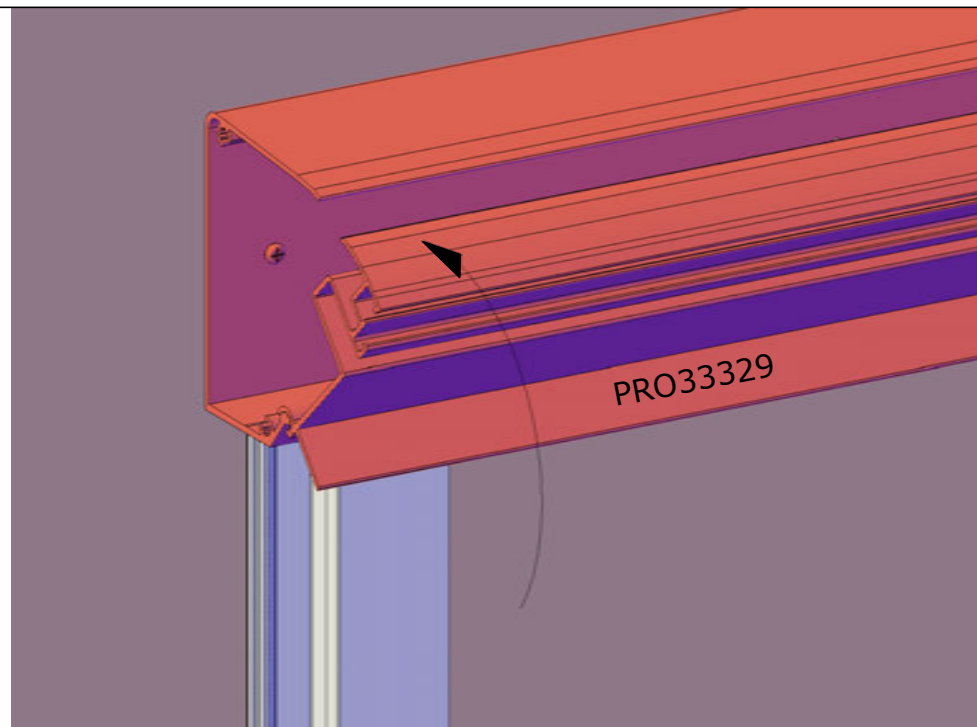
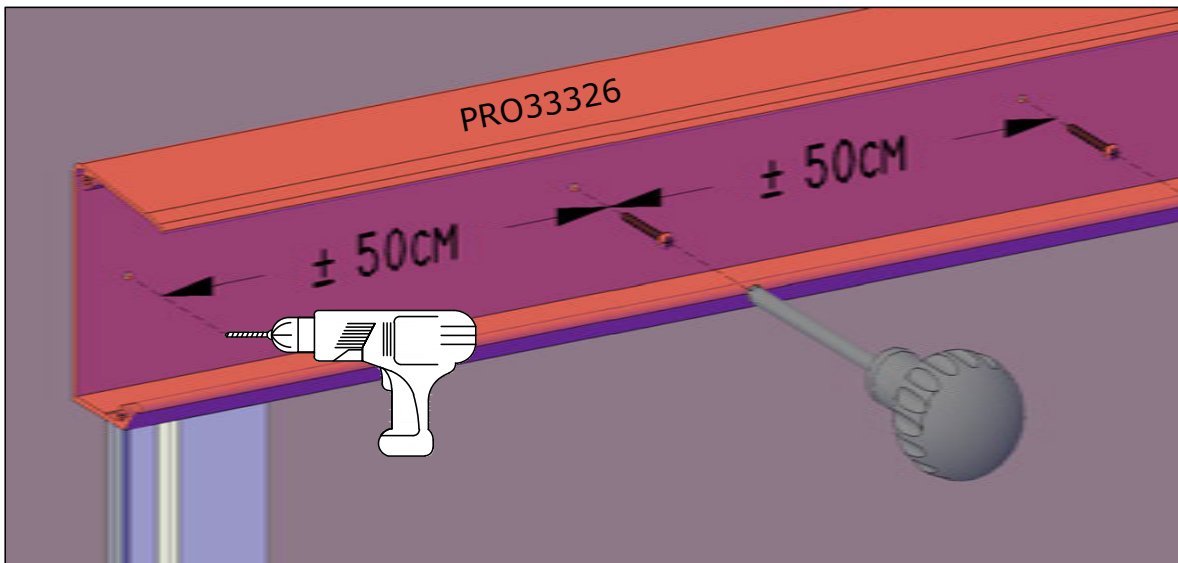
M6x15

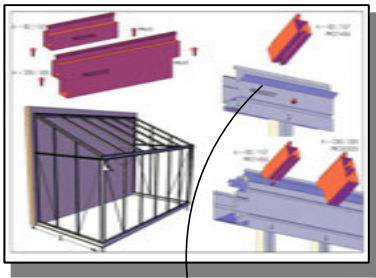
PRO6120





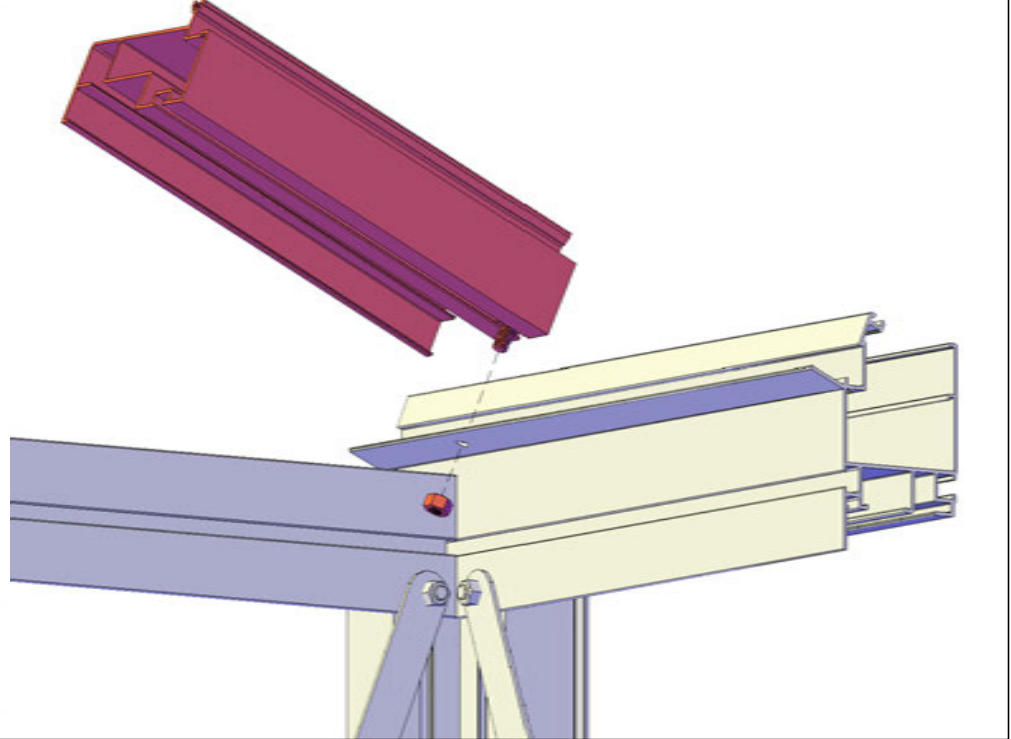
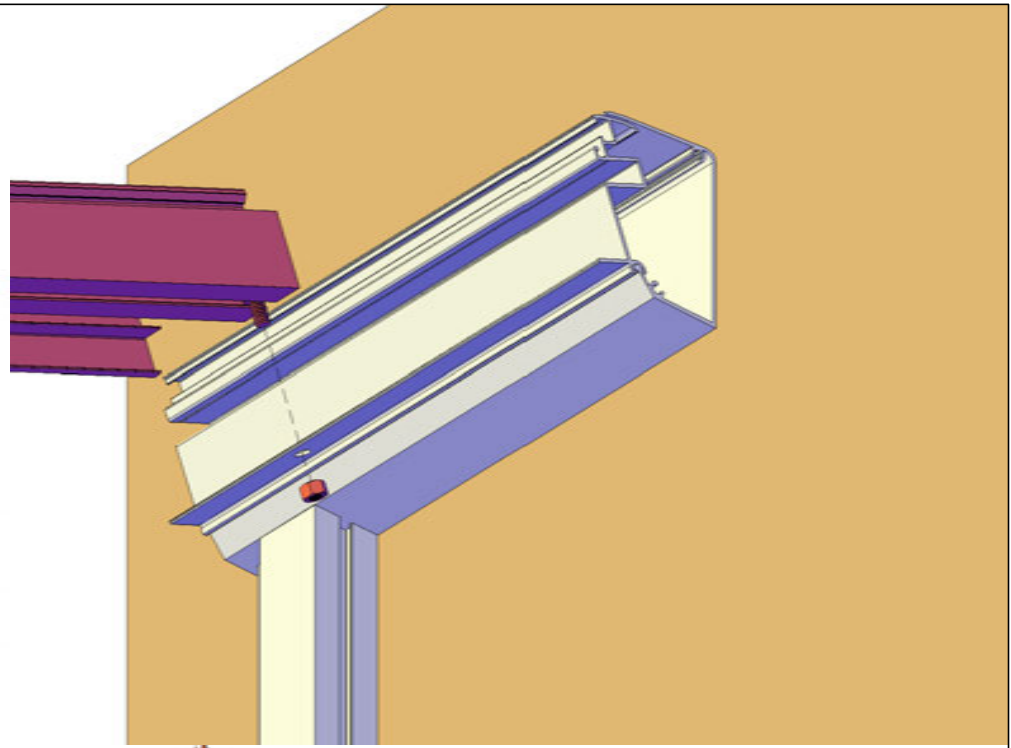
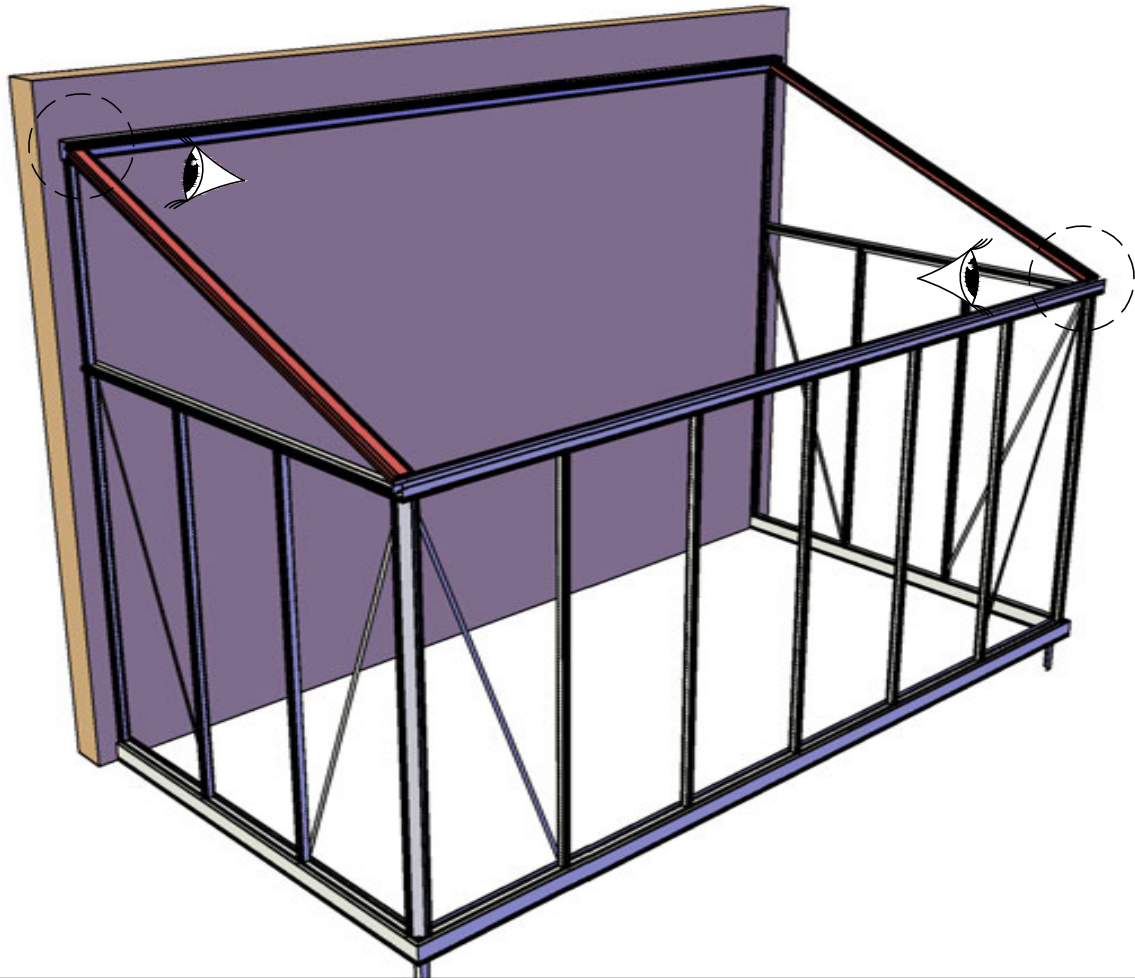






M6x15

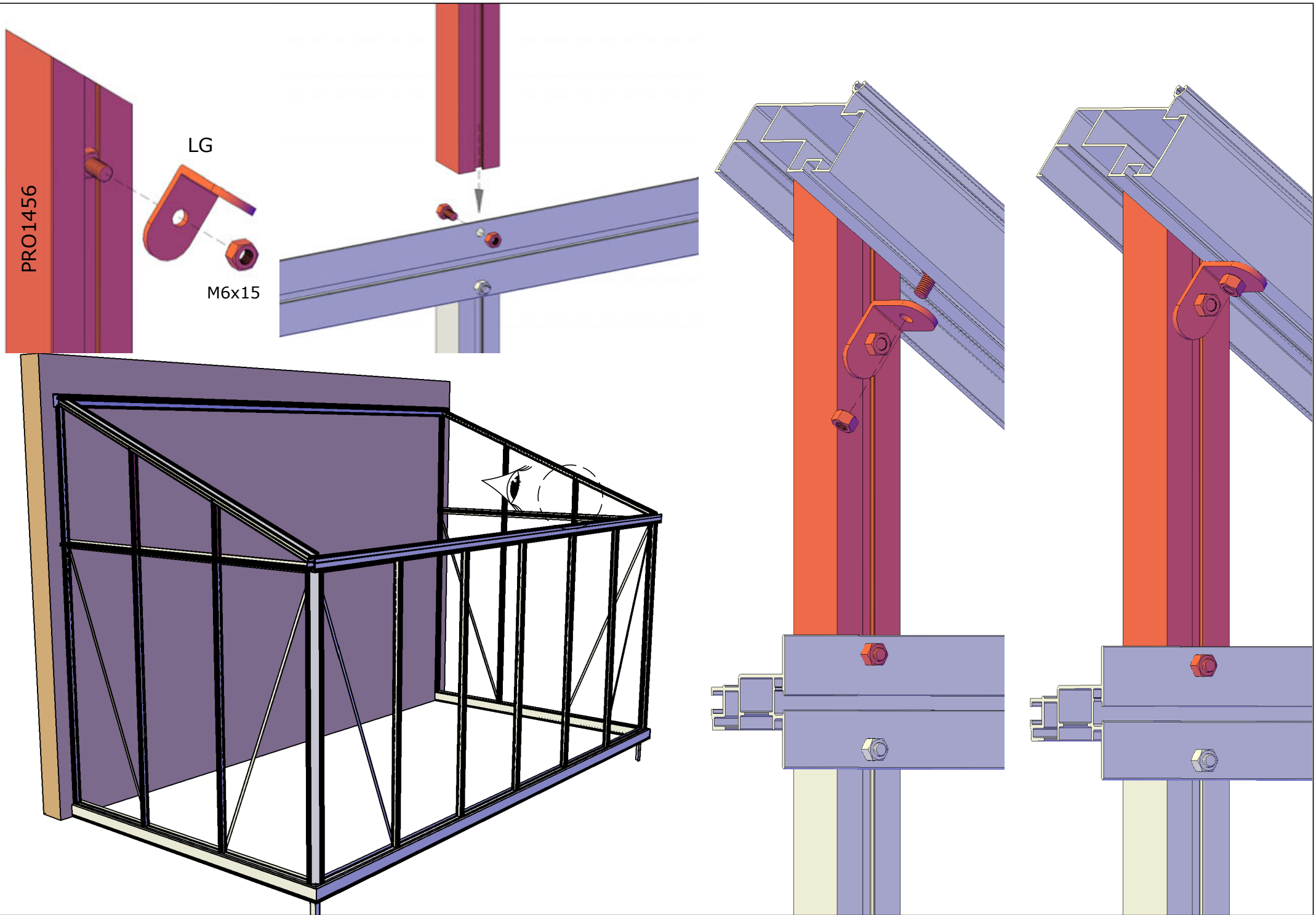
PRO6918

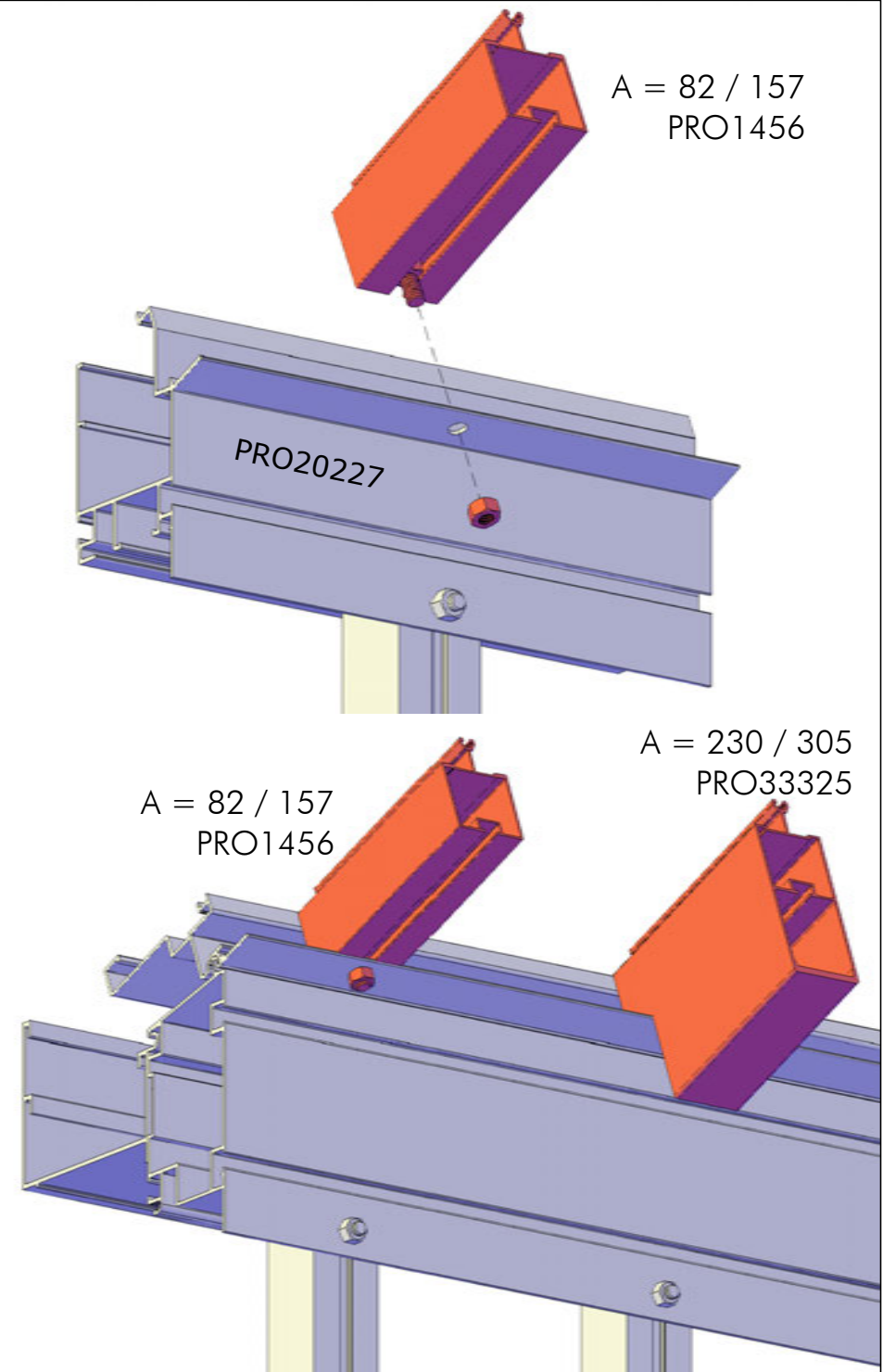
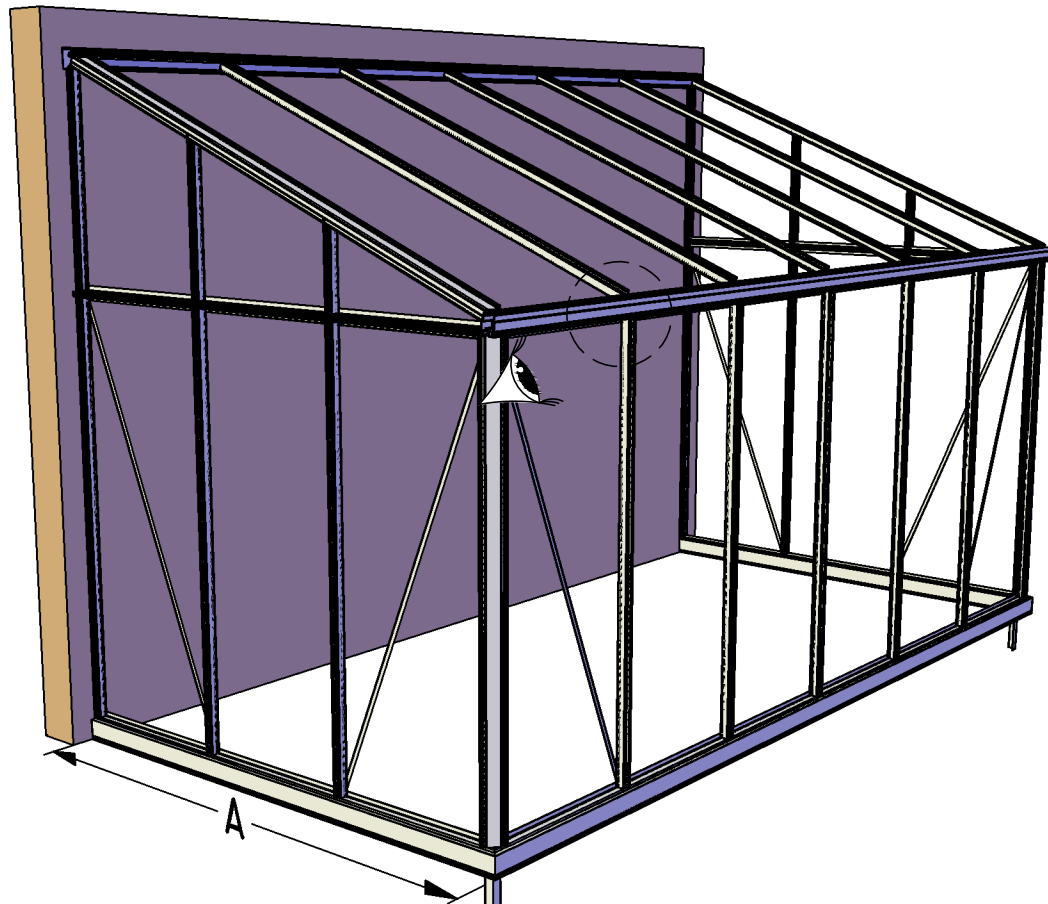
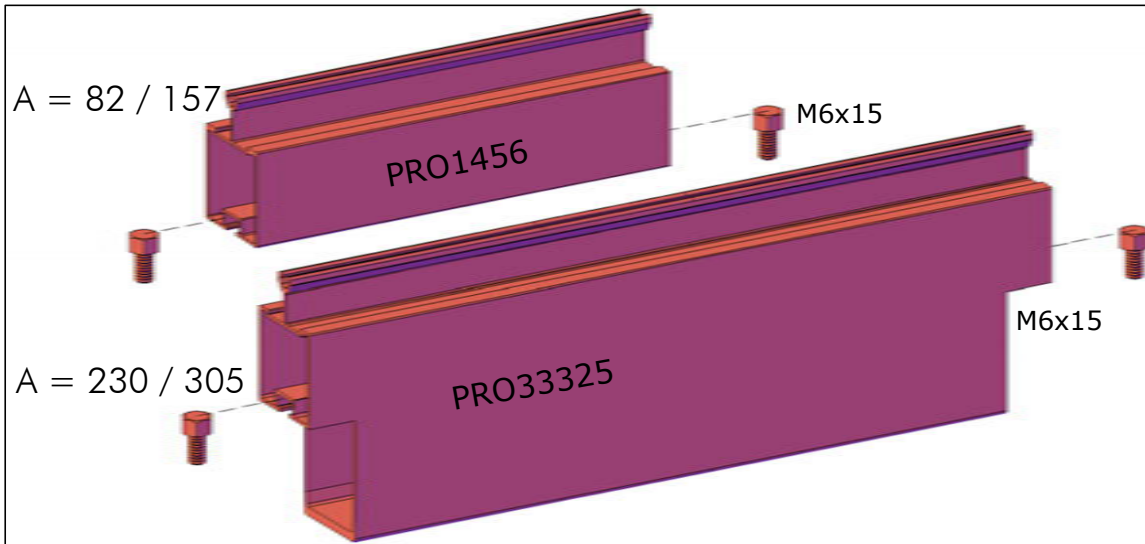


PRO1456

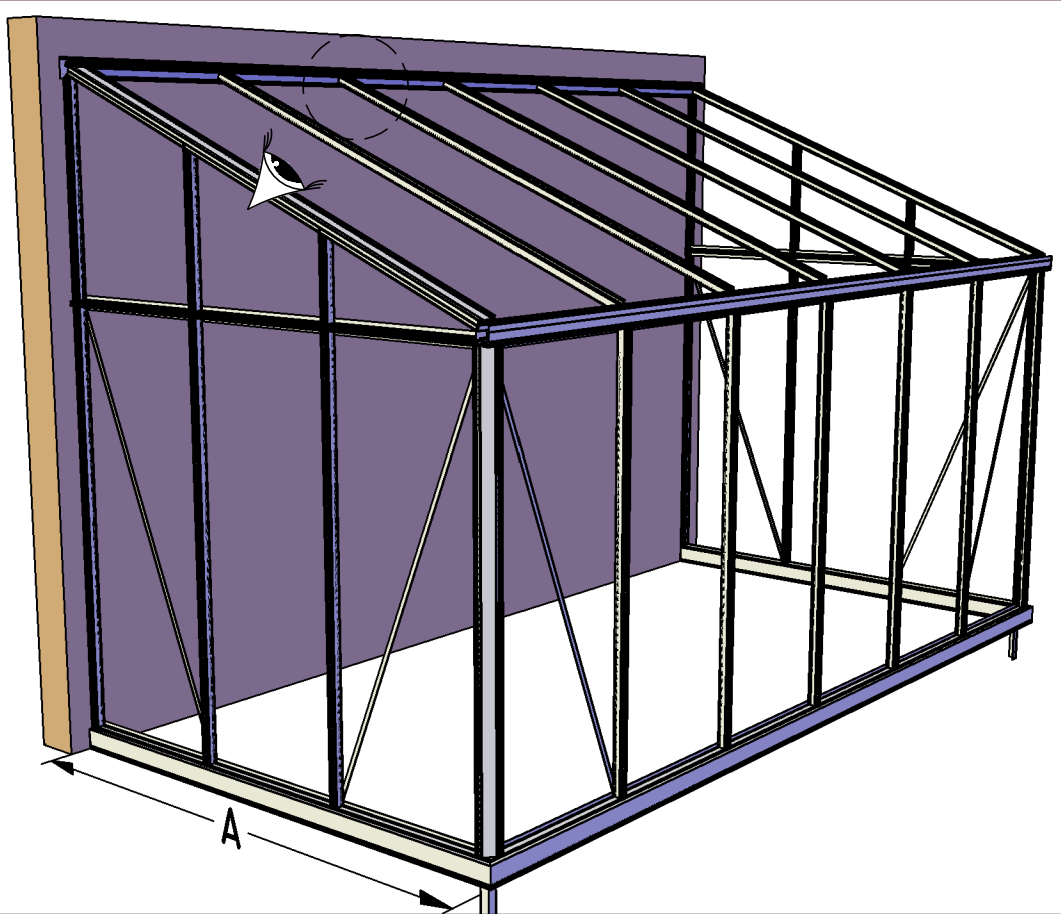
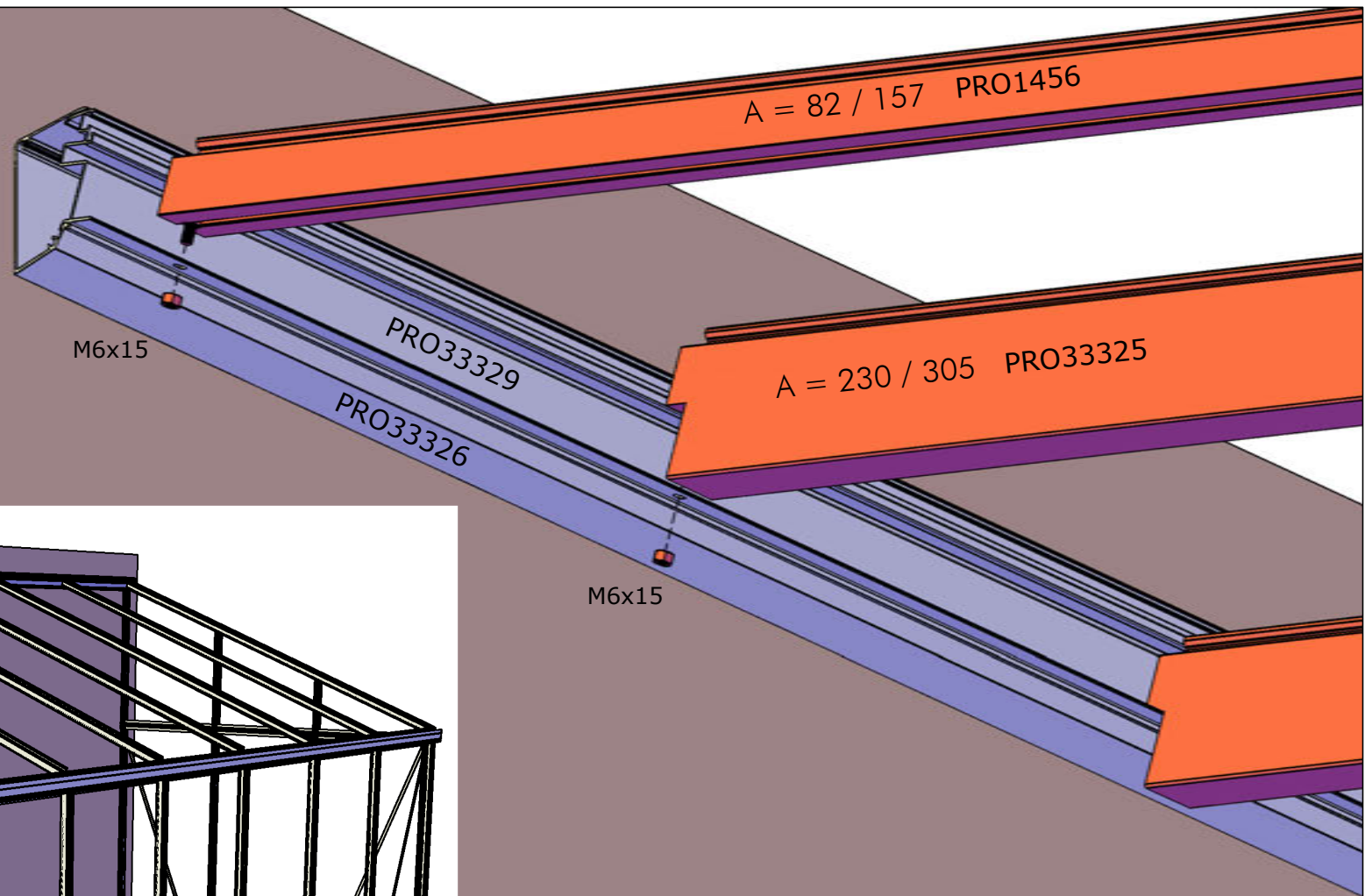
LG

M6x15

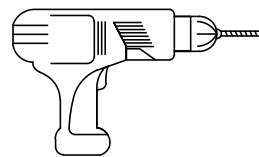
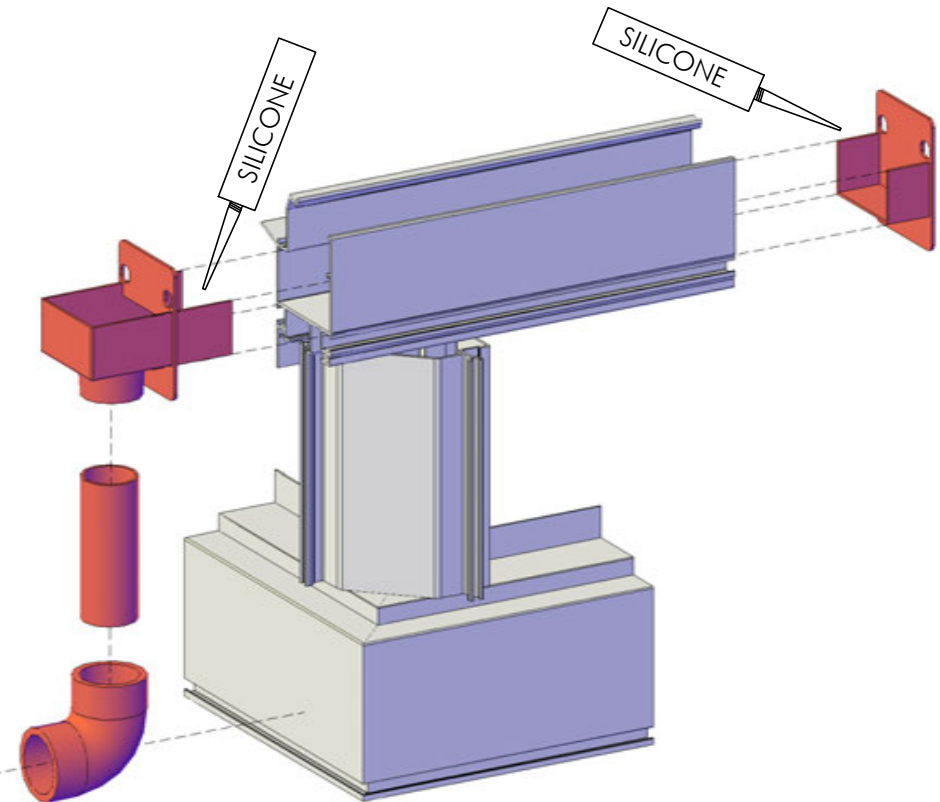
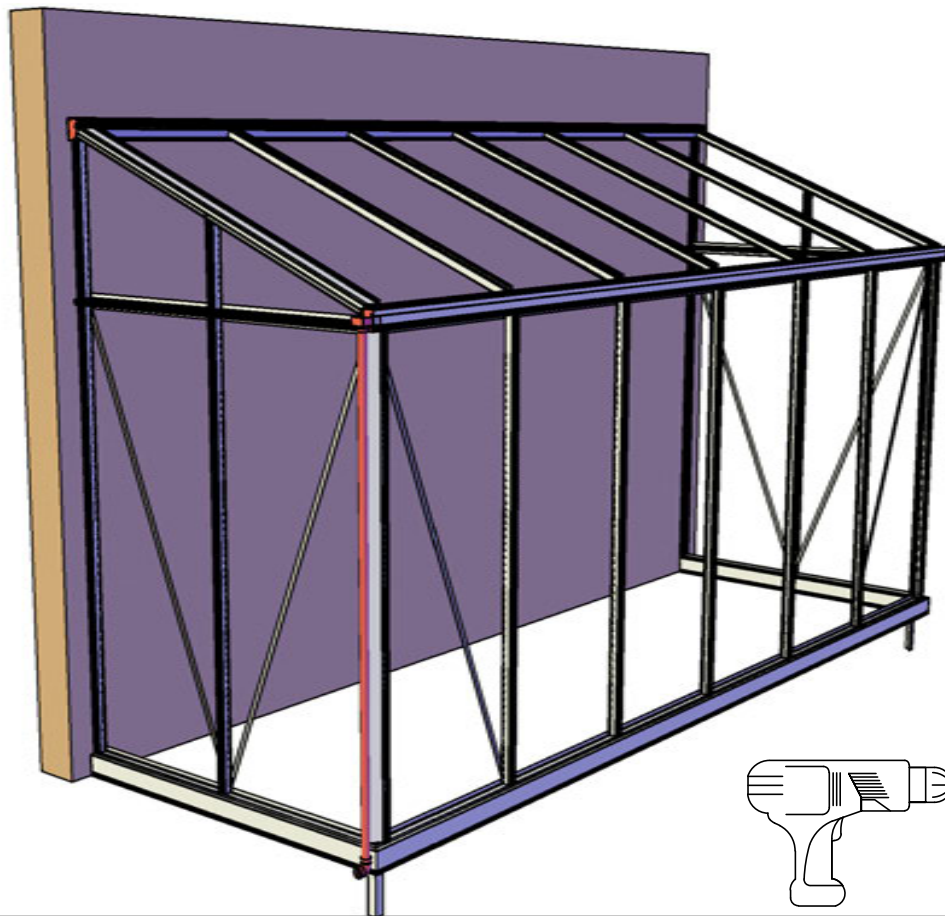
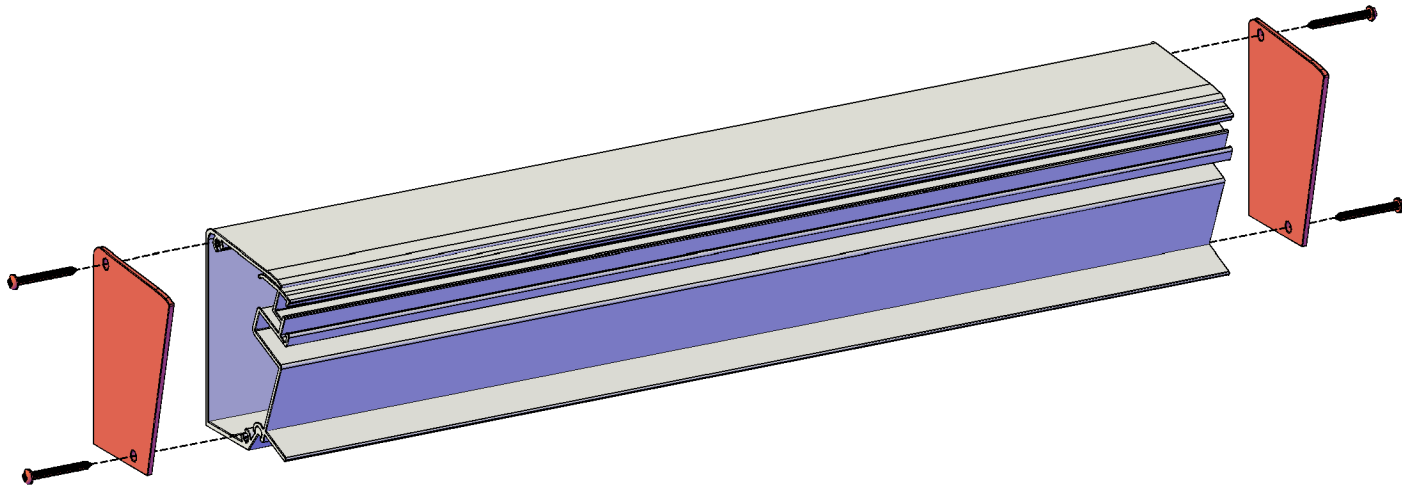






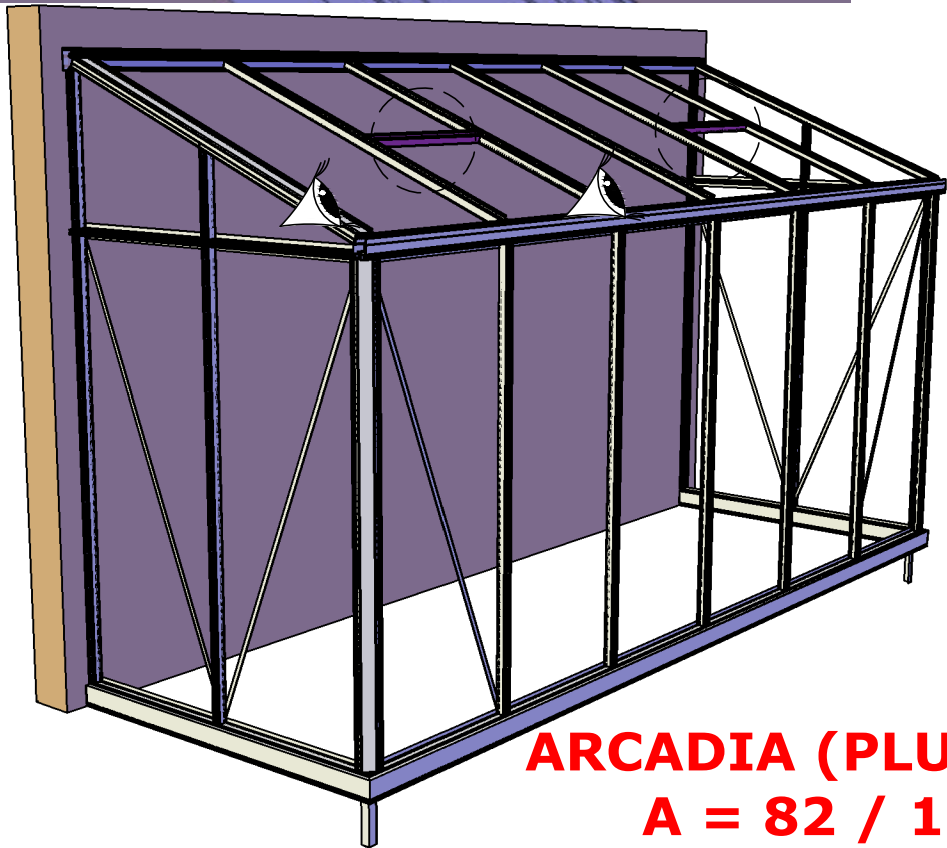
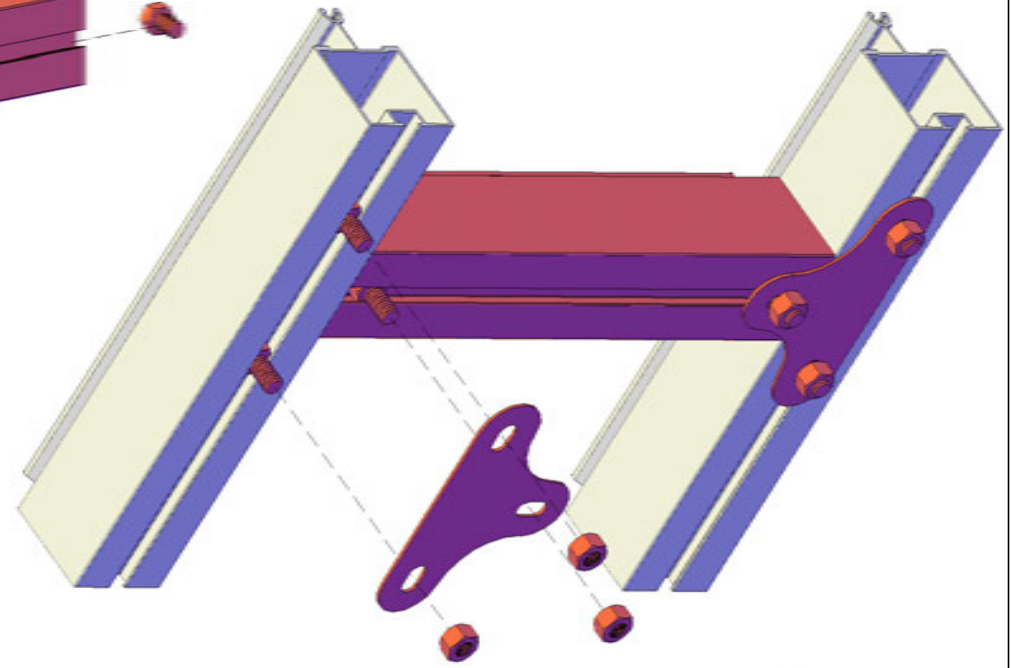
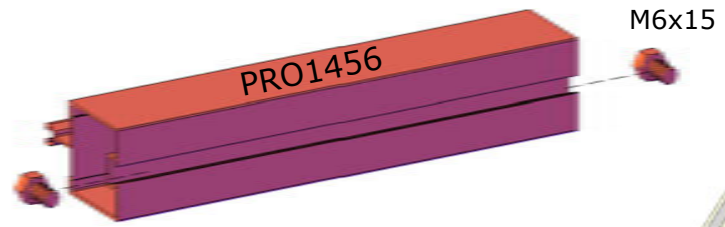
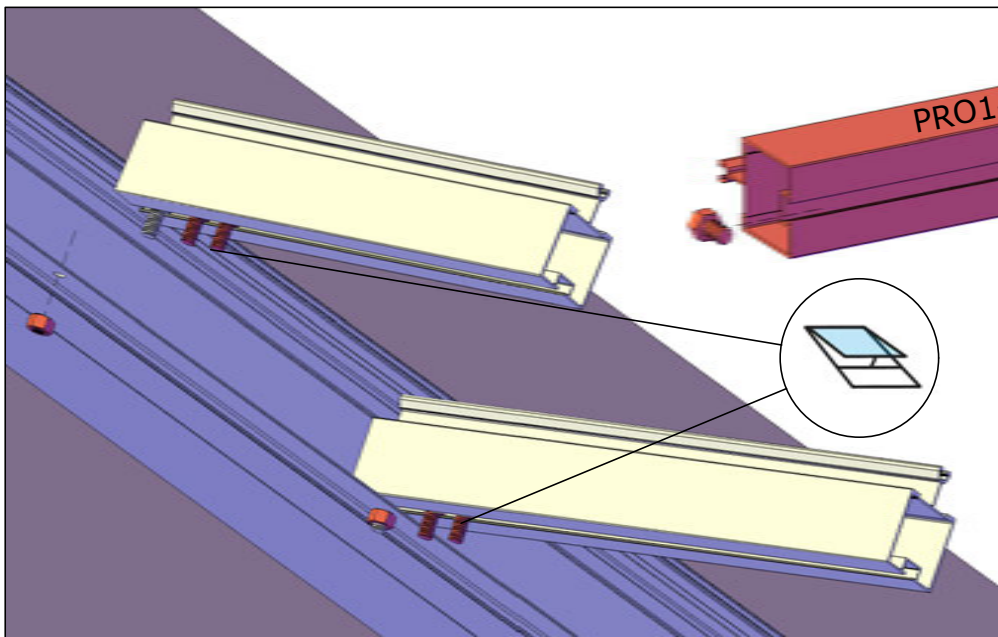


M6x15

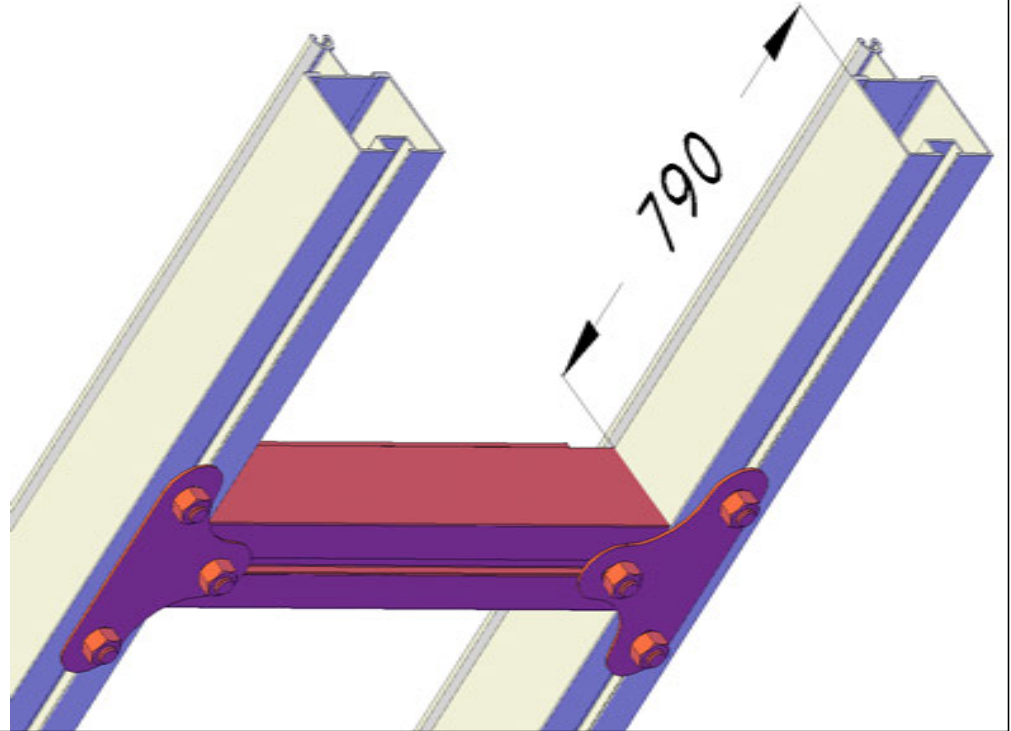


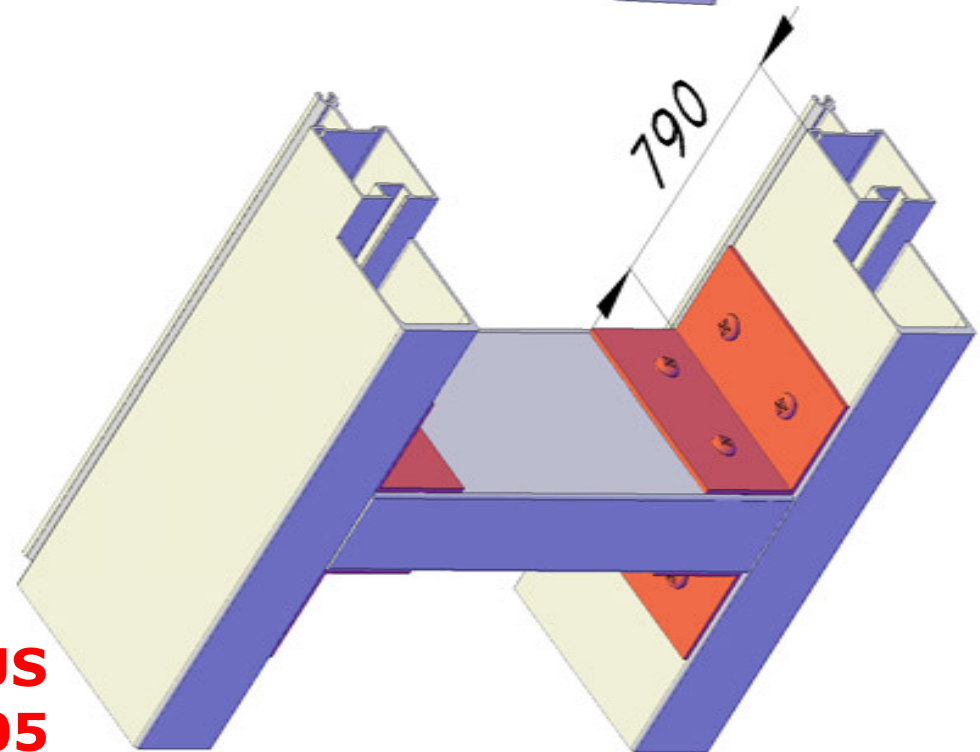
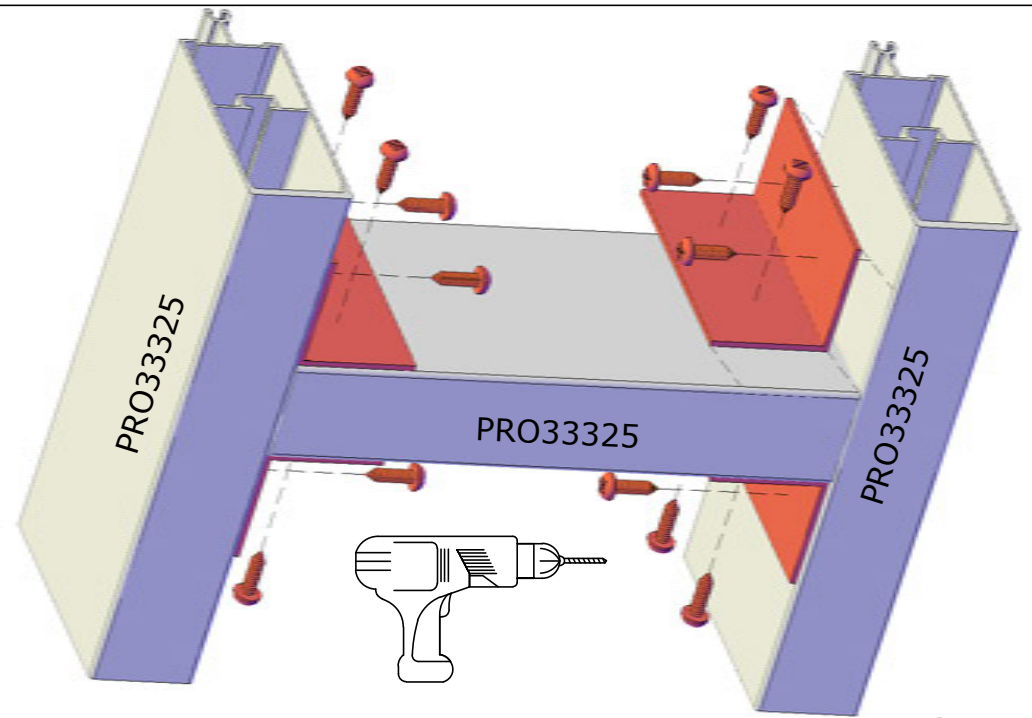
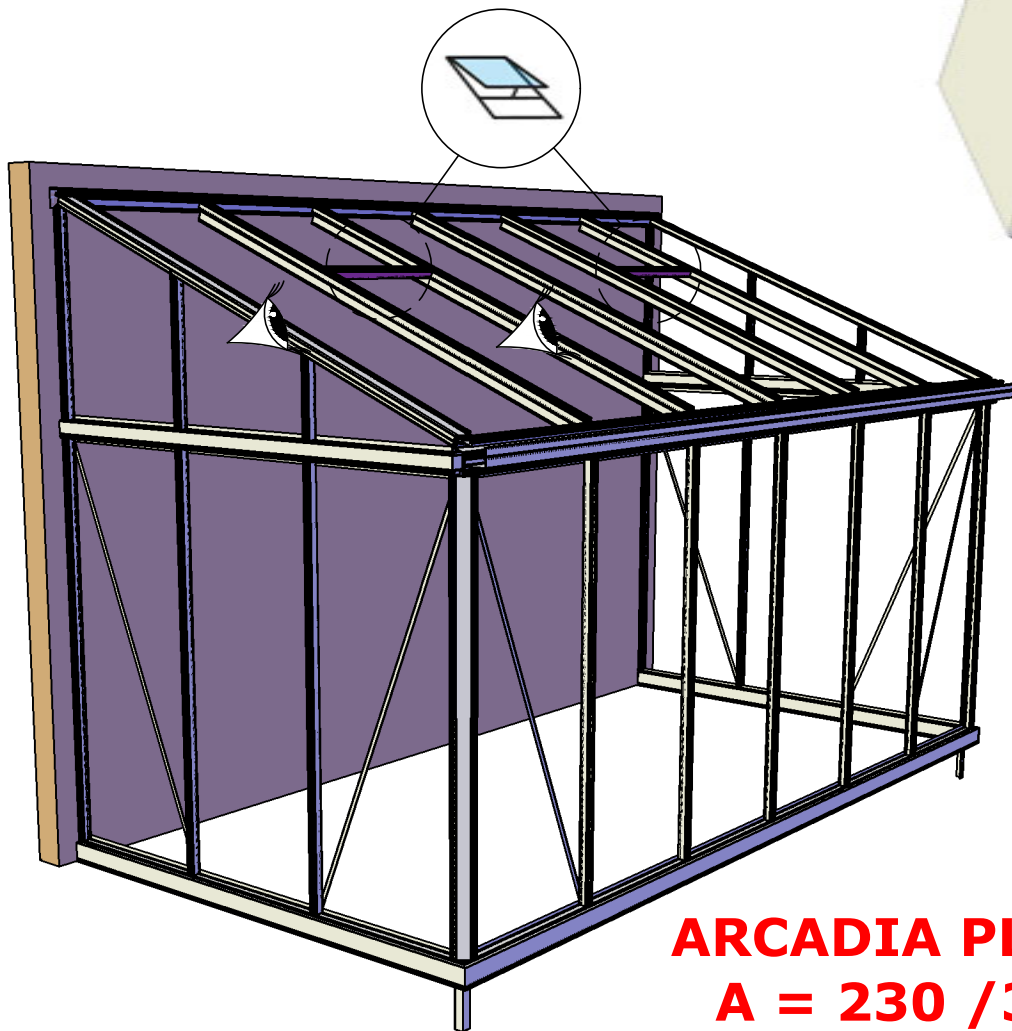
**ARCADIA**





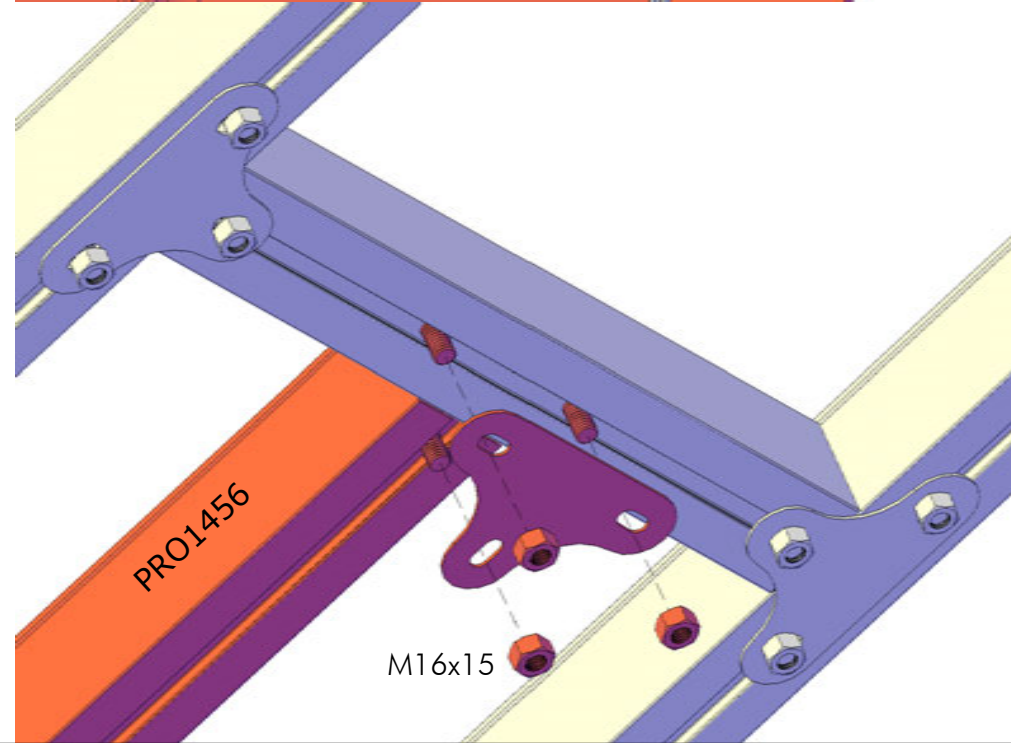
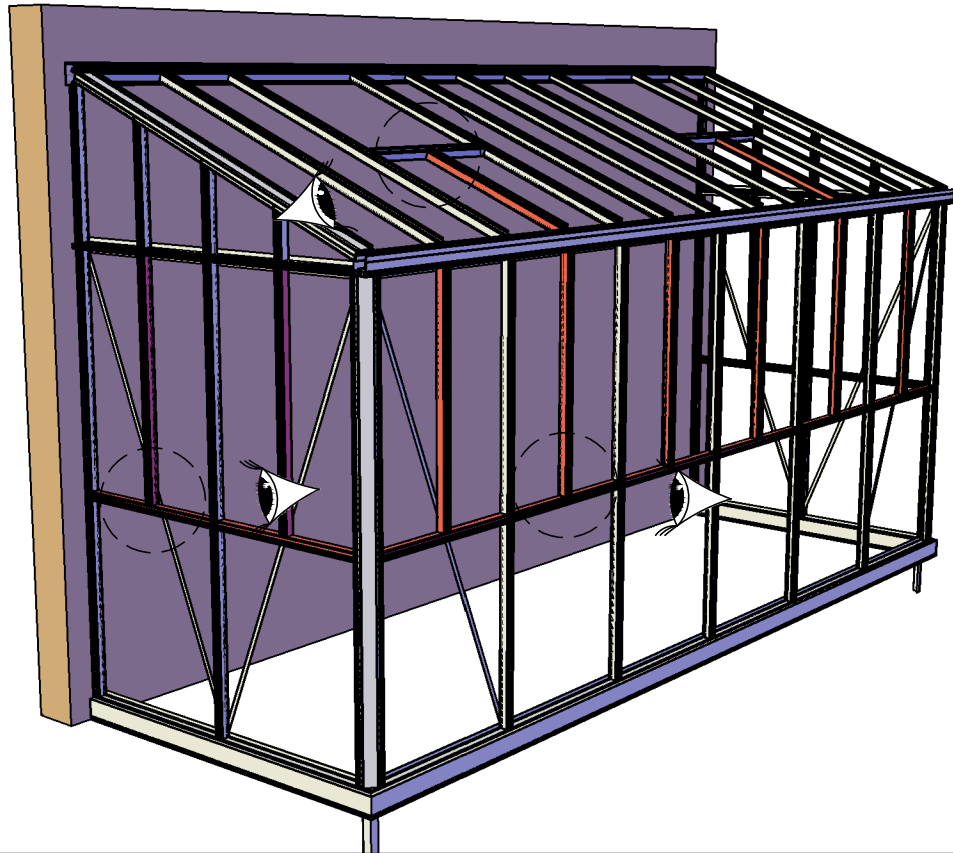
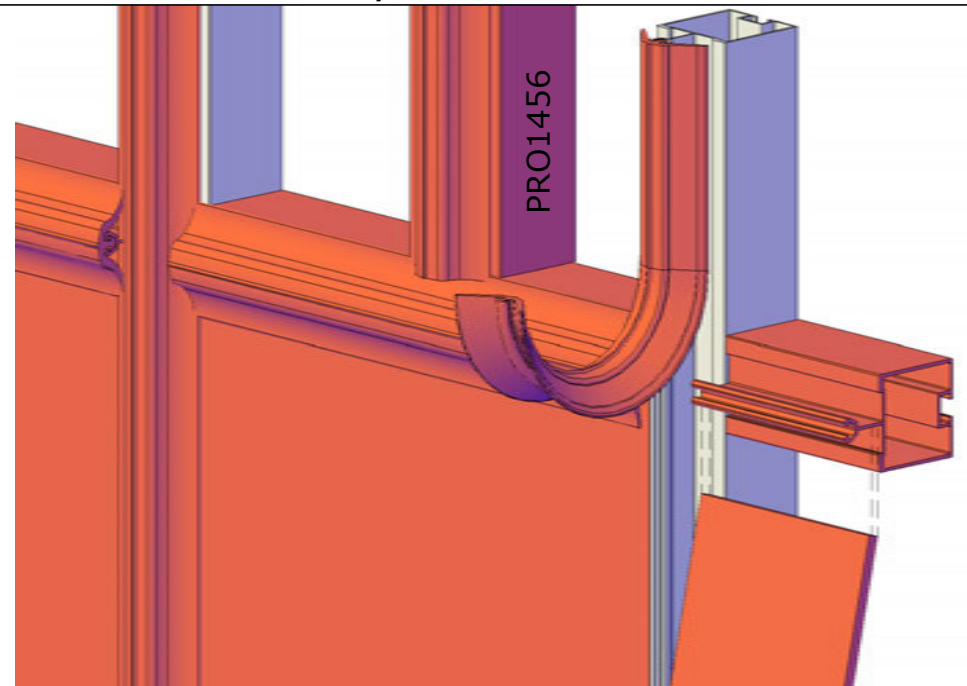
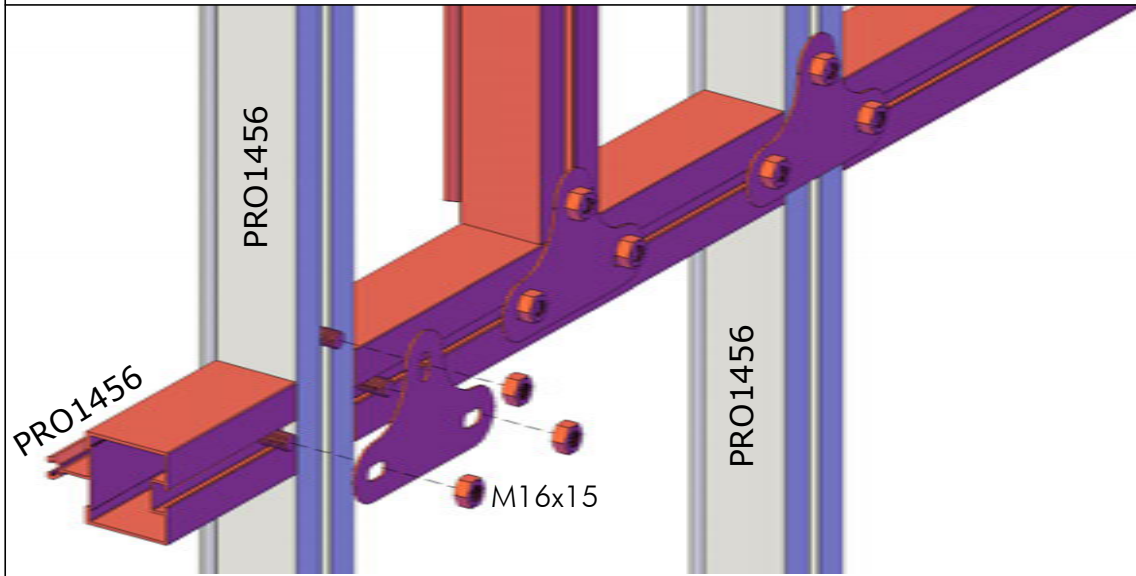
**ARCADIA (PLUS)**  
**A = 82 / 157**



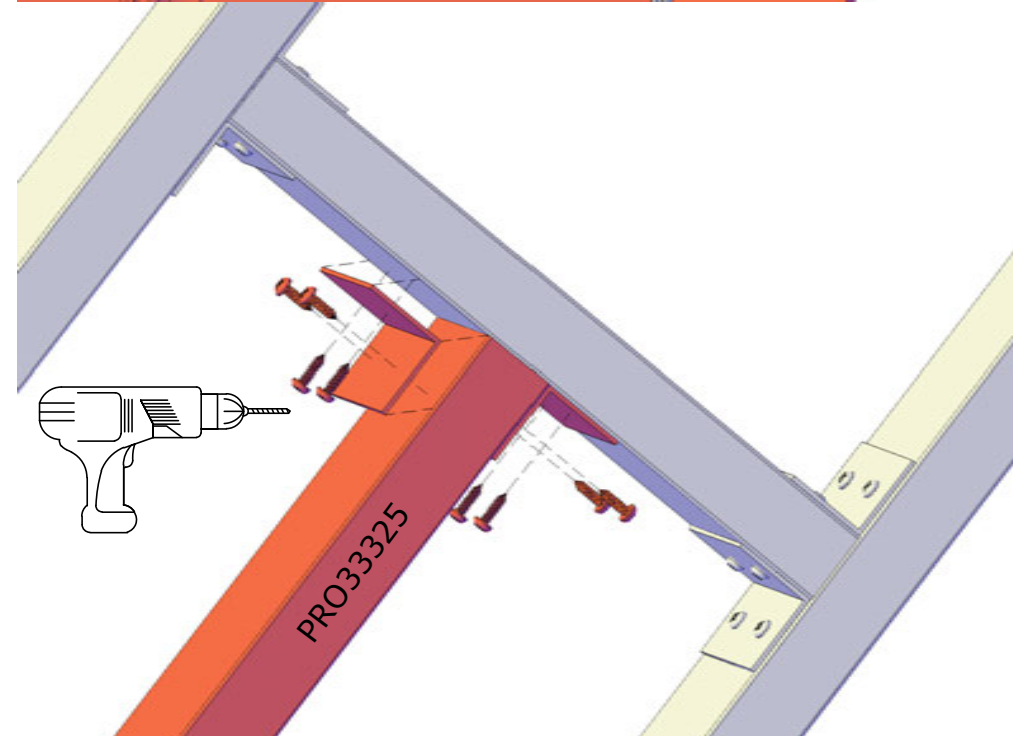
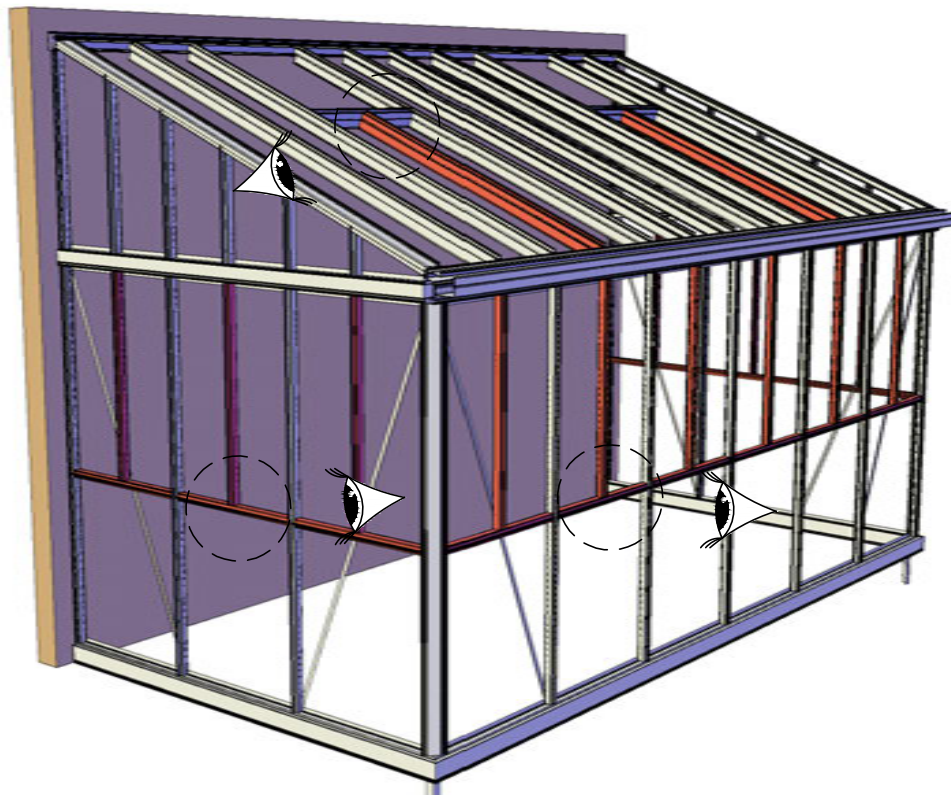
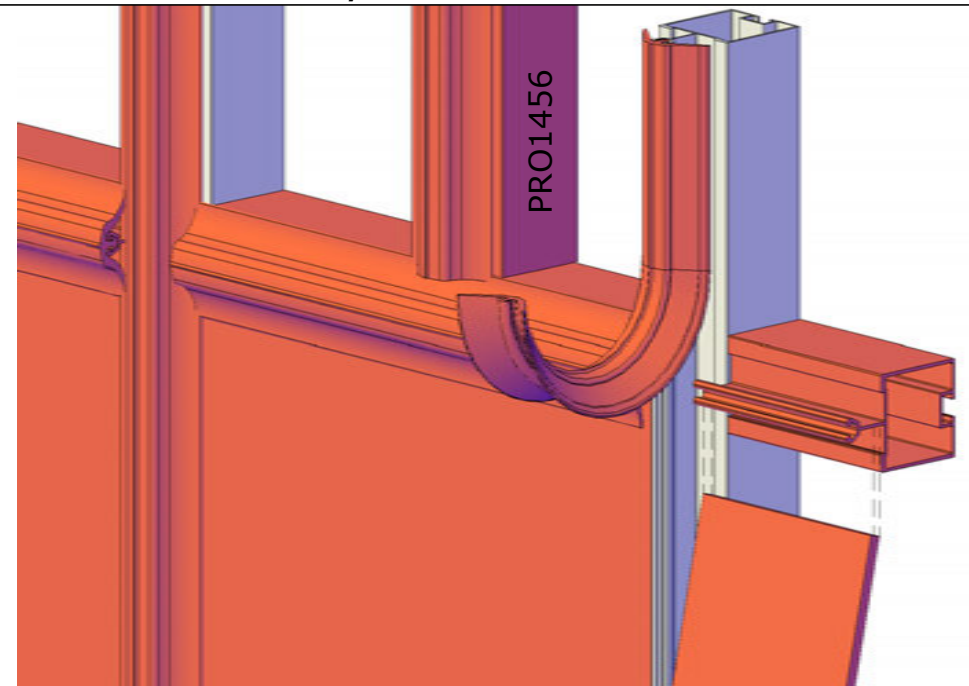
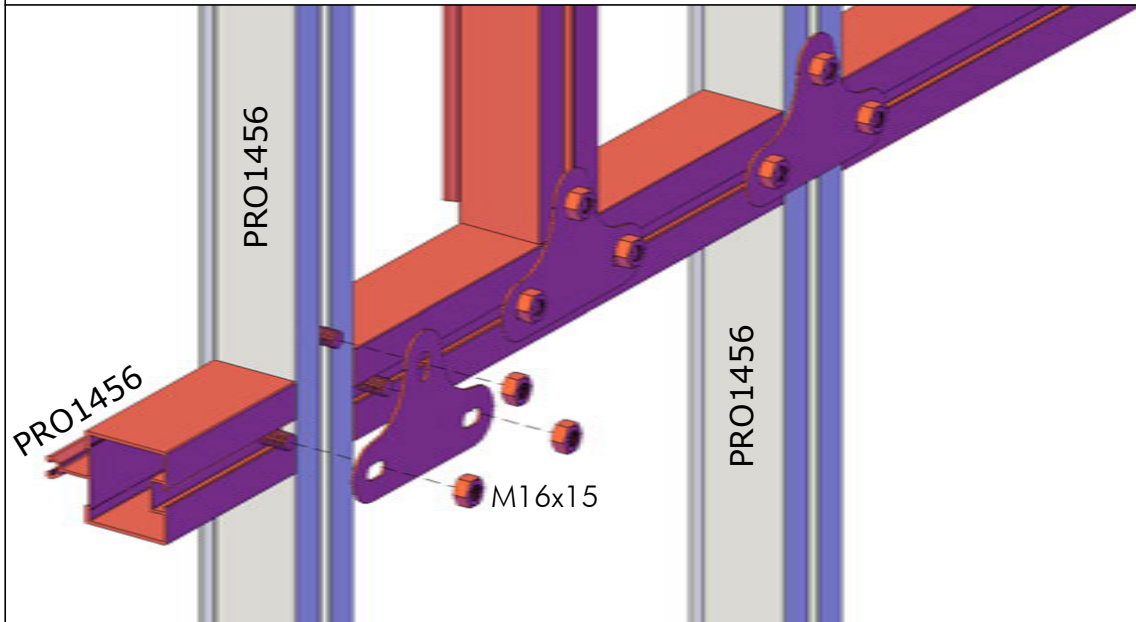


**ARCADIA PLUS**  
**A = 230 / 305**

# CUSTOM MODEL 'RETRO' A = 82 / 157



# CUSTOM MODEL 'RETRO' A= 230 / 305



4mm  
GLASS

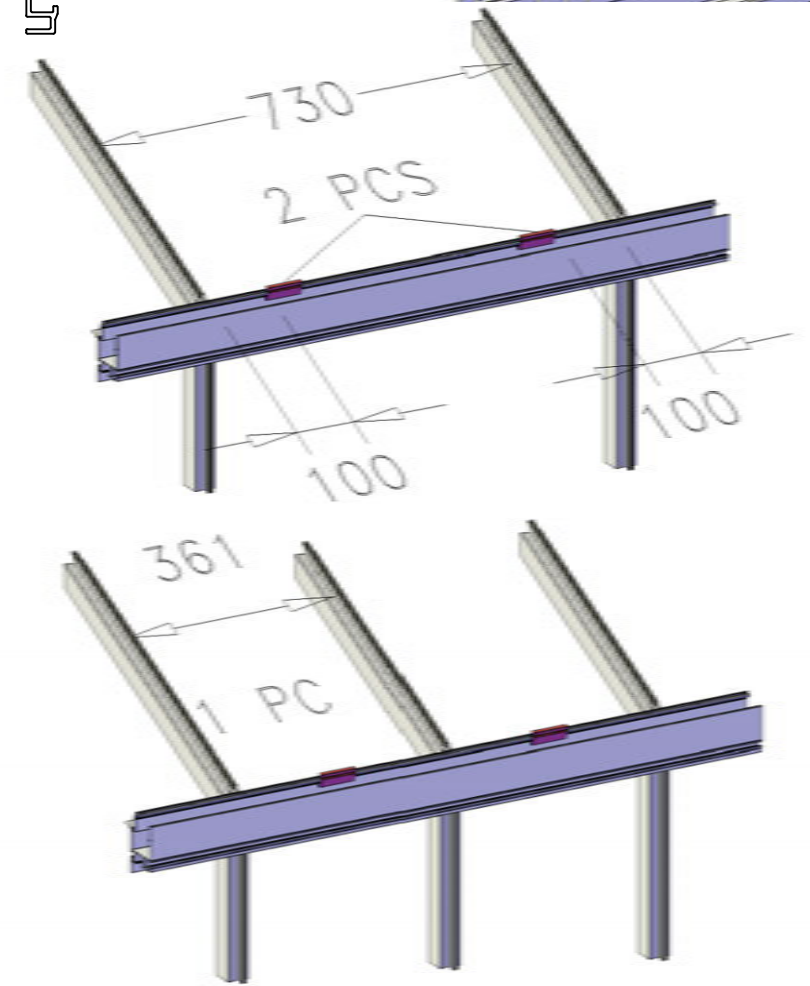
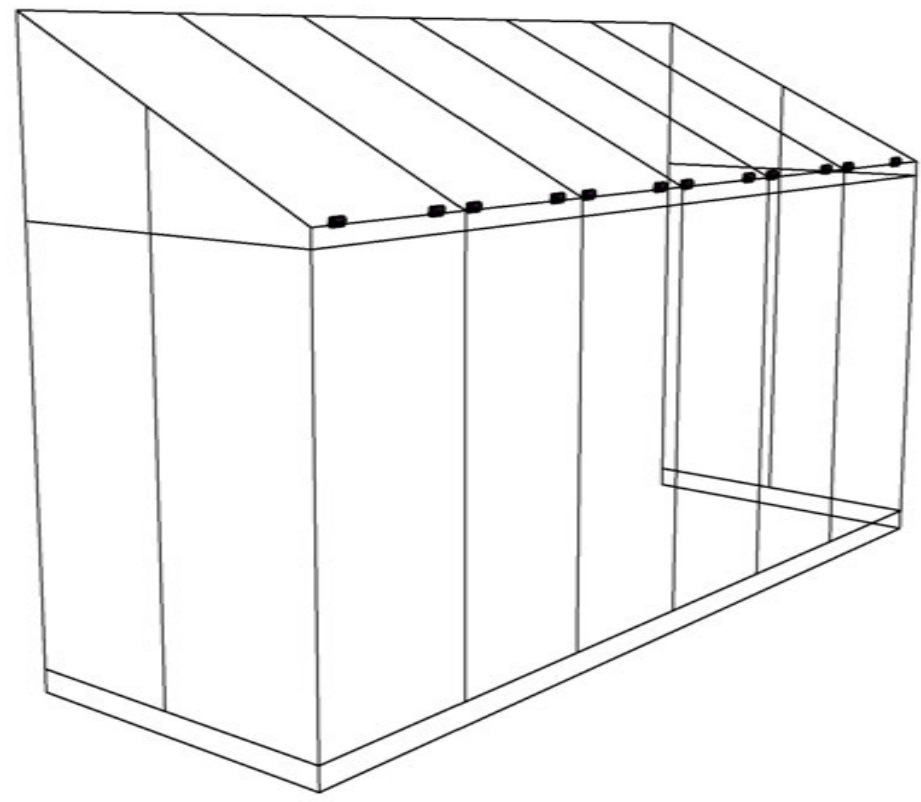
PRO20780

PRO20227

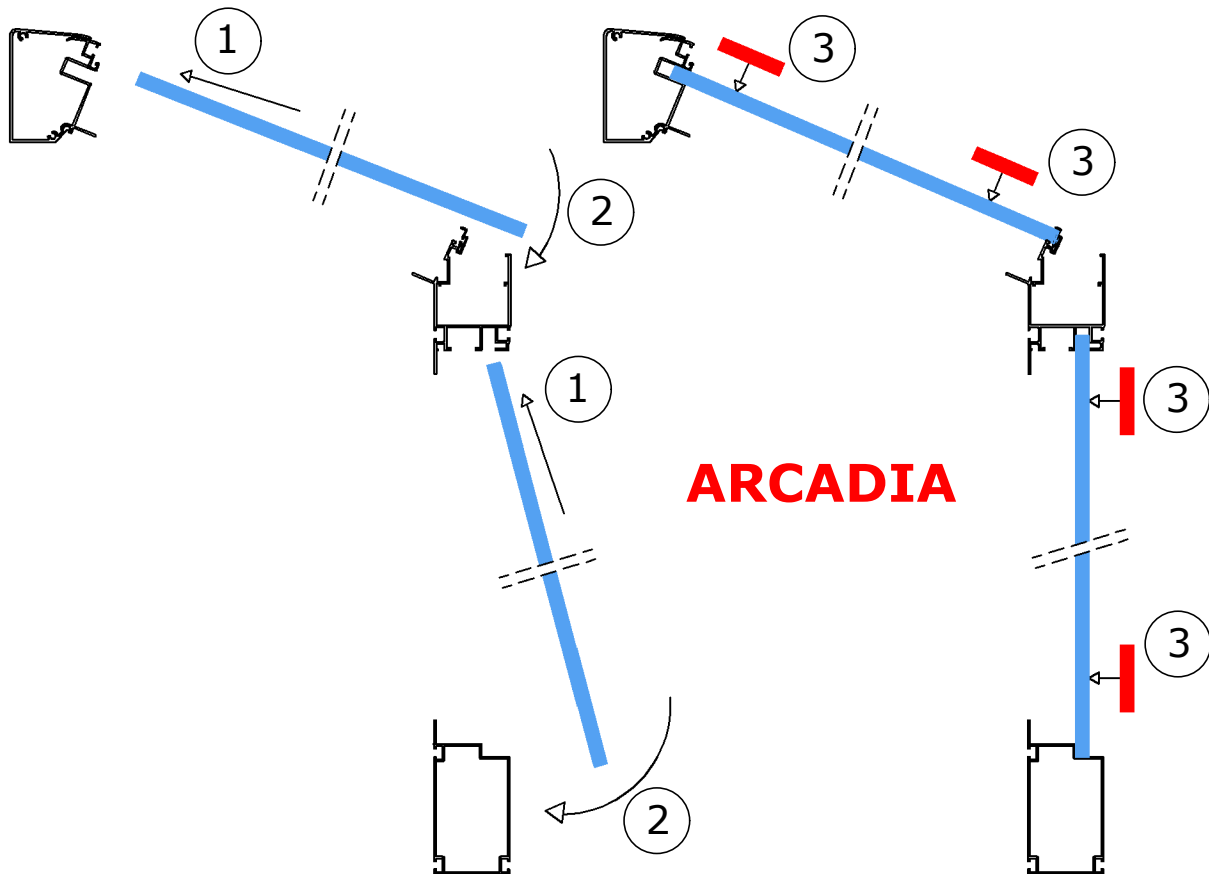
10mm  
POLYCARBONATE

PRO20780

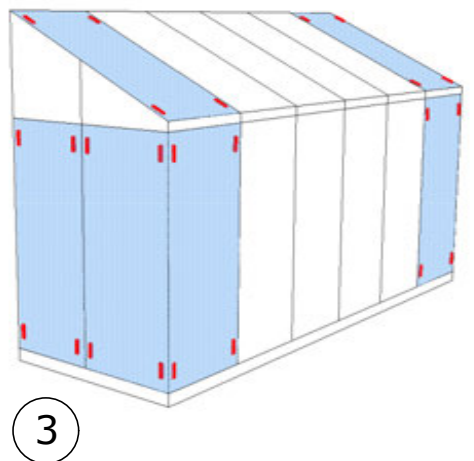
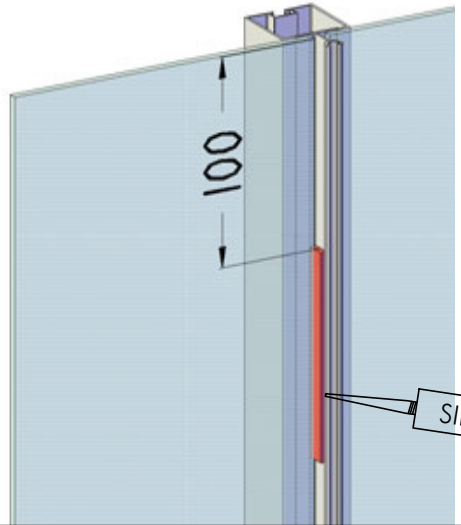
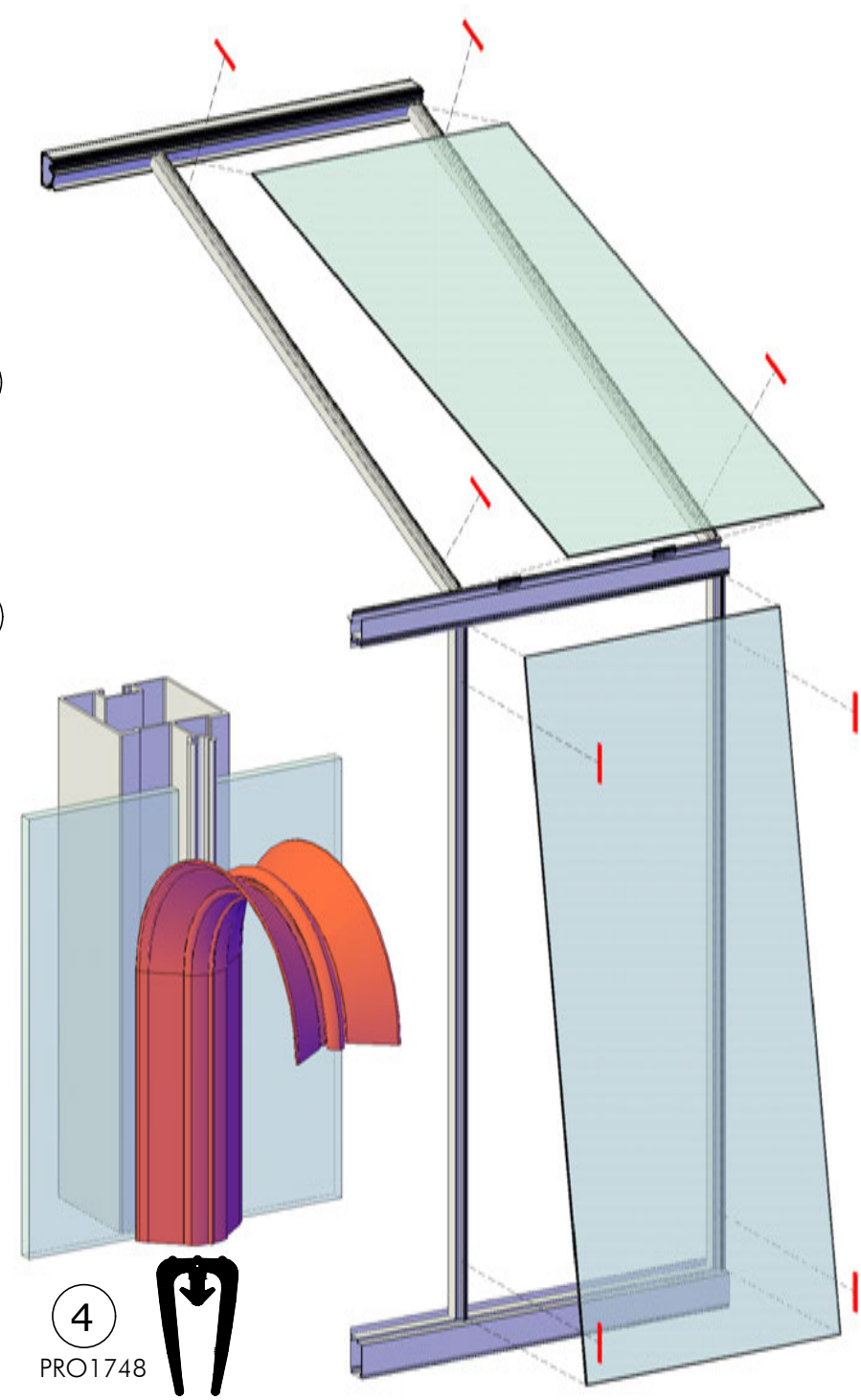
PRO20227







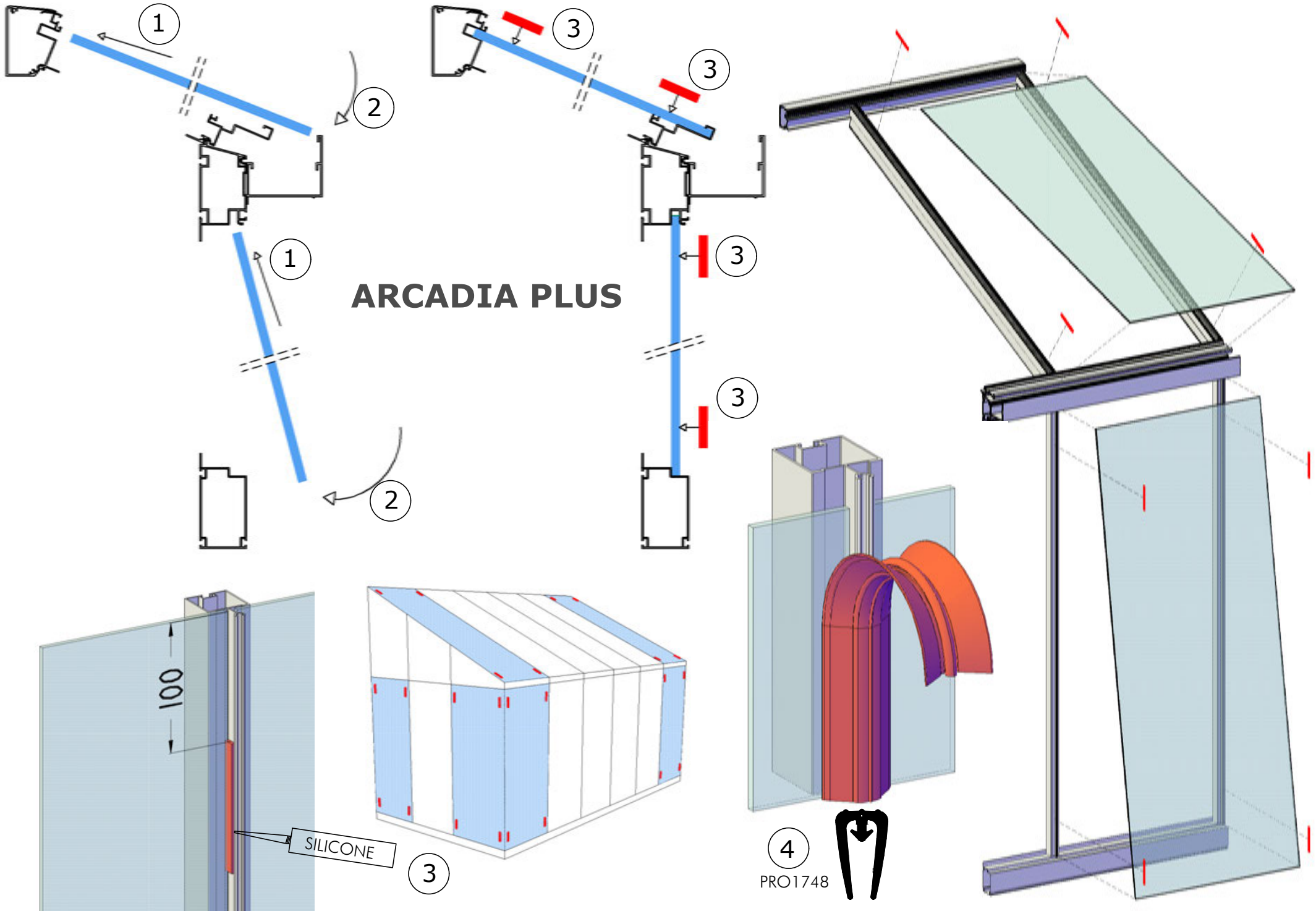
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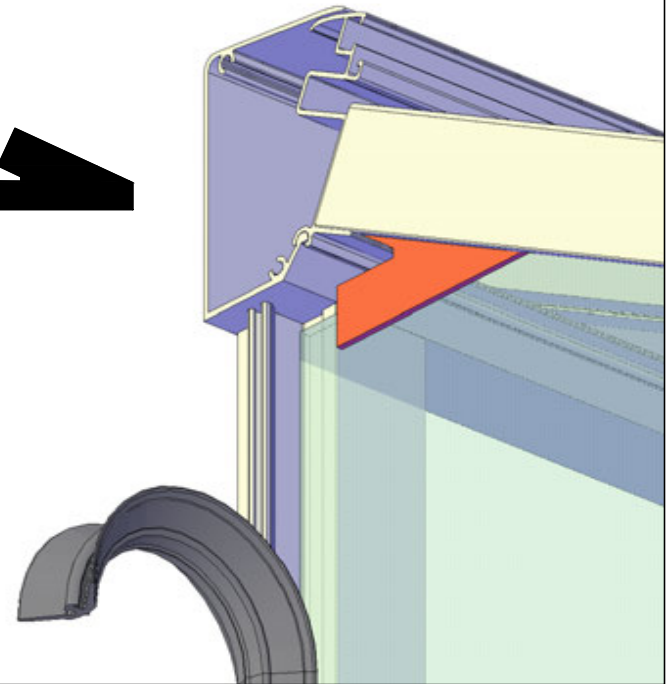
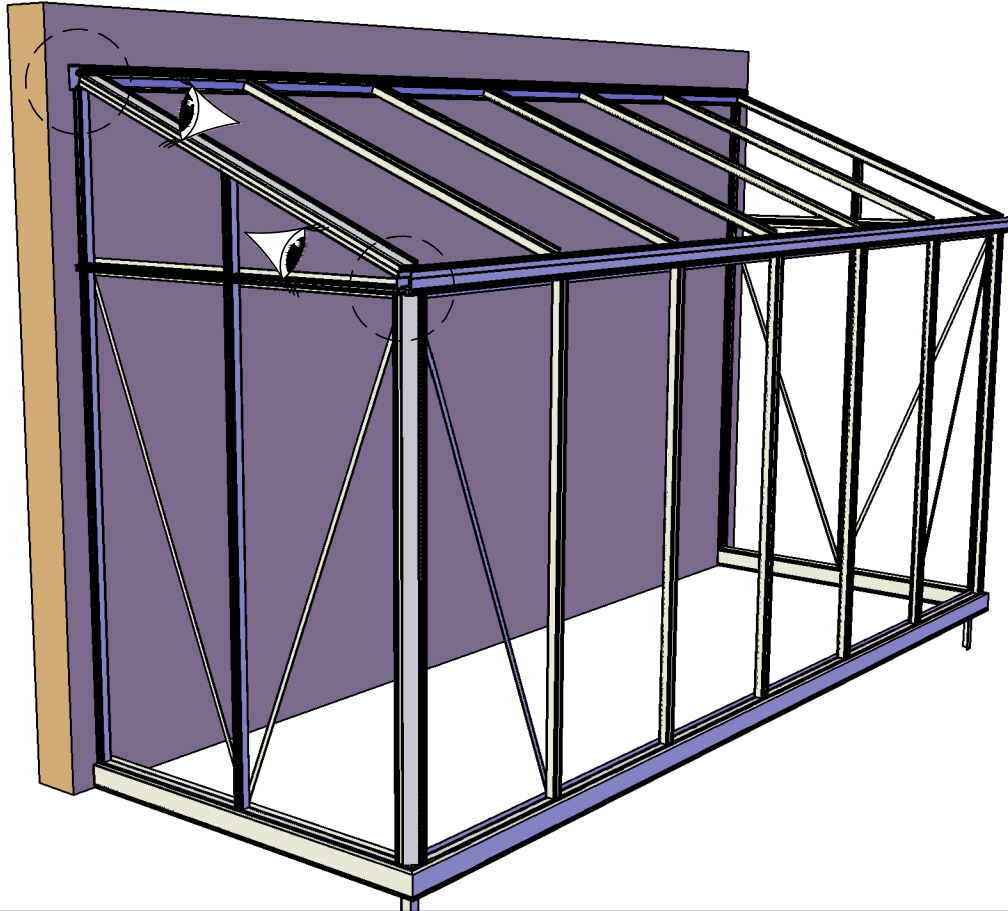
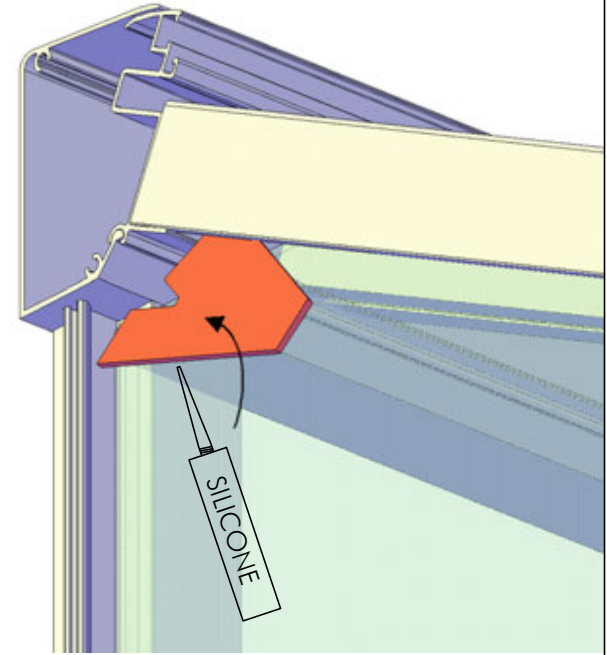
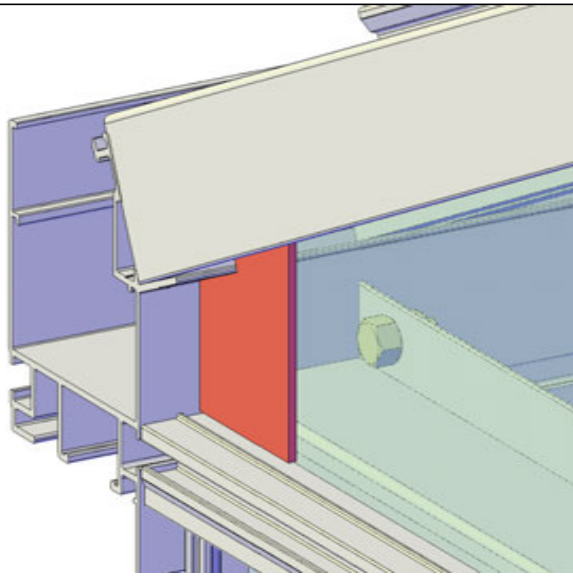
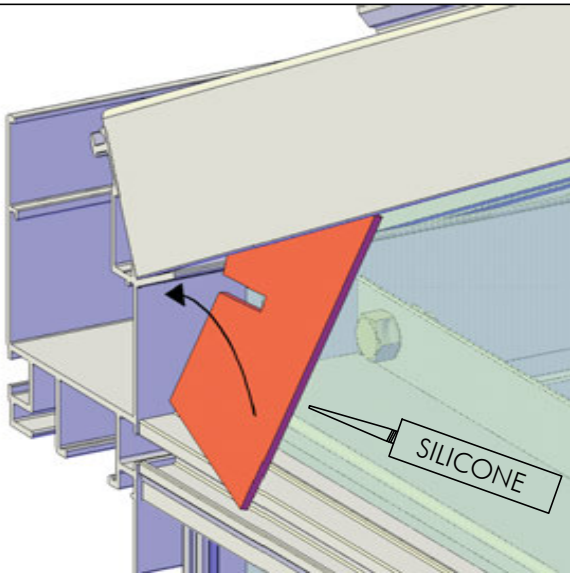
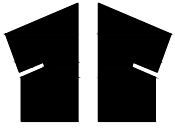


4  
PRO1748

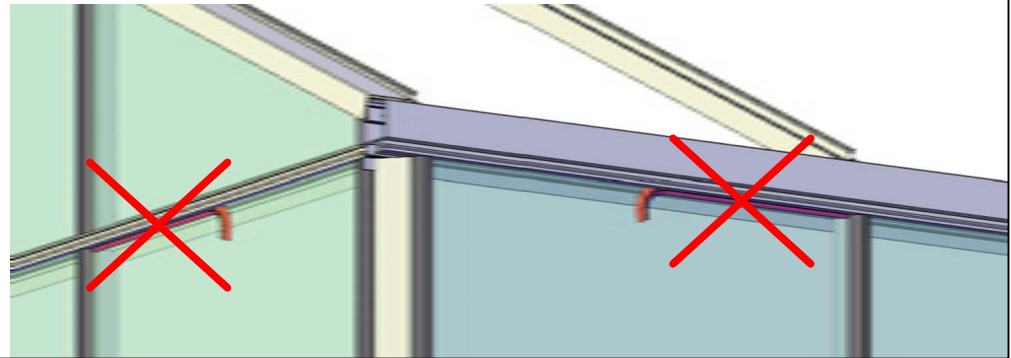
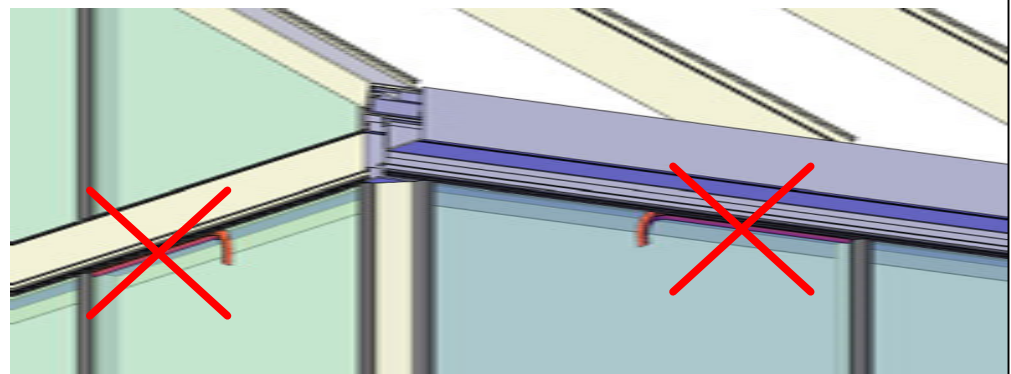
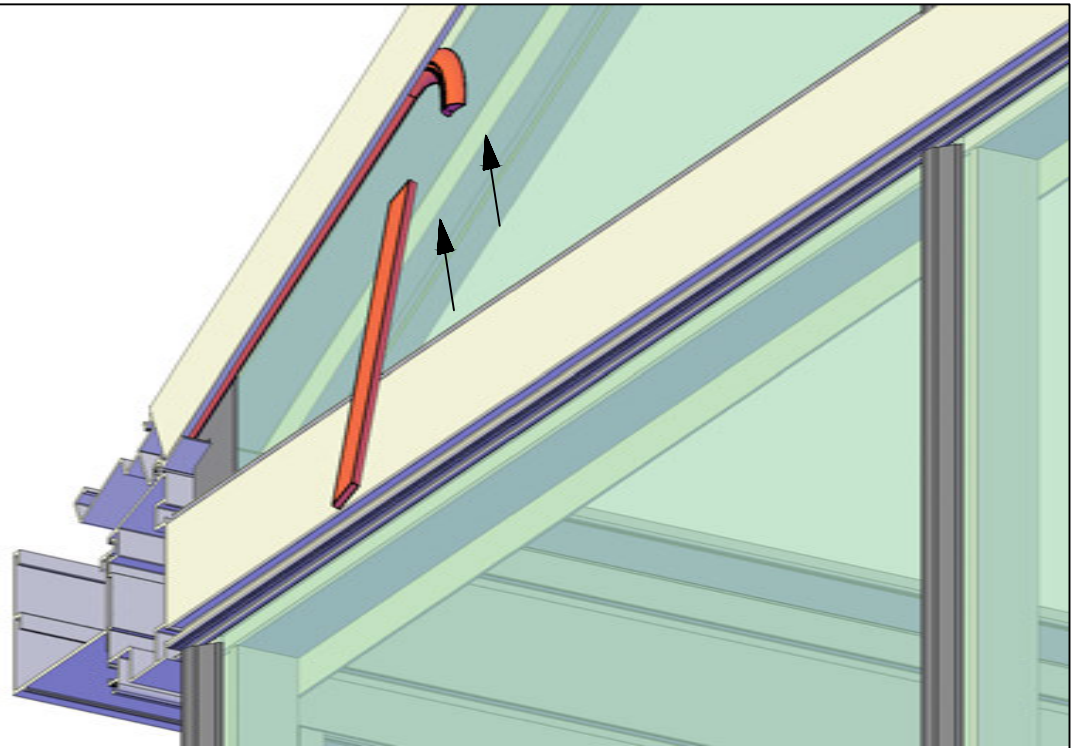
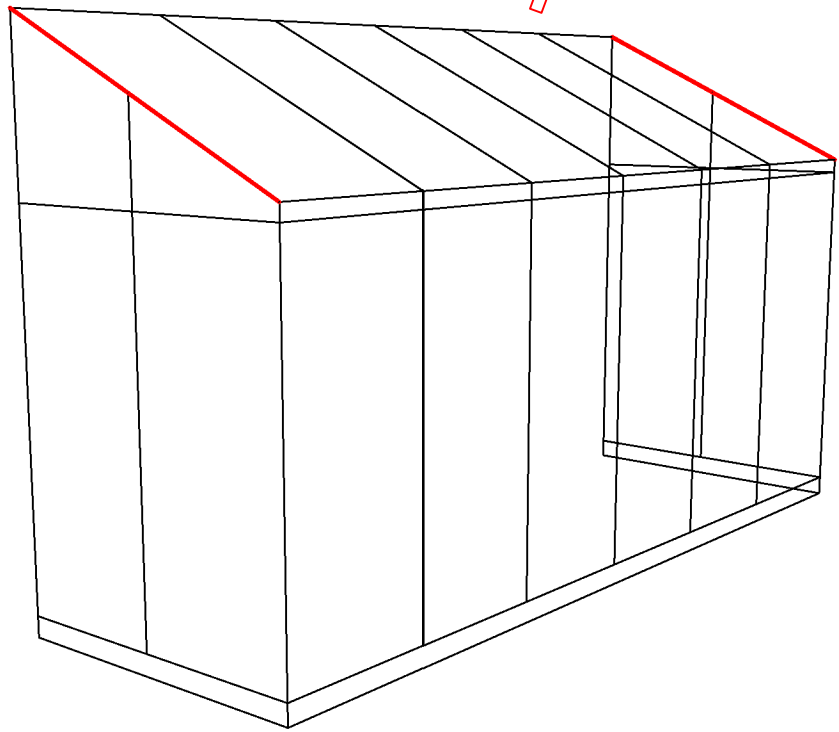
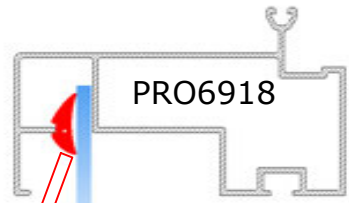


# ARCADIA PLUS

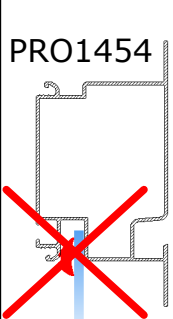




E400330



PRO1454

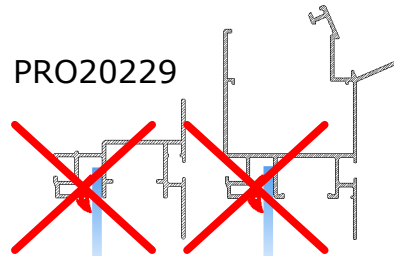


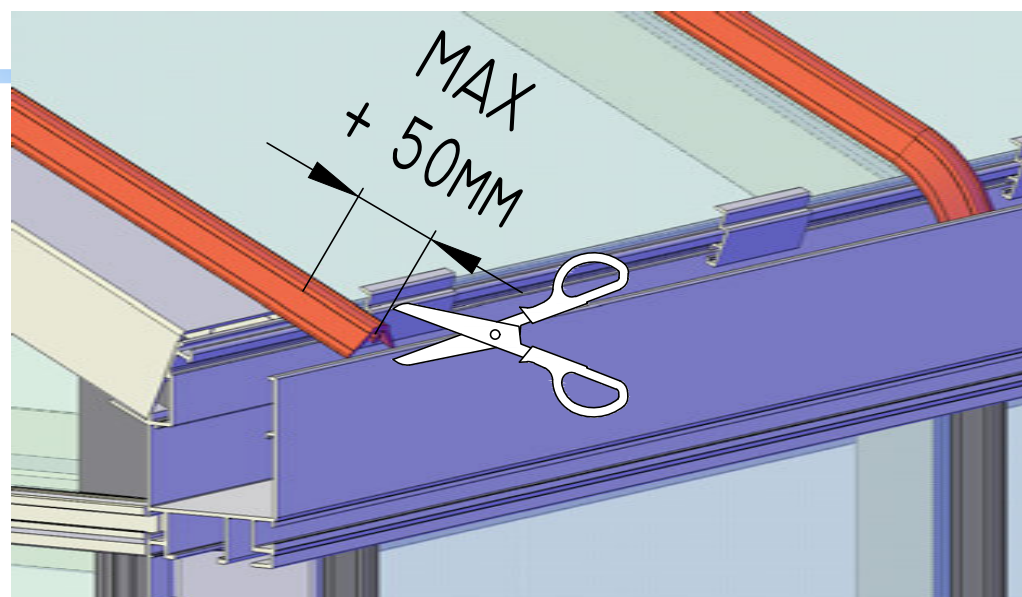
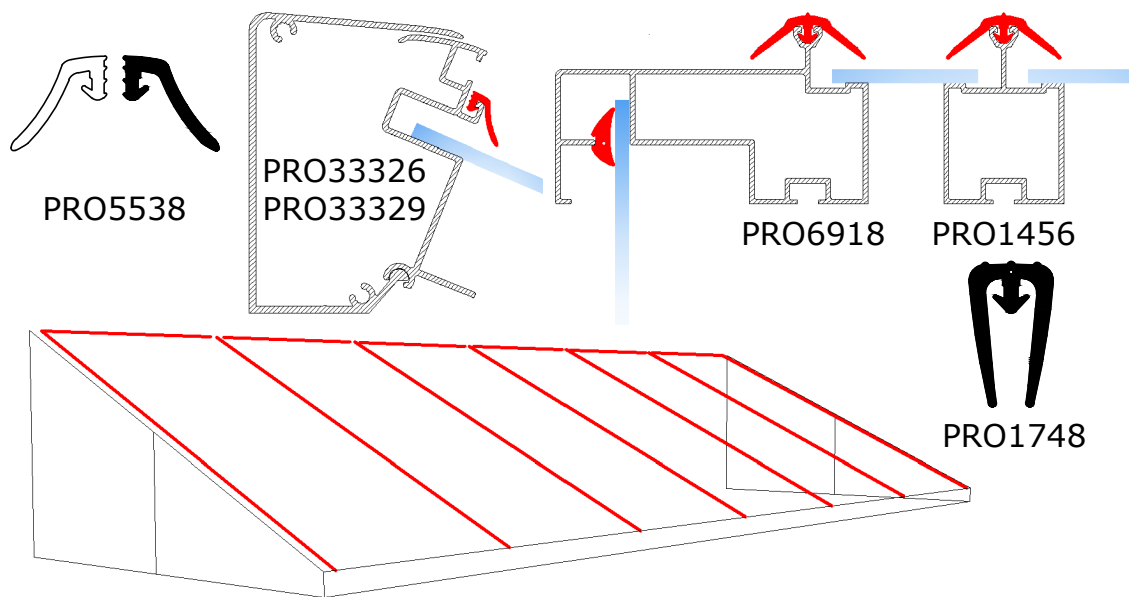
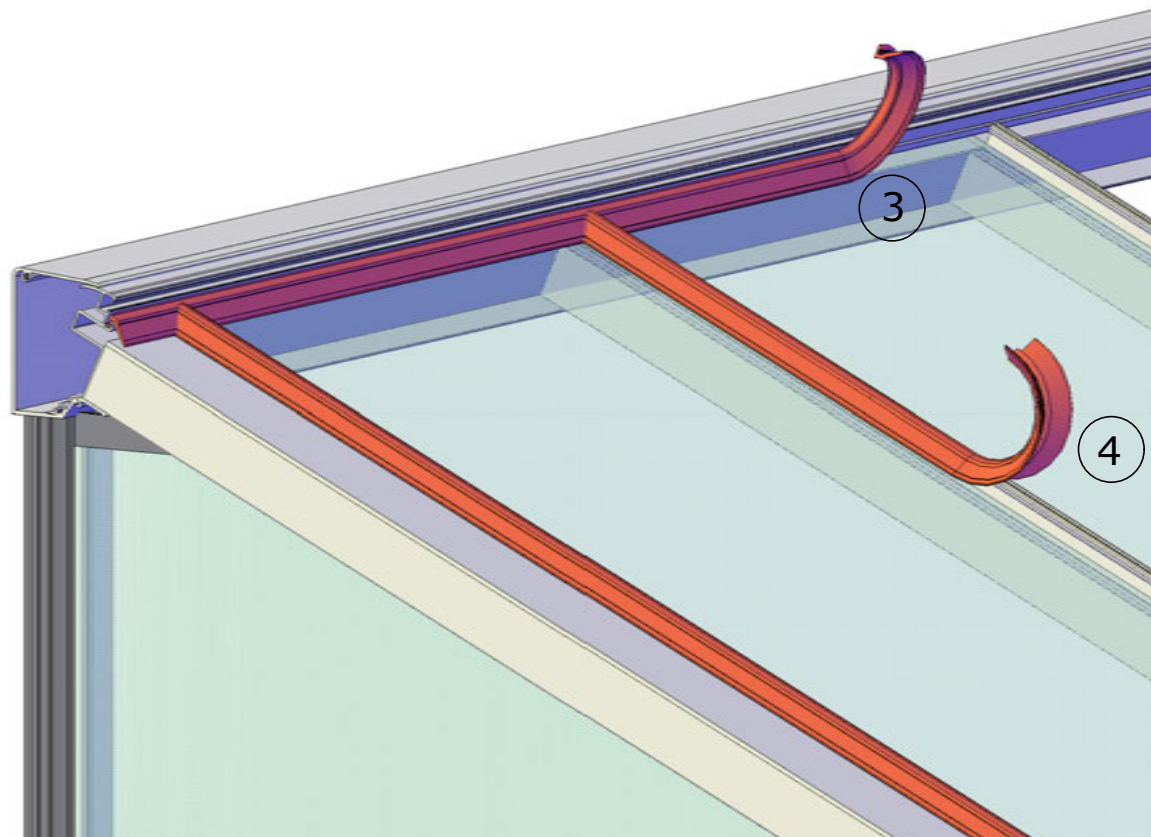
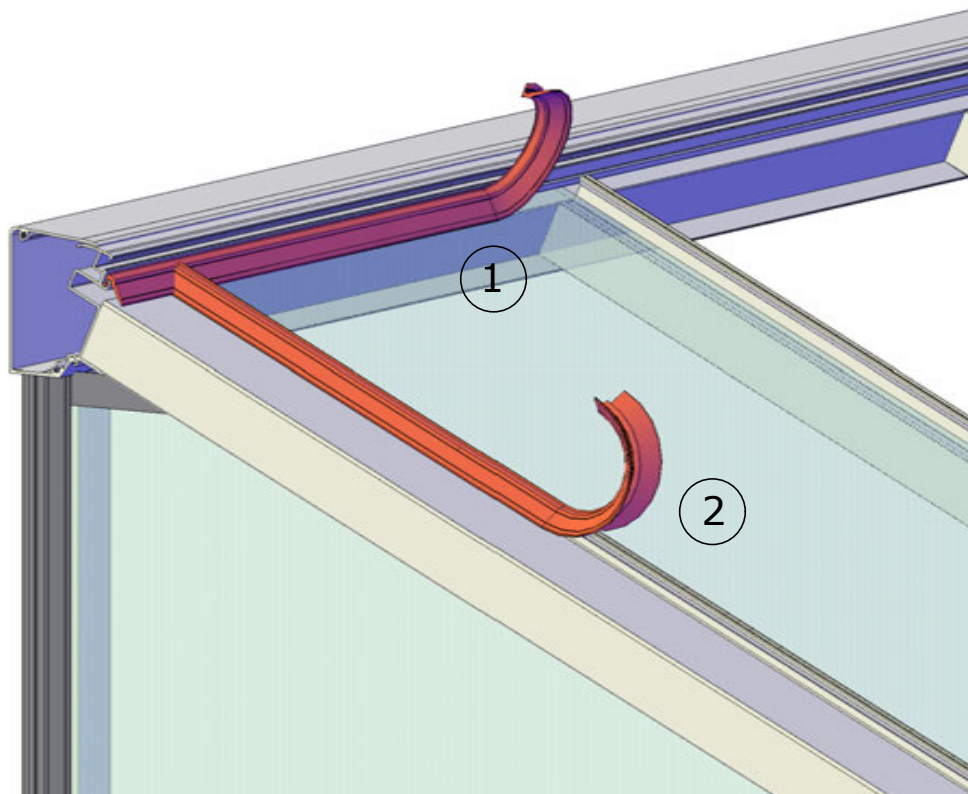
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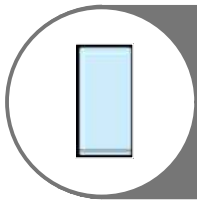


PRO20227

PRO20229

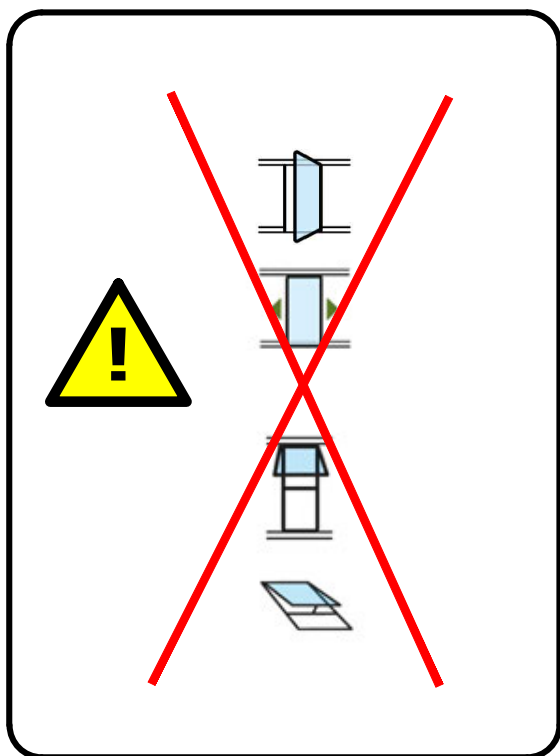
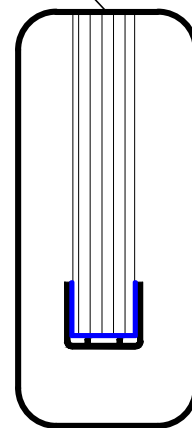
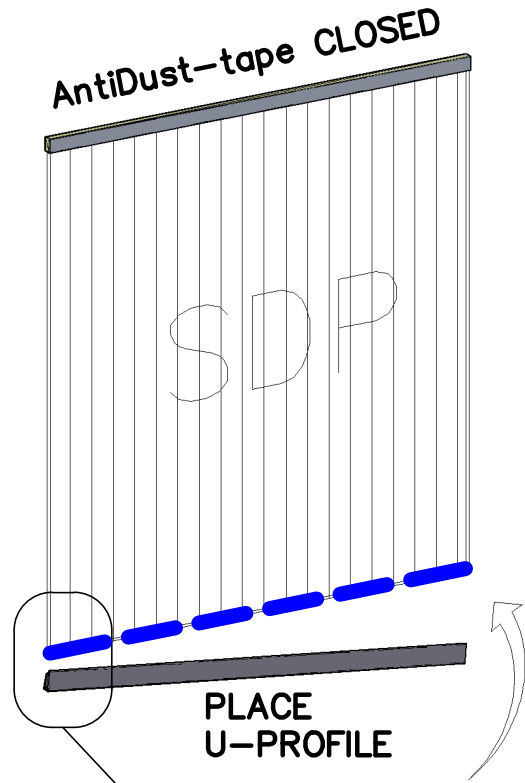
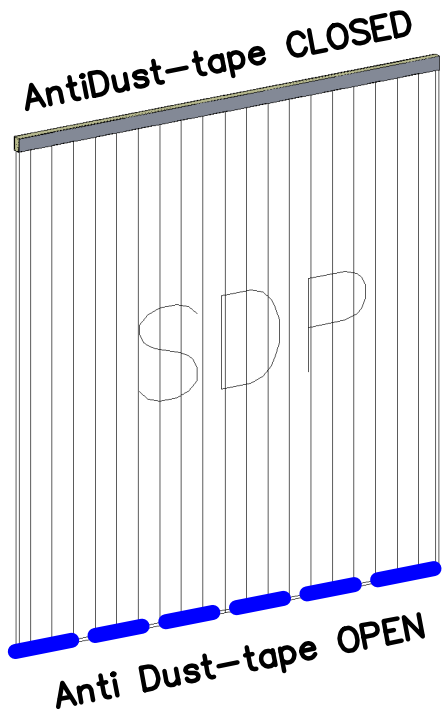






HELIOS polycarbonate 10mm

# SDP

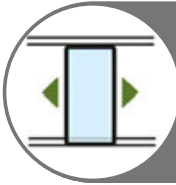


ACCESSOIRES / TOEBEHOREN

ACCESSOIRES

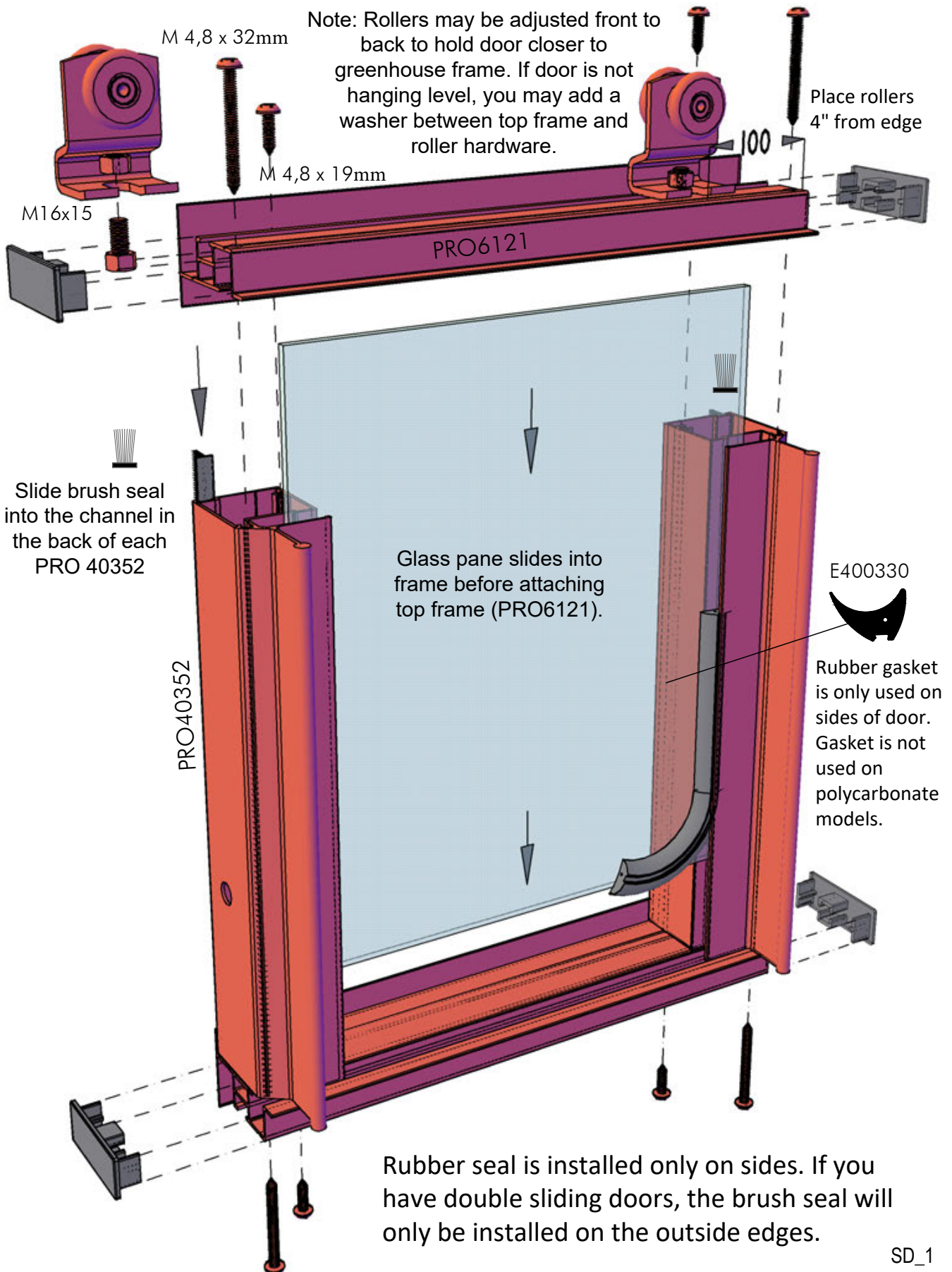
ACCESSORIES

ZUBEHOR



Sliding Door (Standard for most models). VI36 and 46 come with a double sliding door. Additional doors may be added to your greenhouse.

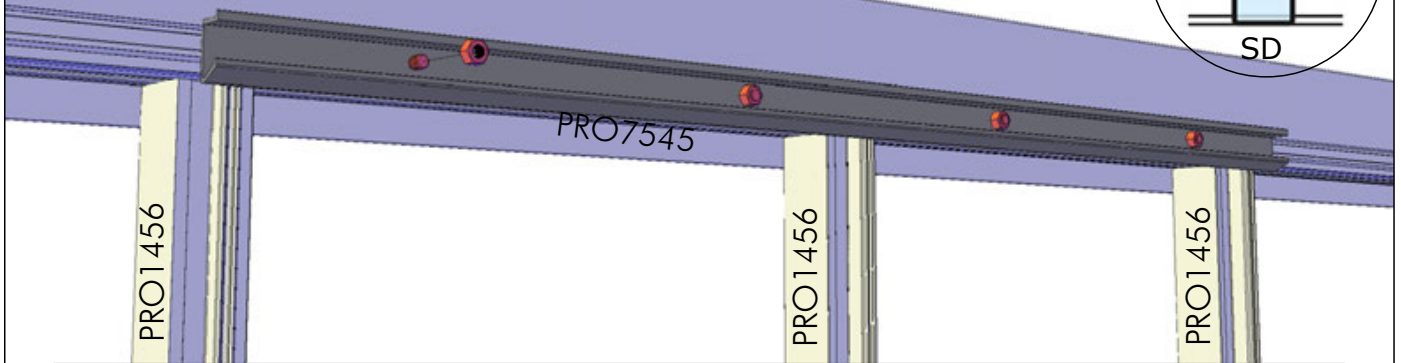
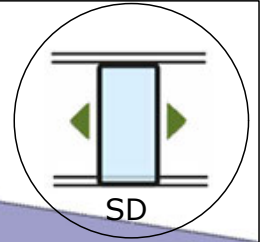
SD



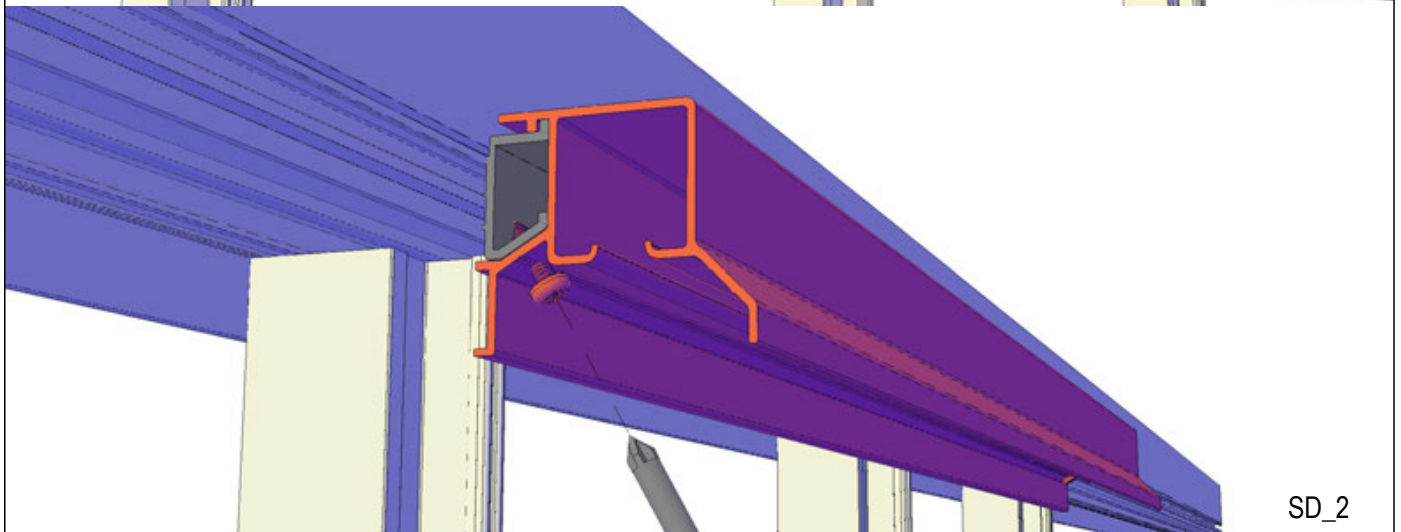
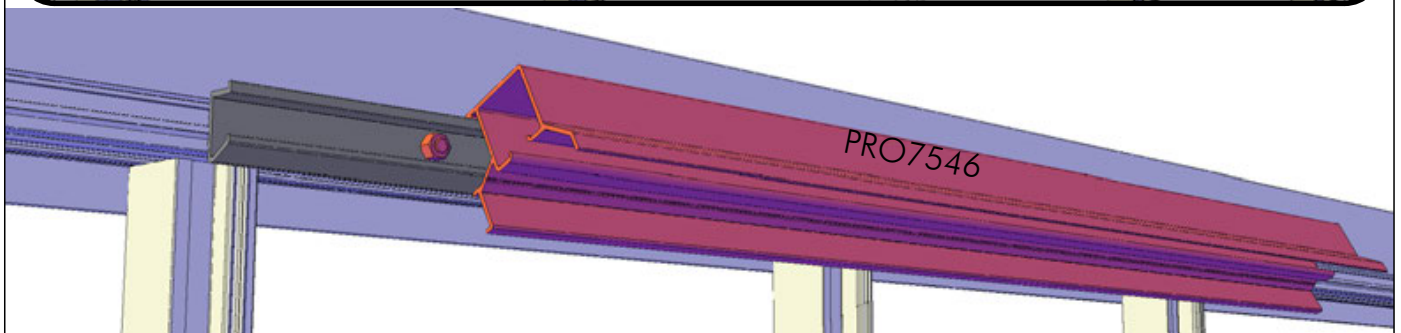
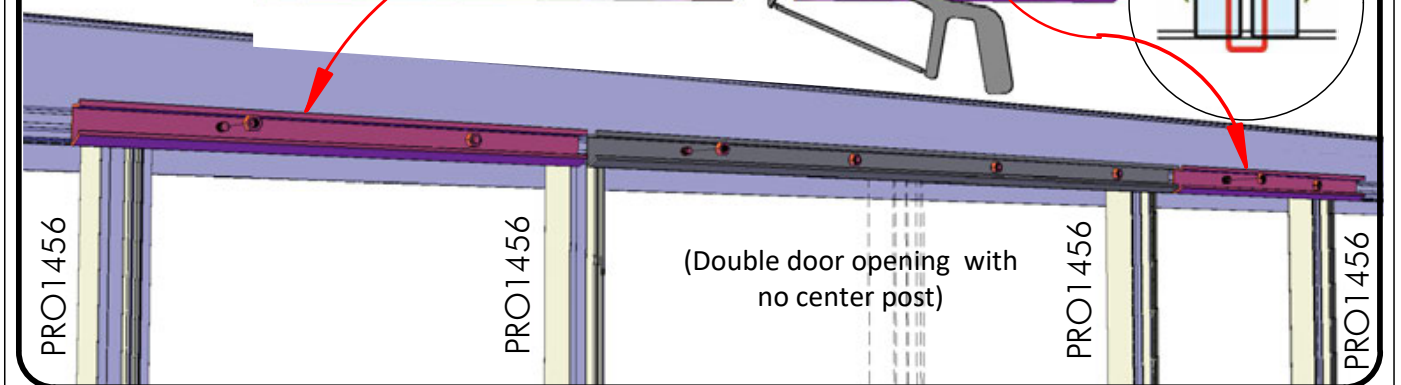
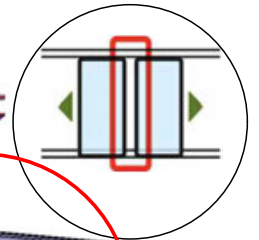
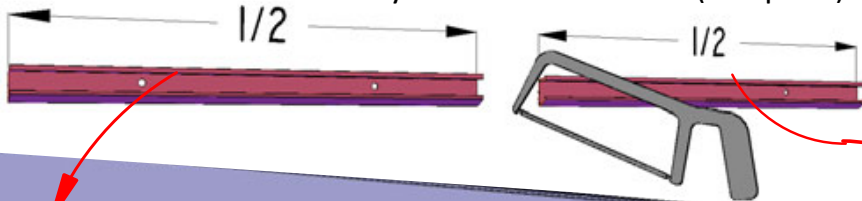
SD\_1



**Sliding Door:** Sliding door/s may be attached in any bay (with exceptions to corner placement)

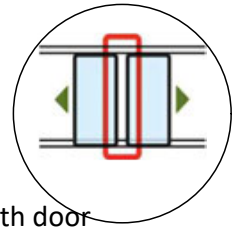


**IMPORTANT for Double Sliding Door Opening!!** Cut one PRO7545 in half. Place long PRO7545 in center (to support double opening) and the half PRO7545 on either side. Do not cut PRO7545 if you have a stem wall (See p. 19).

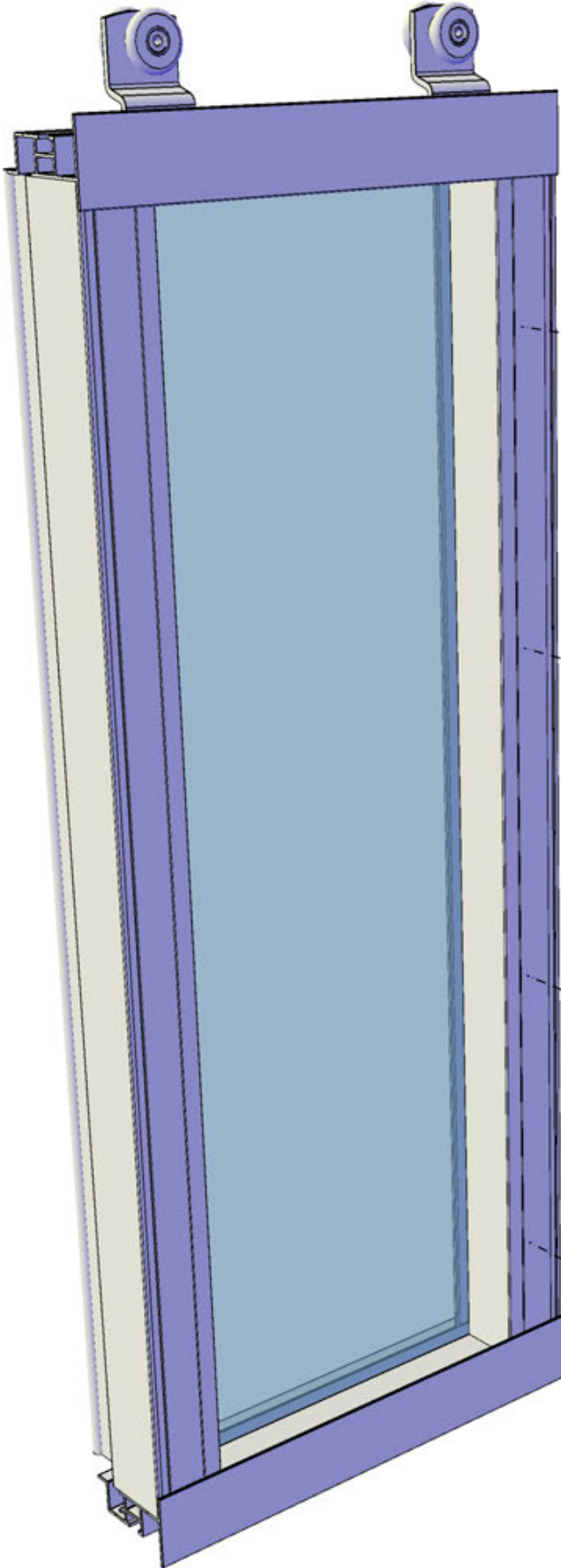


SD\_2

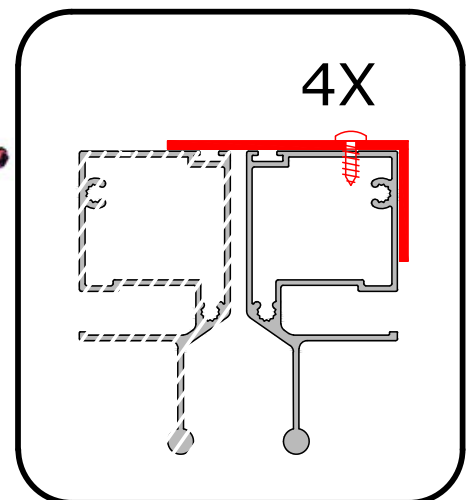
# OPTION: Double Sliding Door



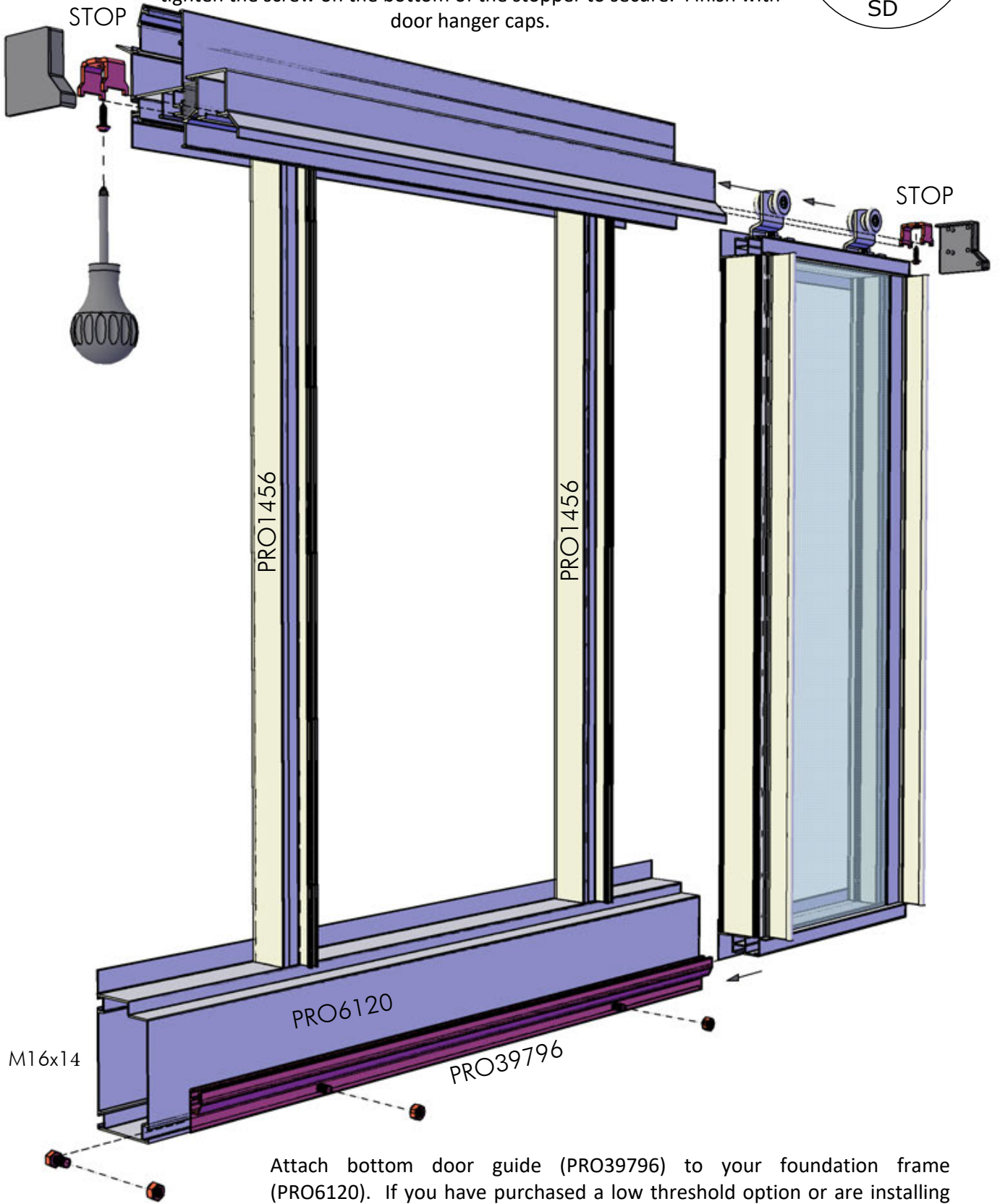
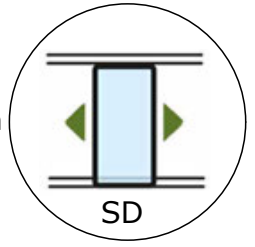
As needed, use washer underneath door hanger to level the door/s .



If you have a double sliding door, you will have a long L bracket that will attach to close any gap between the two doors.



Slide door rollers into top door hanger (PRO7546 or PRO7876) and slide a stopper on either side. Determine how far the door should slide, then tighten the screw on the bottom of the stopper to secure. Finish with door hanger caps.

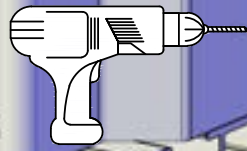


Attach bottom door guide (PRO39796) to your foundation frame (PRO6120). If you have purchased a low threshold option or are installing your greenhouse on a wall, please refer to the following pages marked SD\_MUR for stem wall and KSD for low threshold kit before installing door, bottom door guide, and locks.

# Sliding Door Lock (w/o low threshold kit)

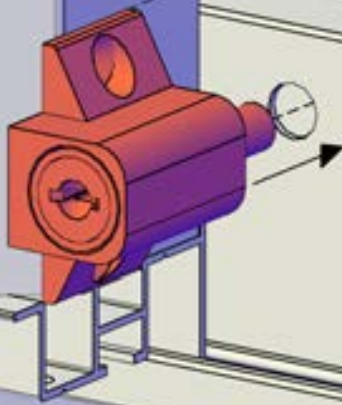


- Install lock at bottom of a:
- single sliding door
- first door of double sliding doors
- both of your double sliding doors



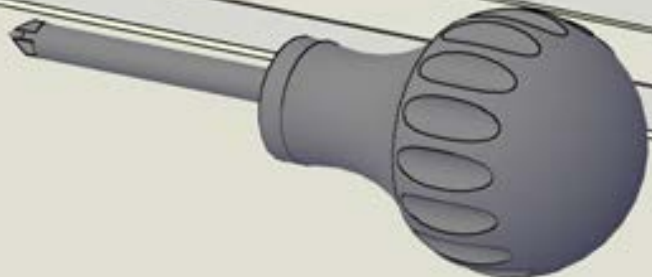
Ø 10

(View from outside at bottom of door)



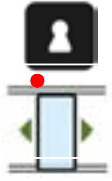
4,2 x 19

4,2 x 19



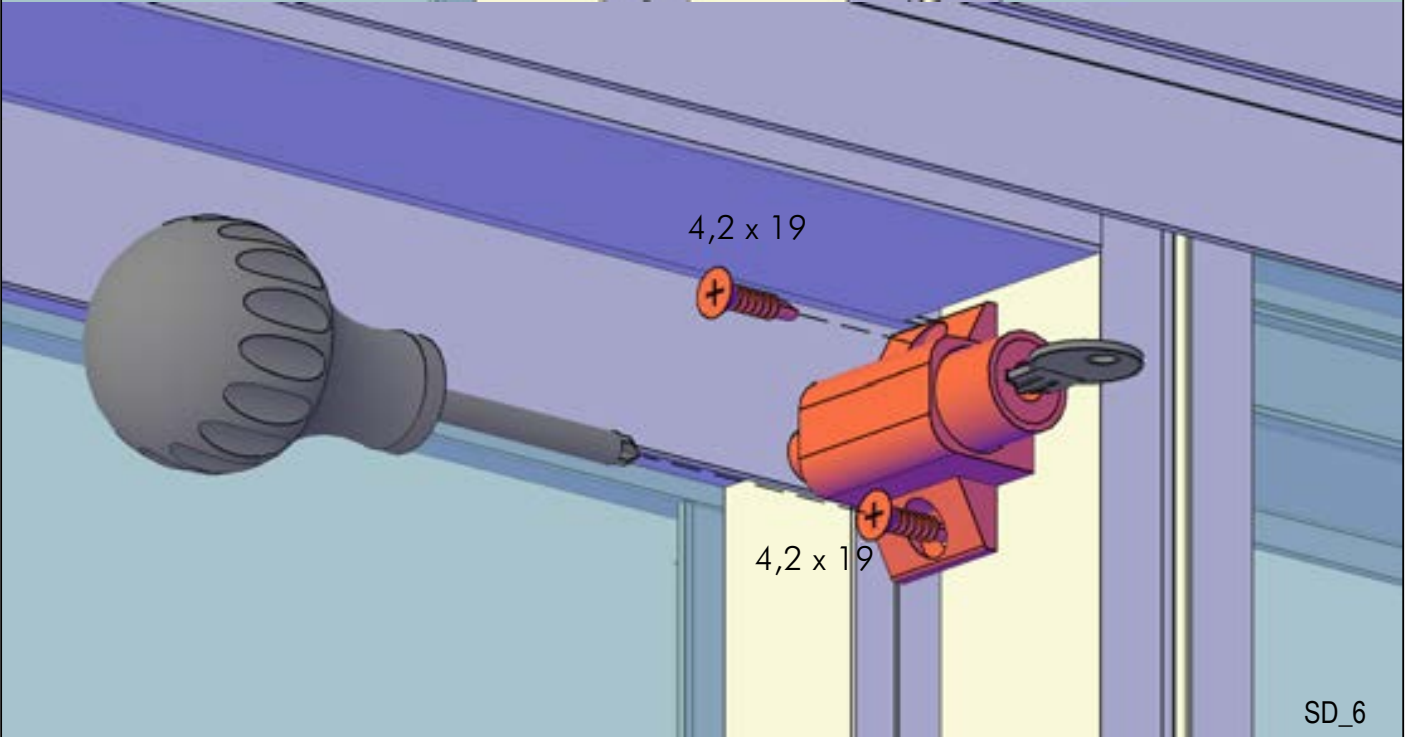
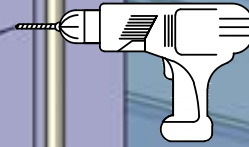
(View from inside at top of door)

### Double Sliding Door Lock (w/o low threshold kit)

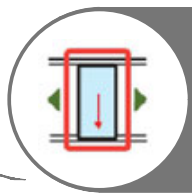


If you have a double sliding door, you may install one lock on the inside of your greenhouse as shown

Ø 10



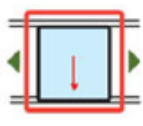
SD\_6



# OPTIONAL UPGRADE: Fall 2022 Low Threshold for Sliding Door/s

# KSD

KSD\_70



KSD\_144

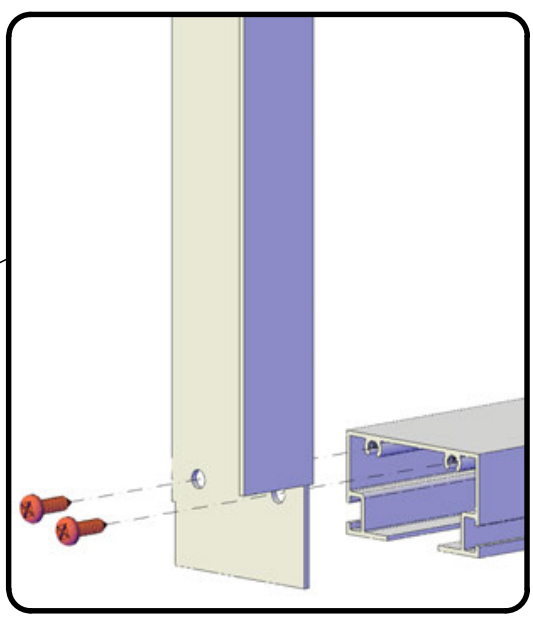
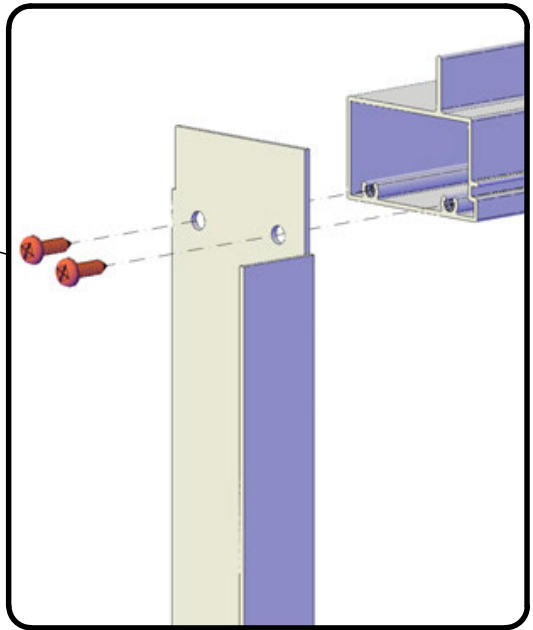
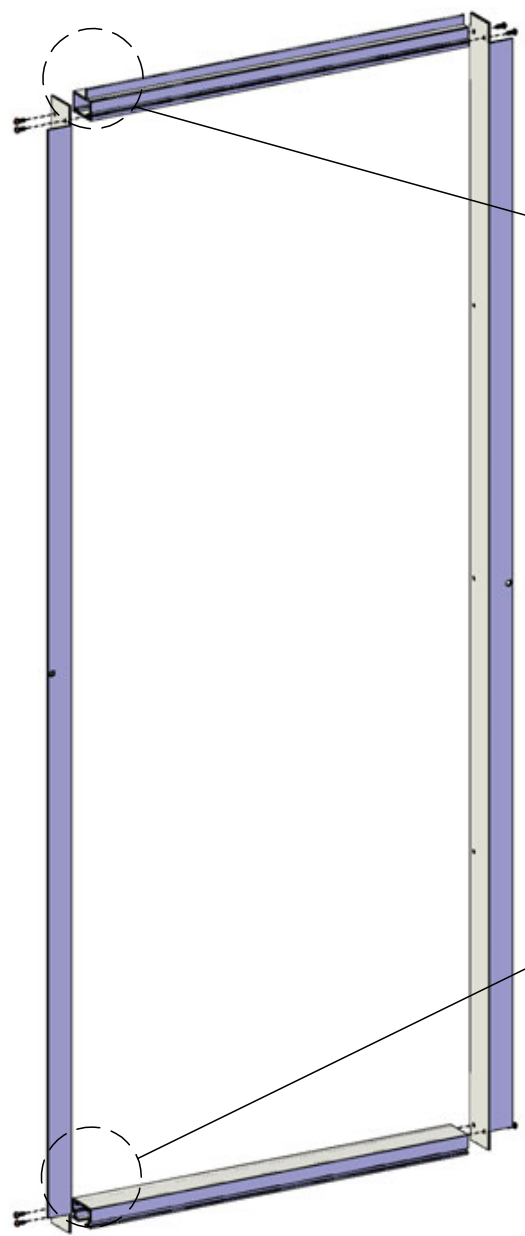
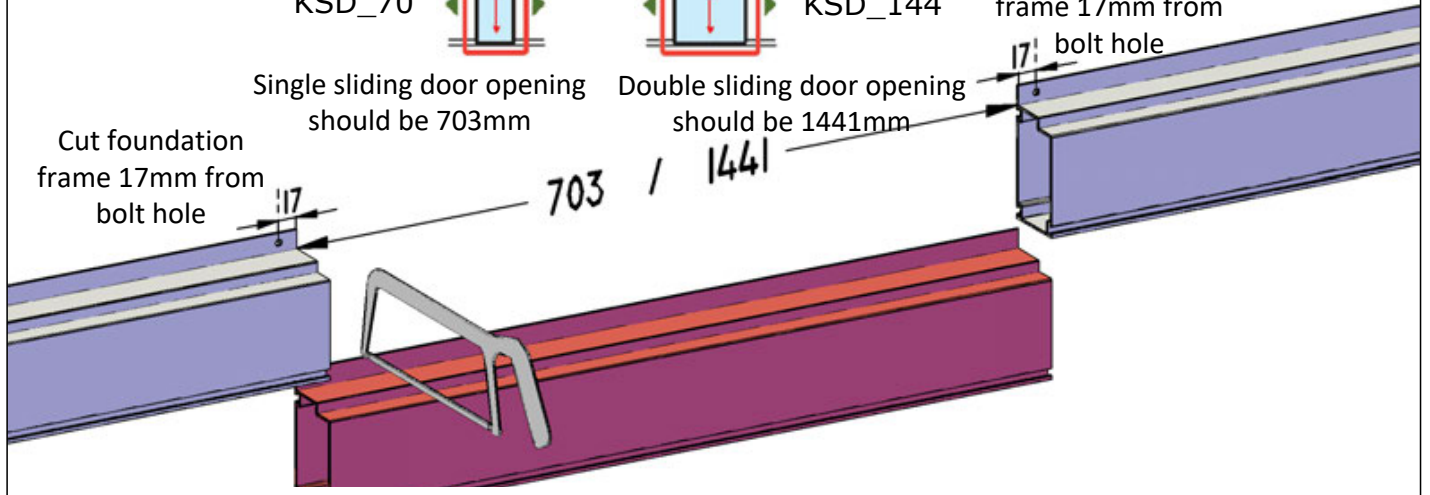
Cut foundation  
frame 17mm from  
bolt hole

Single sliding door opening  
should be 703mm

Double sliding door opening  
should be 1441mm

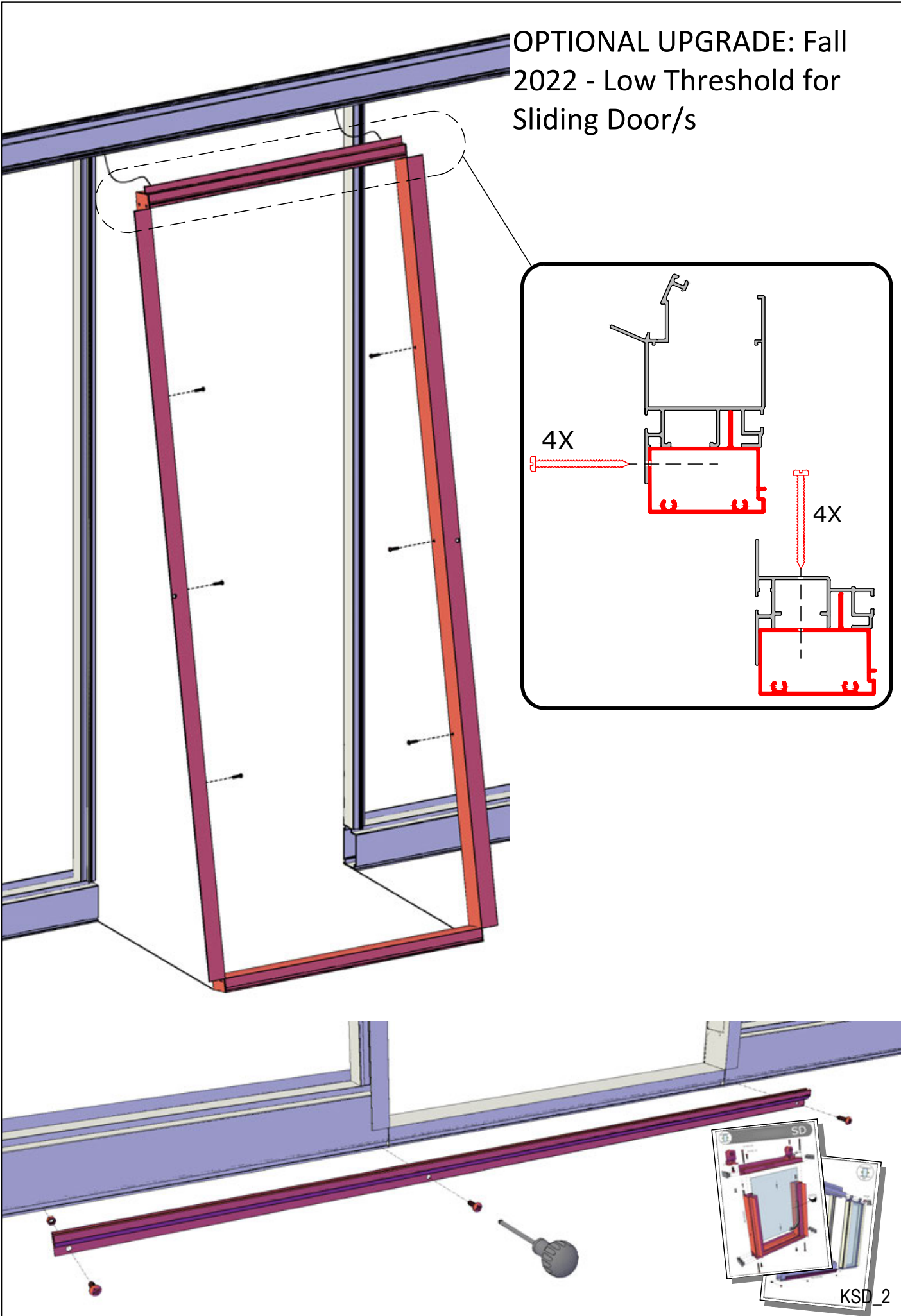
Cut foundation  
frame 17mm from  
bolt hole

703 / 1441

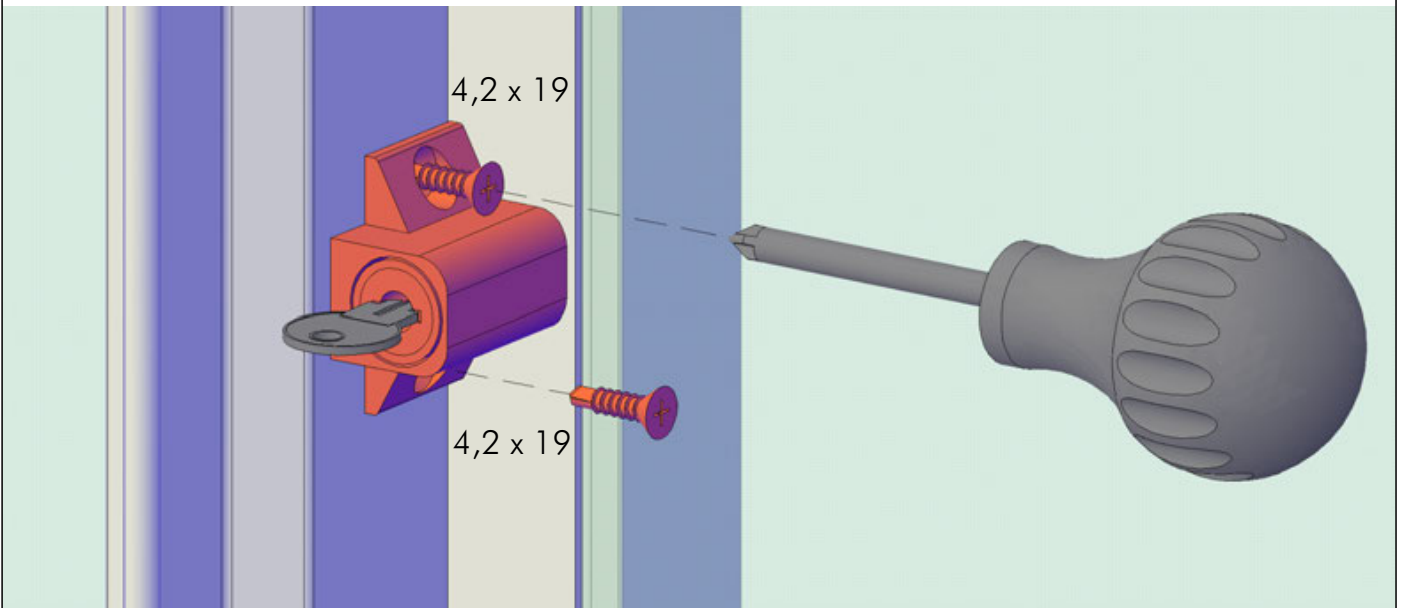
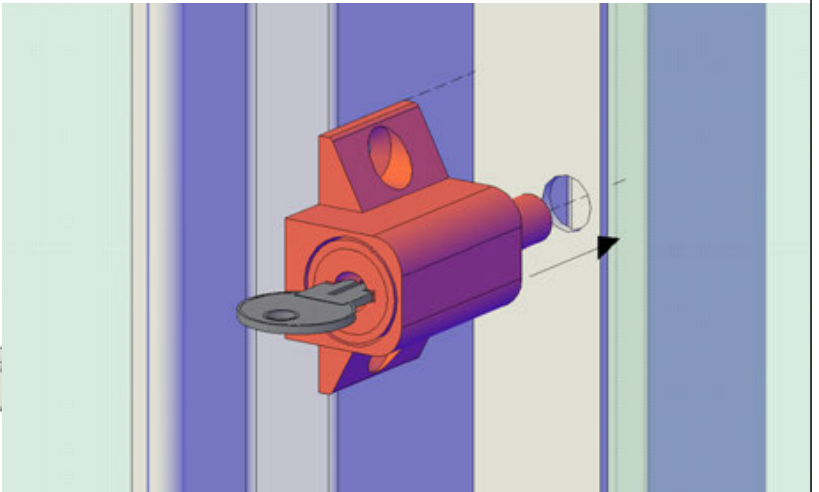
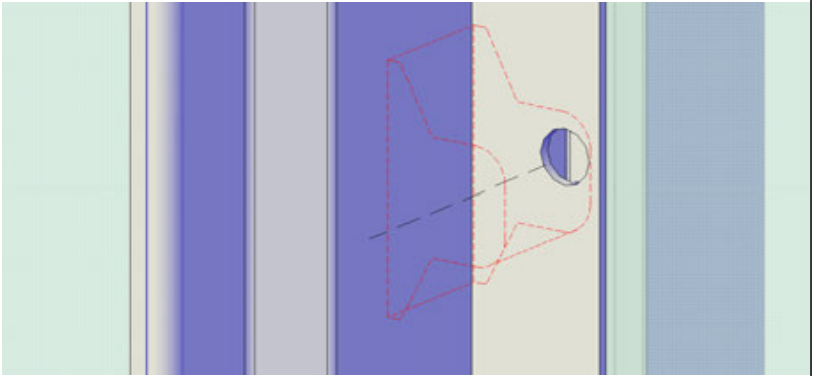
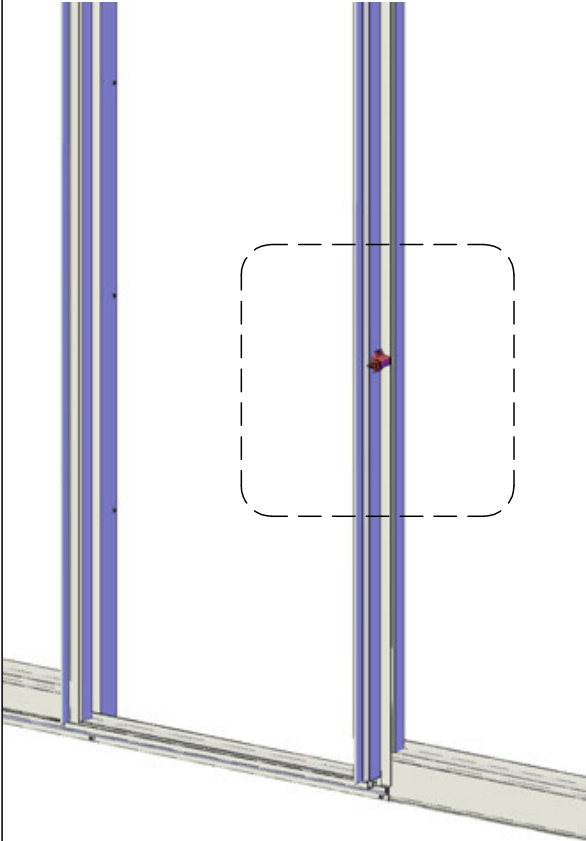
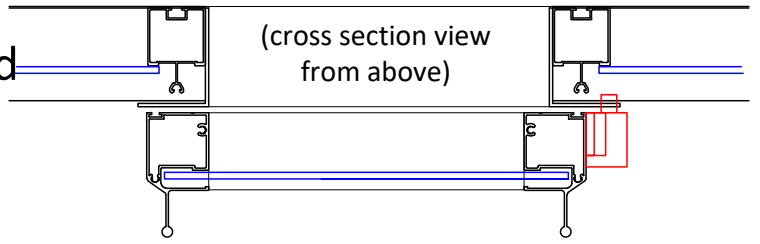
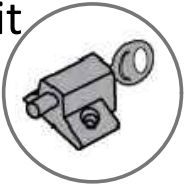


KSD\_1

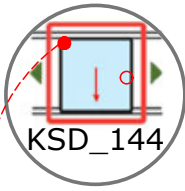
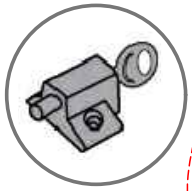
OPTIONAL UPGRADE: Fall 2022 - Low Threshold for Sliding Door/s



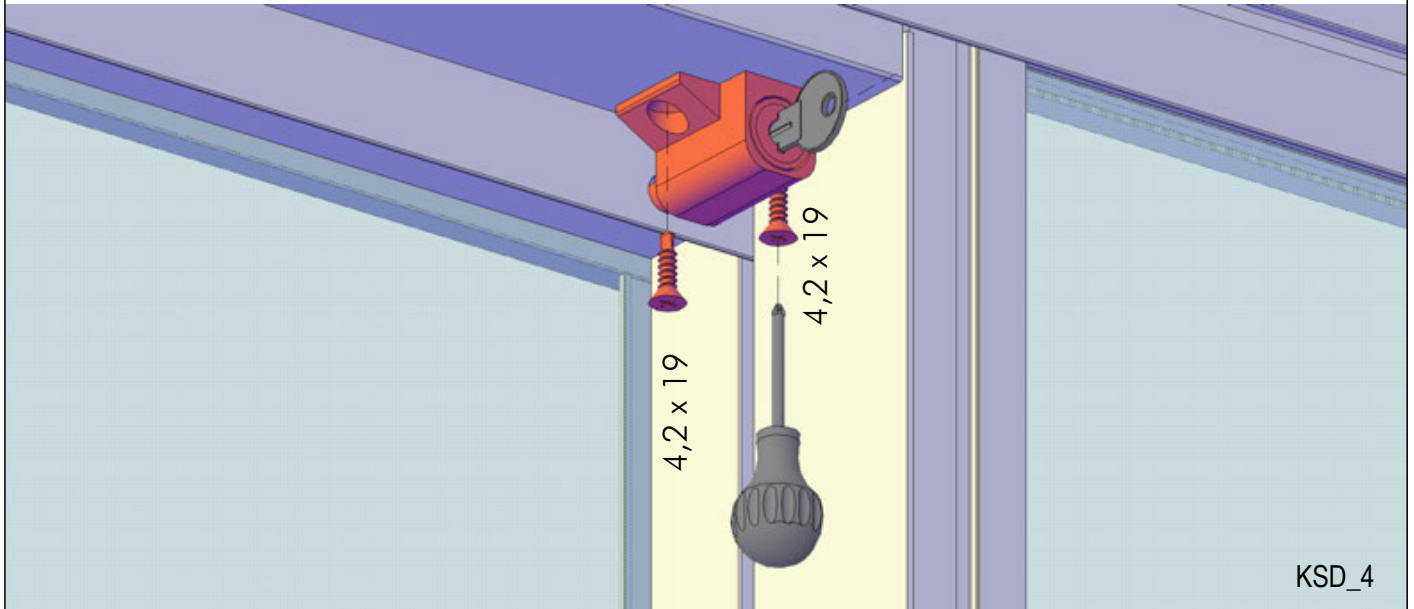
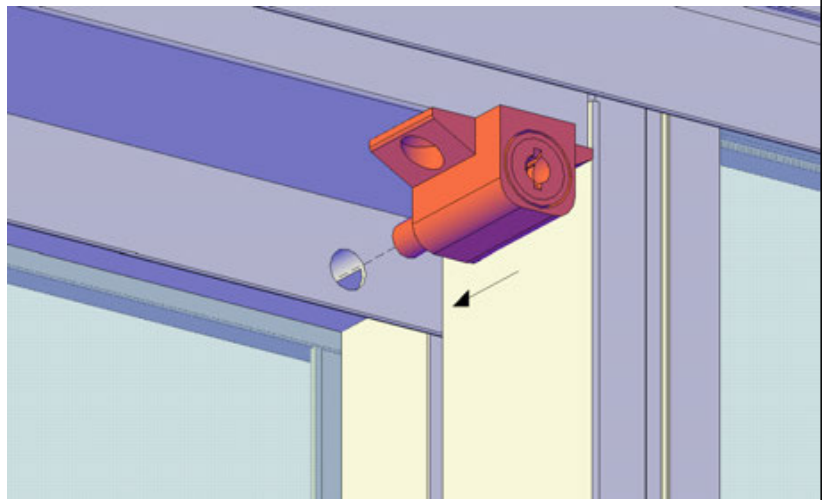
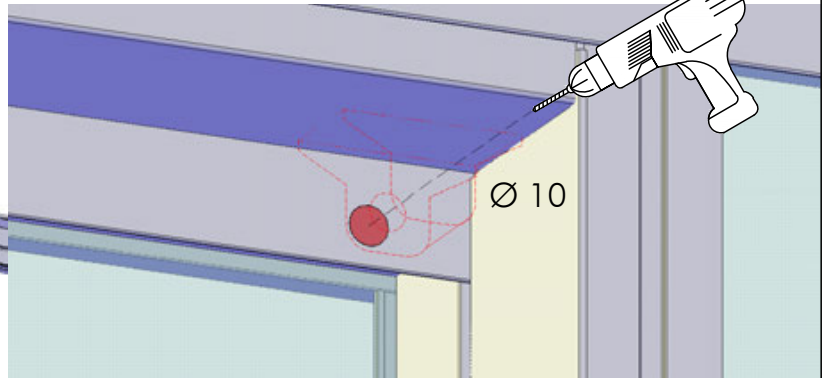
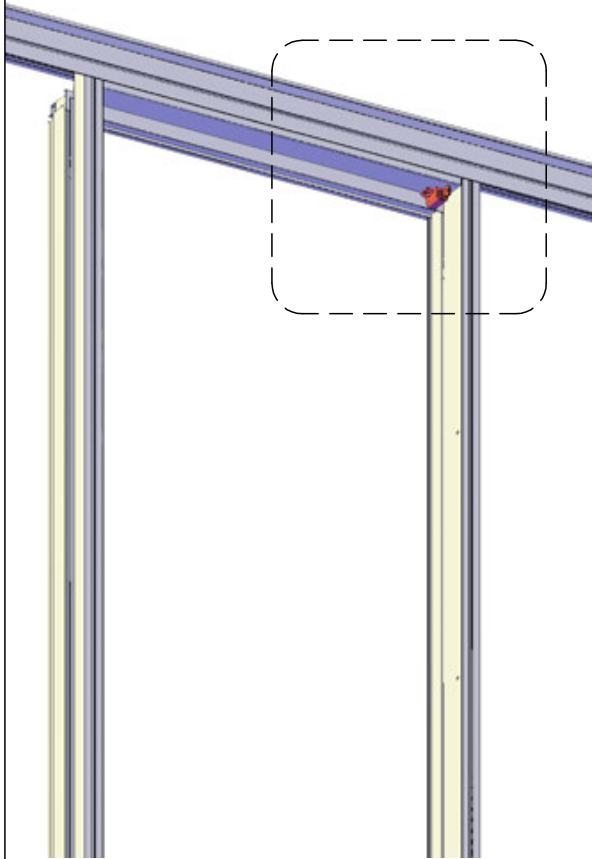
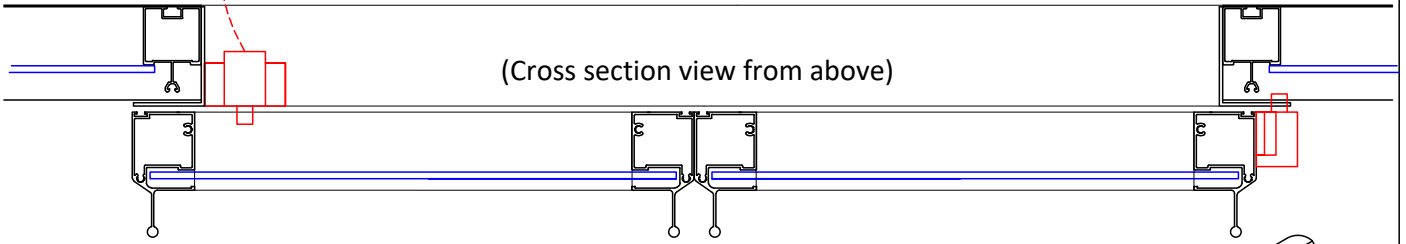
# Optional Upgrade: Lock installation with Low Threshold Kit

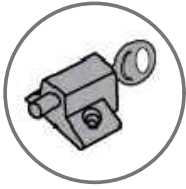




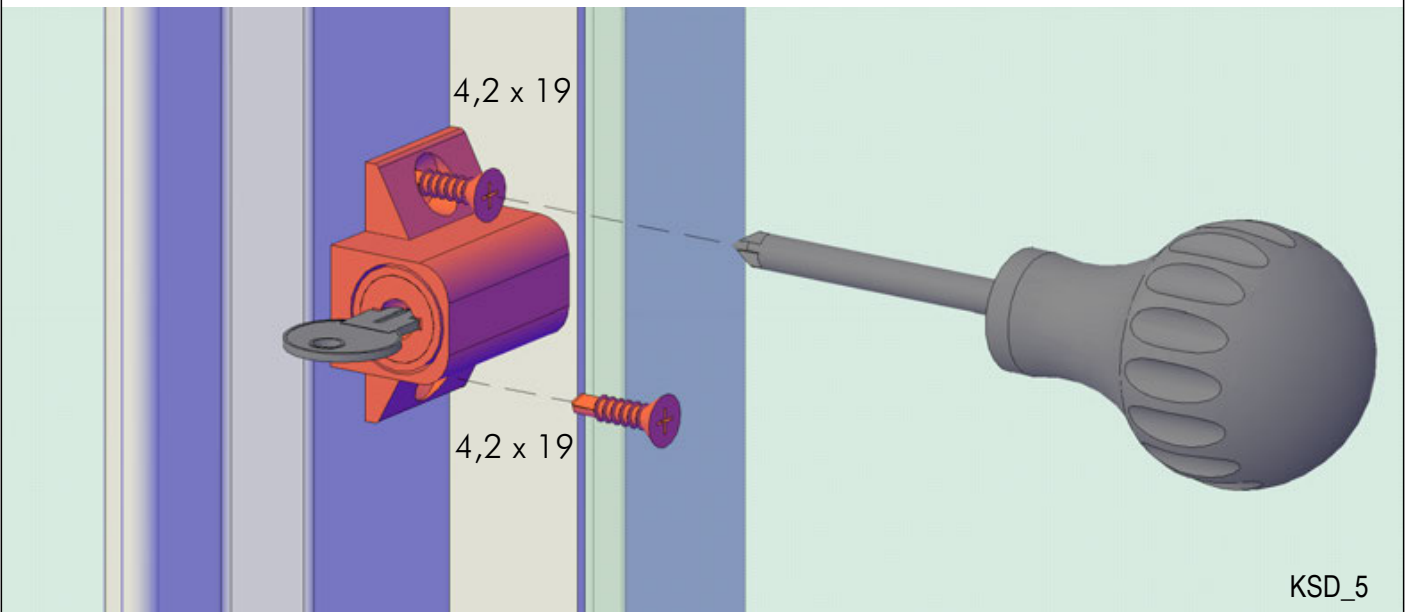
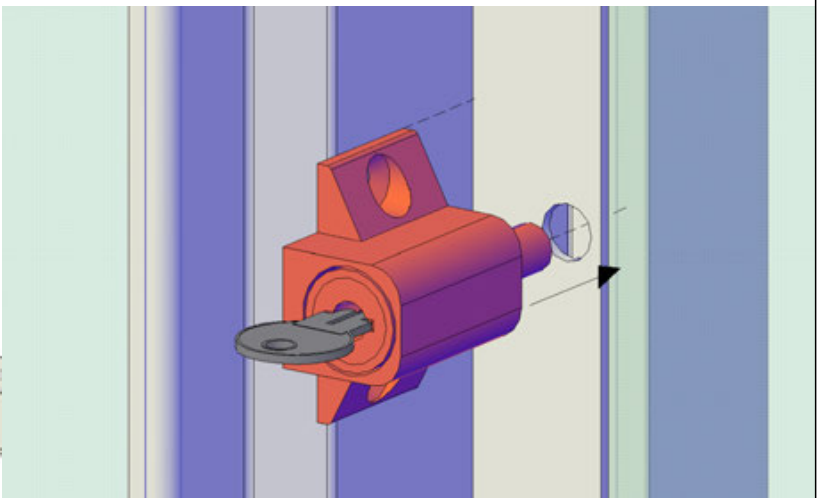
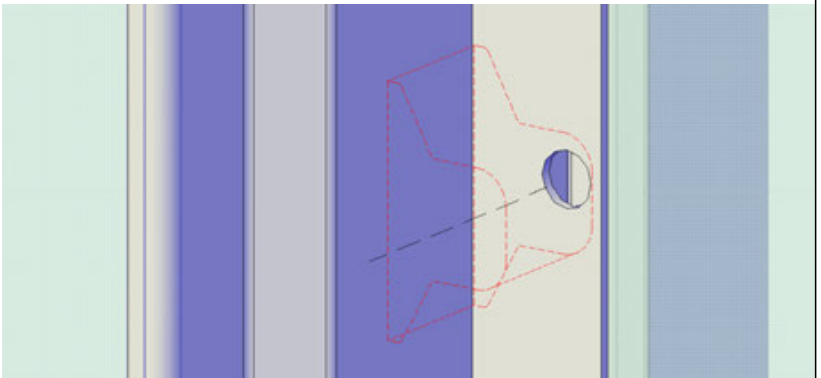
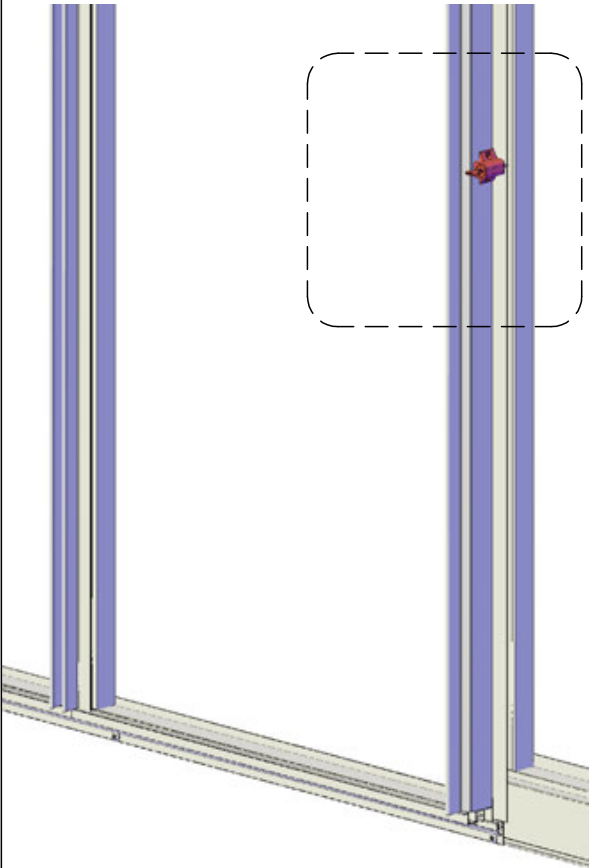
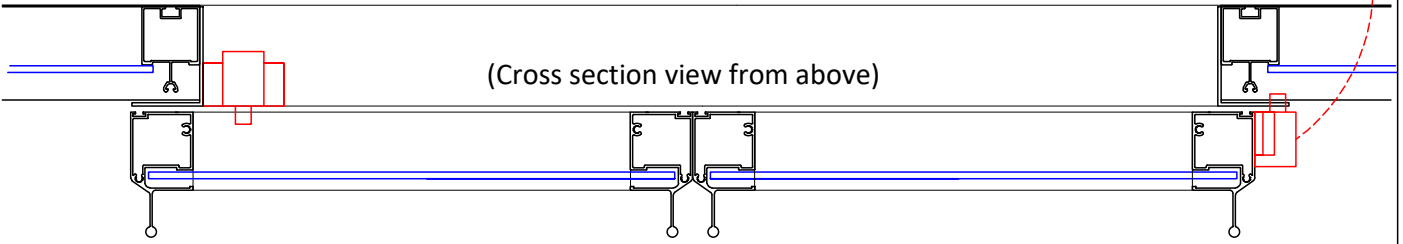
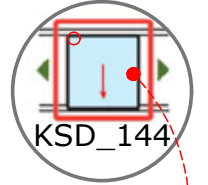


# Optional Upgrade: Lock installation with Low Threshold Kit (Double Sliding Door - installed on the inside on one door)





# Optional Upgrade: Lock installation with Low Threshold Kit (Double Sliding Door - installed on the exterior for other door)



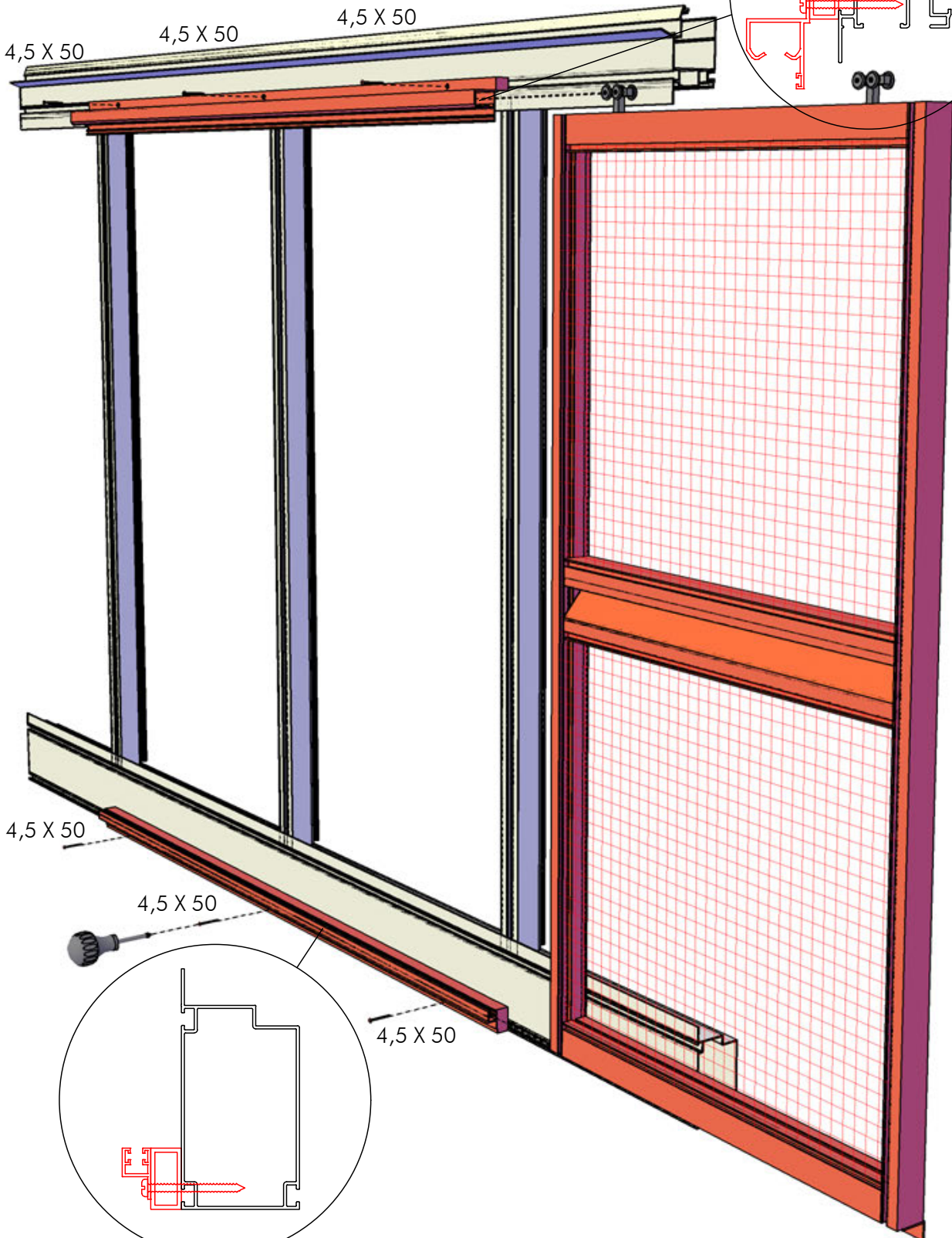
KSD\_5

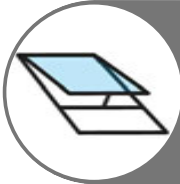


# Optional Upgrade: Door Fly Screen

# FD

Notes about Fly Screen Door: This slides along the interior of the greenhouse, and will not be compatible with greenhouses on a stem wall. May be used with sliding or hinged doors.

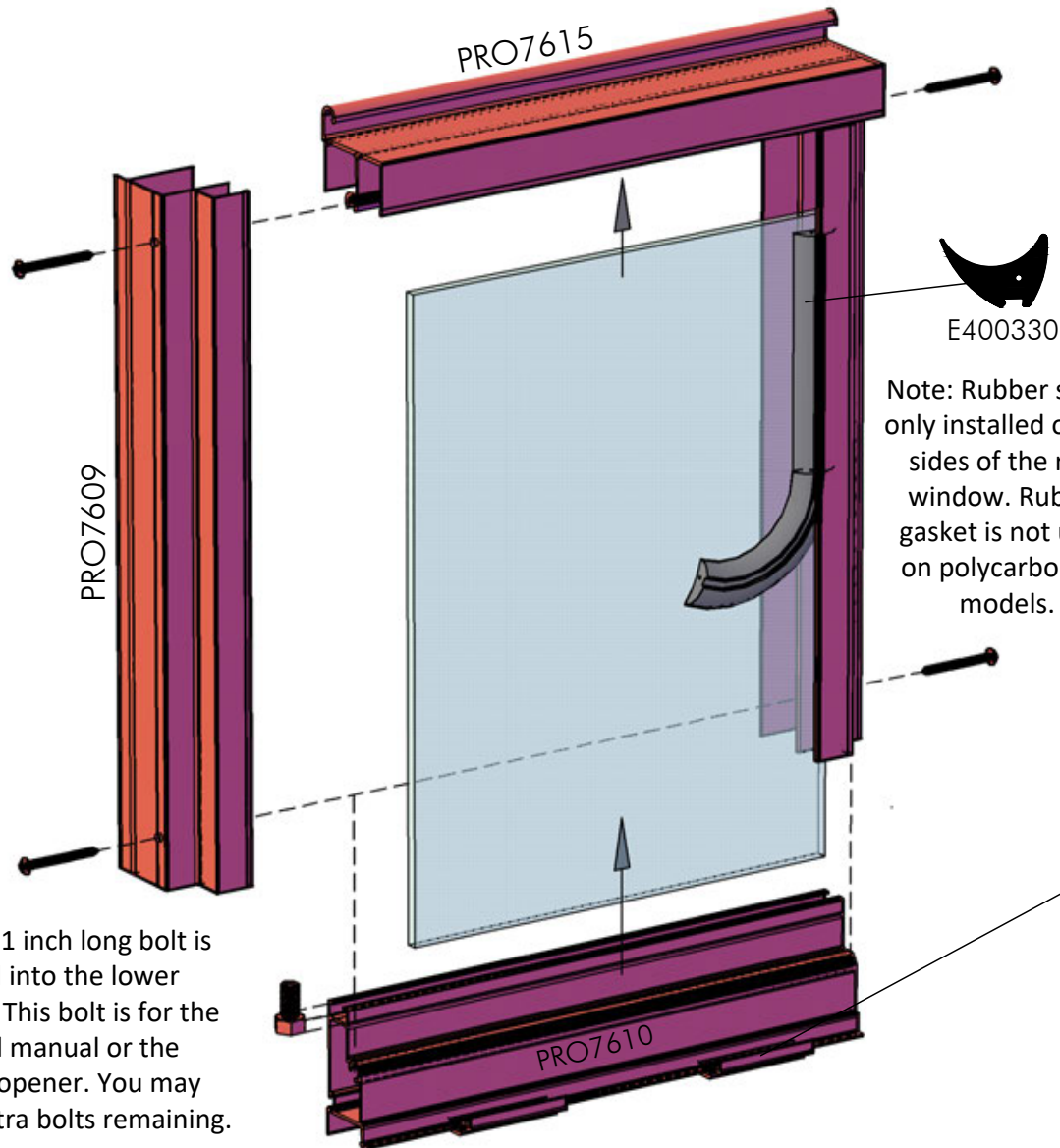




# Roof Window /Vent -

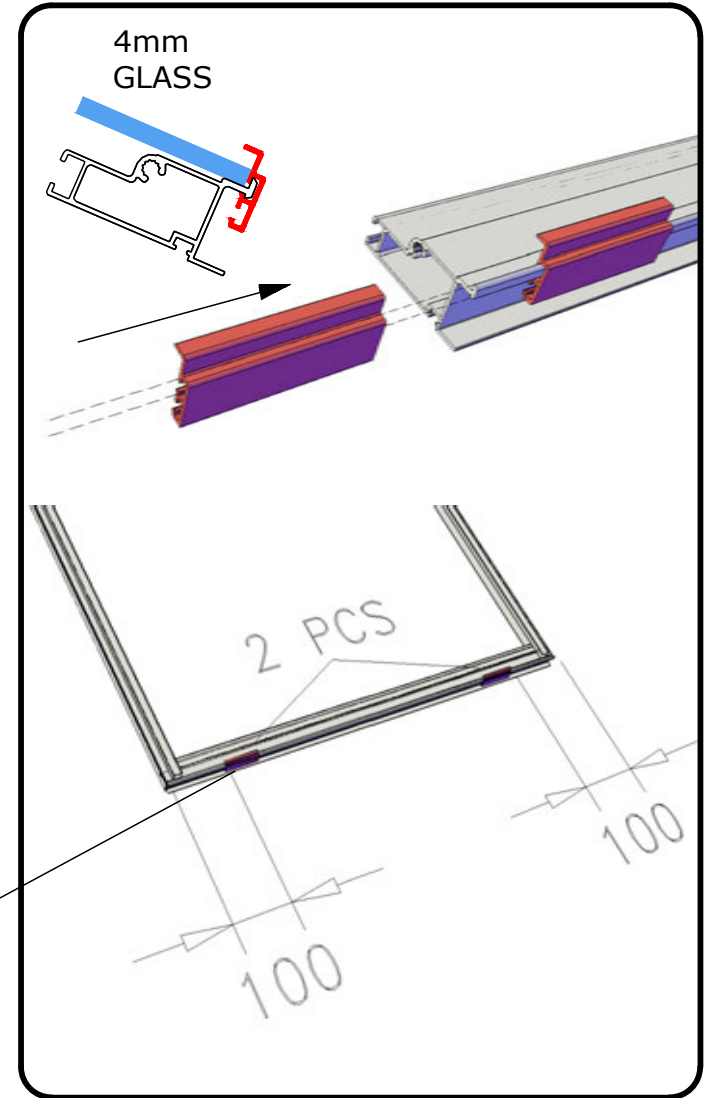
all hardware will be included in roof vent package - including crossbar to frame opening

# RW



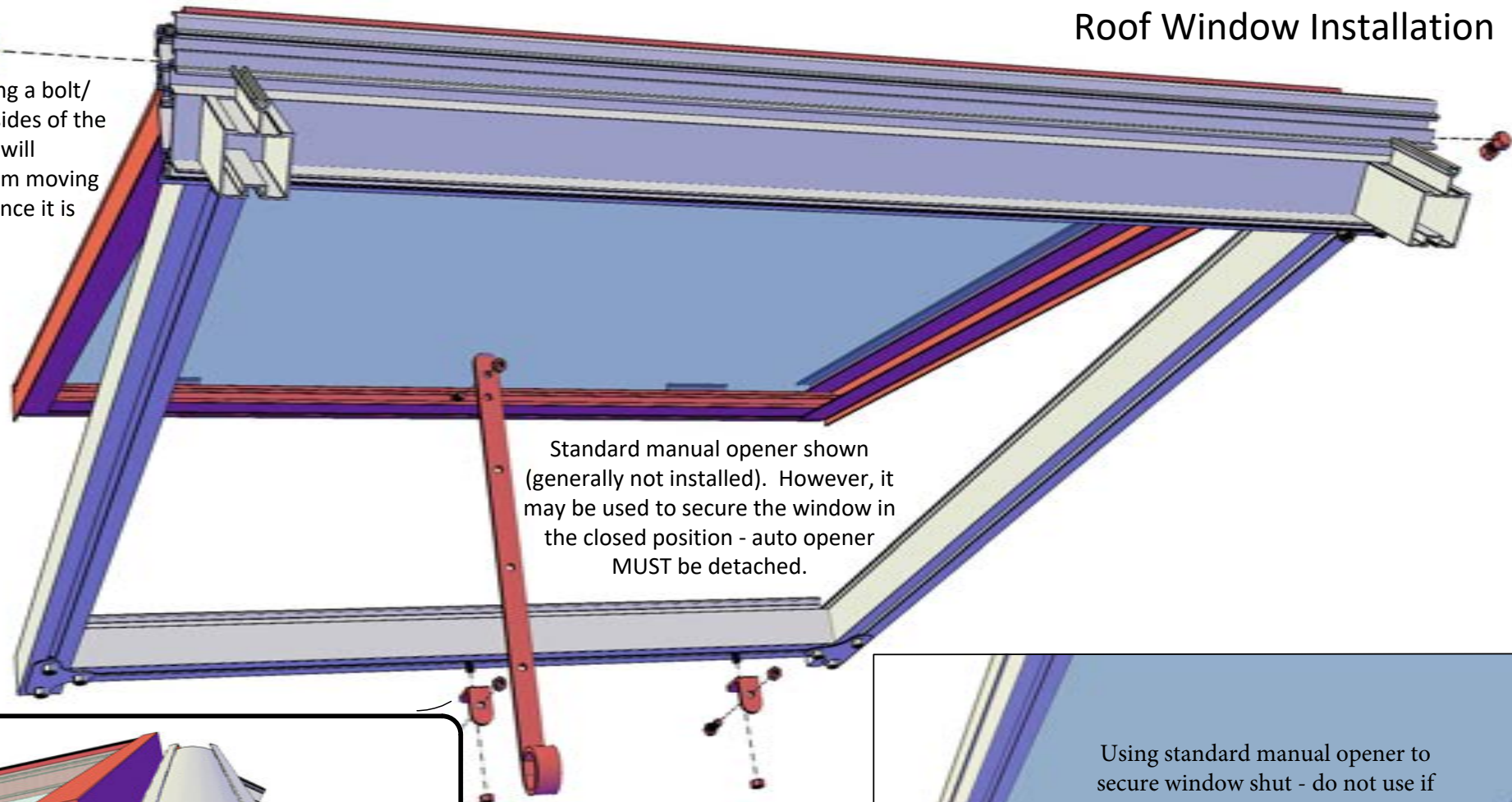
Note: Rubber seal is only installed on the sides of the roof window. Rubber gasket is not used on polycarbonate models.

Note: A 1 inch long bolt is inserted into the lower profile. This bolt is for the optional manual or the spindle opener. You may have extra bolts remaining.

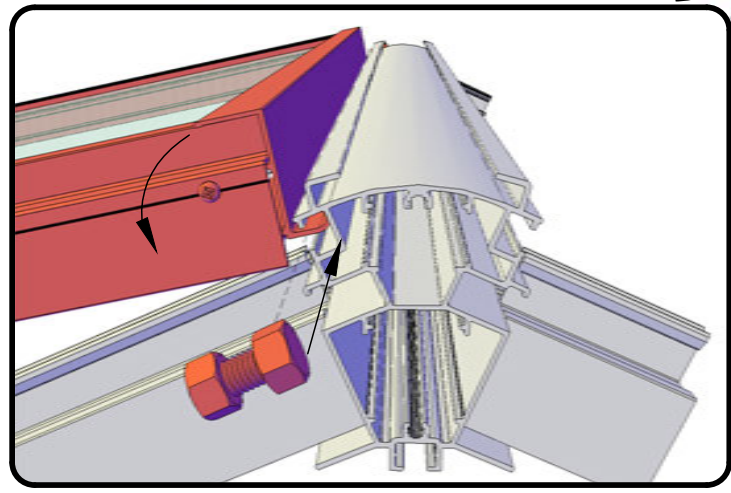


# Roof Window Installation

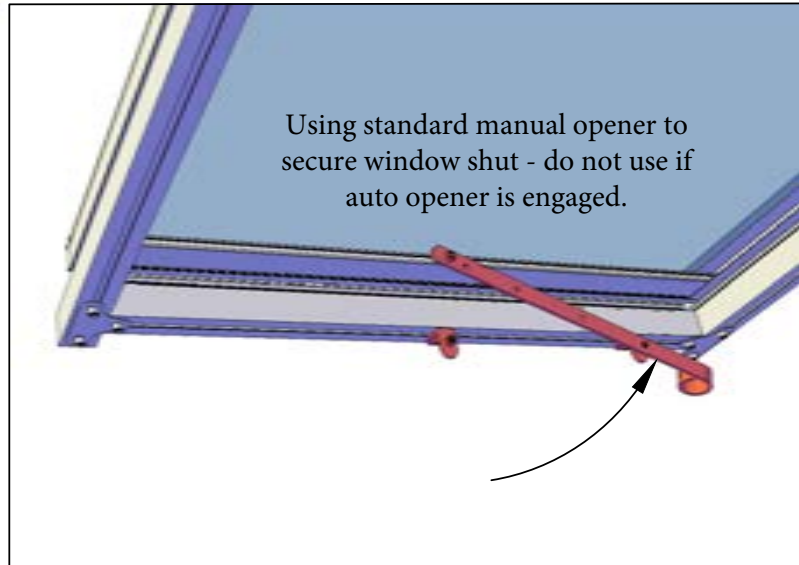
**Note:** Inserting a bolt/nut on both sides of the roof window will prevent it from moving side to side once it is in place.



Standard manual opener shown (generally not installed). However, it may be used to secure the window in the closed position - auto opener MUST be detached.



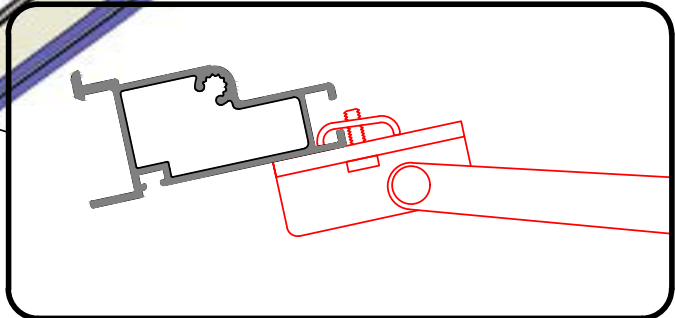
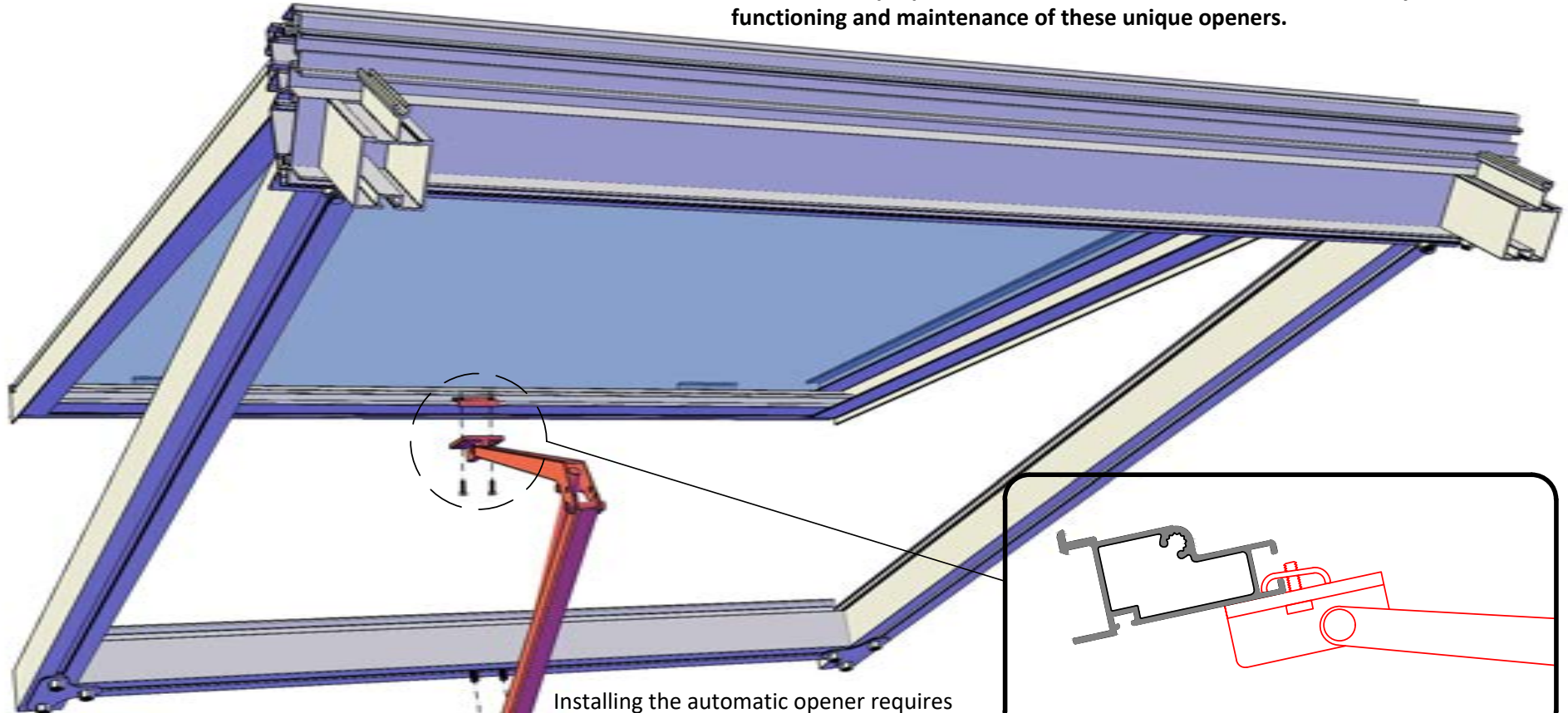
**TO INSTALL:** Slide window into the ridge beam from either end of the greenhouse. The "hook" on the top of the roof window profile will slide into the channel of the ridge beam (shown to the left).



Using standard manual opener to secure window shut - do not use if auto opener is engaged.

# OPTION: Auto Opener (Ventomax)

**IMPORTANT!** Read installation instructions included in your Ventomax auto opener box to ensure proper installation. There is also information to fully understand the functioning and maintenance of these unique openers.



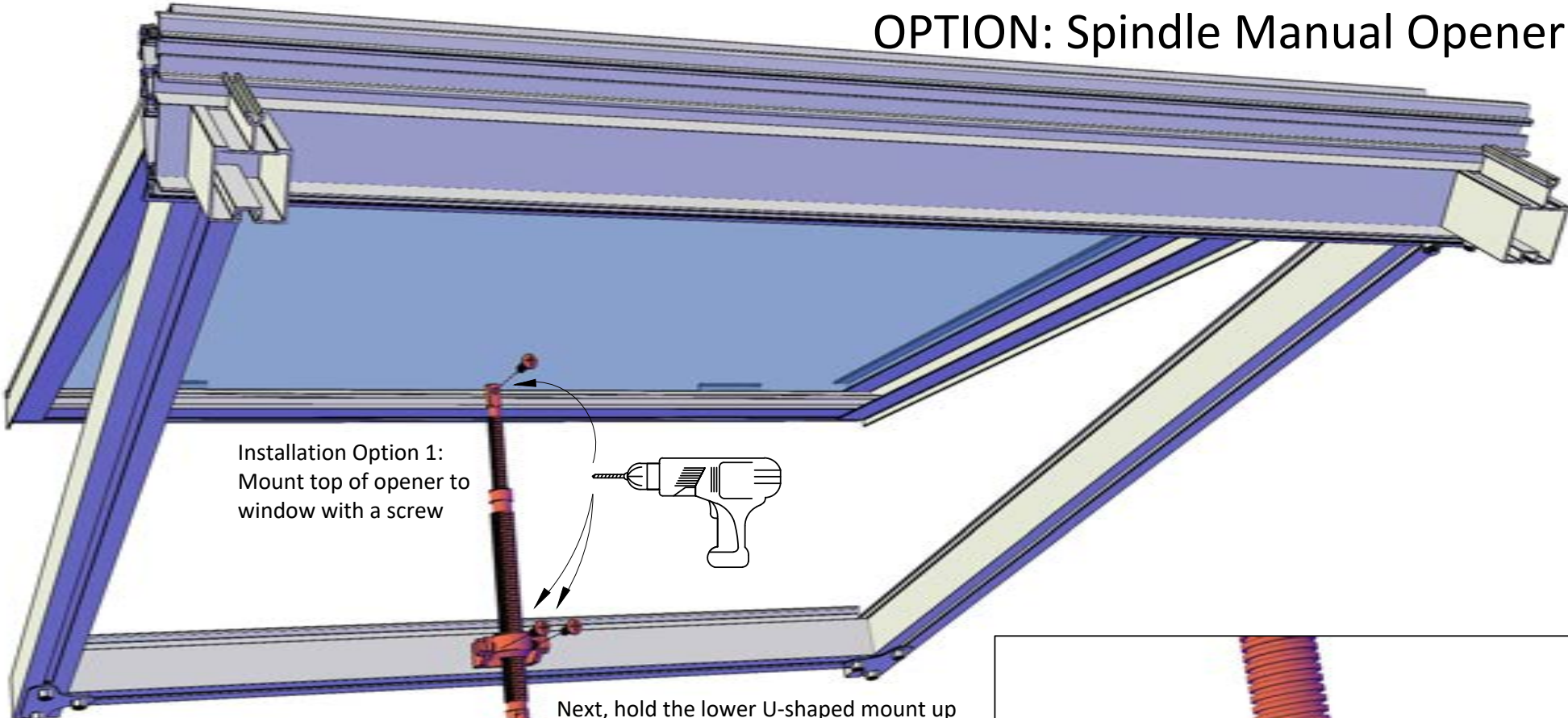
The Ventomax openers work with an oil filled piston (black cylinder). The oil begins to expand around 72 degrees and will push out and open your window when the temperature in the greenhouse is above 75 degrees (outdoor temp will likely be cooler).

Installing the automatic opener requires 2 bolts to be inserted into the roof crossbar for the lower mount. The upper mount will clamp onto the window profile. (Shown to the right)

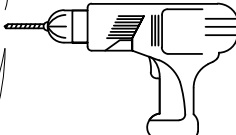
**If you are struggling to install your piston and it is above 70 degrees, place the piston in cold water/ fridge for 10 minutes so the rod can retract.**  
**Oil piston rod 2-3 times/year with a light oil such as WD40 or even olive oil.**



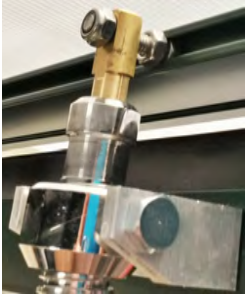
# OPTION: Spindle Manual Opener



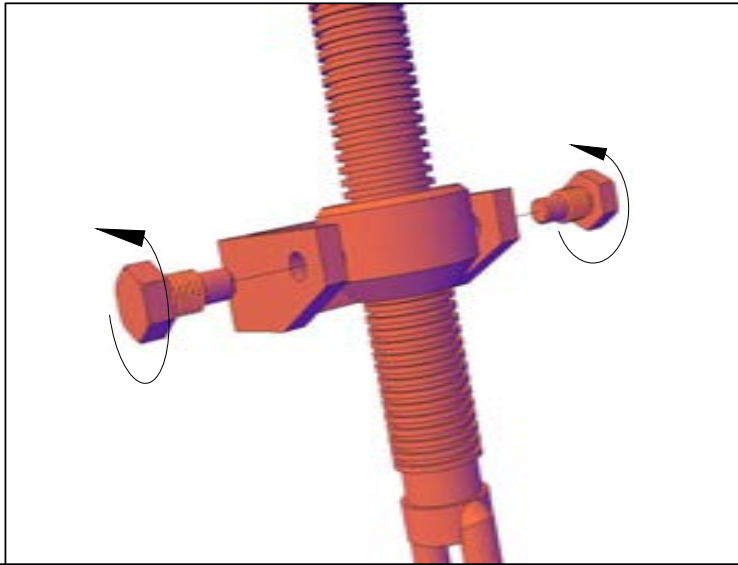
Installation Option 1:  
Mount top of opener to  
window with a screw

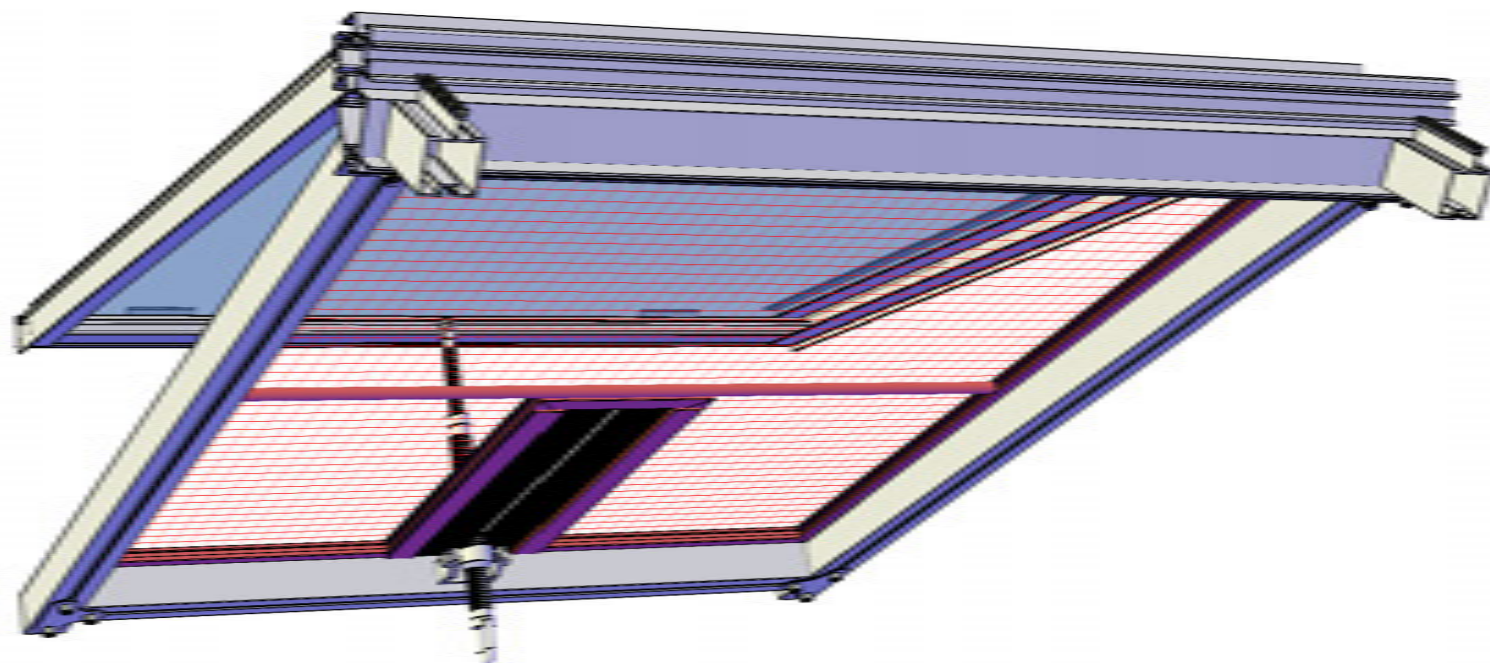
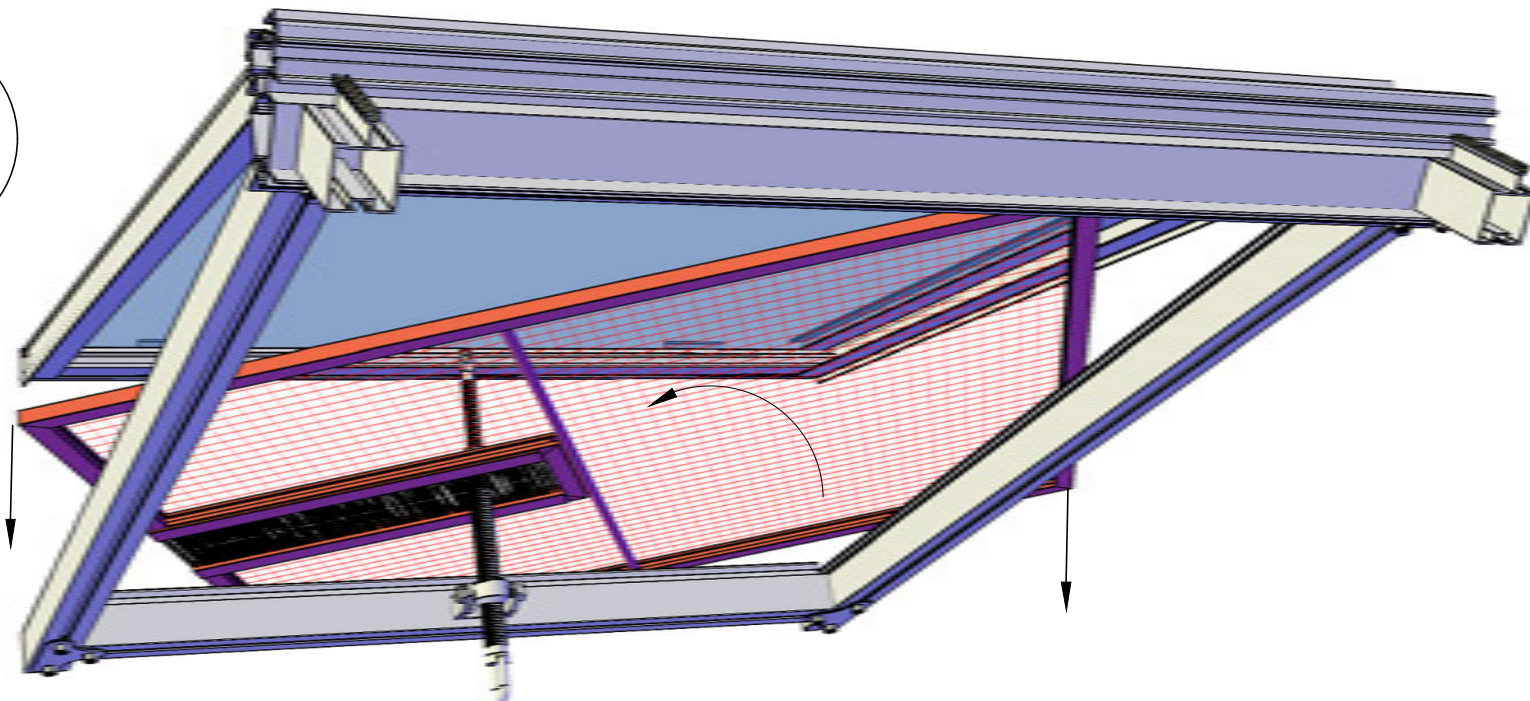


Installation Option 2: Insert a 1 inch long bolt into  
lower roof window channel. Slide to the center and  
lock it in place with a nut as shown below.



Next, hold the lower U-shaped mount up  
to the crossbar and mark the center of one  
hole. Using a 1/8" drill bit, drill the first  
hole, then screw the bracket on, check for  
level - then mark and drill the second hole.  
Slide the brass part of the opener  
over the bolt in the window channel. Use  
the supplied nylock nut to secure the opener  
on the top mounting bolt. Finally thread  
the large side bolts into the U-shaped  
mount and the opener is installed.









## Louvre Window - All Standard Royal models include one louvred window

# LV

Note: All louvered window are black (even with green models)

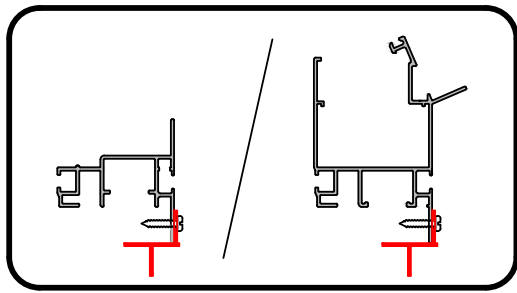
Numbers below refer to steps in the following pages



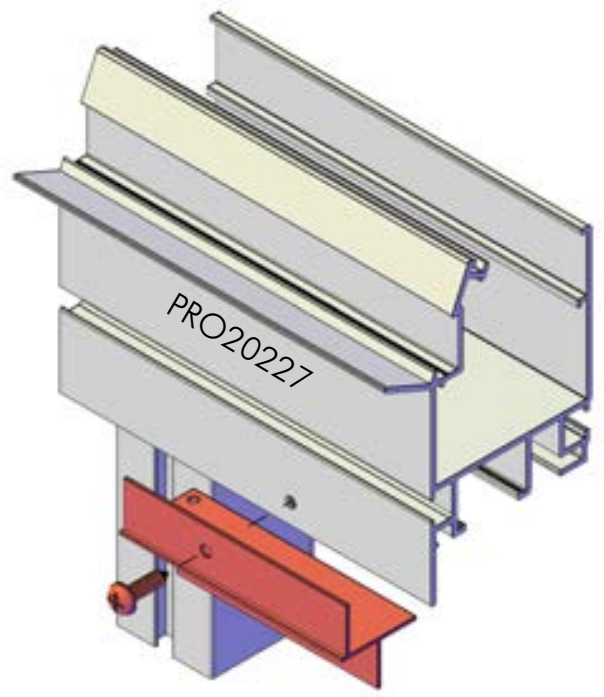
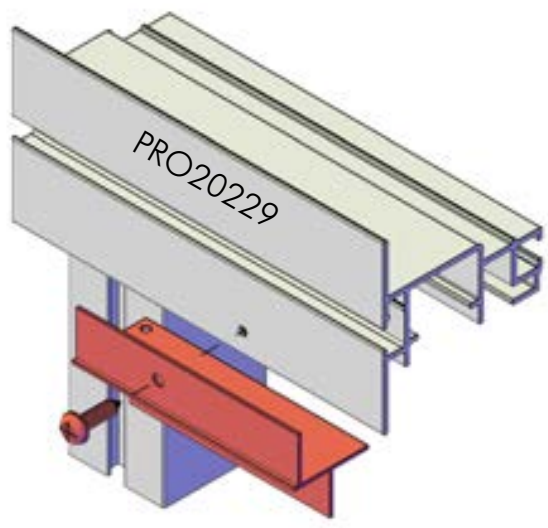
It is likely that your kit include an automatic opener (SESAM LIBERTY) for the louvre vent. Please refer to the Installation and Care manual packaged with the Sesam Liberty opener. You will need to remove the manual opener following the directions.

**Piston maintenance:** apply a light oil (WD40 or olive oil work) to the piston rod to keep it moving smoothly 2-3 times/year.

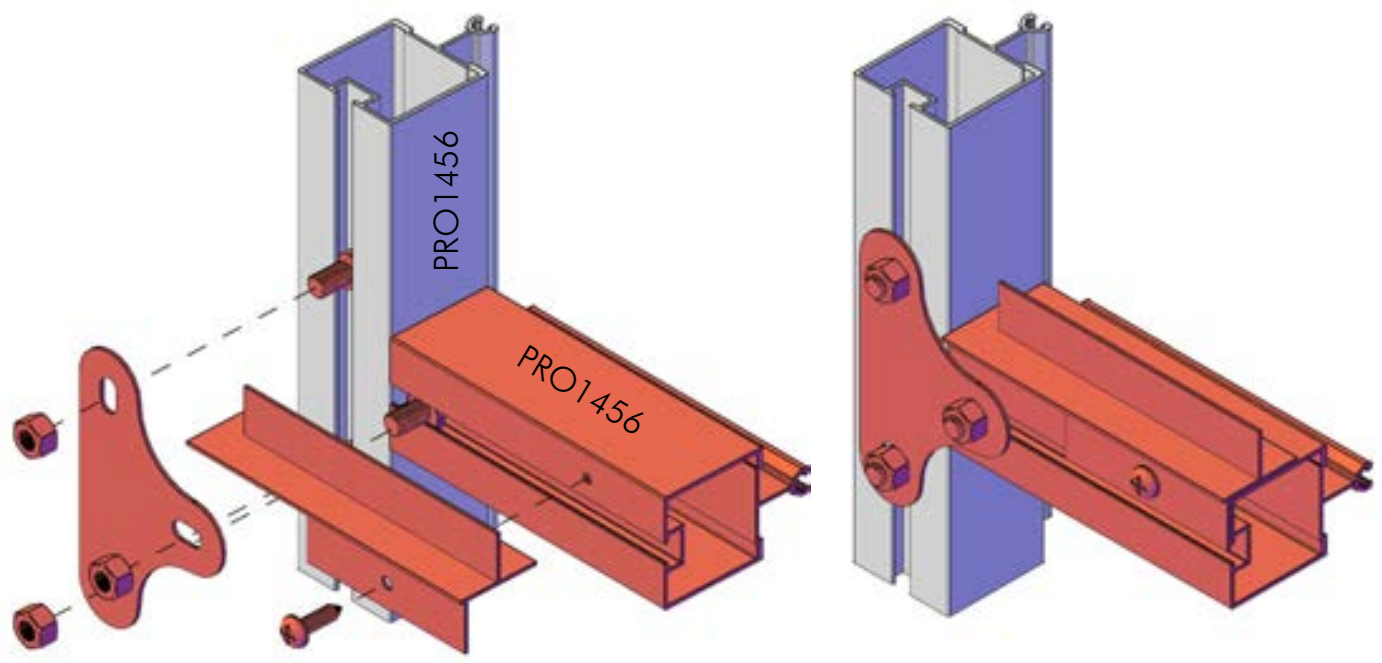
1



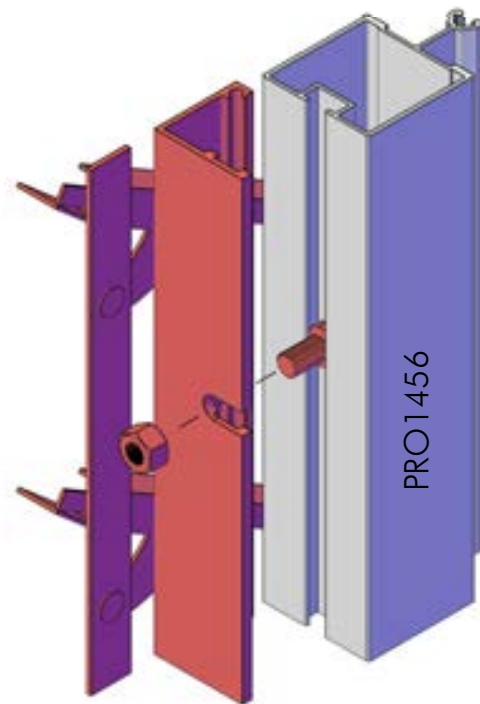
Louvre window may be installed on sidewall (under gutter profile (PRO20227)) or on gable end (under horizontal gable profile (PRO20229)). Both are shown to the left and below.



2



3

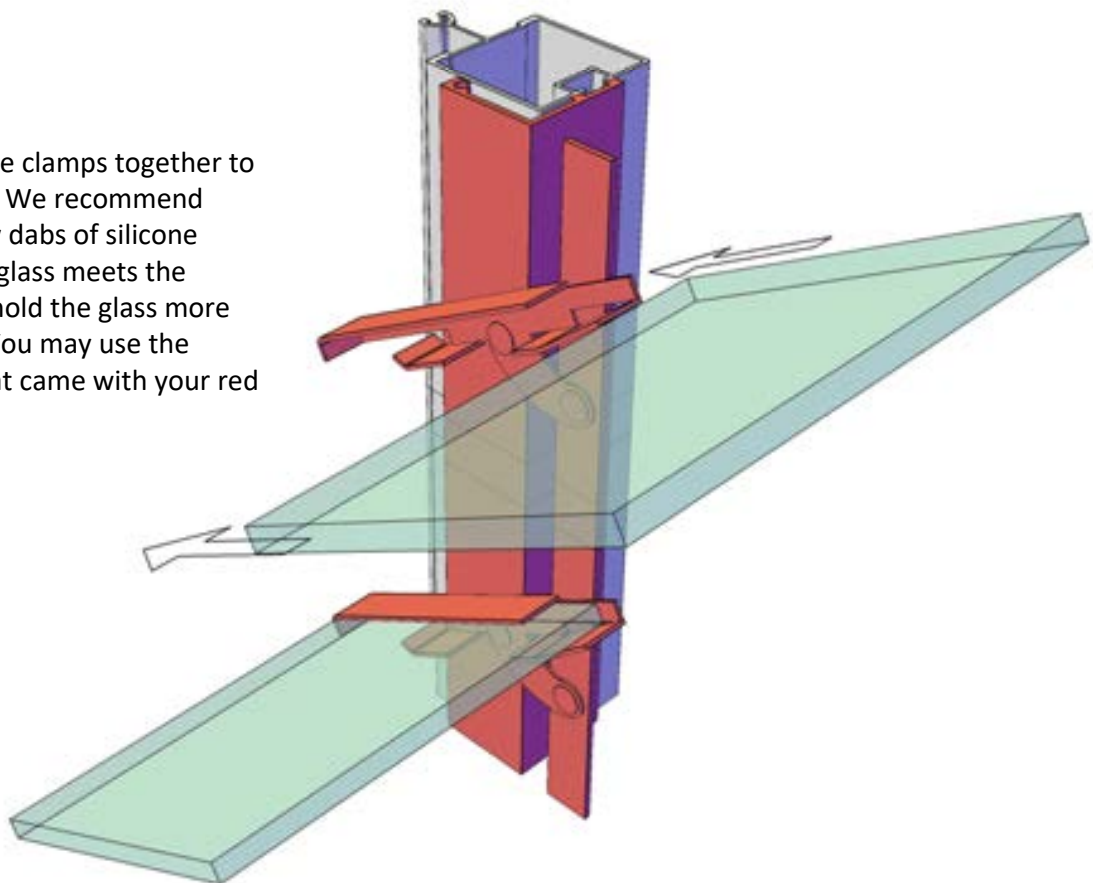


Insert a washer (not included) between black louvre frame and the greenhouse profile at all four bolt locations.

4X

4

Pinch louvre clamps together to hold glass. We recommend using a few dabs of silicone where the glass meets the clamps to hold the glass more securely. You may use the silicone that came with your red shims.



# Louver Window Cover

During cold weather, the louvered window may get drafty. Your kit includes a lexan cover to seal the louvers during this time.

To install the Lexan panel:

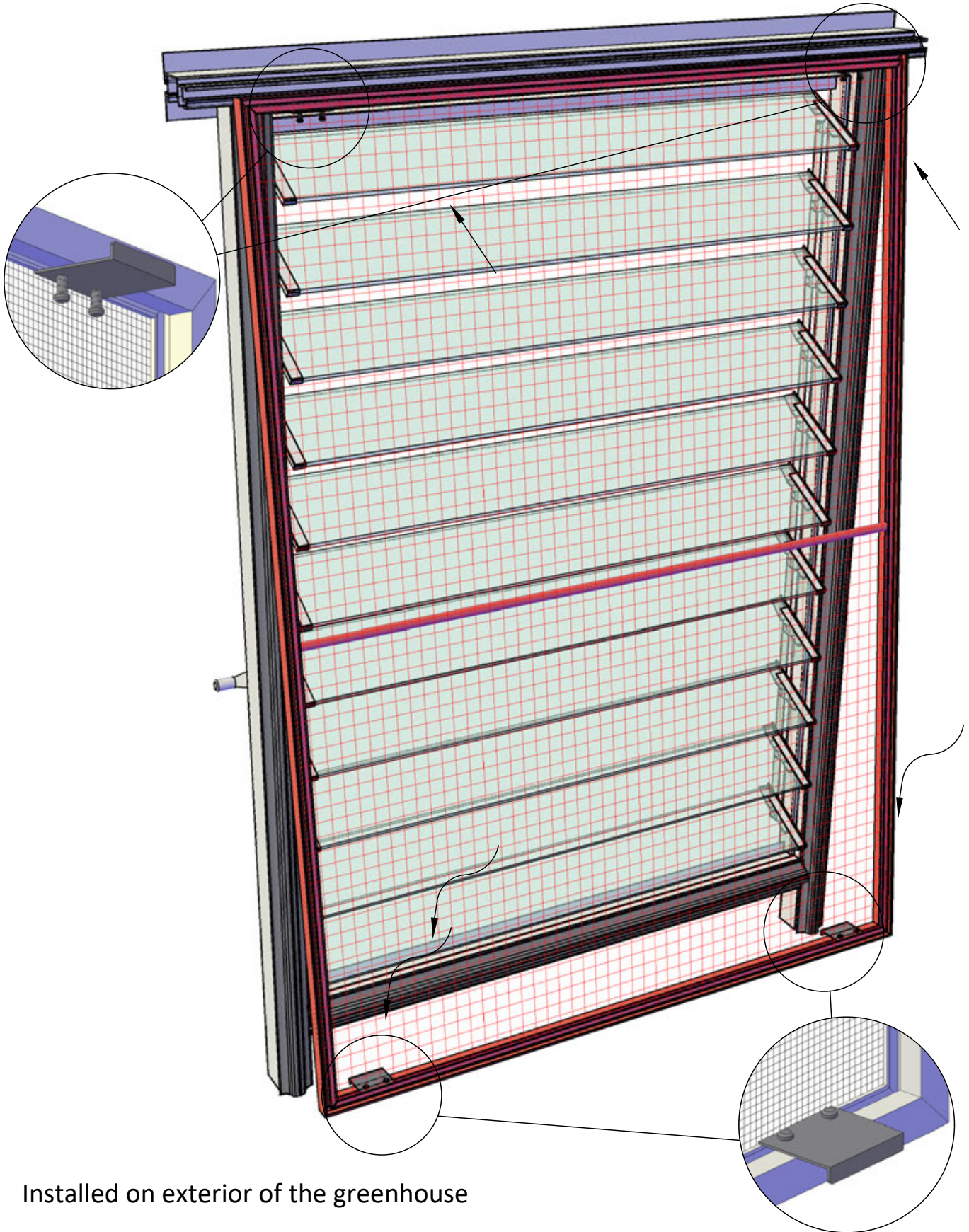
- Unscrew the piston from your auto opener
- Go outside the greenhouse and pull back the heavy duty rubber gaskets that hold in the panes of glass to the left, right, and bottom of the louvered window (see picture to the right)
- Place the lexan panel over the louvers as though it were a pane of glass and replace all the heavy duty gaskets (see photos below)





OPTIONAL UPGRADE: Louvered Window Fly Screen

# FLV

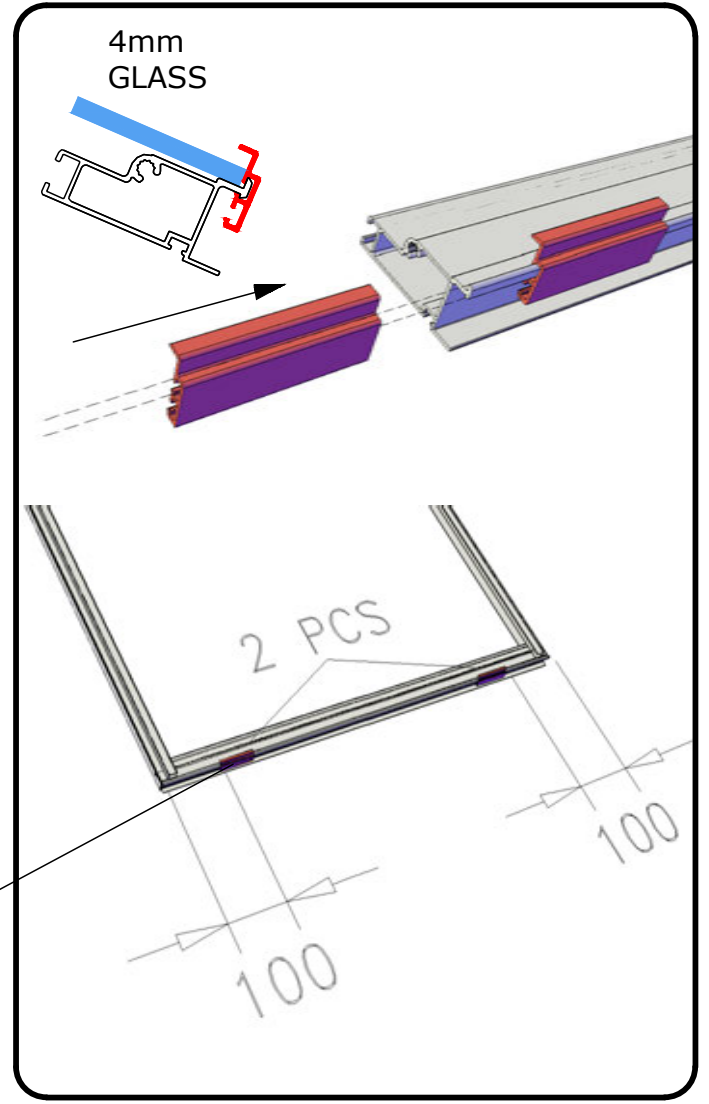
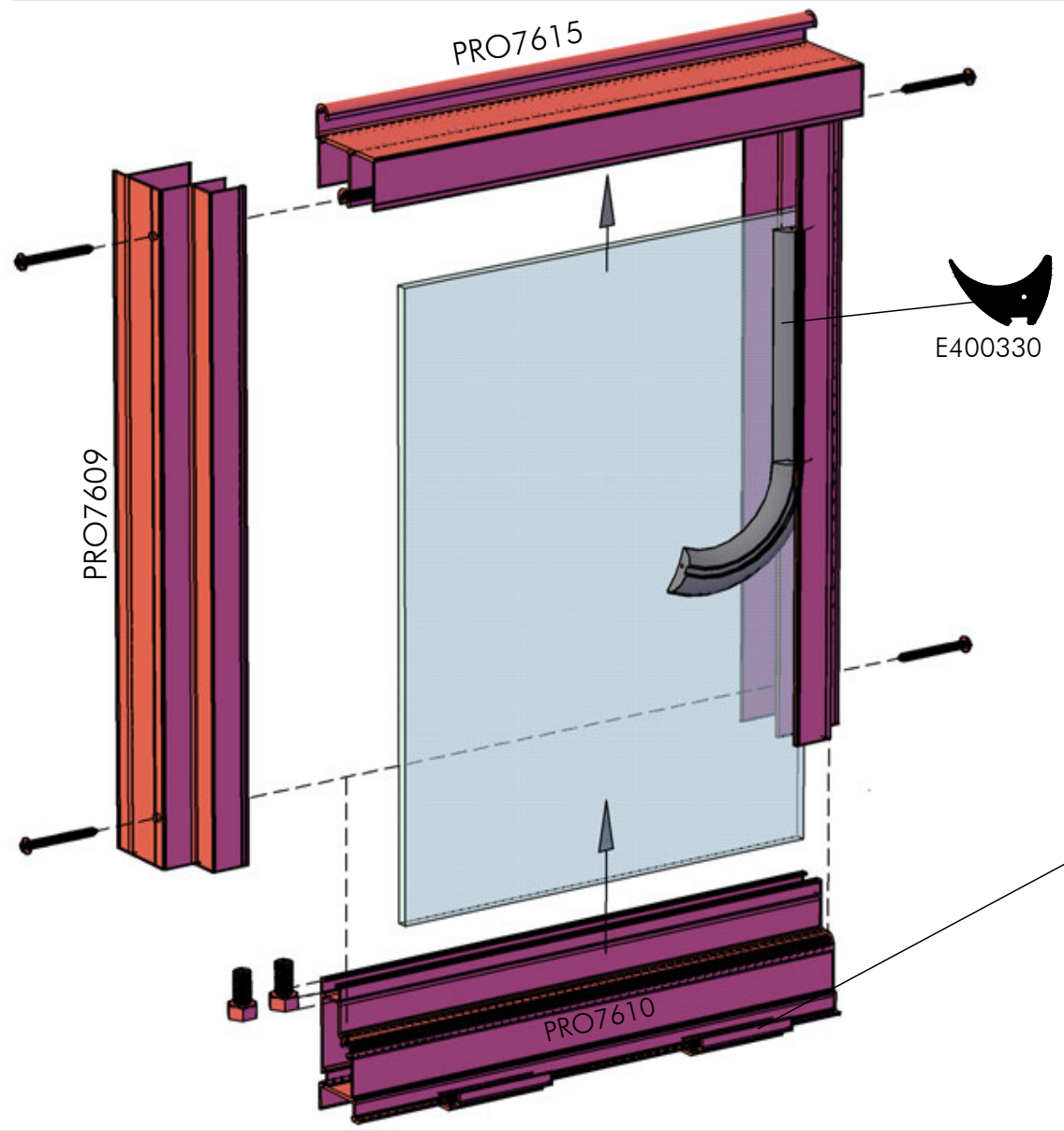


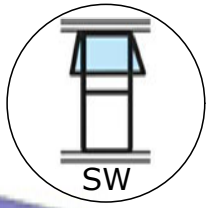
Installed on exterior of the greenhouse



OPTIONAL UPGRADE: Push out window - only Retro Victorians include this option

# SW

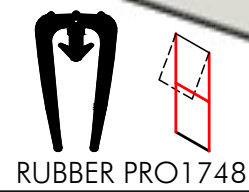
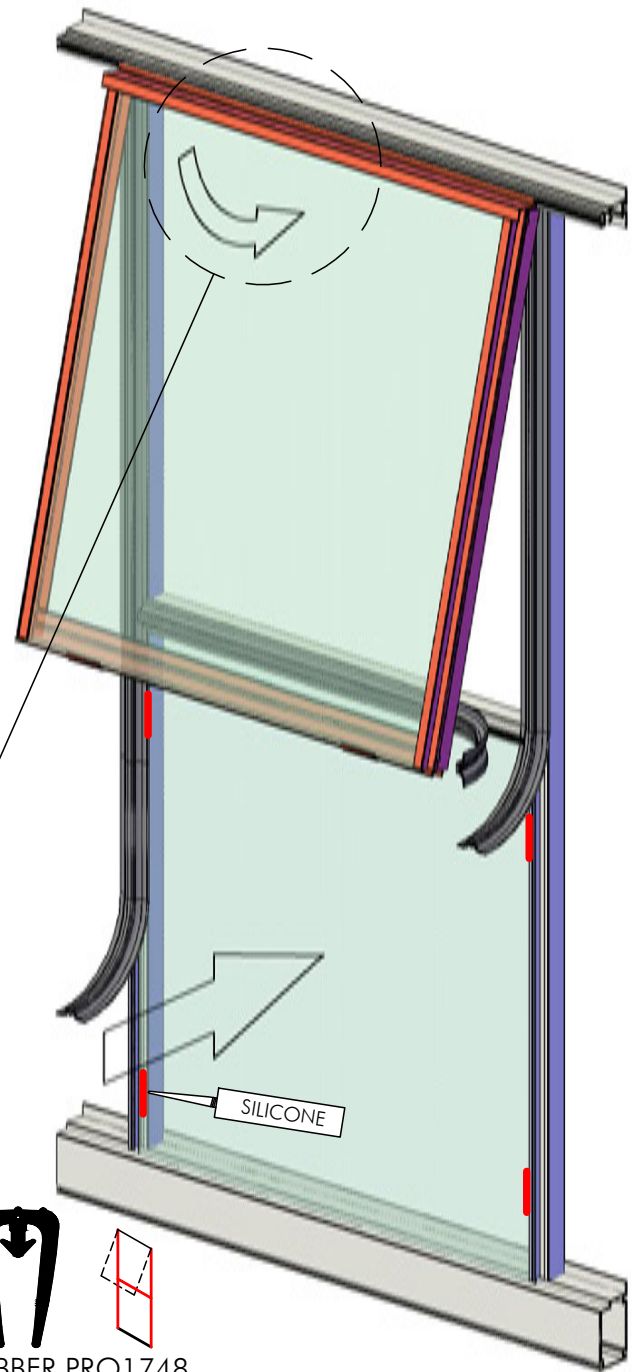
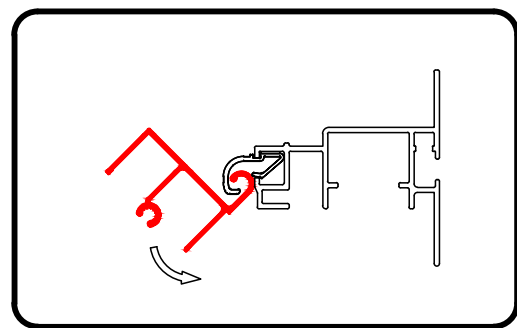
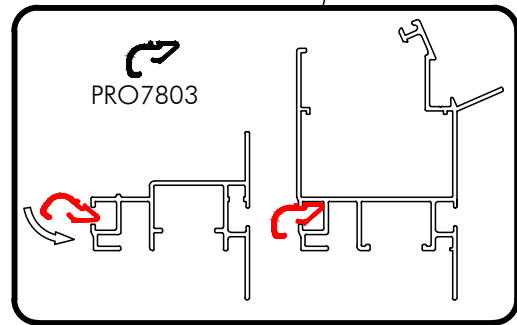
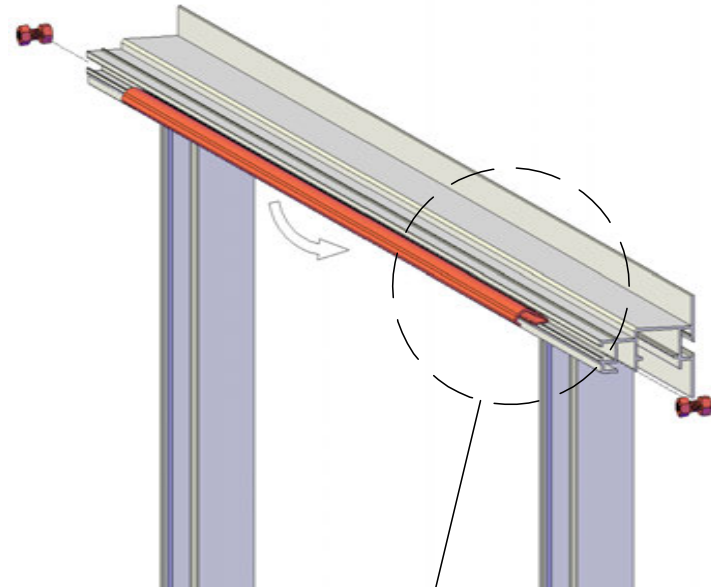


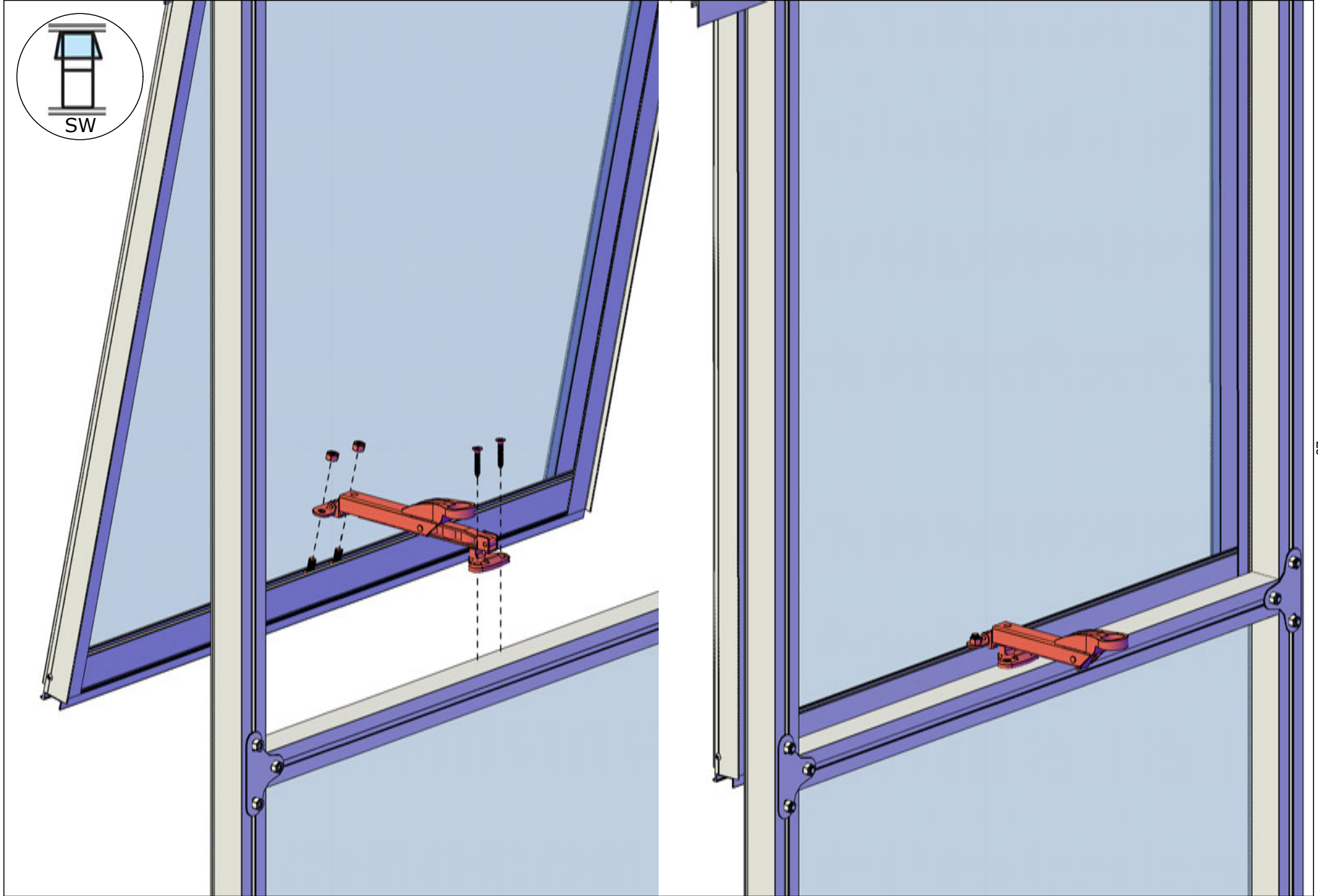


990

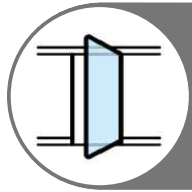
PRO1456

You may have a shorter push out window. If so, install small piece of glass and crossbar (PRO1456) underneath your window.









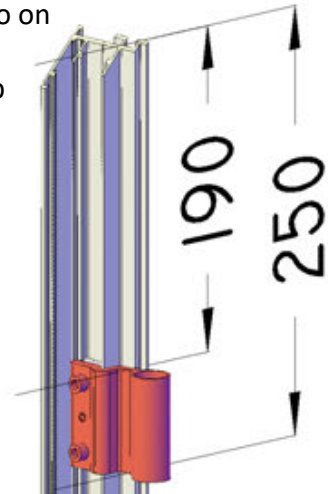
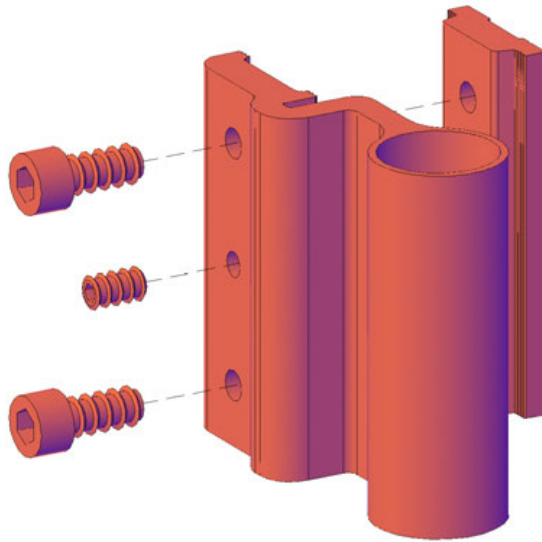
# OPTIONAL UPGRADE: Hinged Door

# HD

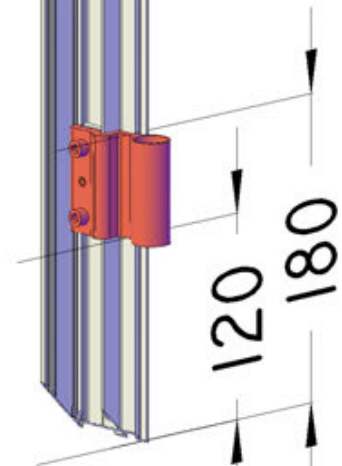
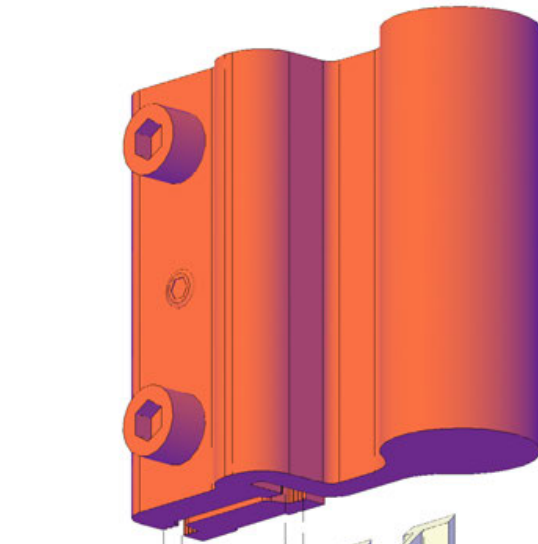
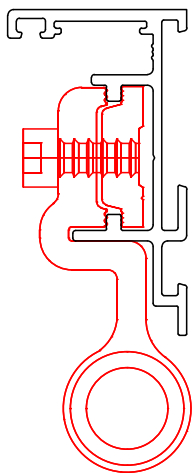


IMPORTANT: Find Janssens Accessory installation video on our site here:

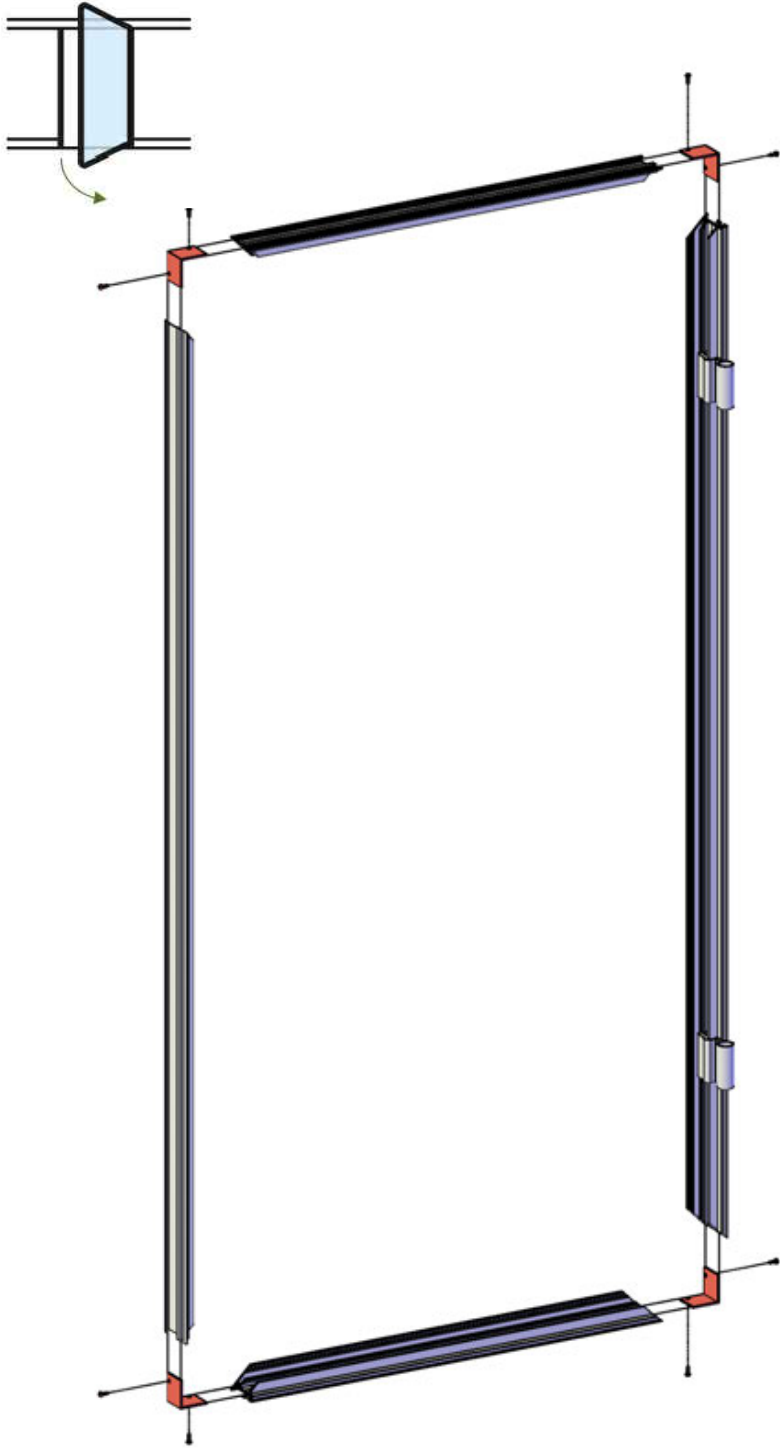
<https://www.exaco.com/greenhouse-victorian.php>








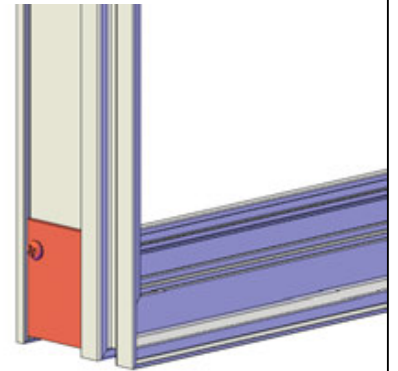
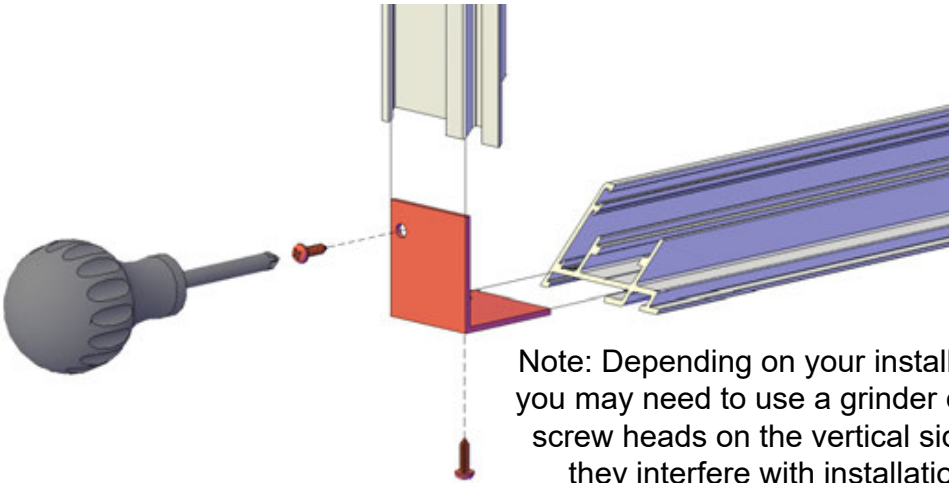
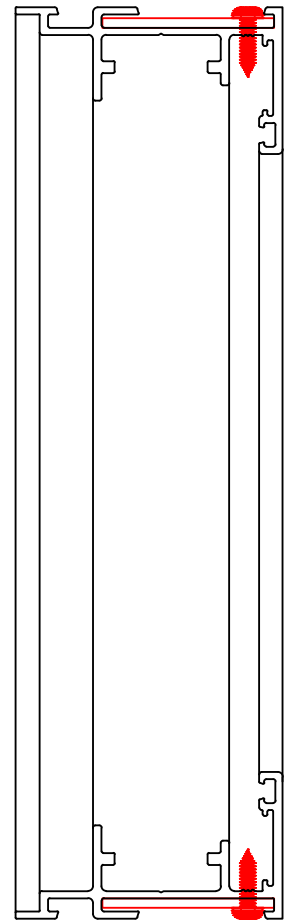
Hinges in door jamb will need to be adjusted.  
Distances are in millimeters.



HD 1

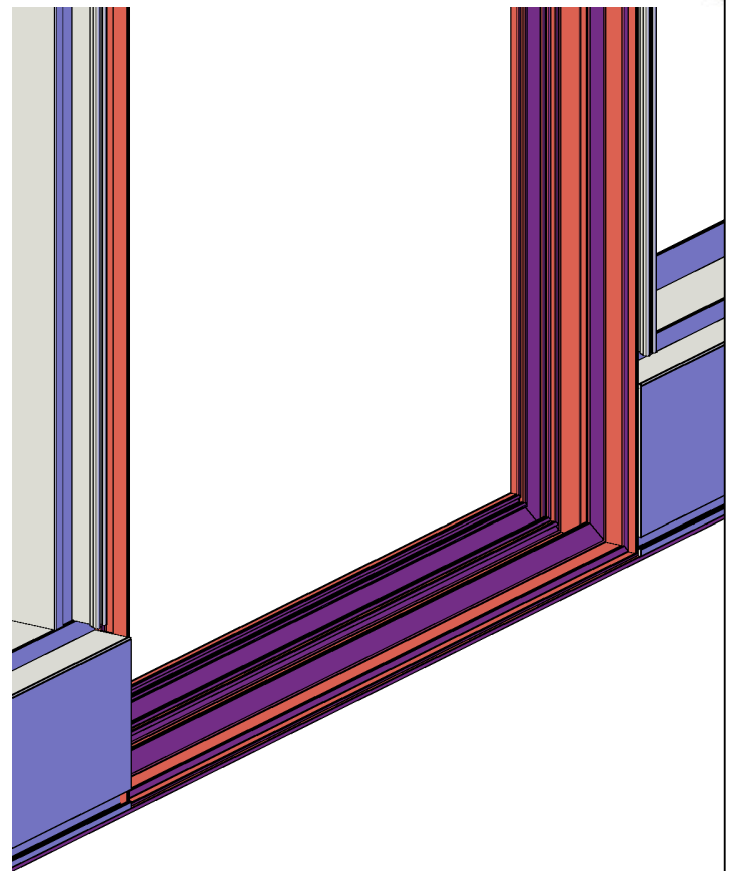
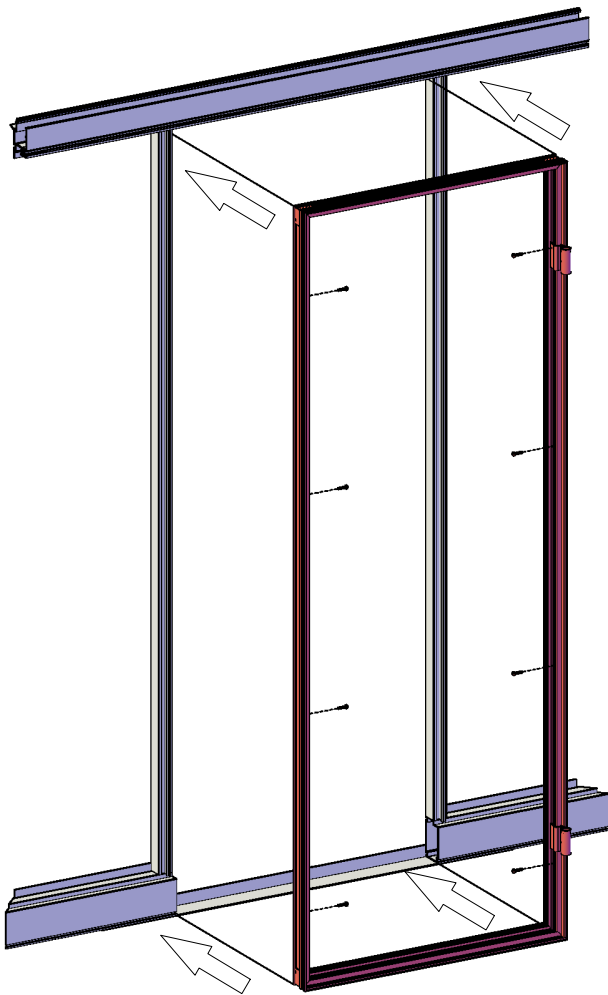
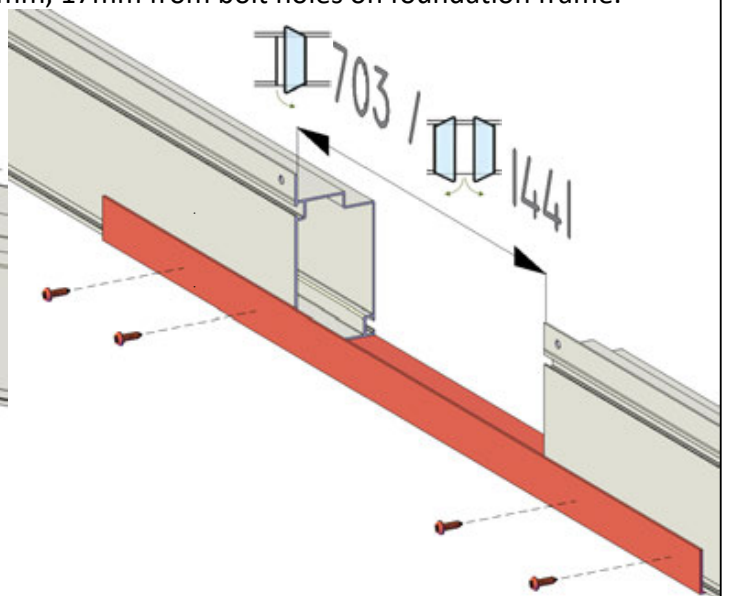
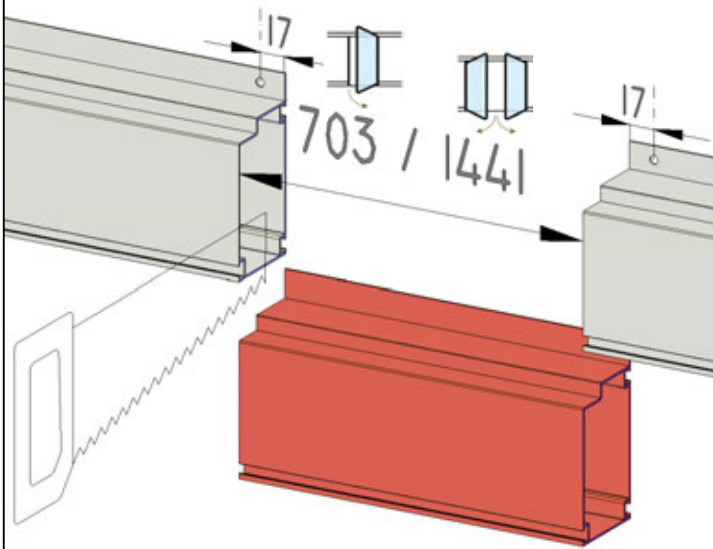


	ITEM	PC.	L
	L 40X40	4 PC	36 MM
	PRO6280	2 PC	703 MM
	PRO6280	2 PC	1.441 MM
	PRO6280	2 PC	1.930 MM
	4,2 x 13	8 PC	

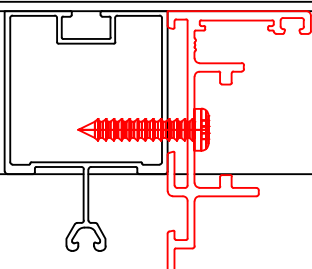


Note: Depending on your installation, you may need to use a grinder on the screw heads on the vertical sides if they interfere with installation.

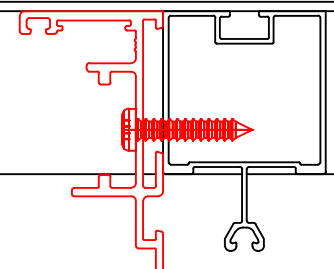
Double Hinged door will need opening of 1441mm, 17mm from bolt holes on foundation frame.



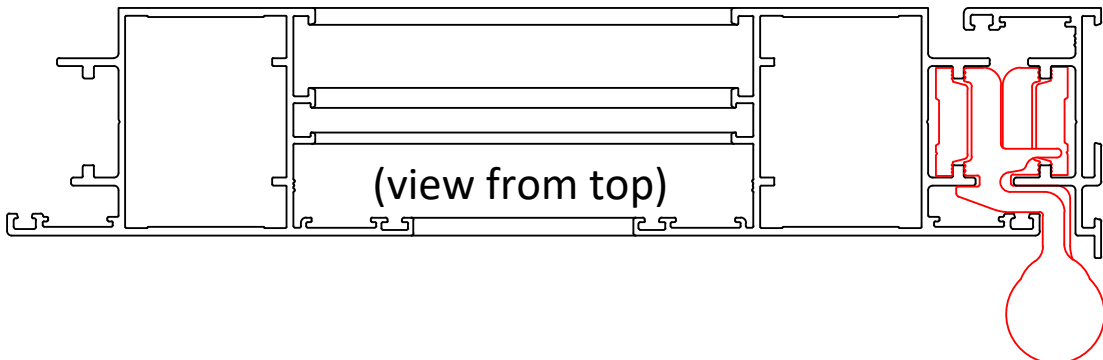
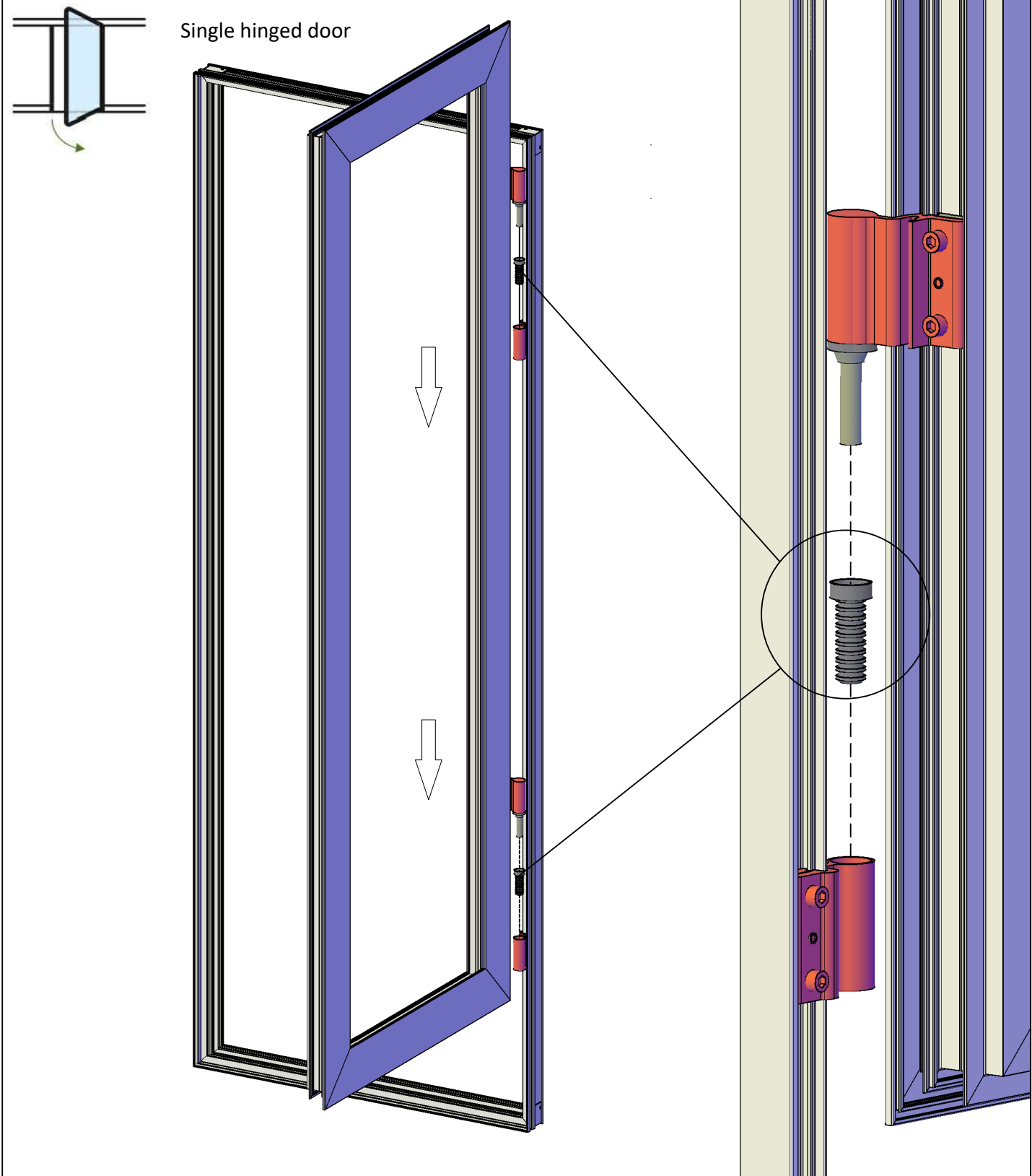
(Single door shown, double door jamb installation will be identical)



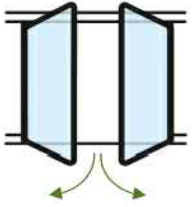
(view from top)



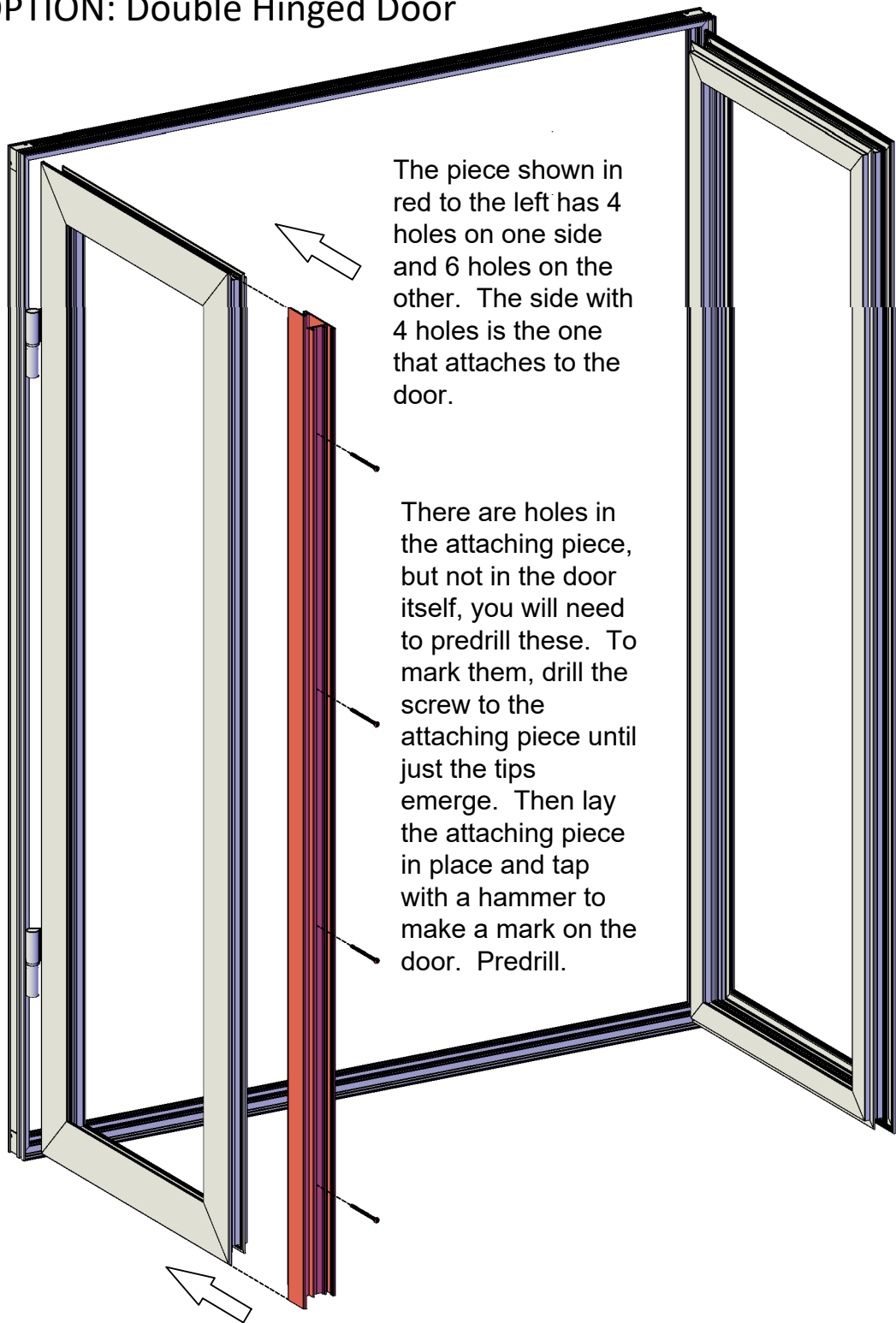
HD 3



HD 4

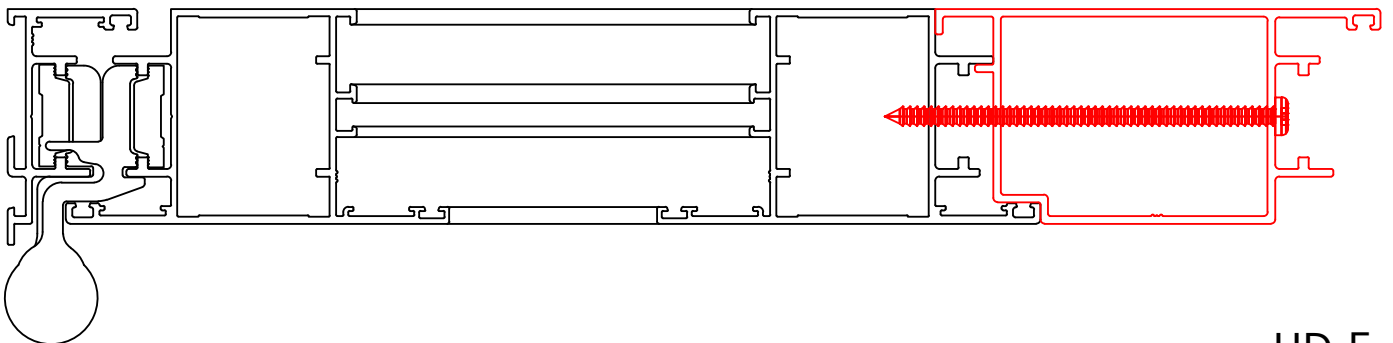


## OPTION: Double Hinged Door

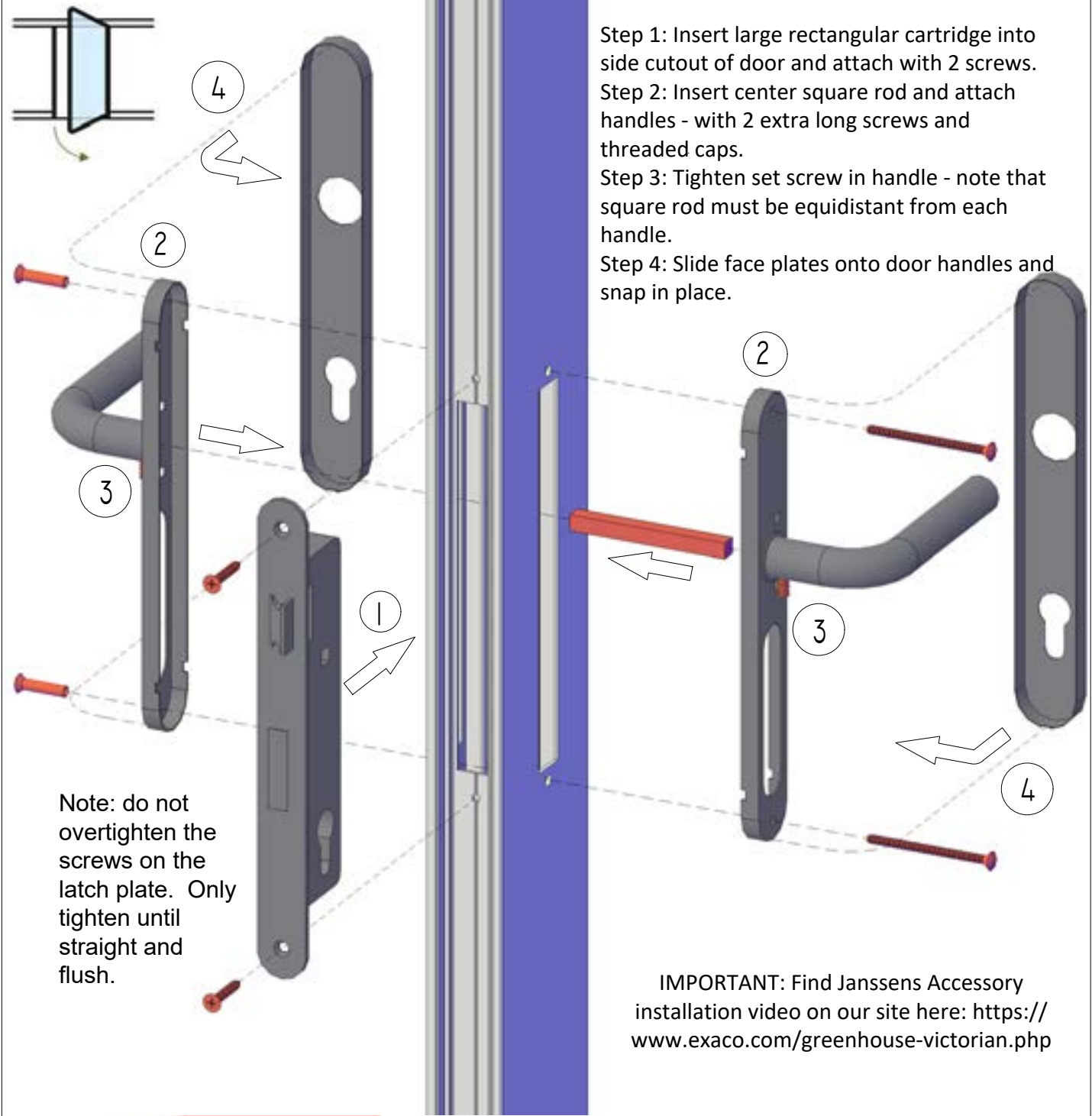


The piece shown in red to the left has 4 holes on one side and 6 holes on the other. The side with 4 holes is the one that attaches to the door.

There are holes in the attaching piece, but not in the door itself, you will need to predrill these. To mark them, drill the screw to the attaching piece until just the tips emerge. Then lay the attaching piece in place and tap with a hammer to make a mark on the door. Predrill.



HD 5



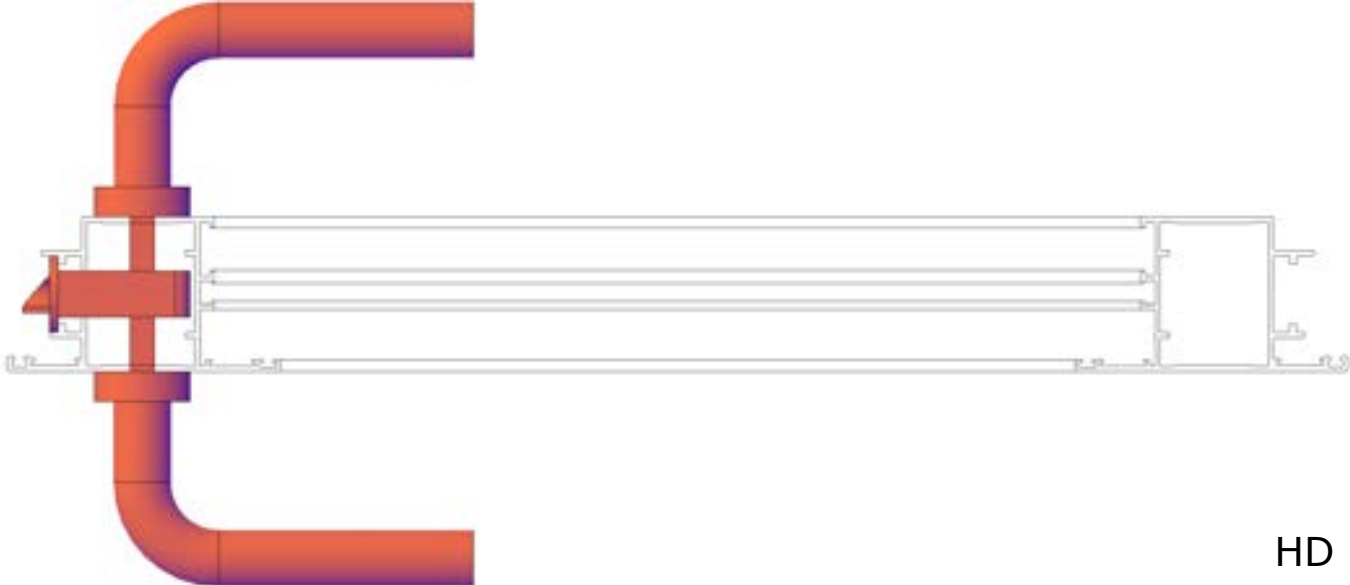
Step 1: Insert large rectangular cartridge into side cutout of door and attach with 2 screws.  
 Step 2: Insert center square rod and attach handles - with 2 extra long screws and threaded caps.

Step 3: Tighten set screw in handle - note that square rod must be equidistant from each handle.

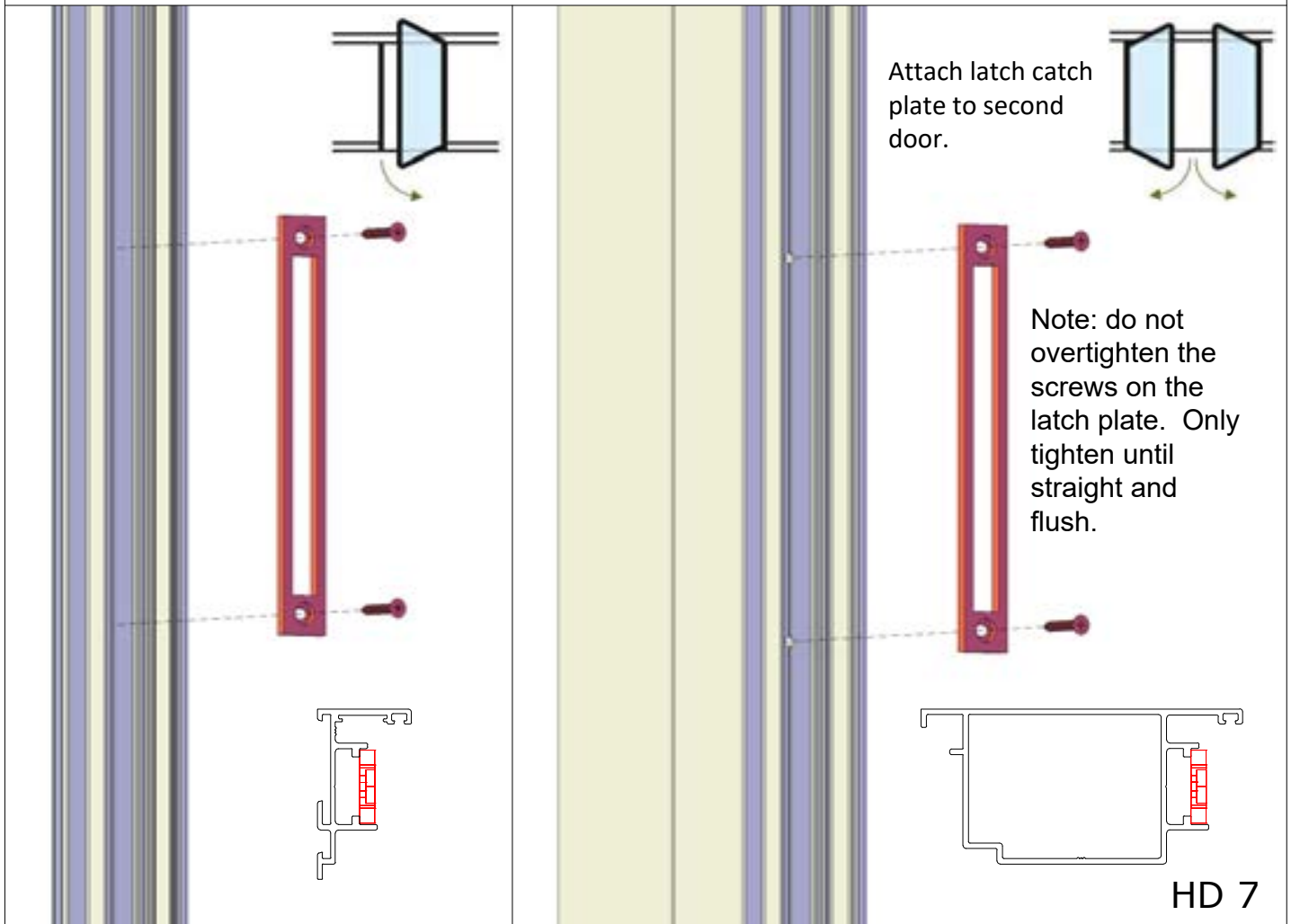
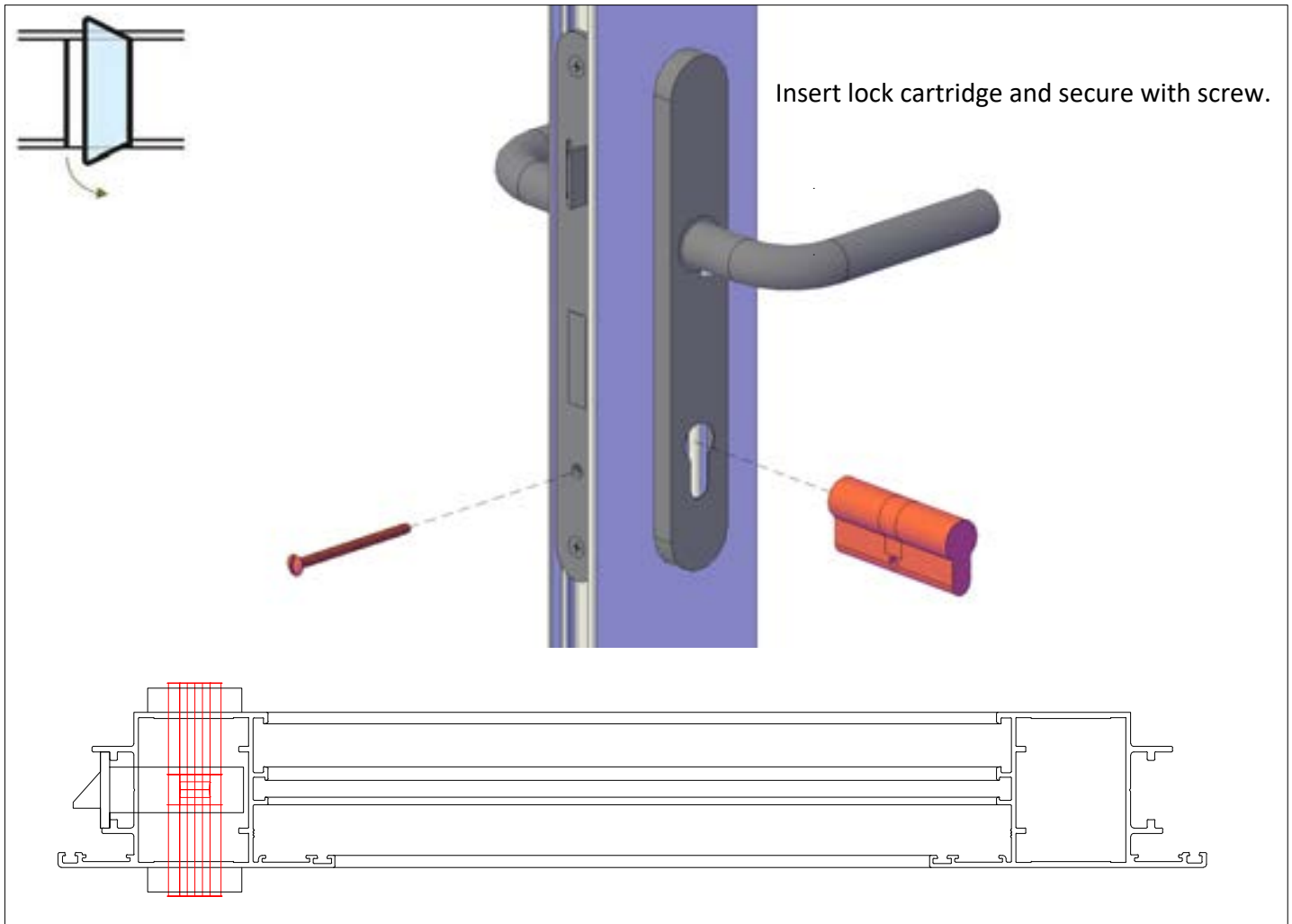
Step 4: Slide face plates onto door handles and snap in place.

Note: do not overtighten the screws on the latch plate. Only tighten until straight and flush.

IMPORTANT: Find Janssens Accessory installation video on our site here: <https://www.exaco.com/greenhouse-victorian.php>

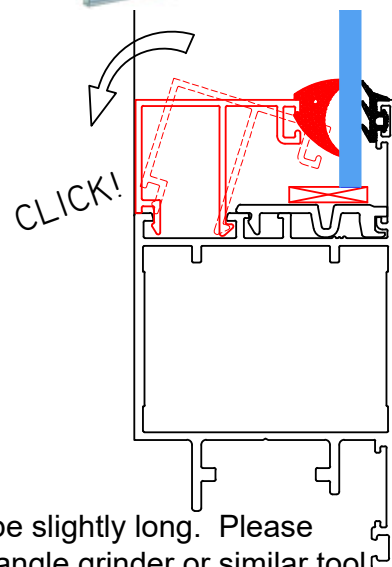
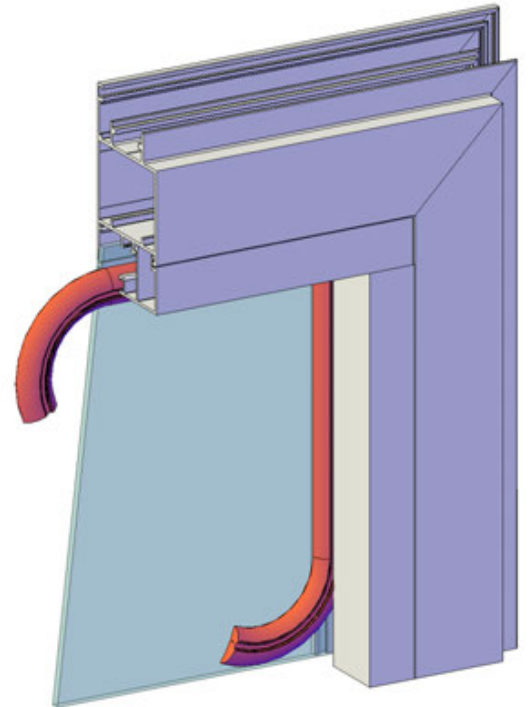
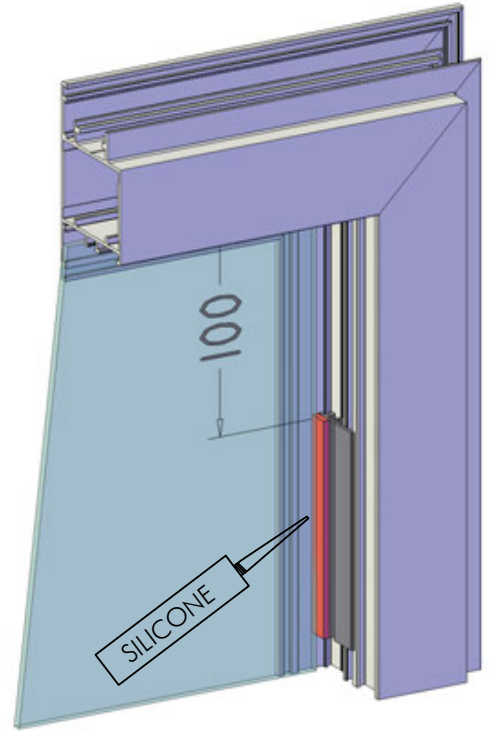
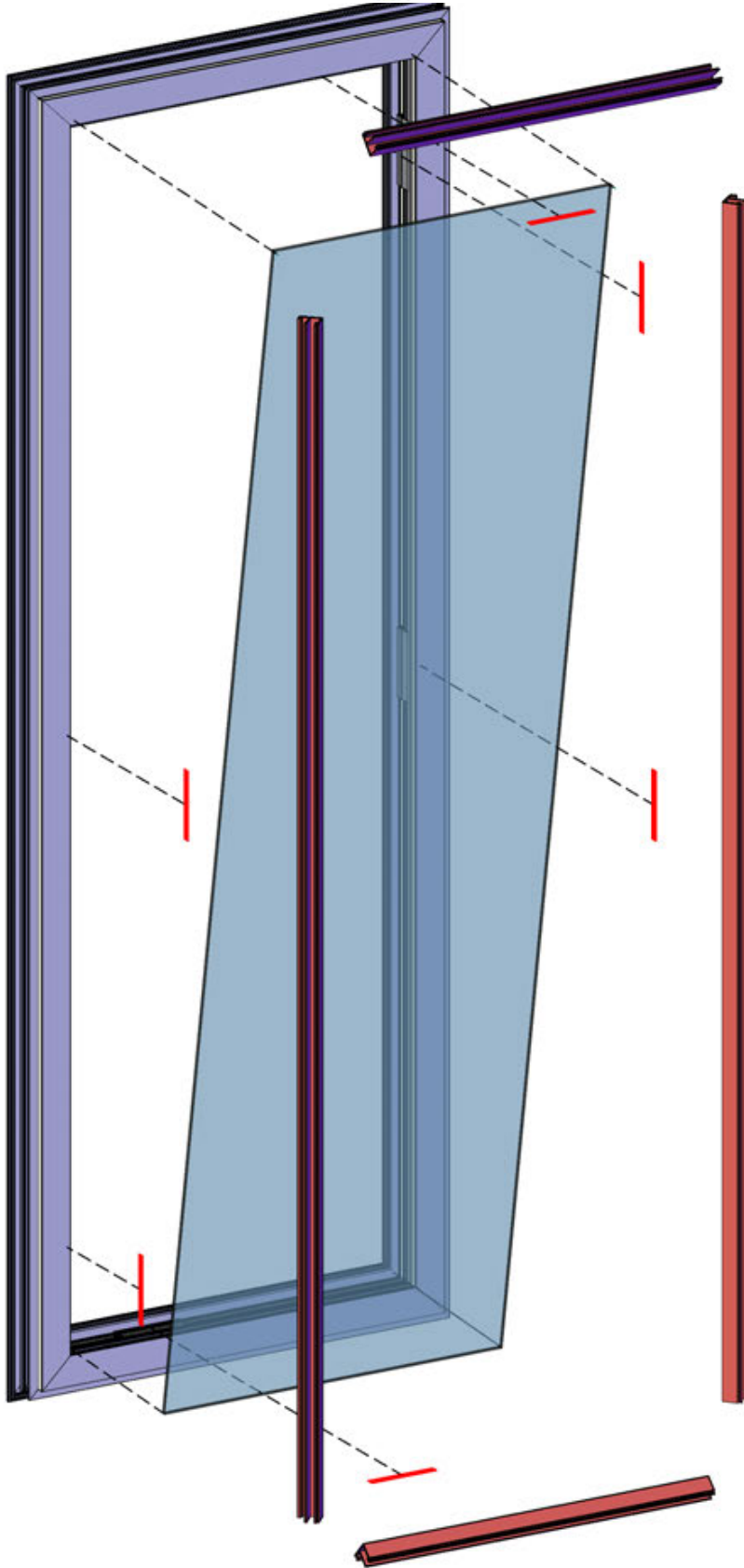
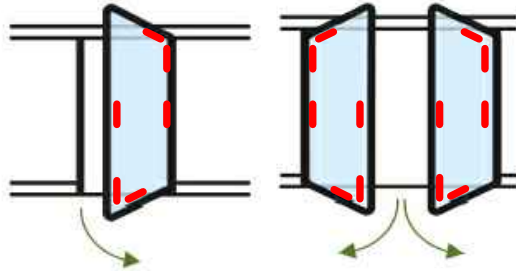


HD 6



HD 7

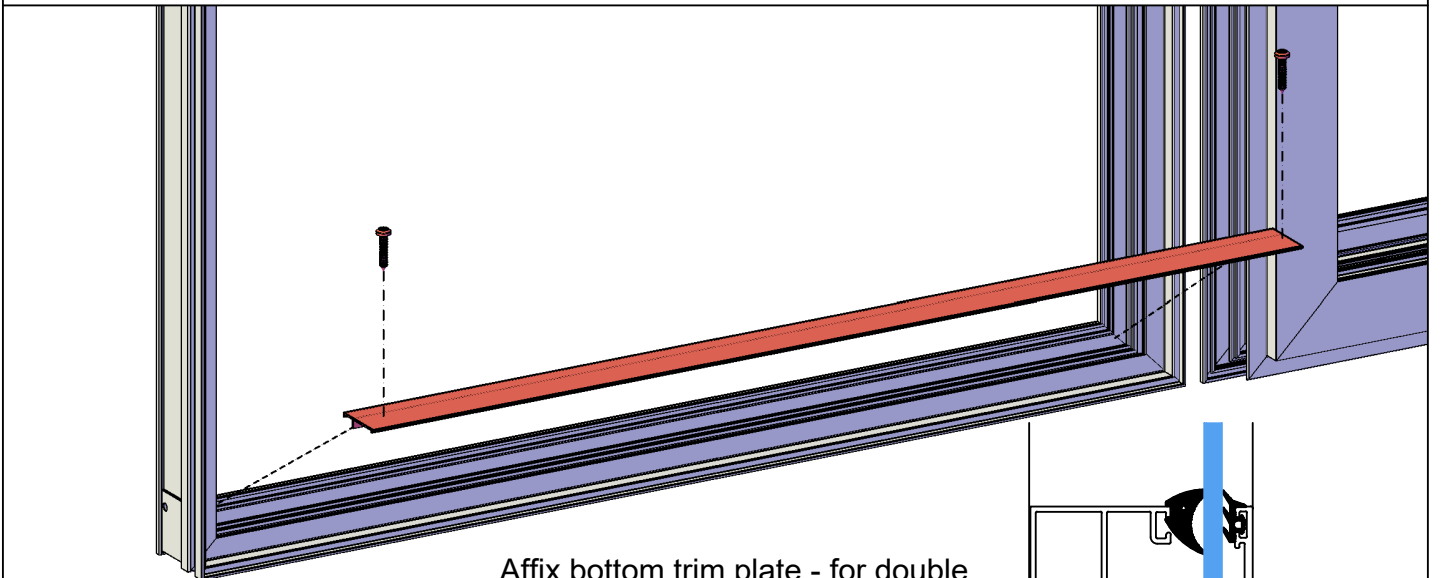
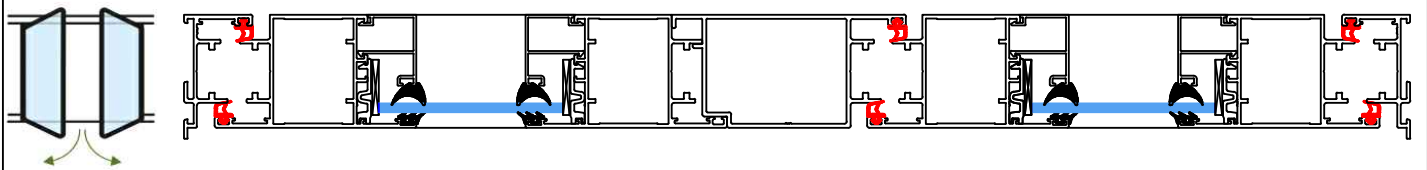
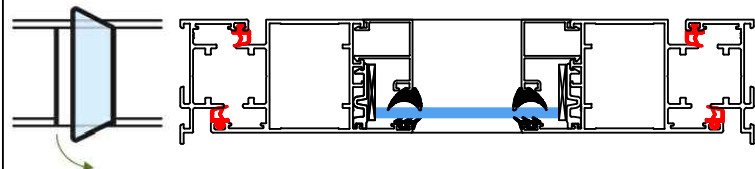
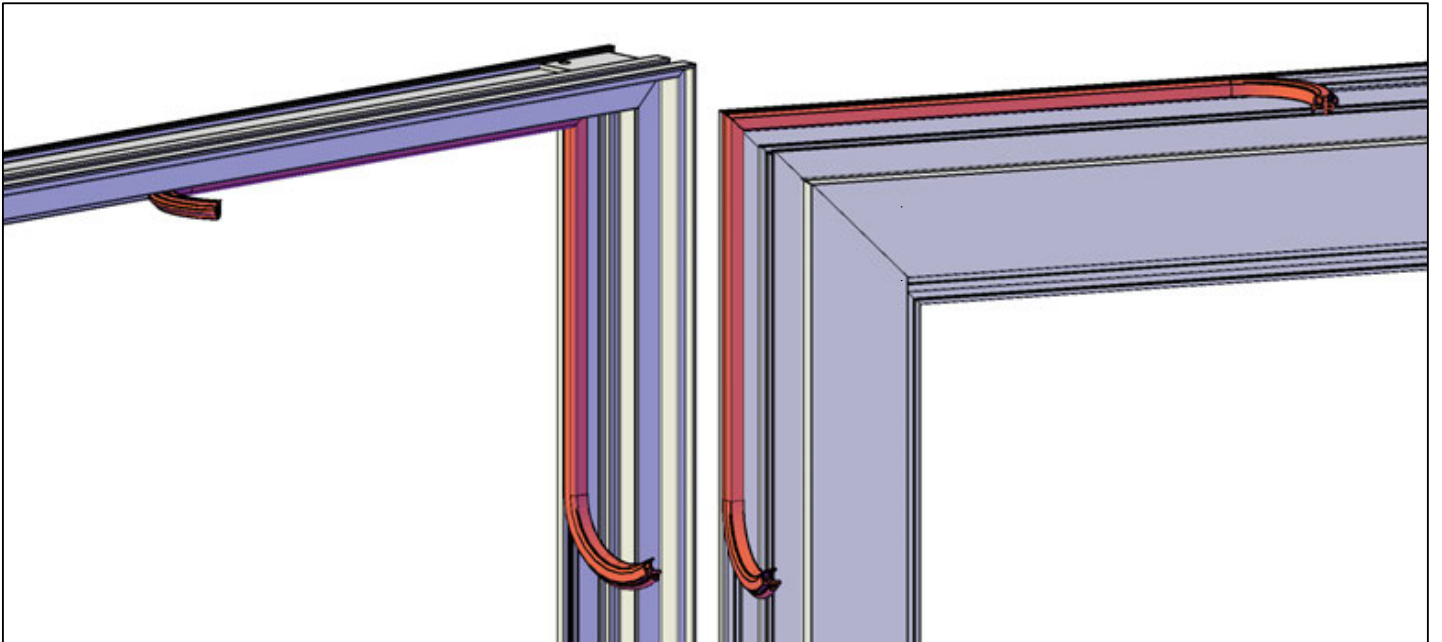
For the next step, we recommend placing the door flat until glass is installed.



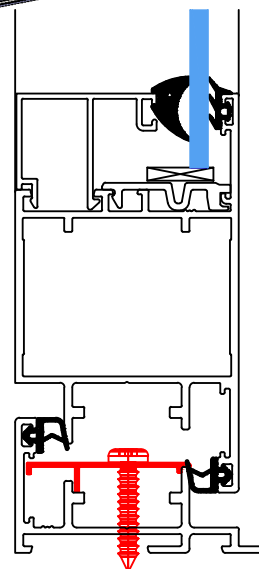
NOTE: the horizontal glazing strips shown in red above may be slightly long. Please measure and trim to fit your door using a hacksaw, hand file, angle grinder or similar tool.

HD 8

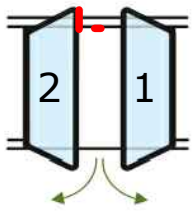




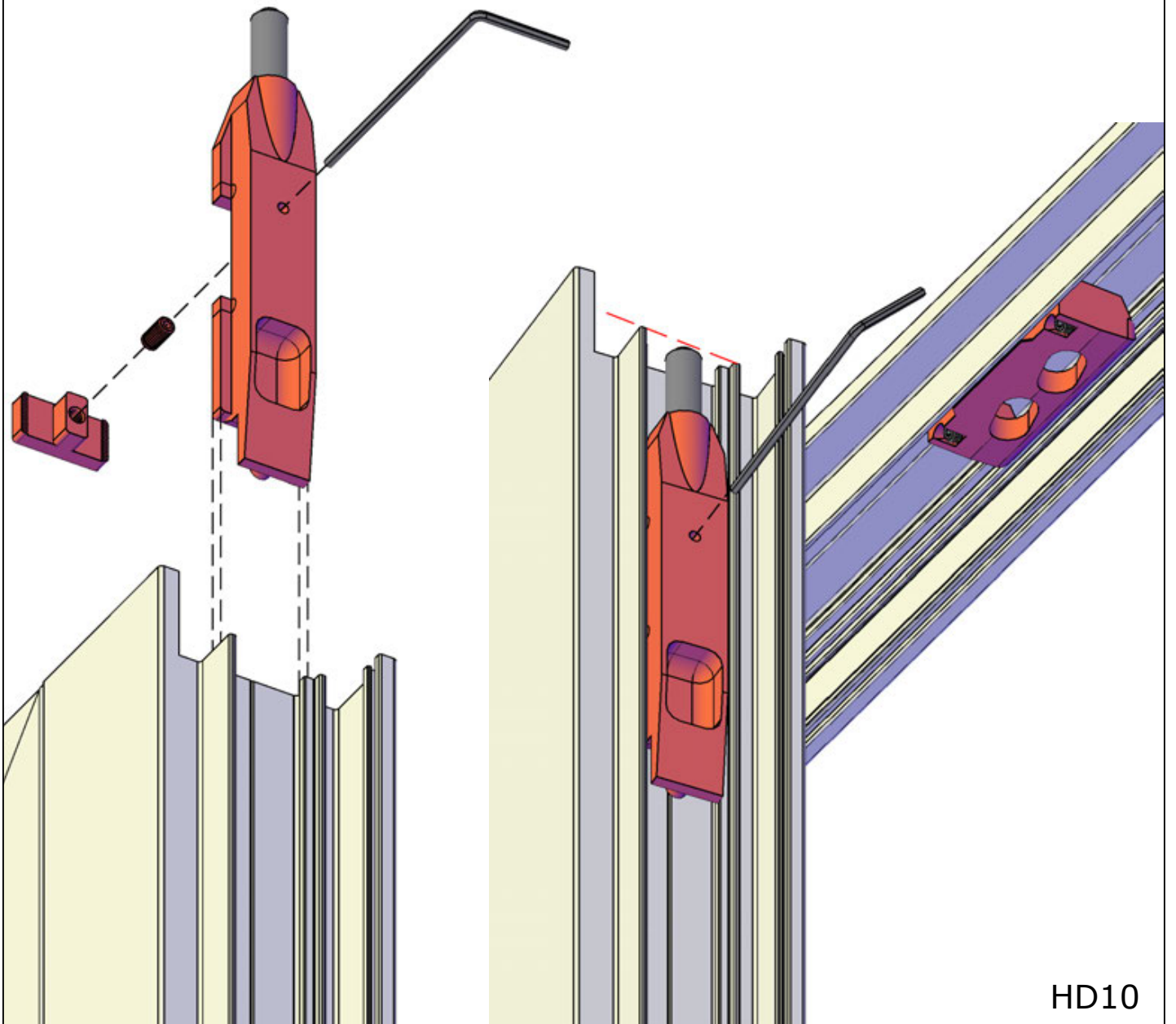
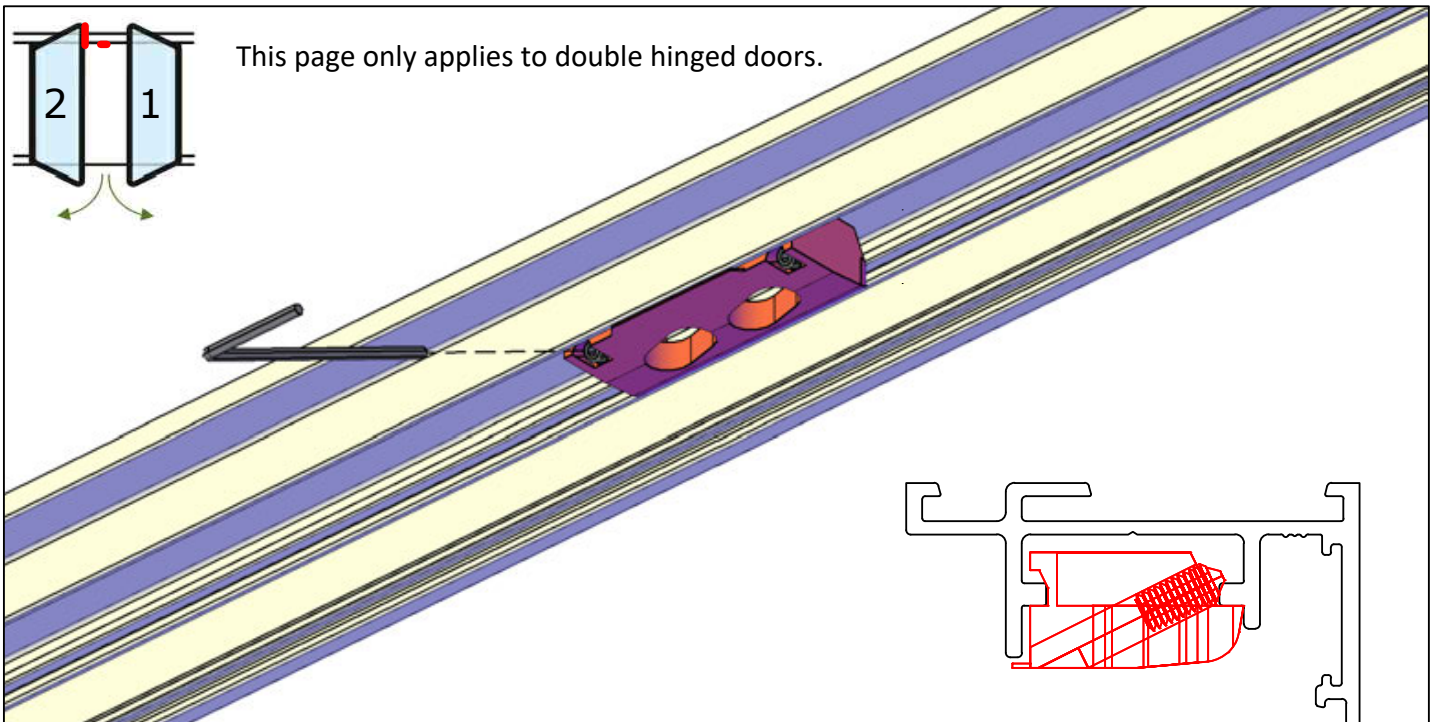
Affix bottom trim plate - for double doors see next page.



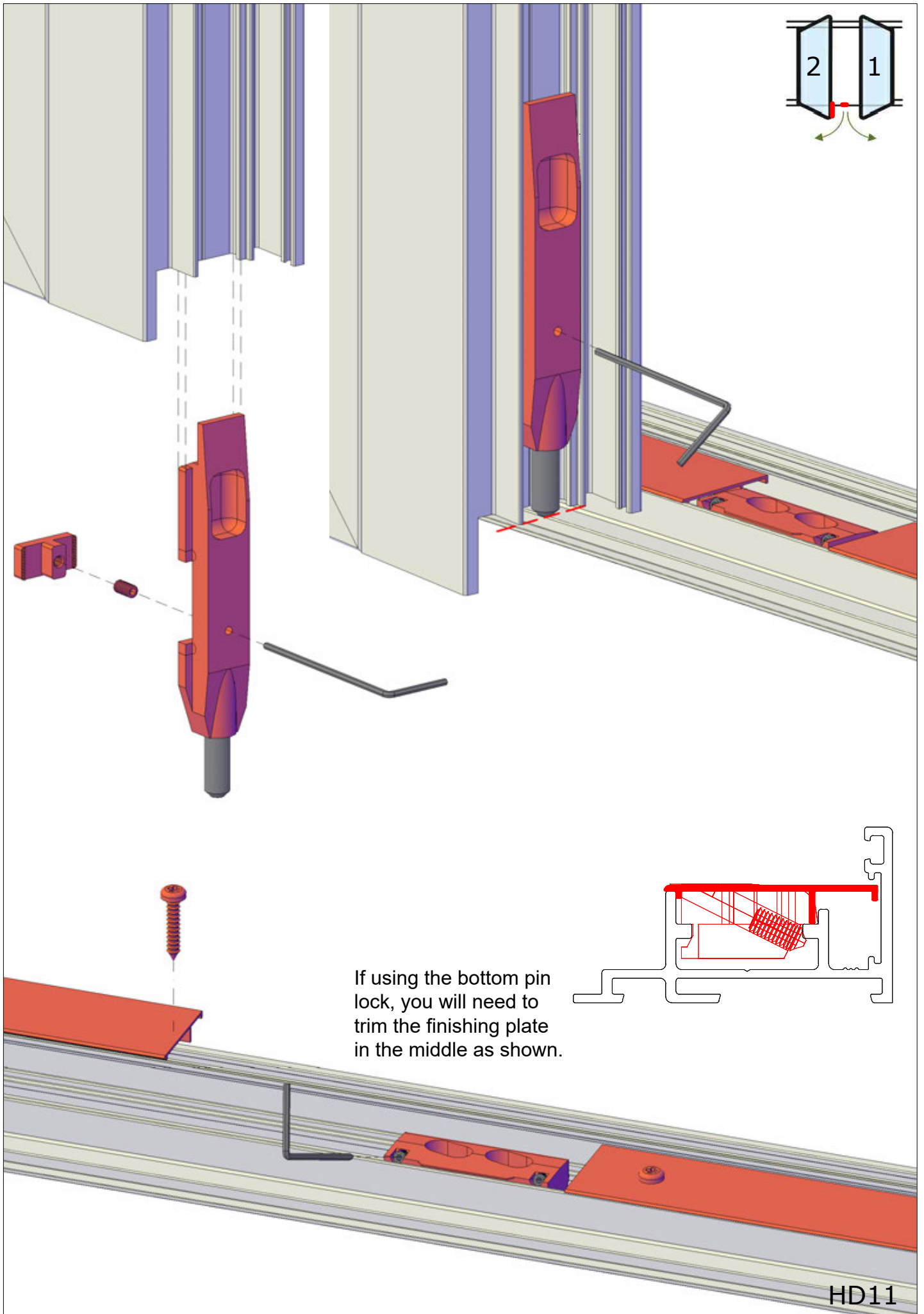
HD 9



This page only applies to double hinged doors.



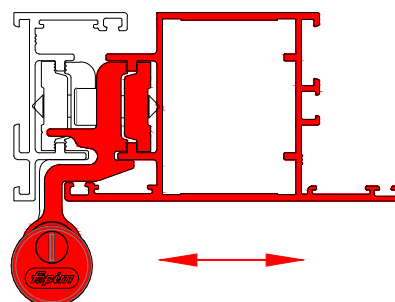
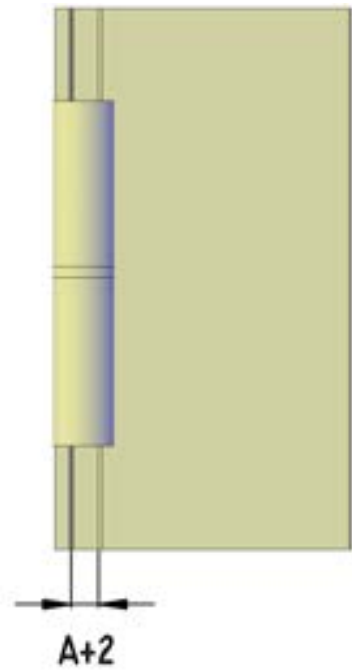
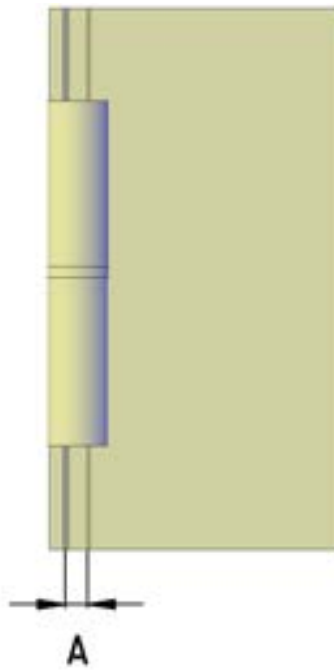
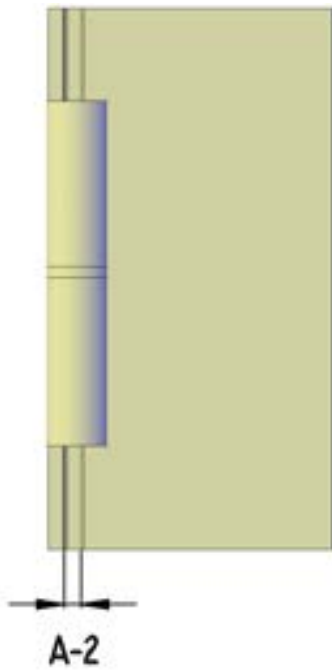
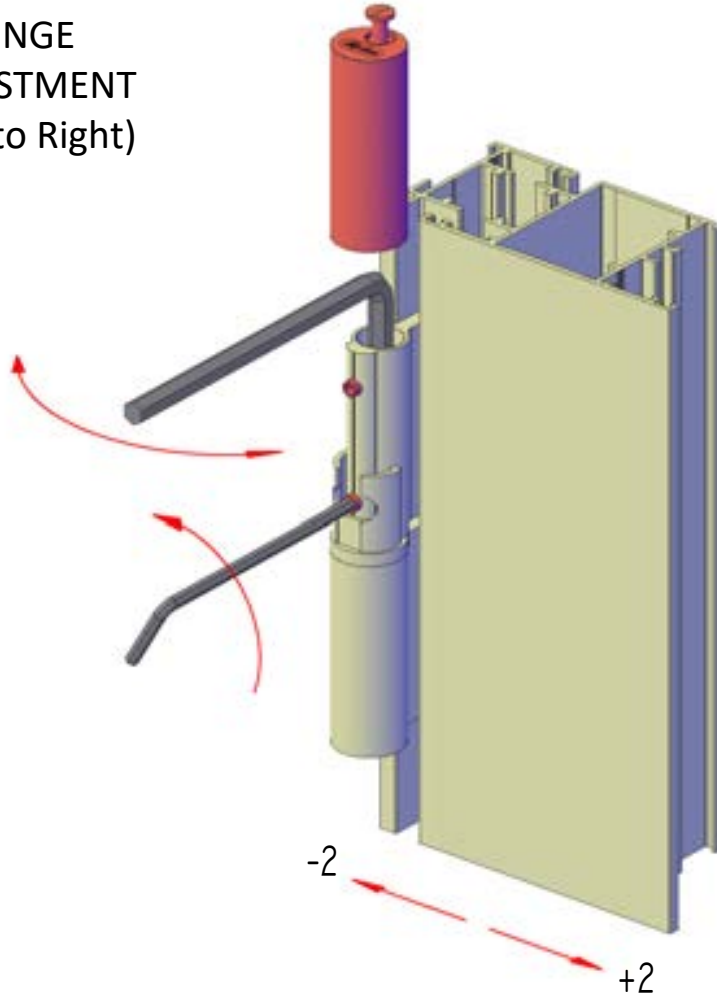
HD10



If using the bottom pin lock, you will need to trim the finishing plate in the middle as shown.



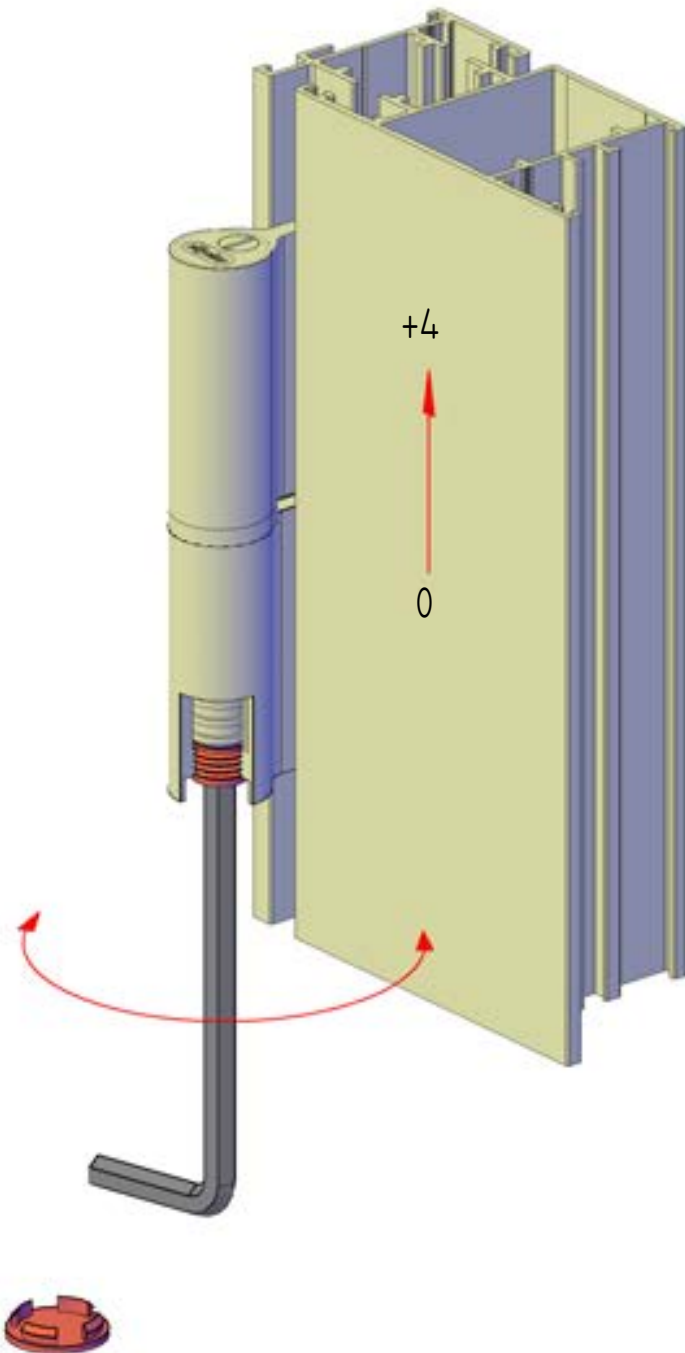
HINGE  
ADJUSTMENT  
(Left to Right)



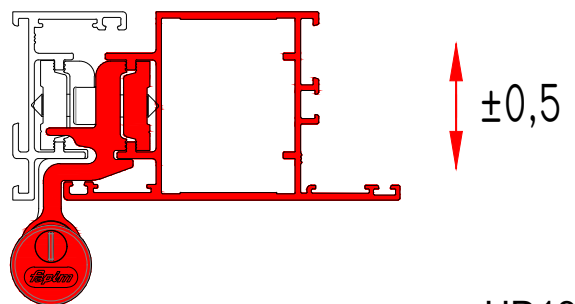
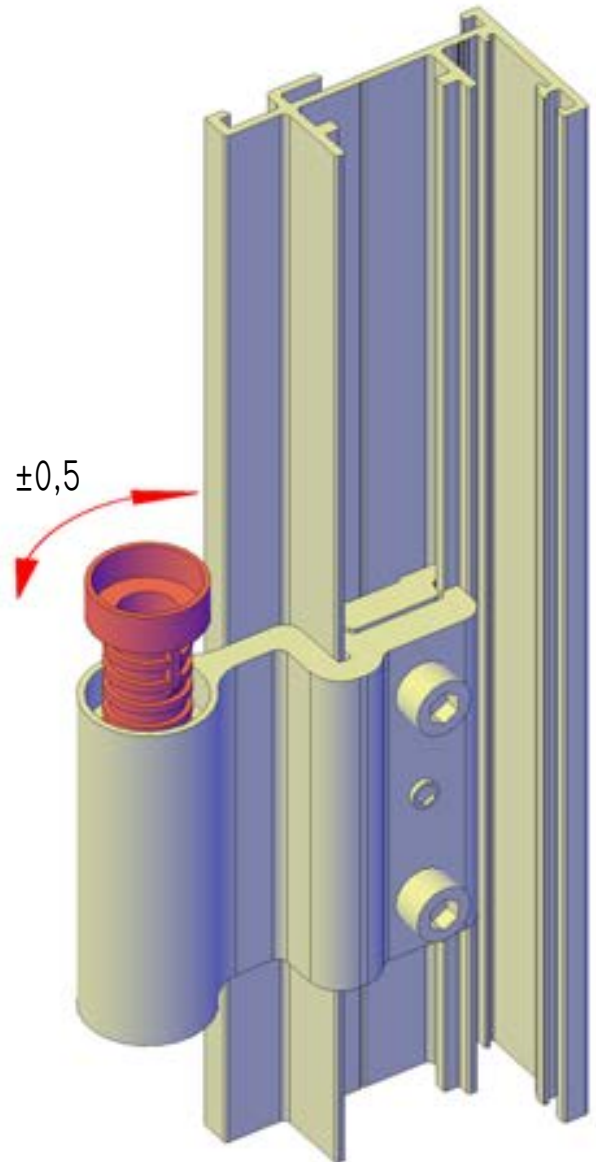
HD12



### HINGE ADJUSTMENT (Up)

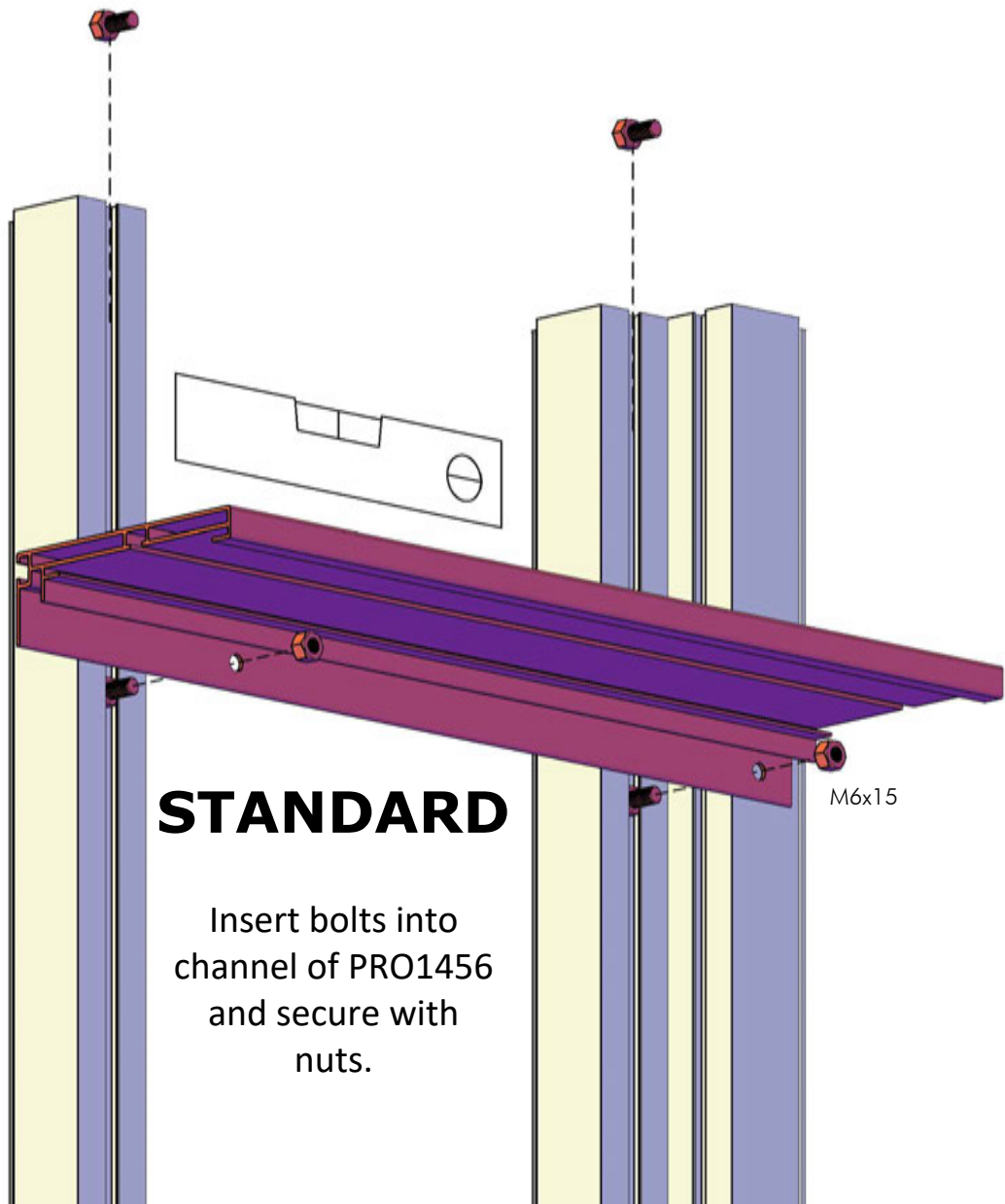


### HINGE ADJUSTMENT (Front/Back)



HD13

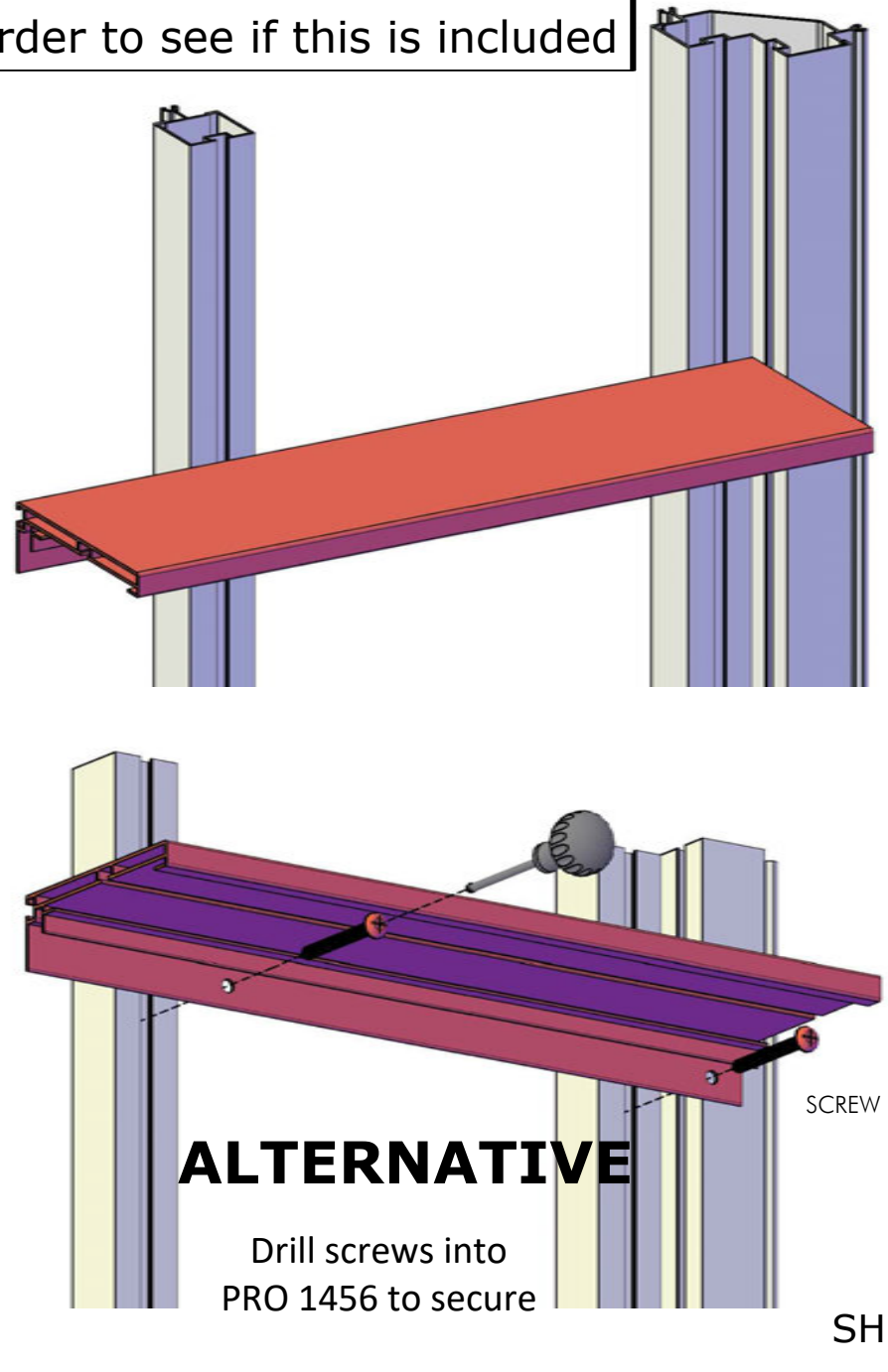
OPTION: Narrow Top Shelf - please check your order to see if this is included



### STANDARD

Insert bolts into channel of PRO1456 and secure with nuts.

M6x15



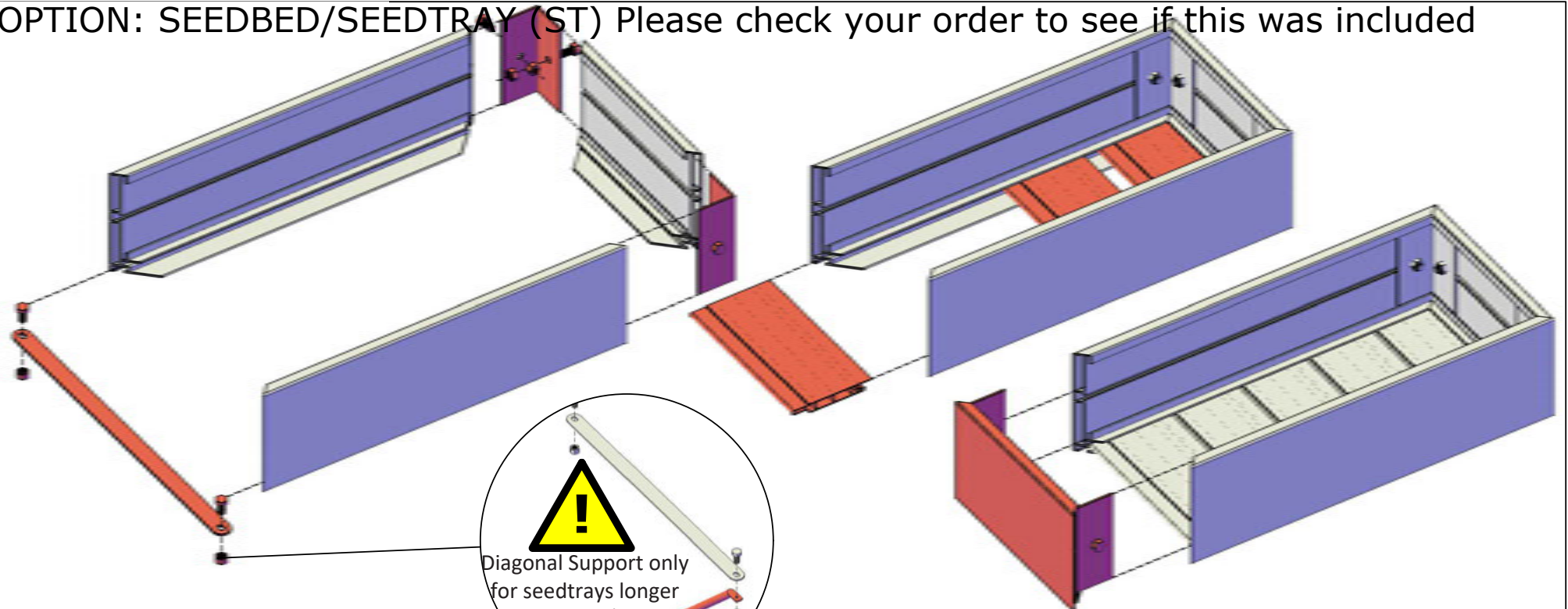
### ALTERNATIVE

Drill screws into PRO 1456 to secure

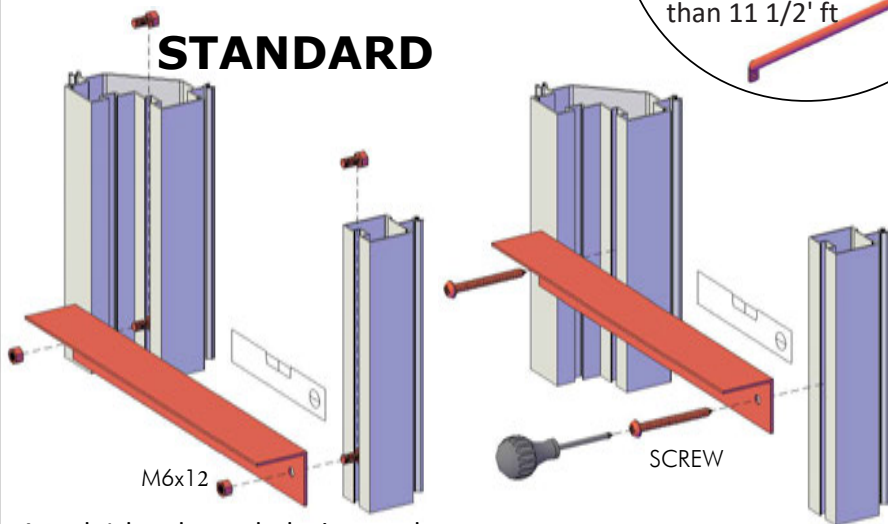
SCREW

SH

OPTION: SEEDBED/SEEDTRAY (ST) Please check your order to see if this was included

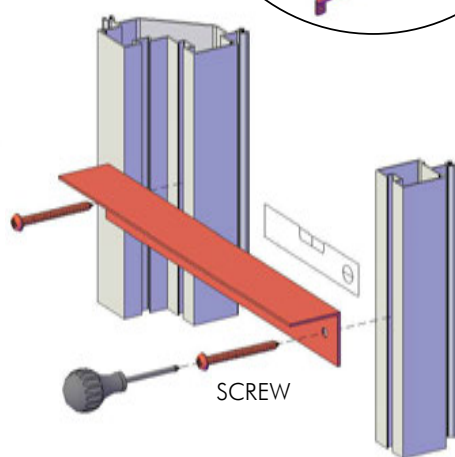


**STANDARD**

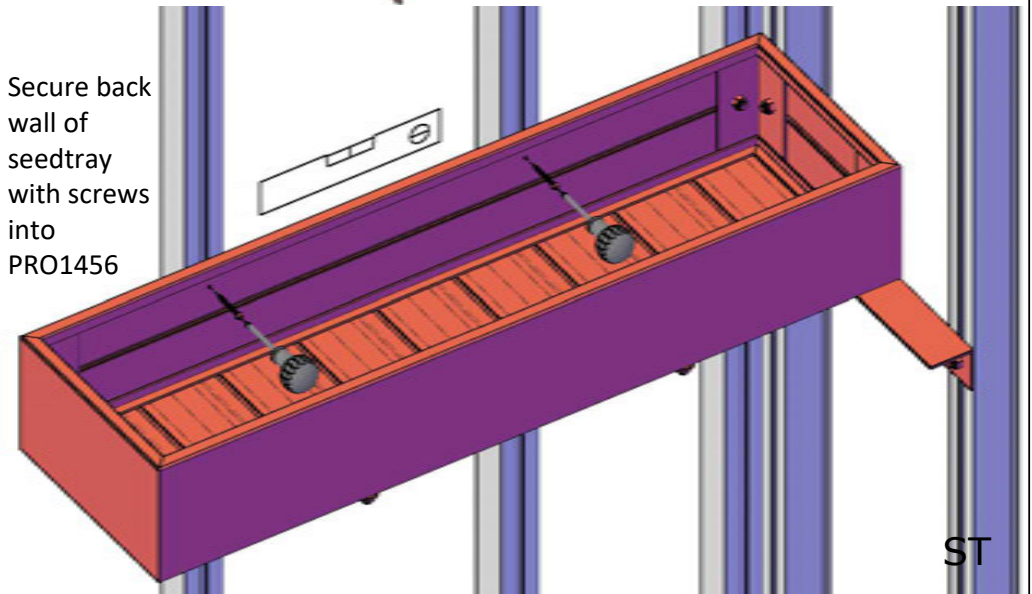


Attach L bracket to bolts inserted into corner post and PRO1456

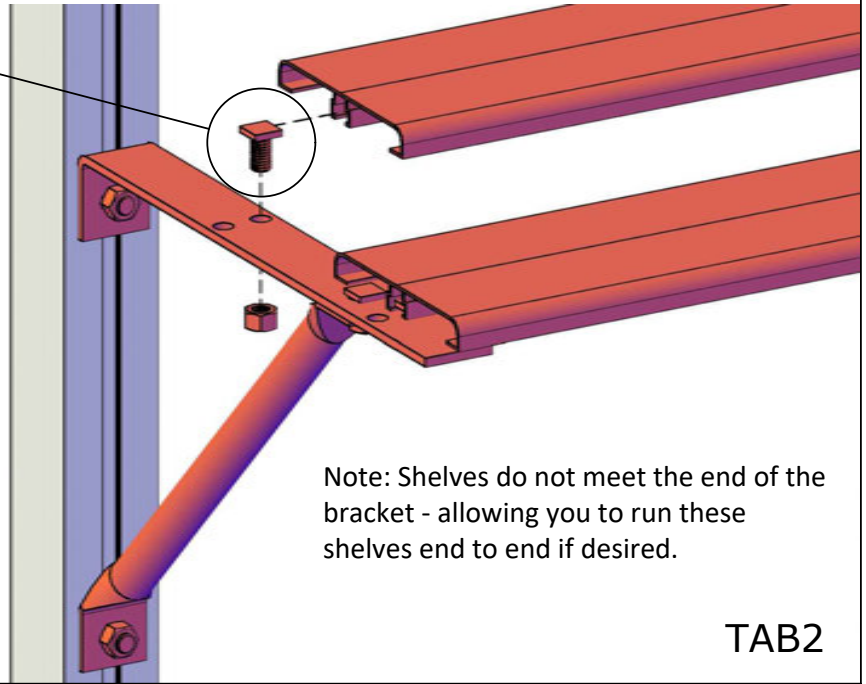
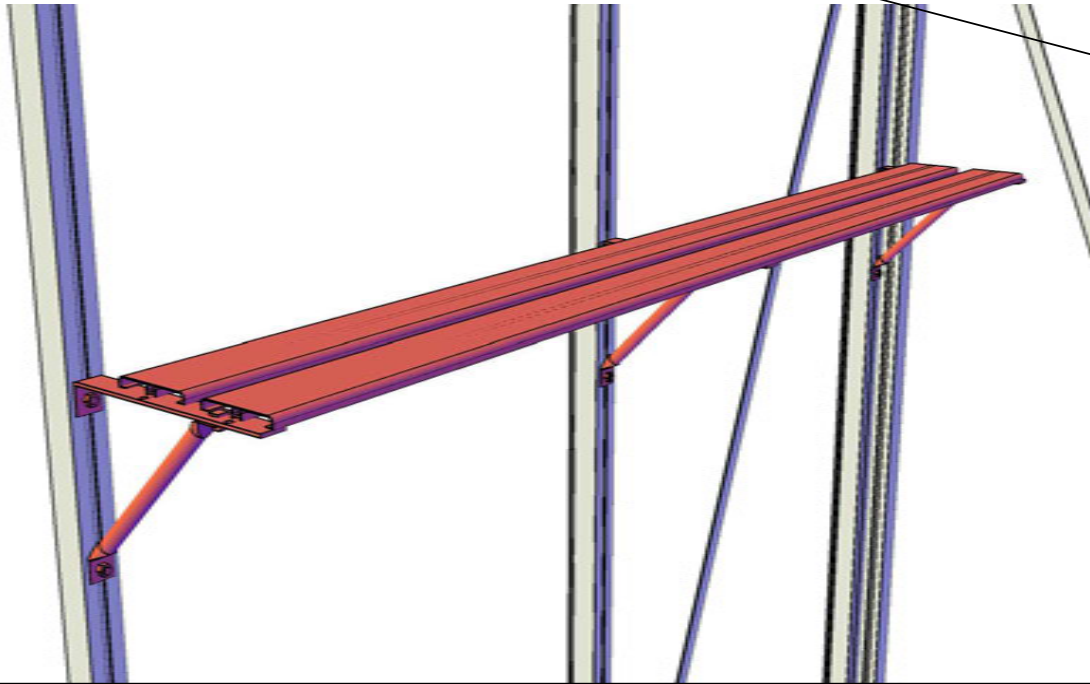
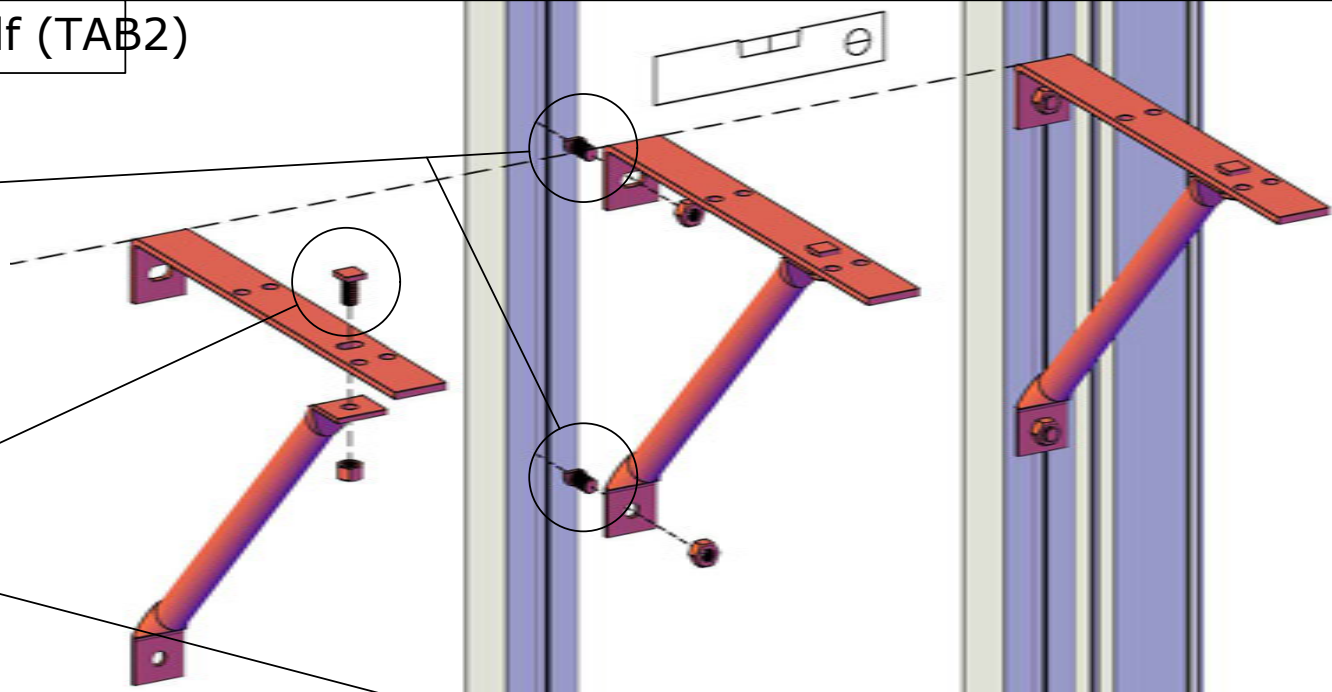
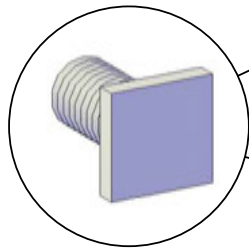
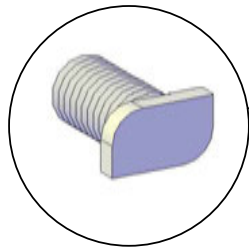
**ALTERNATIVE**



Secure back wall of seedtray with screws into PRO1456



# OPTION: 2 Slat Shelf (TAB2)

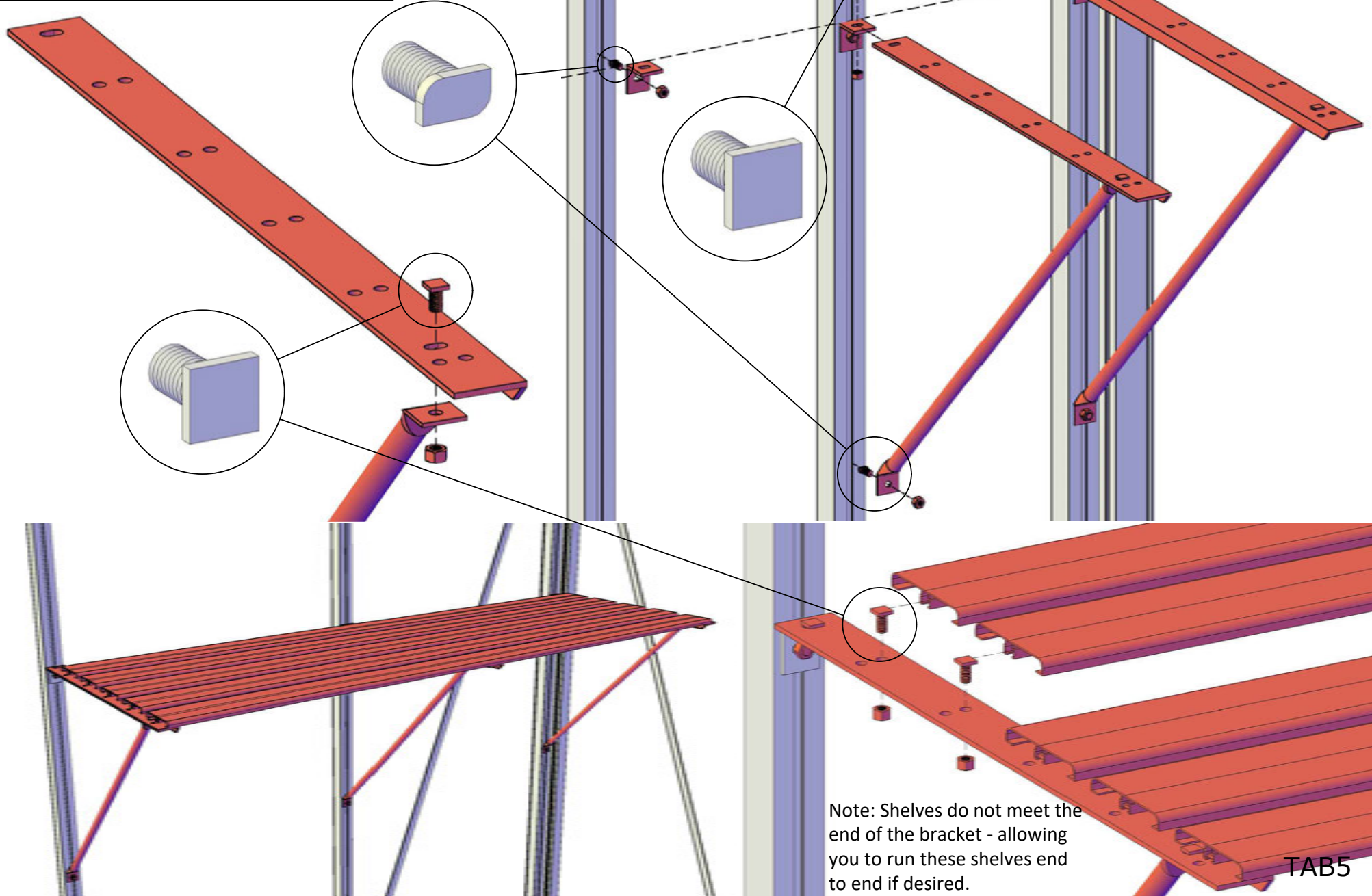


Note: Shelves do not meet the end of the bracket - allowing you to run these shelves end to end if desired.

TAB2



# OPTION: 5 Slat Shelf (TAB5)









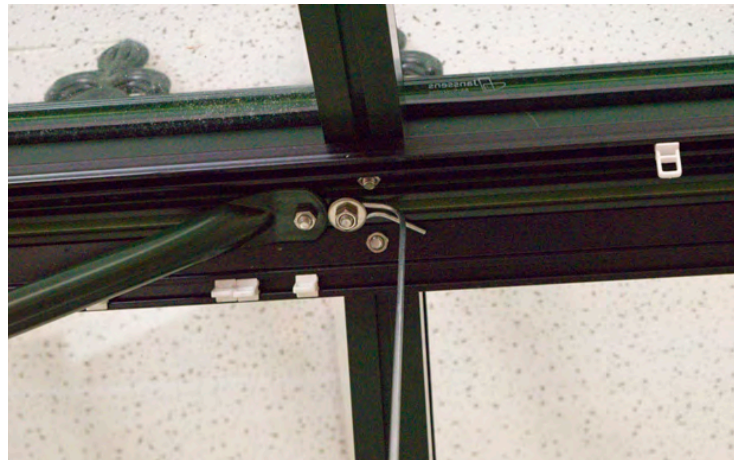
Note: Shelves do not meet the end of the bracket - allowing you to run these shelves end to end if desired.

TAB5

# Misting System (If Equipped)

TYPE Vi23 **310** Vi34/36 **458**

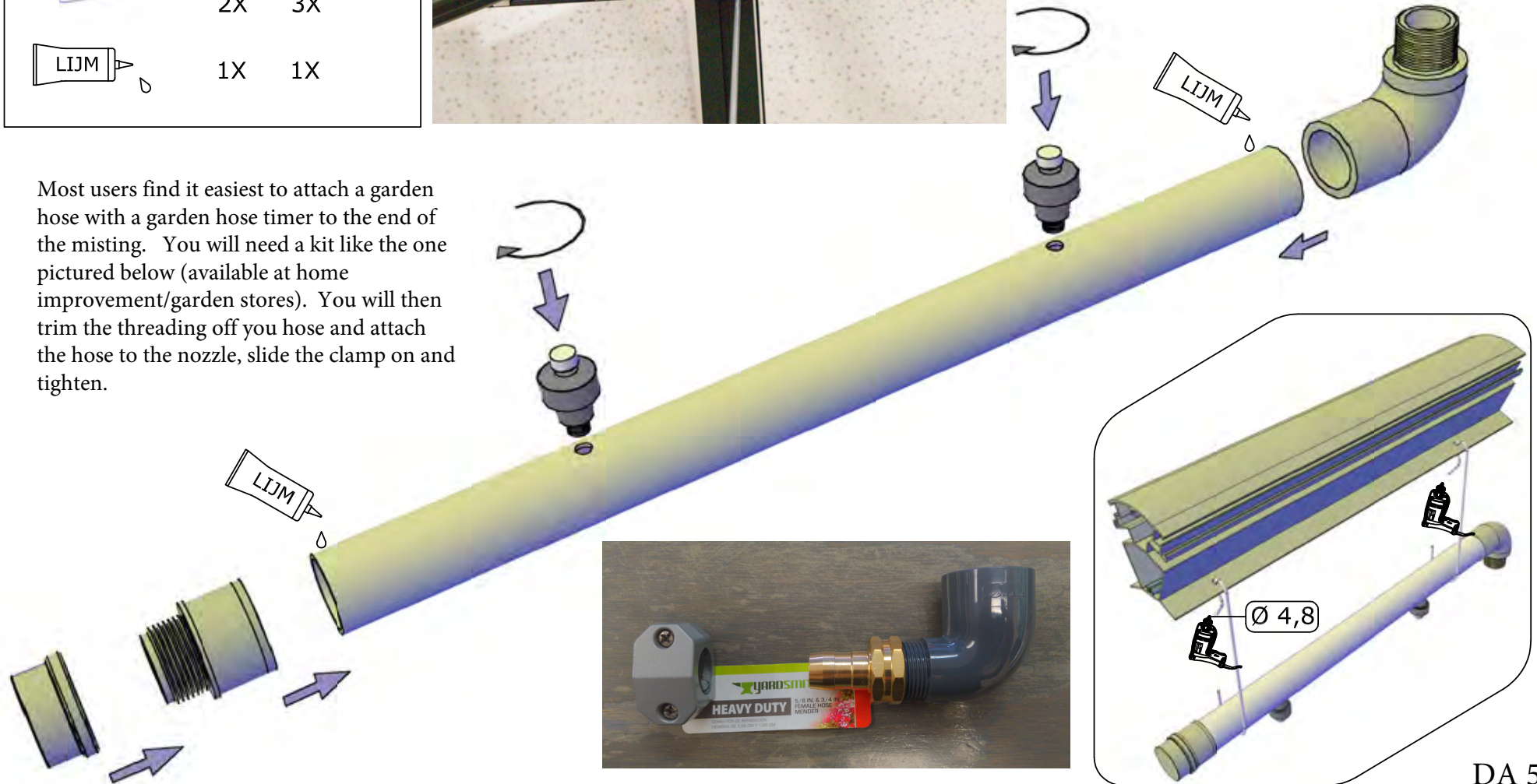
	3X	4X
	1X	1X
	1X	1X
	2300	3300
	2X	3X
	1X	1X



Note: If curtains are going to be installed, the misting system should be hung with bolts as shown to the left. The hangers will need top be bent into position.

If there are no curtains it can be hung by drilling holes and hooking the hangers through them. (Shown below)

Most users find it easiest to attach a garden hose with a garden hose timer to the end of the misting. You will need a kit like the one pictured below (available at home improvement/garden stores). You will then trim the threading off you hose and attach the hose to the nozzle, slide the clamp on and tighten.



## INSTALLING AN EXHAUST FAN IN A VICTORIAN GREENHOUSE

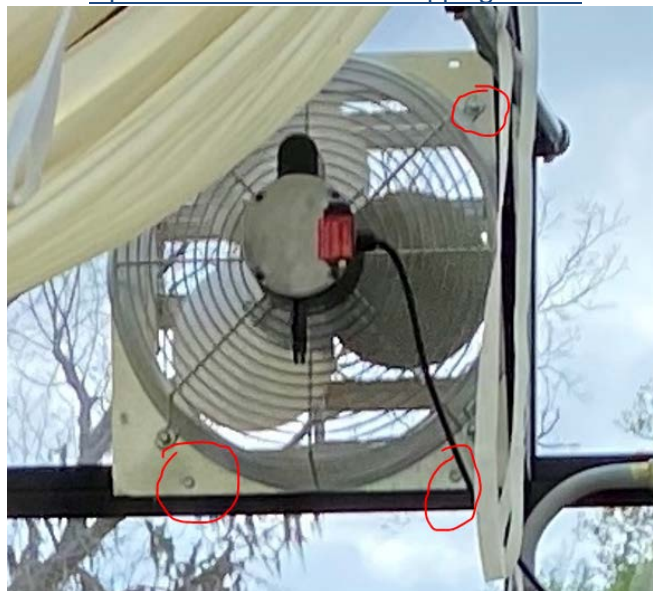
The exhaust fan in a Victorian Greenhouse should be installed up high in one of the gable ends of the greenhouse. If you happen to have polycarbonate walls on your Victorian, you may cut an opening in the polycarbonate to accommodate the fan. If you have glass glazing, we recommend replacing one of your upper angled gable panes with a piece of Lexan. We do offer a precut panel for purchase that is cut with this unusual shape (with a square cut out) that will replace one of the gable panes of glass.

OPTION 1: Attach fan with bolts inserted into channel of PRO1456



Once your panel with the cutout for the fan is in place, mount the fan on the interior of the greenhouse using bolts in the channels of the aluminum extrusions. These bolts will fit through the holes on the exhaust fan. You may need to cut the corner off due to the diagonal support beam being in the way. Once the fan is mounted on two sides to the aluminum extrusions caulk around the area where the box of the shutters meets the glazing.

Option 2: Attach with self-tapping screws



Conversely, you can use self-tapping screws to hold the Exhaust Fan in place. Pre-drill holes in the exhaust fan metal to match up with the Pro1456 Gable piece. You may need to cut the corner off due to the diagonal support beam being in the way. Once the fan is mounted on two sides to the aluminum extrusions caulk around the area where the box of the shutters meets the glazing.

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