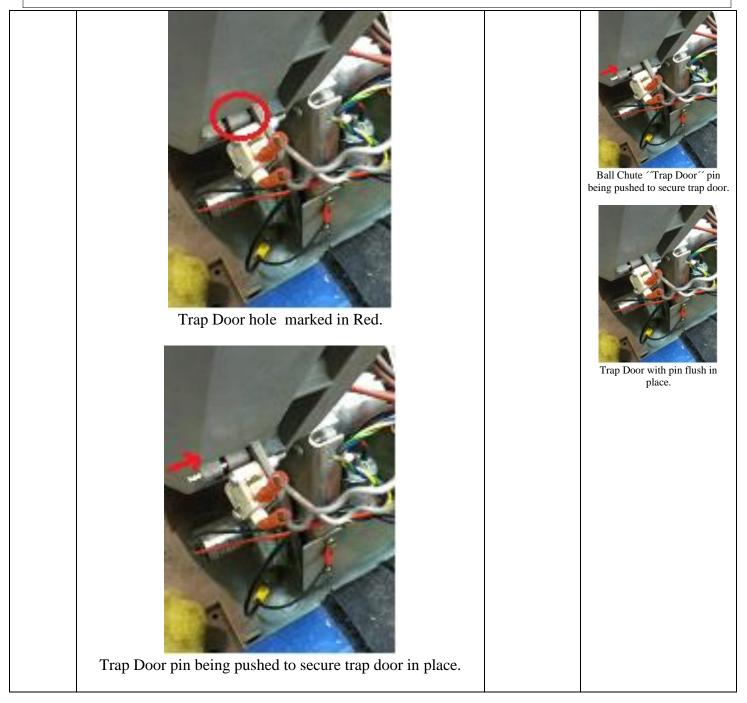
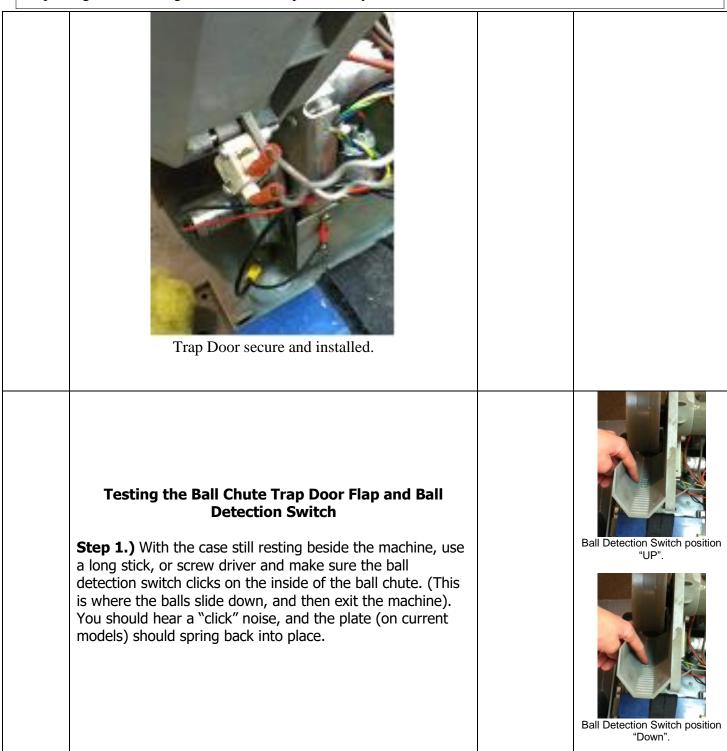


Step	Description	Tools	Picture
	Removing The CaseStep 1.) Unscrew the (6) Phillips-head screws along the bottom of the red case where it attaches to the chassis of the machine. (2-front, 2-rear, one on each side)Step 2.) Lift the red case off the chassis and set it aside. (Make sure to not allow the Ground Wire from the case to touch the Green control board and panel- this could fry the ground wire.)	P2 Philips Screw Driver	Case Screws (Front & Ren Gase Screws (Front & Ren Case Screws (Side) Case Screws (Side) Case Screws (Side)
	<b>Installing the New Ball Chute Trap Door</b> <b>Step 1.)</b> Insert the plastic ball chute Trap Door flap so that rounded part fits into the hole that appears just above the		
	<ul><li>Step 2.) Use the metal pin and push the in into the ball chute).</li><li>Step 2.) Use the metal pin and push the in into the ball chute and hole that is in the ball chute Trap Door flap, until it is flush and the ball chute flap is held properly in place.</li></ul>		Ball Chute Trap Door with H piece in place.











<b>Re-attaching The Case</b> <b>Step 1.)</b> Lift the red case and lower until it is covering the whole Chassis of the machine. <b>Step 2.)</b> Screw the (6) Philips-head screws along the bottom of the red case where it attaches to the chassis of the machine. (2-front, 2-rear, one on each side)	Case Removed   Case Removed   Case Screws (Front & Rear)   Case Screws (Front & Rear)   Case Screws (Side)