Repair Instructions



Replacing and Installing a Sweep Motor

Elite Models that Apply: EL04, EL05, EL05-LE				
Step	Description	Tools	Picture	
1	Removing The Case Step 1.) Unscrew the (6) Phillips-head screws along the bottom of the red case where it attaches to the chassis of the machine. (2-front, 2-rear, one on each side) Step 2.) Lift the red case off the chassis and set it aside.	Phillips Screw Driver	Case Screws (Front & Rear) Case Screws (Side) Case Removed	
2	Removing The Platform Step 1.) Using a 9/16" crescent wrench, and a 9/16" wrench, hold onto the bolt which is outside of the machine underneath the platform, while unscrewing the nut attached to the other end of the bolt, inside the machine (below the bottom server wheel). Step 2.) With the Platform detached, position it so that the 4 rubber feet are touching the ground, and the white plastic spacer is pointing up.	Phillips Screw Driver 9/16" Crescent Wrench 9/16" Wrench	Platform with Nut removed. Platform being removed from Chassis.	

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		Diotform Daing reates	d foot
		Platform Being rested down- with magnet faci	
3	Removing and Replacing the Sweep Motor		60-6
	Step 1.) Unplug the quick-disconnect snap-in sensor wire from the Sweep Pos plug on the wire harness. Step 2.) Unscrew the 4 screws holding the sweep motor		
	to the chassis base.	Sweep Motor Screv	NS.
	Step 3.) Place the new sweep motor in so that the gear at the bottom of the motor is closer to the chassis side. Fasten the motor to the chassis using the 4 screws.		TE
	Step 4.) Connect the snap-in sensor coming from the Sweep Motor into the Sweep Pos plug on the wire	Sweep Motor being ren	noved.
	harness. (Please see diagram below).		
		Snap-in Sensor Wi connected to Sweep (Red, Black and Orar	Pos
	Re-attaching the Platform the Chassis	0	
4	Step 1.) Carefully line up the platform with the Chassis, so that the Rack Gear teeth, fit in-between the Spur Gear teeth. (See picture below).	Rack Gear teeth linin	3 1
	Step 2.) Push the ½ inch platform bolt thru the bottom of the platform, so that the threaded edge is popping out of the top/middle of the chassis.	with Spur Gear tee	th.
	Step 3.) Put the Battery Negative Ground Loop over the threads of the ½ inch platform bolt, and cap it off with the bolt.	The threading is pointe in blue, and the Batt	
	Step 4.) Tighten the nut and yoke bolt until the nut can be turned by your thumb and index finger. *If the platform bolt is tightened too much, this can	negative Ground Loc orange.	

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	cause a Feedback or Overcurrent Sweep Motor Error.	
	Re-attaching The Case	Case Removed
	Step 1.) Lift the red case and lower until it is covering the whole Chassis of the machine.	
5	Step 2.) Screw the (6) Philips-head screws along the bottom of the red case where it attaches to the chassis of the machine. (2-front, 2-rear, one on each side)	Case Screws (Front & Rear) Case Screws (Side)

How to Order Elite Replacement Parts	Elite Parts
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