

GT REAR BUMPER INSTALLATION INSTRUCTIONS

#99724-RB

- Remove rear bumper and tail lights

Installing Rear Bumper

- When fitting rear bumper it may be necessary to do some minor trimming and grinding. Bumper attaches into a channel below quarter panel and uses original attaching points on car to install bumper. We provide mesh grill screen for the inside duct openings in rear bumper that should be installed with bonding adhesive after painting. We recommend painting muffler heat shields matte black. This will eliminate seeing silver heat shields through the black mesh grills.

Cars with Park Assist

- Remove sensor housings from original bumper. Drill holes in the bumper to add sensors. Use bonding adhesive to reinstall sensor housings.
- NR Automobile Accessories offers a customized Factory exhaust with a deeper, throatier sound that adds 10 horsepower. This exhaust will replace your Factory exhaust. Purchase is on an exchange basis.

Modification of Exhaust for 997 Non-Turbo Models

It will be necessary to modify the muffler outlet pipes to be centered in the exhaust tip opening in the rear diffuser. Your original tips can be reused or you can change to quad tips at your local muffler shop. We recommend painting the heat shields on the side of your mufflers matte black so they will not be seen through the black mesh grills.



Rear panel can be raised or lowered by loosening speed nuts. Holes in panel can be enlarged to allow for more adjustment. Bumper will be raised or lowered by moving the panel up or down.



If you want to use the bumper guards, it will be necessary to modify bumper as picture shows. Slot and cut opening in license area to install bumper buffers. We recommend using a small amount of adhesive in the slotted part of the bumper.

If your original bumper has bumper buffers and you don't want them in your new NR bumper, you will need to remove bumper buffer support from the bumper reinforcement!

PREPPING INSTRUCTIONS FOR FRP PARTS – Fit parts before Prep and Paint

Our NR Automobile body parts may come with a sealer poly primer. This primer will fill in any small pinholes that may be present. Parts need to be sanded before painting and may require another primer coat before painting. Do not bake parts during the painting process.

NR AUTOMOBILE ACCESSORIES