

997 GT FRONT BUMPER INSTALLATION INSTRUCTIONS

#99723 with Front Spoiler

#99724 with Carbon Fiber Front Spoiler

We always recommend fitting parts before prepping and painting

- Remove the original bumper. Remove cooler and condenser shrouds
- Remove plastic cover pieces in front latch area
- When fitting front bumper it may be necessary to lower center panel to its' lowest height (see picture #1)
- Align the bumper and make necessary adjustments. Make sure bumper is attached to the front fenders with bumper fixing plates and lock sliders. This will allow the bumper to be installed in the proper position to align and fit the rest of the bumper.
- Remove bumper and install cooler shrouds as shown in Picture #2
- Paint shrouds in flat black
- Prep and paint front bumper, install air duct vent frame (use quick drying adhesive to attach to bumper)
- Install headlight washer nozzles in bumper

We recommend an experienced auto body shop that is familiar with Porsche 996/997 models do the installation of this bumper. It will require a technician that can make small modifications to install the front bumper. Note that original Techart bumpers also require small modifications for installation.

PICTURE #1



PANEL MAY NEED TO BE LOWERED TO FIT GT FRONT BUMPER

PICTURE #2

DRIVER SIDE COOLER SHROUD



PASSENGER SIDE COOLER SHROUD



Remove original cooler/condenser shrouds and replace them with the GT shrouds provided with your kit. It may be necessary to trim the GT shrouds to install. Install and wire got lights that are attached to the back of the shroud openings.





Black fixture plate attached to front fender needs to be removed. Enlarge mounting holes to allow bracket to be adjusted slightly lower. Reinstall fixing plate. This will allow bumper to slide in to channel. Bumper is attached in rear part of fender ledge using original Porsche black screws.



Attach GT front bumper to fender in slotted area at front of fender, fixing lock slider to hold bumper in place. Lock slider should be installed on to the fixing plate through opening in inside leg of fender, next to hood. This will hold the front fender to bumper. Now attach bumper in front of hood with factory screws.



Remove headlamps from fenders

Before installing factory screw/washer that attaches bumper to fender (see picture #1) you will need to remove or loosen black fender liner. Attach original screw/washer through bumper into fender ledge. Side of fender and bumper from wheel well to front of fender should line up. If necessary, use black screw/washer provided and drill small hole in position (see picture #2) through fender ledge into plastic fixing bracket. This will allow bumper to be aligned with fender toward front of fender.

Fit side market lights. Remove bumper, prep and paint.



HEADLIGHT WASHER SUPPORT

Remove washer unit support from original bumper and bond (using adhesive) in to NR bumper.

This part is easily removed by wedging a flat bladed tool under washer mounting support and separating from bumper.

PREPPING INSTRUCTIONS FOR FRP PARTS

****Fit parts before prep and paint****

Our NR Automobile body parts come with a sealer poly primer. This primer will fill in any small pinholes that may be present. Parts need to be sanded before painting and may require another primer coat before painting. Do not bake parts during the painting process.

FIT PARTS BEFORE PAINTING

****Consult your local paint supplier for best materials to use in your area**