

#99675

997 STYLE GT REAR BUMPER FOR 996T

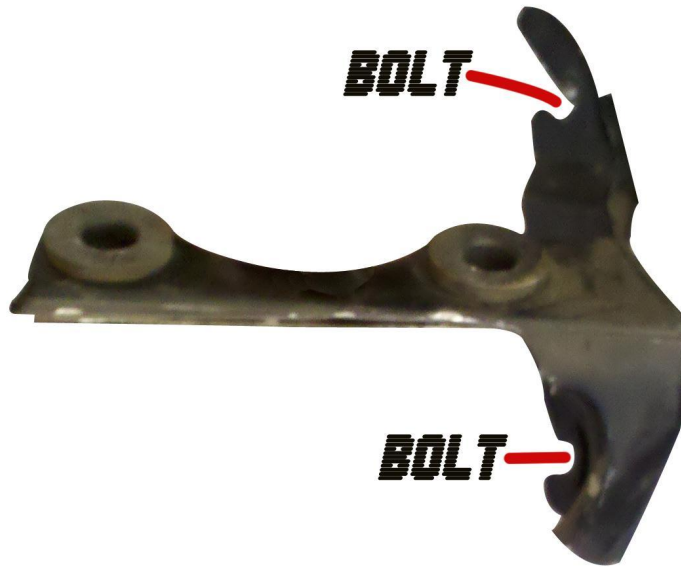
Installation Instructions

PICTURE A

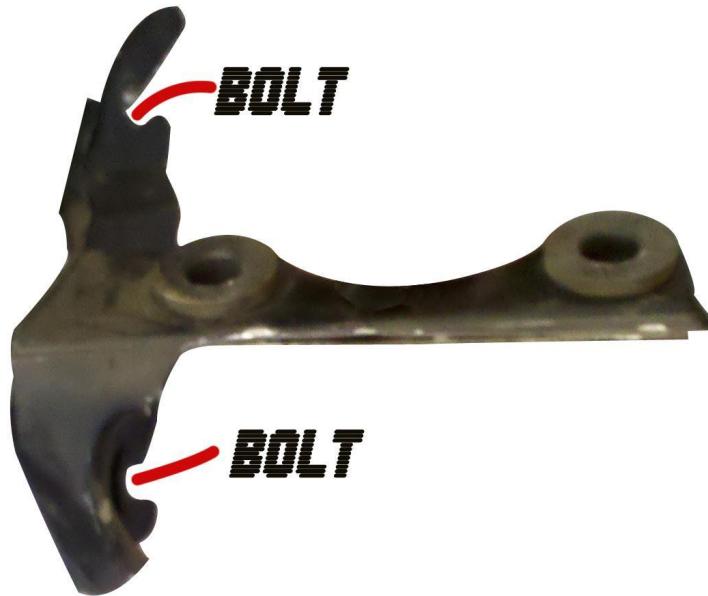


- Remove rear bumper
- Remove rear fender liners
- Remove outer intercooler covers, radiator and funnel covers attached to radiators
- Cut mounting bracket in circled area that holds the intercooler radiator and funnel cover (Picture A)
- Mount modified brackets to inside of body with original bolts (Picture B1 & B2)
- Modify intercooler radiator intake duct funnel covers (Picture C)
- Attach radiator funnel cover to radiator (Picture D)
- Modify plastic intake duct cover by grinding edge flat
- Bond plastic intake covers to outer exterior fiberglass out intercooler covers
- Outer fiberglass cover should fit up against radiator
- Bumper reinforcement will have to be modified by cutting 1 1/2" off each end of reinforcement. This will allow reinforcement to clear the back of the outer intercooler covers.
- Rear bumper mounts with original mounting hardware
- It may be necessary to add a small amount of filler at the top of bumper under the tail lights.

PICTURE B1



PICTURE B2



PICTURE C
BEFORE



- Trim off circled tabs
- Remove ledge on flange, make smooth with side profile

PICTURE C
AFTER



Side view of ledge after modification

PICTURE D
DRIVER SIDE



Bond air intake cover to our exterior intercooler cover after grinding edge of radiator plastic intake duct cover.

This is done before intercoolers and covers are attached to body with modified brackets.

PICTURE D
PASSENGER SIDE



Bond air intake cover to our exterior intercooler cover after grinding edge of radiator plastic intake duct cover.

This is done before intercoolers and covers are attached to body with modified brackets.

DRIVER SIDE

Rear view of modified brackets necessary to install radiators and covers



PASSENGER SIDE

Rear view of modified brackets, radiators



Rear reinforcement will have to be shortened by about 1 ½" on each side to clear intercooler covers

BUMPER BUFFERS INSTALLATION INSTRUCTIONS

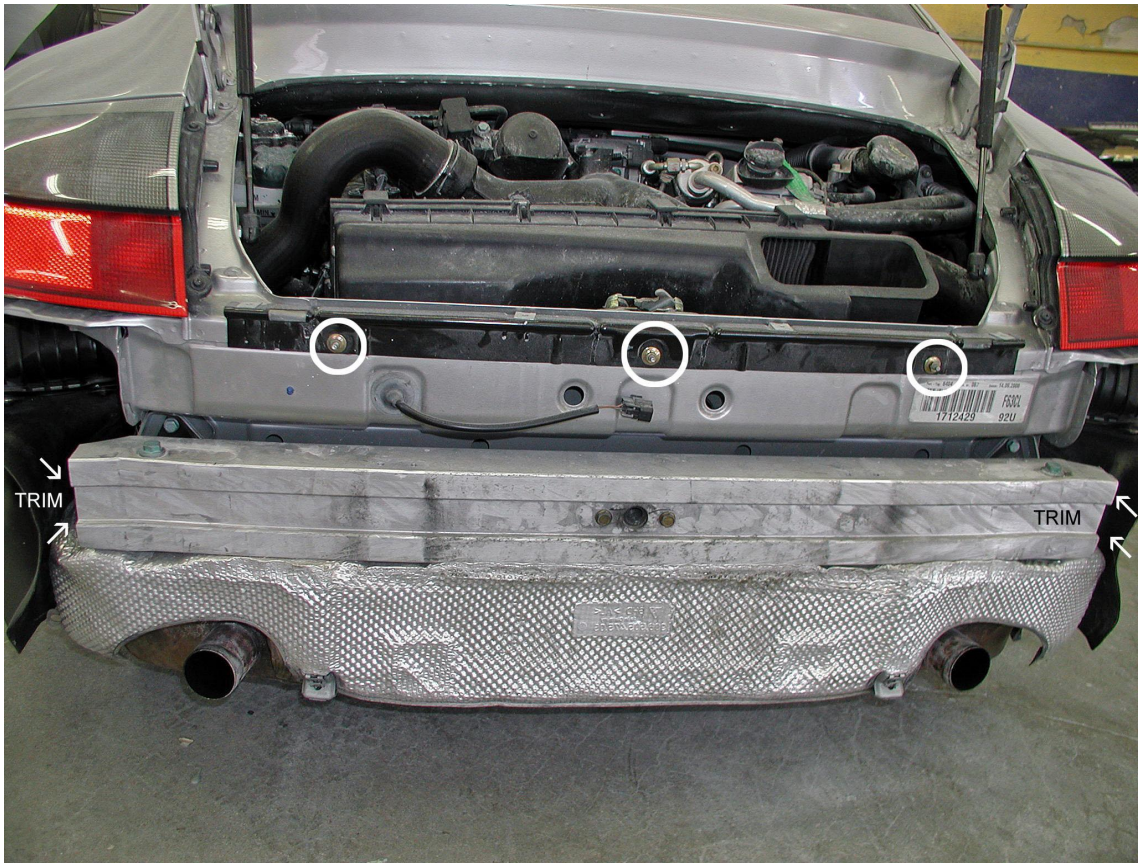


It will be necessary to slot and cut opening in license area to install bumper buffers. We recommend using a small amount of adhesive in the slotted part of the bumper.

If your original bumper has bumper buffers and you don't want them in your new NR bumper, you will need to remove bumper buffer support from the bumper reinforcement.



Rear panel can be raised or lowered by loosening speed nuts. Holes in panel can be enlarged to allow for more adjustment. Bumper will be raised or lowered by moving the panel up or down.



Rear panel above reinforcement can be adjusted up or down when fitting GT Rear Bumper. Ends of reinforcement need to be trimmed to clear Turbo intercooler covers. Exhaust muffler outlet pipes need to be moved so they line up in center of exhaust outlets in the diffuser.

996 and 997

REAR BUMPER INSTALLATION INSTRUCTIONS

NR Bumper is installed with original Porsche mounting hardware



BEFORE

- **Remove Mounting Plate**



**PREPPING INSTRUCTIONS FOR
FRP PARTS**

****Fit parts before prep and paint****

Our NR Automobile body parts come with a sealer poly primer. This primer will fill in any small pinholes that may be present. Parts need to be sanded before painting and may require another primer coat before painting. Do not bake parts during the painting process.