



# NR GT2 FRONT BUMPER INSTRUCTIONS

**996 Turbo, C4S or 996 '02-'04**

- **FIT BUMPER** BEFORE PAINTING. Prep time is approximately 2-3 hours.

## URETHANE PAINTING INSTRUCTIONS

1. Fill all slight imperfections, if applicable, with a flexible putty and sand smooth.
2. Clean surface with acetone on a clean cloth and wipe down the entire part.
3. Put Comet on moistened green Scotch pad and go back and forth until water does not bead on the part.
4. Apply adhesion promoter or equivalent Dupont #2322.
5. Please note that some painters prefer, after cleaning the surface, to apply Dupont "Variprime".
6. Apply basecoat/clearcoat following manufacturers recommendations for painting flexible polyurethane plastic.

\*\*Consult your local paint supplier for best materials to use in your area

- WE RECOMMEND PAINTING BACK OF AIR DUCT FRAME WITH FLAT BLACK PAINT. IT MAY BE NECESSARY TO GRIND OR SAND FRONT OF DUCT FRAME THAT BUTS AGAINST INSIDE LEDGE OF BUMPER.
- ATTACH LOWER SPOILER TO BUMPER. WE RECOMMEND PAINTING LOWER SPOILER FLAT BLACK. LOWER SPOILER CAN BE ATTACHED TO BUMPER USING SCREWS GOING THROUGH TABS ON SPOILER.
- AS SHOWN IN PICTURE BELOW WE RECOMMEND USING FOAM UNDER HEADLAMPS ATTACHED TO COOLERS USING ADHESIVE TO KEEP BUMPER FROM POSSIBLE SAGGING IN HOT TEMPERATURES.



- AFTER BUMPER IS PAINTED INSTALL EYEBROW SEALS WITH ADHESIVE TO TOP OF BUMPER. INSTALL BUMPER ON CAR.
- GRILL SCREEN PROVIDED CAN BE CUT AND BONDED AND INSTALLED TO THE BOTTOM OF AIR DUCT FRAME AND IN THE 3 BUMPER OPENINGS. ORIGINAL GT2 DOES NOT HAVE SCREEN IN ANY OF THESE PLACES, BUT YOU MAY WANT TO INSTALL AS STATED FOR PROTECTION OF OIL COOLER, ETC.
- WE RECOMMEND THAT OIL COOLER PIPES BE PAINTED BLACK SO THAT WHEN SCREEN IS INSTALLED UNDER AIRFRAME YOU WILL NOT SEE THESE PIPES.