



996 ('99-'01)
NR TURBO STYLE FRONT BUMPER
INSTALLATION INSTRUCTIONS

Included Parts:

Front bumper
Grill screen

- **When using Mesh Grill Screen provided**
It is not necessary to modify bumper reinforcement when using black mesh grill screens.
- **When using Factory Grills**
Before installing bumper, you may have to modify the low impact reinforcement underneath original bumper for this bumper to fit properly.
- Bumper is installed using original hardware from your original bumper
- Lower spoiler is attached to bumper. Remove to paint.
- Fit bumper to car to make sure of fitment
- Remove bumper, prep and paint using a flexing agent in the primer and paint.



FIT PARTS BEFORE PAINTING

URETHANE PAINTING INSTRUCTIONS

1. Fill all slight imperfections, if applicable, with a flexible putty and sand smooth.
2. Clean surface with acetone on a clean cloth and wipe down the entire part.
3. Put Comet or scouring cleanser on moistened green Scotch pad and go back and forth until water does not bead on the part.
4. Apply adhesion promoter or equivalent Dupont #2322.
5. Please note that some painters prefer, after cleaning the surface, to apply Dupont "Variprime".
6. Apply basecoat/clearcoat following manufacturers recommendations for painting flexible polyurethane plastic.

**Consult your local paint supplier for best materials to use in your area