

GT3 997/987 Cayman FRONT BUMPER INSTALLATION INSTRUCTIONS

- Remove original bumper
- We recommend professional installation by a qualified auto body shop that installs aftermarket parts in addition to collision repairs. ALWAYS PRE FIT BUMPER BEFORE PREPPING AND PAINTING.
- Some of the original mounting hardware from your stock bumper needs to be transferred to our GT3 bumper.
- Slide bumper in place. Mount bumper to inside fender ledge grip of front fenders. This is important for proper alignment.
- We recommend removing fender liners when fitting front bumpers.
- Our bumpers use original Porsche mounting hardware.



Mounting panel can be adjusted, if necessary, with speed nuts that attach panel to front box. Bumper can be raised or lowered by adjusting mounting panel. If car has foam cover in front of bumper reinforcement it may be necessary to shave the foam or remove foam front reinforcement to allow bumper to fit properly.

Slide GT3 bumper in place and attach to fenders next to hood. Attach bumper fixing plate to fenders within slotted opening between hood and headlamp openings using lock slider. Lock black slider in place.



Attach GT3 front to fender in slotted area at front of fender, fixing lock slider to hold bumper in place. Lock slider should be installed onto the fixing plate through opening in inside leg of fender, next to hood. This will hold the front fender to bumper. Now attach bumper in front of hood with factory screws.



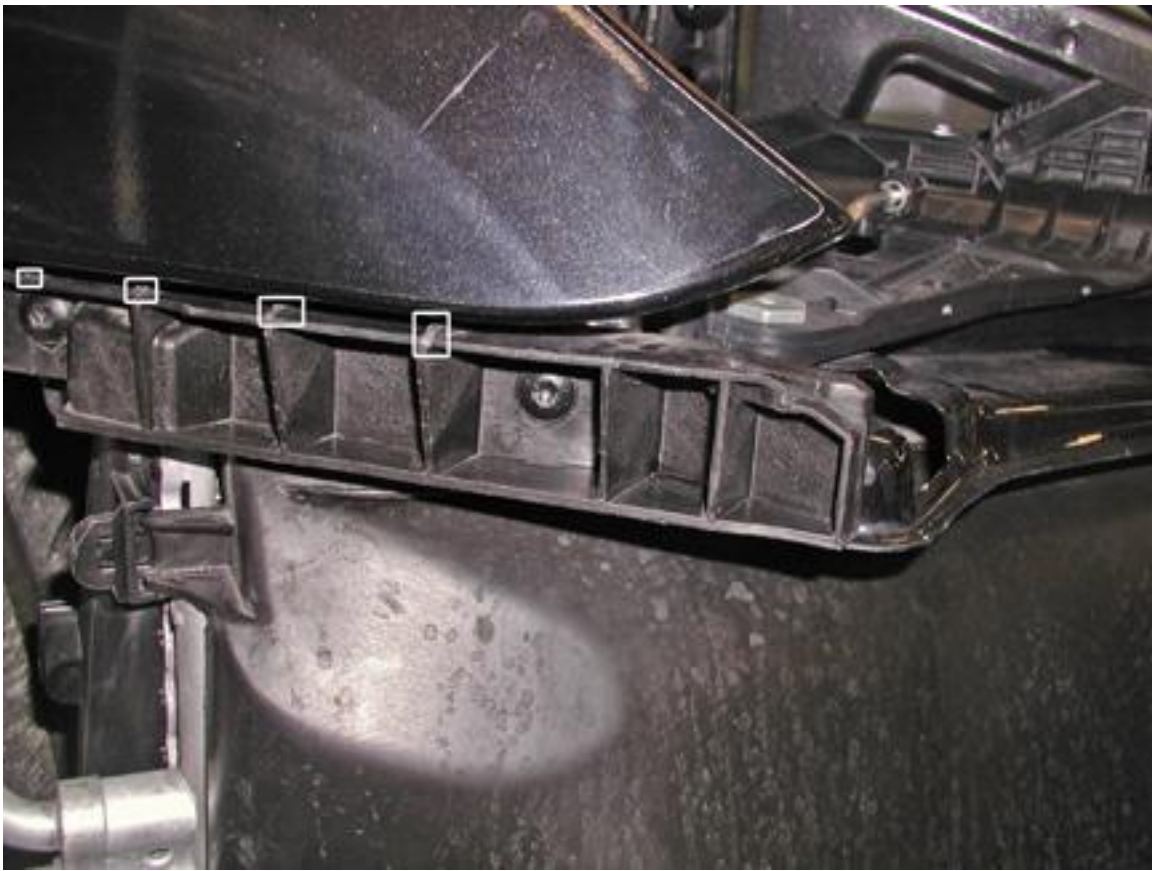
Remove headlamps from fenders

Optional:

Not necessary if fender and bumper line up with each other.

Before installing factory screw/washer that attaches bumper to fender (see #1) you will need to remove or loosen black fender liner. Attach original screw/washer through bumper into fender ledge. Side of fender and bumper from wheel well to front of fender should line up. If necessary, use black screw/washer provided and drill small hole in position (see #2) through fender ledge into plastic fixing bracket. This will allow bumper to be aligned with fender toward front of fender.

Fit side marker lights. Remove bumper, prep and paint.



If the bumper does not want to fit in between the fender and the fixing bracket, you need to remove black fixing bracket grip channel. Grind down top area (marked with boxes as shown above) so it is flat. Reinstall fixing bracket grip channel. This will allow NR bumper to slide into channel. Bumper is attached in rear part of fender ledge using original black screw.



Line up the back part of the bumper to the end of the side marker area. It may be necessary to push the bumper in or pull bumper out to line up with fender. Use original screw that attaches bumper to fender. Install screw after fender and bumper are lined up and there are no gaps between the bottom of the fender and top of the bumper as shown in the picture.



HEADLIGHT WASHER SUPPORT

Remove washer unit support from original bumper and bond (using adhesive) into NR bumper.

This part is easily removed by wedging a flat bladed tool under washer mounting support and separating from bumper.



Finished GT3 Front Bumper Shown with Optional Daytime Running Lights. **DO NOT WIRE LIGHTS TO FOG LIGHTS. WIRE LIGHTS TO FUEL PUMP OR IGNITION.** DRL should turn on automatically every time the car is started.





BUMPER WITH SIDE MARKERS SHOWN





ABOVE PICTURES SHOW FITMENT OF GT3 FRONT BUMPER

PREPPING INSTRUCTIONS

We Use a sealer primer like PCL Poly Primer. This primer will fill in any small pin holes that may be present. Sand primer smooth and paint. Do not bake parts during the painting process.

LOWER LIP SPOILER **POLYURETHANE PAINTING INSTRUCTIONS**

1. Fill all slight imperfections, if applicable, with a flexible putty and sand smooth.
2. Clean surface and all edges with either Dupont 2319S or Sherwin Williams R7K157 or R7K158 or equivalent.
3. Apply adhesion promoter or equivalent Dupont #2322.
4. Please note that some painters prefer, after cleaning the surface, to apply Dupont "Variprime". Let dry and scuff with a Scotchbrite pad and then apply basecoat/clearcoat.
5. Apply basecoat/clearcoat following manufacturers recommendations for painting a flexible polyurethane plastic.

****Consult your local paint supplier for best materials to use in your area**