



NR TURBO STYLE FRONT BUMPER FOR 996 ('99-'01) & 986 ('97-'04) INSTRUCTIONS

Included Parts:

- Front bumper
- Lower Spoiler
- Grill screen

- Before installing the bumper, you may have to modify the low impact reinforcement underneath the original bumper for this bumper to fit properly.
- Bumper is installed using original hardware from your original bumper.
- Fit bumper to car to ensure fitment prior to paint.
- Lower spoiler is attached to the bumper. Remove to paint.
- Remove bumper, prep and paint using a flexing agent in the primer and paint.



URETHANE PAINTING INSTRUCTIONS

1. Fill all slight imperfections, if applicable, with a flexible putty and sand smooth.
2. Clean surface and all edges with either Dupont 2319S or Sherwin Williams R7K157 or R7K158 or equivalent.
3. Apply adhesion promoter or equivalent Dupont #2322.
4. Please note that some painters prefer, after cleaning the surface, to apply Dupont "Variprime". Let dry and scuff with a Scotchbrite pad and then apply basecoat/clearcoat.
5. Apply basecoat/clearcoat following manufacturers recommendations for painting flexible polyurethane plastic.

**Consult your local paint supplier for best materials to use in your area