



IMPORTANT: Read all safety precautions and instructions carefully before operating equipment.



Ensure engine is stopped and level before performing any maintenance or service.

Record product information to reference when ordering parts or obtaining warranty coverage.



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# **INTRODUCTION**

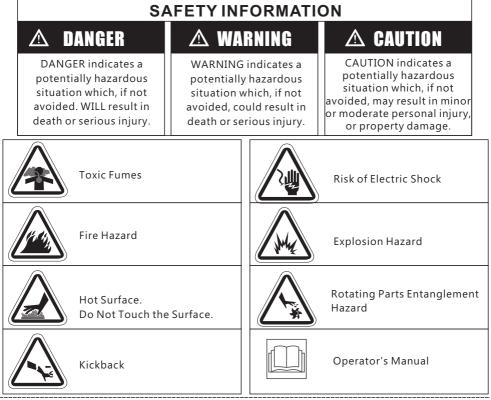
Thank you for purchasing a FIRMAN generator.

This manual contains safety information to make you aware of the hazards and risks associated with generator products and how to avoid them. This generator is designed and intended only for supplying electrical power for operating compatible electrical lighting, appliances, tools and motor loads, and is not intended for any other purpose. It is important that you read and understand these instructions thoroughly before attempting to start or operate this equipment. Save these original instructions for future reference.

This manual covers operation and maintenance of the FIRMAN generators. All information in this publication is based on the latest production information available at the time of approval for printing. The manufacturer reserves the right to change, alter or other wise improve the generator and this documentation at any time without prior change.

#### **Important Safety Information**

The manufacturer cannot possibly anticipate every possible circumstance that might involve a hazard. The warnings in this manual and the tags and decals affixed to the unit are therefore not all-inclusive. If you use a procedure, work method or operating technique that the manufacturer does not specifically recommend you must satisfy yourself that it is safe for you and others. You must also make sure that the procedure work method or operating technique that you choose does not render the generator unsafe.



### **SAFETY PRECAUTIONS**



# POISONOUS GAS HAZARD.



Engine exhaust contains carbon monoxide, a poisonous gas that could kill you in minutes. You **CANNOT** smell it, see it, or taste it. Even if you do not smell exhaust fumes, you could still be exposed to carbon monoxide gas.

- Operate this product ONLY outside far away from windows, doors and vents to reduce the risk of carbon monoxide gas from accumulating and potentially being drawn towards occupied spaces.
- Install battery-operated carbon monoxide alarms or plug-in carbon monoxide alarms with battery back-up according to the manufacturer's instructions. Smoke alarms cannot detect carbon monoxide gas.
- DO NOT run this product inside homes, garages, basements, crawlspaces, sheds, or other partially-enclosed spaces even if using fans or opening doors and windows for ventilation. Carbon monoxide can quickly build up in these spaces and can linger for hours, even after this product has shut off.
- ALWAYS place this product downwind and point the engine exhaust away from occupied spaces. If you start to feel sick, dizzy, or weak while using this product, shut it off and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.

### FOR RESIDENTS OF CALIFORNIA

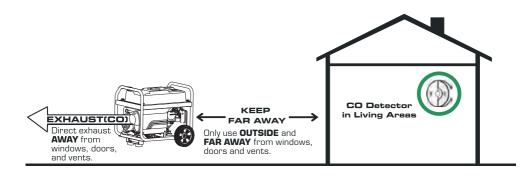
WARNING: This product and the engine exhaust from this product can expose you to chemicals including CO, which are known to the State of California to cause cancer or cause birth defects and other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

• If you start to feel sick, dizzy or weak while using the portable generator, you may have carbon monoxide poisoning. Get out side to fresh air immediately and call 911 for emergency medical attention. Very high levels of CO can rapidly cause victims to lose consciousness before they can rescue themselves. DO NOT attempt to shut off the generator before moving to fresh air. Entering an enclosed space where a generator is or has been running may put you at greater risk of CO poisoning.

### CORRECT USAGE

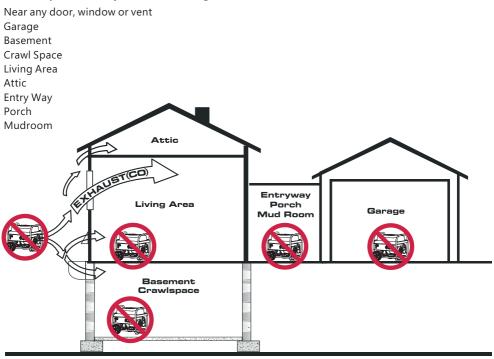
#### Example location to reduce risk of carbon monoxide poisoning

- ONLY use outside and downwind, far away from windows, doors and vents.
- Direct exhaust away from occupied spaces.



### **INCORRECT USAGE**

#### Do not operate in any of the following locations:



#### 🛆 WARNING



Starter cord kickback (rapid retraction) will pull hand and arm toward engine faster than you can let go which could cause broken bones, fractures, bruises, or sprains resulting in serious injury.

- When starting engine, pull cord slowly until resistance is felt and then pull rapidly to avoid kickback.
- **NEVER** start or stop engine with electrical devices plugged in and turned on.



Fuel and its vapors are extremely flammable and explosive which could cause burns, fire, or explosion resulting in death or serious injury and/or property damage.

### WHEN ADDING OR DRAINING FUEL

- Turn generator engine OFF and let it cool at least 2 minutes before removing fuel cap. Loosen cap slowly to relieve pressure in tank.
- Fill or drain fuel tank outdoors.
- **DO NOT** overfill tank. Allow space for fuel expansion.
- If fuel spills, wait until it evaporates before starting engine.
- Keep fuel away from sparks, open flames, pilot lights, heat, and other ignition sources.
- Check fuel lines, tank, cap, and fittings frequently for cracks or leaks. Replace if necessary.
- DO NOT light a cigarette or smoke.

### WHEN STARTING EQUIPMENT

- Ensure spark plug, muffler, fuel cap, and air cleaner are in place.
- **DO NOT** crank engine with spark plug removed.

### WHEN OPERATING EQUIPMENT

- **DO NOT** operate this product inside any building, carport, porch, mobile equipment, marine applications, or enclosure.
- **DO NOT** tip engine or equipment at angle which causes fuel to spill.
- **DO NOT** stop engine by moving choke control to "Start" position.

#### WHEN TRANSPORTING, MOVING OR REPAIRING EQUIPMENT

- Transport/move/repair with fuel tank EMPTY or with fuel shutoff valve OFF.
- **DO NOT** tip engine or equipment at angle which causes fuel to spill.
- Disconnect spark plug wire.

#### WHEN STORING FUEL OR EQUIPMENT WITH FUEL IN TANK

• Store away from furnaces, stoves, water heaters, clothes dryers, or other appliances that have pilot light or other ignition source because they could ignite fuel vapors.

#### 🛆 WARNING

- This generator does not meet U. S. Coast Guard Regulation 33CFR-183 and should not be used on marine applications.
- Failure to use the appropriate U. S. Coast Guard approved generator could result in death or serious injury and/or property damage.

#### 🛆 WARNING



Generator voltage could cause electrical shock or burn resulting in death or serious injury.

• Use approved transfer equipment, suitable for the intended use, to prevent backfeed by isolating generator from electric utility workers.

- When using generator for backup power, notify utility company.
- Use a ground fault circuit interrupter (GFCI) in any damp or highly conductive area, such as metal decking or steel work.
- **DO NOT** touch bare wires or receptacles.
- DO NOT use generator with electrical cords which are worn, frayed, bare or otherwise damaged.
- **DO NOT** operate generator in the rain or wet weather.
- DO NOT handle generator or electrical cords while standing in water, while barefoot, or while hands or feet are wet.
- **DO NOT** allow unqualified persons or children to operate or service generator.

#### 🖄 WARNING



Exhaust heat/gases could ignite combustibles, structures or damage fuel tank causing a fire, resulting in death or serious injury and/or property damage.

Contact with muffler area could cause burns resulting in serious injury.

- **DO NOT** touch hot parts and **AVOID** hot exhaust gases.
- Allow equipment to cool before touching.
- It is a violation of California Public Resource Code, Section 4442, to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the exhaust system is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order. Other states or federal jurisdictions may have similar laws. Contact the original equipment manufacturer, retailer, or dealer to obtain a spark arrester designed for the exhaust system installed on this engine.
- Replacement parts must be the same and installed in the same position as the original parts.

#### 🛆 WARNING



Unintentional sparking could cause fire or electric shock resulting in death or serious injury.

#### WHEN ADJUSTING OR MAKING REPAIRS TO YOUR GENERATOR

 Disconnect the spark plug wire from the spark plug and place the wire where it cannot contact spark plug.

#### WHEN TESTING FOR ENGINE SPARK

- Use approved spark plug tester.
- **DO NOT** check for spark with spark plug removed.

#### 🛆 WARNING



Starter and other rotating parts could entangle hands, hair, clothing, or accessories resulting in serious injury.

- **NEVER** operate generator without protective housing or covers.
- **DO NOT** wear loose clothing, jewelry or anything that could be caught in the starter or other rotating parts.
- Tie up long hair and remove jewelry.

#### ▲ CAUTION

Excessively high operating speeds could result in minor injury. Excessively low operating speeds impose a heavy load.

- DO NOT tamper with governor spring, links or other parts to increase engine speed. Generator supplies correct rated frequency and voltage when running at governed speed.
- **DO NOT** modify generator in any way.

#### NOTE:

Exceeding generators wattage/amperage capacity could damage generator and/or electrical devices connected to it.

- DO NOT exceed the generator's wattage amperage capacity.
- Start generator and let engine stabilize before connecting electrical loads.
- Connect electrical loads in OFF position, then turn ON for operation.
- Turn electrical loads OFF and disconnect from generator before stopping generator.

#### NOTE:

Improper treatment of generator could damage it and shorten its life.

- Use generator only for intended uses.
- If you have questions about intended use, ask dealer or contact local service center.
- Operate generator only on level surfaces.
- DO NOT expose generator to excessive moisture, dust, dirt, or corrosive vapors.
- DO NOT insert any objects through cooling slots.
- If connected devices overheat, turn them off and disconnect them from generator.
- Shut off generator if:
  - -Electrical output is lost.
  - -Equipment sparks, smokes, or emits flames.
  - -Unit vibrates excessively.

#### 🛆 WARNING

#### Medical and Life Support Uses.

- In case of emergency, call 911 immediately.
- NEVER use this product to power life support devices or life support appliances.
- NEVER use this product to power medical devices or medical appliances.
- Inform your electricity provider immediately if you or anyone in your household depends on electrical equipment to live.
- Inform your electrical provider immediately if a loss of power would cause you or anyone in your household to experience a medical emergency.

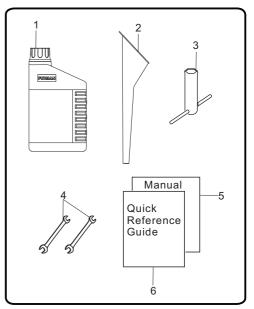
### **UNPACKING THE GENERATOR**

- Open carton and Remove packaging materials.
- Remove generator, accessories boxes, and literature from carton. If any items are missing or damaged, contact our product service department at 1-844-347-6261.

#### **Parts Included**

Your gasoline powered generator ships with the following parts:

- 1. Engine Oil(Bottle)12. Oil Funnel13. Wrench for Spark plug14. Double Open wrench (10mm & 12mm)2
- 6. Quick Reference Guide ......1



# **REMOVAL OF SHIPPING SUPPORTS**

Before you can run your new generator, follow these simple instructions:

The following items must be removed before running your new generator. In order to protect your generator these items have been added to ensure safe delivery of your new generator.

# 🛆 CAUTION

Failure to remove these items can result in damage to your generator, possible Personal injury and void your warranty.

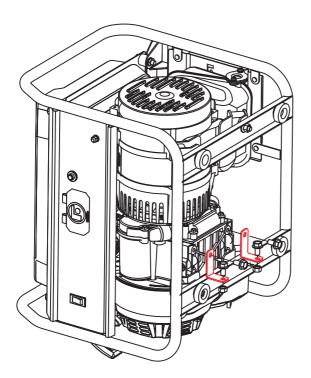
Refer to the following instructions and pictures to remove the attached engine support brackets (red) under the engine.

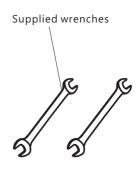
1. Before filling the engine oil, tip the generator back onto its recoil frame end as indicated in this picture. Place the generator on the flattened cardboard box or other protective surface.

2. Remove the indicated bolts and nuts from the red engine support brackets. You may use the appropriate wrenches provided.

3. You may discard these brackets, as they are no longer required for normal operation of your generator.

Your generator is now ready for use. Refer to your owner's manual for proper oil fill and startup instructions.





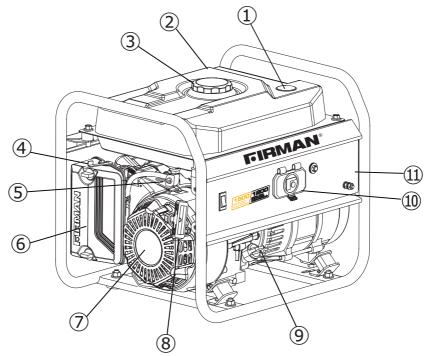
Engine Support Brackets (red color)



Remove these 2 nuts & 4 bolts as indicated.

# **CONTROLS AND FEATURES**

#### Generator



1- Fuel Gauge

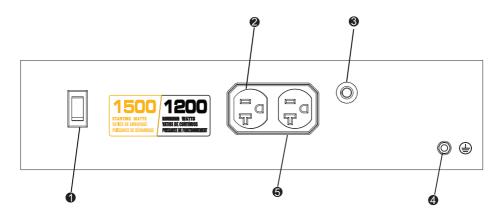
#### 2-1.7 Gallon Capacity Fuel Tank

- 3- Fuel Cap
- 4- Choke Lever
- 5- Fuel Valve
- 6- Air Filter
- 7-80cc FIRMAN OHV Engine
- 8- Recoil Starter

9- Oil Filler Cap 10- Outlet Cover 11- Control Panel

\*We are always working to improve our products. Therefore, the enclosed product may differ slightly from the image on this page.

#### **Control Panel**



#### NOTE:

#### Total power drawn from all receptacles must not exceed the name plate rating.

- **1** Engine Switch Flip the switch to the "ON"(I) **2** Ground Terminal Consult an electrician position and pull the recoil starter to start the generator. Turn to the "OFF"(O) position to turn off the generator.
- 120V, 20A Duplex (NEMA 5-20R) 20 Amp of current may be drawn from this 120 Volt receptacle.
- 3 Circuit Breakers The receptacles are protected by an AC circuit protector. If the generator is overloaded or an external short circuit occurs, the circuit protector will trip. If this occurs, disconnect all electrical loads and try to determine the cause of the problem before attempting to use the generator again. If overloading causes the circuit protector to trip, reduce the load. Note: Continuous tripping of the circuit protector may cause damage to generator or equipment. The circuit protector may be reset by pushing the button of the protector.

- for local grounding regulations.
- **Outlet Cover -** Protect the receptacles from dust and debris.

### **SPECIFICATIONS**

Model	P01201
Starting Watts	1500
Running Watts	1200
Rated AC Voltage	120V
Rated Fequency	60Hz
Phase	Single Phase
Voltage regulator	Capacitor
Power Factor	1
Total Harmonic Distortion(THD)	Standard
Alternator Type	Brushless
Engine	FIRMAN
Engine Type	Single Cylinder, 4-Stroke OHV Air Cooled
Displacement	80 cc
Low Oil Shutdown	YES
Ignition System	Breakless Ignition Type, Flywheel Magneto
Starting System	Recoil
Fuel	Unleaded Automotive Gasoline
Capacity Fuel Tank	1.7 Gallon
Lubricating Oil Capacity	12.9 oz(0.38L)
Carburetor Type	Float
Air Cleaner	Polyurethane Type
P.T.O. shaft rotation	Counter Clockwise (Facing P.T.O.)
Oil Type	See "Add Engine Oil" Section
AC Grounding System	Neutral Bonded To Frame

### AN IMPORTANT MESSAGE ABOUT TEMPERATURE:

Your Firman Power Equipment product is designed and rated for continuous operation at ambient temperatures up to  $40^{\circ}$ C ( $104^{\circ}$ F). When your product is needed, your product may be operated at temperatures ranging from  $-15^{\circ}$ C ( $5^{\circ}$ F) to  $50^{\circ}$ C ( $122^{\circ}$ F) for short periods. If the product is exposed to temperatures outside this range during storage, it should be brought back within this range before operation. In any event, the product must always be operated outdoors, in a well-ventilated area and away from doors, windows and other vents.

- When operated above 77°F(25°C) there may be a decrease in power.
- Maximum wattage and current are subject to and limited by such factors as fuel BTU content ambient temperature, altitude, engine condition and etc. Maximum power decreases about 3.5% for each 1,000 feet above sea level; and will also decrease about 1% for each 10°F(-12.2°C) above 60°F(16°C) ambient temperature.

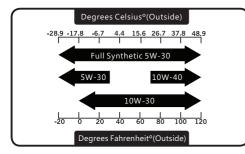
#### Add Engine Oil

#### ▲ CAUTION

DO NOT attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil. Damage to the generator as a result of failure to follow these instructions will void your warranty.

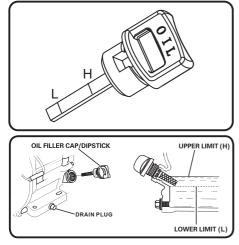
#### NOTE:

The recommended oil type is 10W-30 automotive oil. However outdoor temperatures will determine the space proper oil viscosity for the engine. Use the chart to select the best for the outdoor temperature range expected.



1.Place generator on a flat and level surface. 2.Clean area around oil fill and remove yellow oil fill cap/dipstick.

#### 3.Wipe dipstick clean.



4.Using oil funnel, slowly pour contents of provided oil bottle into oil fill opening to the "H" mark on dipstick. Be careful do not overfill. Overfilling with oil could cause the engine to not start or hard starting.



5.Replace oil fill cap/dipstick and fully tighten. 6.Oil level should be checked prior to each use or at least every 8 hours of operation. Keep oil level maintained.

#### 🛆 CAUTION

The engine is equipped with a low oil shut-off and will stop when the oil level in the crankcase falls below the threshold level.

#### NOTE:

We consider the first 5 hours of run time to be the break-in period for the unit. During the break in period stay at or below 50% of the running watt rating and vary the load occasionally to allow stator windings to heat and cool. Adjusting the load will also cause engine speed to vary and help seat piston rings.

#### Low oil shutdown

The unit is equipped with a low oil shutdown. If the oil level becomes lower than required, the sensor will activate a warning device or stop the engine.

If generator shuts off and the oil level is within specifications, check to see if generator is sitting at an angle that forces oil to shift. Place on an even surface to correct this. If engine fails to start, the oil level may not be sufficient to deactivate low oil level switch. Make sure the sump is completely full of oil.

### Add Fuel

Fuel must meet these requirements:

• Clean, fresh, unleaded gasoline.

• Use regular UNLEADED gasoline with the generator engine with a minimum 87 octane / 87 AKI (91 RON).

For high altitude use, see "Operation at High Altitude".

 Do not use gasoline with more than 10% alcohol such as E85 or ethanol.

**NOTE:** Avoid generator damage.

Failure to follow Operator's Manual for fuel recommendations voids warranty.

- DO NOT use unapproved gasoline such as E85.
- DO NOT mix oil in gasoline.
- DO NOT modify engine to run on alternate fuels.



Fuel and its vapors are extremely flammable and explosive which could cause burns, fire or explosion resulting in death, serious injury and/or property damage.

#### WHEN ADDING FUEL

• Fill fuel tank outdoors.



DO NOT overfill tank. Allow space for fuel expansion. If the tank is overfilled, fuel can overflow onto a hot engine and cause fire or explosion. Wipe up any spilled fuel immediately.

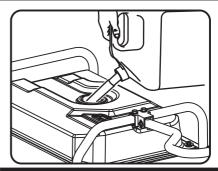
- If fuel spills, wait until it evaporates before starting engine.
- Keep fuel away from sparks, open flames, pilot lights, heat, and other ignition sources.
- Check fuel lines, tank, cap and fittings frequently for cracks or leaks. Replace if necessary.



DO NOT light a cigarette or smoke when filling the fuel tank.

1.Clean area around fuel fill cap, remove cap. 2.Slowly add unleaded fuel to fuel tank. Be careful not to fill above the red fuel level indicator . This allows adequate space for fuel expansion.

3.Install fuel cap and let any spilled fuel evaporate before starting engine or wipe up any spilled gasoline.



# \land CAUTION

- Slowly add unleaded gasoline to fuel tank.
- Do not overfill tank.
- Do not fill above the red line indicator. This will allow expansion in hot weather and prevent overflow.



**IMPORTANT**: It is important to prevent gum deposits from forming in fuel system parts such as the carburetor, fuel hose or tank during storage. Alcohol-blended fuels (called gasohol, ethanol or methanol) can attract moisture, which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. See the " Long Term Storage" section. Never use engine or carburetor cleaner products in the fuel tank as permanent damage may occur.

### **Operation at High Altitude**

At altitudes over 5,000 feet(1524 meters), a minimum 85 octane / 85 AKI (89 RON) gasoline is acceptable.

The density of air at high altitude is lower than at sea level. Engine power is reduced as the air mass and air-fuel ratio decrease. Engine power and generator output will be reduced approximately 3.5% for every 1000 feet of elevation above sea level. This is a natural trend and cannot be changed by adjusting the engine. At high altitudes increased exhaust emissions can also result due to the increased enrichment of the air fuel ratio.

Other high altitude issues can include hard starting, increased fuel consumption and spark plug fouling. To alleviate high altitude issues other than the natural power loss, FIRMAN can provide a high altitude carburetor main jet. The alternative main jet and installation instructions can be obtained by contacting Customer Support. THERE IS A PERMANENT CONDUCTOR BETWEEN Installation instructions are also available in the Technical Bulletin area of the FIRMAN internet site. The part number and recommended minimum altitude for the application of the high altitude carburetor main jet is listed in the table below.

	80cc	Altitude
Altitude main jet 1	312715083	3000-6000Feet
Altitude main jet 2	312715084	6000-8000Feet

#### ▲ WARNING

Operation using the alternative main jet at elevations lower than the recommended minimum altitude can damage the engine. For operation at lower elevations, the standard main jet must be used. Operating the engine with the wrong engine configuration at a given altitude may increase its emissions and decrease fuel efficiency and performance.

#### Grounding

The National Electric Code requires your generator must be properly connected to an appropriate ground to help prevent electric shock.

#### WARNING



Failure to properly ground the generator can result in electric shock.

A ground terminal connected to the frame of the generator has been provided on the control panel. For remote grounding, connect of a length of heavy gauge (12 AWG minimum) copper wire between the generator ground terminal and a copper rod driven into the ground. We strongly recommend that you consult with a qualified electrician to ensure compliance with local electrical codes.

THE GENERATOR (STATOR WINDING) AND THE FRAME

#### **Connecting to a Building's Electrical System**

Connections for standby power to a building's electrical system must be made by a qualified electrician. The connection must isolate the generator power from utility power or other alternative power sources and must comply with all applicable laws and electrical codes.

#### WARNING



Generator voltage could cause electrical shock or burn resulting in death or serious injury.

- Use approved transfer equipment to prevent backfeed by isolating generator from electric utility workers.
- When using generator for backup power, notify utility company.
- Use a ground fault circuit interrupter (GFCI) in any damp or highly conductive area, such as metal decking or steel work.
- DO NOT touch bare wires or receptacles.
- DO NOT use generator with electrical cords which are worn, frayed, bare or otherwise damaged.
- DO NOT operate generator in the rain or wet weather.
- DO NOT handle generator or electrical cords while standing in water, while barefoot, or while hands or feet are wet.
- DO NOT allow ungualified persons or children to operate or service generator.

# **OPERATION** Generator Location

#### 🛆 WARNING

Make sure you review each warning in order to prevent fire hazard.

- Keep area clear of inflammables or other hazardous materials.
- Select a site that is dry, well ventilated and protected from the weather.
- Keep exhaust pipe clear of foreign objects.
- Keep generator away from open flame.
- Keep generator on a stable and level surface.

#### 🛆 CAUTION

Tilting can cause fuel spillage.



Do not block generator air vents with paper or other material.

#### A DANGER

Using a generator indoors CAN KILL YOU IN MINUTES. Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.



or garage, EVEN IF doors

and windows are open.



Avoid other generator hazards. READ MANUAL BEFORE USE.

#### 🛆 WARNING

### POISONOUS GAS HAZARD.



Engine exhaust contains carbon monoxide, a poisonous gas that could kill you in minutes. You **CANNOT** smell it, see it, or taste it. Even if you do not smell exhaust fumes, you could still be exposed to carbon monoxide gas.

- Operate this product ONLY outside far away from windows, doors and vents to reduce the risk of carbon monoxide gas from accumulating and potentially being drawn towards occupied spaces.
- Install battery-operated carbon monoxide alarms or plug-in carbon monoxide alarms with battery back-up according to the manufacturer's instructions. Smoke alarms cannot detect carbon monoxide gas.
- DO NOT run this product inside homes, garages, basements, crawlspaces, sheds, or other partially-enclosed spaces even if using fans or opening doors and windows for ventilation. Carbon monoxide can quickly build up in these spaces and can linger for hours, even after this product has shut off.
- ALWAYS place this product downwind and point the engine exhaust away from occupied spaces. If you start to feel sick, dizzy, or weak while using this product, shut it off and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.

#### **Surge Protection**

#### ▲ CAUTION

Voltage fluctuation may impair the proper functioning of sensitive electronic equipment.

Electronic devices, including computers and many programmable appliances use components that are designed to operate within a narrow voltage range and may be affected by momentary voltage fluctuations. While there is no way to prevent voltage fluctuations, you can take steps to protect sensitive electronic equipment.

Install UL1449, CSA-listed, plug-in surge suppressors on the outlets feeding your sensitive equipment. Surge suppressors come in single- or multi-outlet styles. They're designed to protect against virtually all short-duration voltage fluctuations.

### **Starting the Generator**

- 1. Before starting the generator, check for loose or missing parts and for any damage which may have occurred during shipment.
- 2. Check oil level and fuel.





3. Disconnect all electrical loads from the generator. Never start or stop the generator with electrical devices plugged in or turned on



4. Turn the fuel valve to the "**ON**"(**I**) position.



5. Flip the engine switch to the "**ON**"(**I**) position. kickback.



6. Move the choke lever to the "**START**" position.



7. Pull the starter cord slowly until resistance is felt and then pull rapidly.



8. Do not over-choke. As soon as engine starts and warm up, move the choke lever to the "**RUN**" position.



9. Allow generator to run at no load for few minutes upon each initial start-up to permit engine and generator to stablize.

#### 🛆 WARNING



Starter cord kickback(rapid retraction) will pull hand and arm toward engine faster than you can let go which could cause broken bones, fractures, bruises, or sprains resulting in serious injury.

When starting engine, pull cord slowly until resistance is felt and then pull rapidly to avoid kickback.

### NOTE:

Keep choke lever in "**START**" position for only 1 pull of the recoil starter. After first pull, move choke lever to the "**RUN**" position for up to the next 3 pulls of the recoil starter. Too much choke leads to sparkplug fouling/engine flooding due to the lack of incoming air. This will cause the engine not to start.

#### NOTE:

If engine starts after 3 pulls but fails to run, or if unit shuts down during operation, make sure unit is on a level surface and check for proper oil level in crankcase. This unit may be equipped with a low oil protection device. If so, oil must be at proper level for engine to start.

#### **Connecting Electrical Loads**

This unit has been pretested and adjusted to handle its full capacity. Before starting the generator, disconnect all load. Apply load only after generator is running. Voltage is regulated via the engine speed adjusted at the factory for correct output. Readjusting will void warranty.

#### 🛆 CAUTION

When applying a load, do not exceed the maximum wattage rating of the generator when using one or more receptacles. Also, do not exceed the amperage rating of any one receptacle.

Do not apply heavy electrical load during break-in period (the first five hours of operations).

- 1.Let engine stabilize and warm up for a few minutes after starting.
- 2.Ensure circuit breaker on control panel is in on position.
- 3.Plug in and turn on the desired 120 or 240 Volt AC, single phase, 60Hz electrical loads. It is better to attach the item with largest load first.



#### NOTE:

Connecting a generator to your electric utility company's power lines or to another power source may be against the law. In addition this action, if done incorrectly, could damage your generator and appliances and could cause serious injury or even death to you or a utility worker who may be working on nearby power lines. If you plan to run a portable electric generator during an outage, please notify your electric utility company immediately and remember to plug your appliances directly into the generator. Do not plug the generator into any electric outlet in your home. Doing so could create a connection to the utility company power lines. You are responsible for ensuring that your generator's electricity does not feed back into the electric utility power lines. If the generator will be connected to a building

electrical system, consult your local utility company or a qualified electrician. Connections must isolate generator power from utility power and must comply with all applicable laws and codes.

#### **Stopping the Engine**

1. Turn off and remove entire electrical loads. Never start or stop the generator with electrical devices plugged in or turned on.



Let the generator run at no-load for two minutes to stabilize internal temperatures of the engine and generator.

2. Press the engine switch to the "OFF"(O) position.



Do not leave the generator until it has completely stopped.

3. Turn the fuel valve to the "OFF"(O) position.



If a cover is used, do not install until unit has cooled.

🛆 WARNING



Fuel and its vapors are extremely flammable and explosive which could cause burns, fire or explosion resulting in death, serious injury and/or property damage. DO NOT stop engine by moving choke control to "**START**" position.

**Important**: Always ensure that the Fuel Valve and the Engine Switch are in the "OFF" position when the engine is not in use.

#### NOTE:

If the engine will not be used for a period of two weeks or longer, please see the Storage section for proper engine and fuel storage.

#### Low Oil Shutdown

If the engine oil drops below a preset level, an oil switch will stop the engine. Check oil level with dipstick.

If oil level is between LOW and HIGH mark on dipstick:

- 1.DO NOT try to restart the engine.
- 2. Contact an Authorized FIRMAN Service Dealer.
- 3.DO NOT operate engine until oil level is corrected.
- If oil level is below LOW mark on dipstick:
- 1.Add oil to bring level to HIGH mark.
- 2.Restart engine and if the engine stops again a low oil condition may still exist. DO NOT try to restart the engine.
- 3. Contact an Authorized FIRMAN Service Dealer.
- 4.DO NOT operate engine until oil level is corrected.

#### **Do Not Overload Generator**

Overloading a generator in excess of its rated wattage capacity can result in damage to the generator and to connected electrical devices.

To prolong the life of your generator and attached devices, follow these steps to add electrical load:

- 1. Start the generator with no electrical load attached.
- 2. Allow the engine to run for several minutes to stabilize.
- 3. Plug in and turn on the first item. It is best to attach the item with the largest load first.
- 4. Allow the engine to stabilize.
- 5. Plug in and turn on the next item.
- 6. Allow the engine to stabilize.
- 7. Repeat steps 5-6 for each additional item.

### **MAINTENANCE AND STORAGE**

#### **MAINTENANCE SCHEDULE**

		NUL JUNLI			Every	
ITEM	NOTES	Daily(Before operation)	Initial 25 hours	Every 50 hours	100 hours (or annual)	Every 250 hours
Spark Plug	Check condition. Adjust gap and clean. Replace if necessary.				$\checkmark$	
	Check oil level.	$\checkmark$				
Engine Oil	Replace.		$\checkmark$		$\checkmark$	
Air Filter	Clean, replace if necessary.			$\checkmark$		
Fuel Filter Clean fuel filter and fuel tank strainer. Replace if necessary.					$\checkmark$	
Fuel Line	Check fuel hose for cracks or other damage. Replace if necessary.	$\checkmark$				
Exhaust	Check for leakage. Retighten or replace gasket if necessary.	$\checkmark$				
System	Check spark arrester screen. Clean/Replace if necessary.				$\checkmark$	
Engine	Check adjust valve clearance.*					$\checkmark$
	Clean combustion chamber.*					$\checkmark$
Fittings/ Fasteners	Check. Replace if necessary.				$\checkmark$	

\* To be performed by knowledgable/experienced owner or by authorized service center.

#### **General Recommendations**

Regular maintenance will improve the performance and extend the life of the generator. See any authorized dealer for service.

The generator's warranty does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, the operator must maintain the generator as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your generator. All service and adjustments should be made at least once each season. Follow the requirements in the Maintenanc Shedule chart above.

**Notice** Once a year you should clean or replace the spark plug and replace the air filter. New spark plugs and clean air filter assure proper fuel-air mixture and help your engine run better and last longer.

# **ENGINE MAINTENANCE**

To prevent accidental starting, remove and ground spark plug wire before performing any service.

### Change Engine Oil

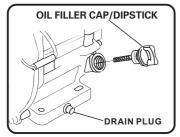
Change engine oil every 100 hours. (for a new engine, change oil after 25 hours.)

If you are using your generator under extremely dirty or dusty conditions, or in extremely hot weather, change the oil more often.

#### 🛆 CAUTION

Avoid prolonged or repeated skin contact with used motor oil.

- Used motor oil has been shown to cause skin cancer in certain laboratory animals.
- Thoroughly wash exposed areas with soap and water.
- (a) Drain oil by removing the drain plug and the oil filler cap while the engine is warm.



#### NOTE:

Please use a container to dump the used oil for protecting the environment. (b) Reinstall the drain plug and fill the engine with oil until it reaches the HIGH(H) level on the oil filler cap.



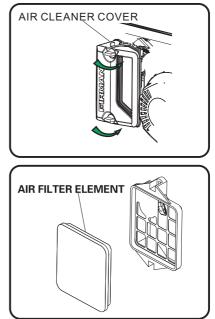
• Use fresh and high quality lubricating oil to the specified quantity.

If contaminated or deteriorated oil is used or the quantity of the engine oil is not sufficient, the engine damage will result and its life will be greatly shortened.

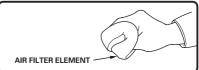
#### **Air Filter Maintenance**

Maintaining an air filter in proper condition is very important. Dirt induced through improperly installed, improperly serviced, or inadequate elements damages and wears out engines. Always keep the element clean.

(a) Take out the air cleaner, clean it well in kerosene and dry it.



(b) After wetting the element by clean engine oil squeeze it tight by hand.

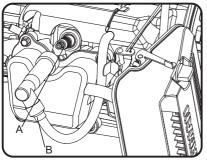


(c)Lastly, put the element in the case and install it securely.

#### **Spark Plug Maintenance**

Changing the spark plug will help your engine to start easier and run better.

- (a) Remove the spark plug cap.
- (b) Remove spark plug using provided wrench.



A- Spark plug

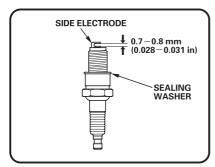
B- Spark plug cap

(c)Inspect spark plug for damage and clean with a wire brush before reinstalling

(d) Adjust the electrode gap to 0.7 to 0.8 mm (0.028" to 0.031").

(e) Seat spark plug in position and thread by hand to prevent cross threading.

(f)Tighten plug with provided wrench and put the cap back on spark plug.



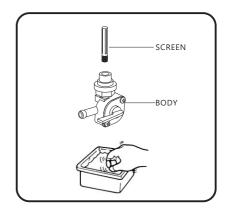
SPARK PLUG: LD E6RTC NGK BPR6HS BOSCH W26BC or equivalent

#### **Maintenance Valve Clearance**

Intake: 0.08 - 0.12 mm (0.003 - 0.005 in.)
Exhaust: 0.08 - 0.12 mm (0.003 - 0.005 in.)
To be performed by knowledgable/experienced owner or by authorized service center.

#### **CLEANING FUEL STRAINER**

Clean the screen with gasoline every 50 hours.



#### **Inspect Muffler and Spark Arrester**

Inspect the muffler for cracks, corrosion, or other damage. Remove the spark arrester, if equipped, and inspect for damage or carbon blockage. If replacement parts are required, make sure to use only original equipment replacement parts.

# ▲ WARNING



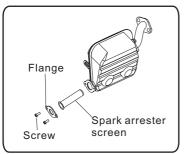
Exhaust heat/gases could ignite combustibles, structures or damage fuel tank causing a fire, resulting in death or serious injury and/or property. Contact with muffler area could cause burns resulting in serious injury.

- **DO NOT** touch hot parts and **AVOID** hot exhaust gases.
- Allow equipment to cool before touching.
- Keep at least 5 feet (1.5 m) of clearance on all sides of generator including overhead.
- Replacement parts must be the same and installed in the same position as the original parts.

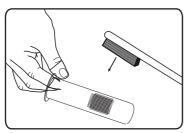
### Clean or replace spark arrester as follows:

Depending on the type fuel used ,the type and amount of lubricant used, and/or your operating conditions, the exhaust part and muffler may become blocked with carbon deposits. If you notice power loss, you may need to remove these deposits to restore performance.

- 1. Allow the engine to cool completely before servicing the spark arrester.
- 2. Remove the screws securing the spark arrester in place and the remove it from muffler.



3. Carefully remove the carbon deposits from the spark arrester screen with a wire brush.



- 4. Replace the spark arrester if it is damaged.
- 5. Position the spark arrester in the muffler and attach with the screws.

#### ▲ CAUTION

Failure to clean the spark arrester will result in degraded engine performance.

### **GENERATOR MAINTENANCE**

Make certain that the generator is kept clean and stored properly. Only operate the unit on a flat, level surface in a clean, dry operating environment. **DO NOT** expose the unit to extreme conditions, excessive dust, dirt, moisture or corrosive vapours.

#### 🛆 CAUTION

**DO NOT** use a garden hose to clean the generator. Water can enter the generator through the cooling slots and damage the generator windings.

Use a damp cloth to clean exterior surfaces of the generator.

Use a soft bristle brush to remove dirt and oil. Use an air compressor (25 PSI) to clear dirt and debris from the generator.

Inspect all air vents and cooling slots to ensure that they are clean and unobstructed.

### **SERVICE AND STORAGE**

#### **Infrequent Service**

If the unit is used infrequently, difficult starting may result. To eliminate hard starting, follow these instructions:

- 1. Run the generator at least 30 minutes every month.
- 2. Run the generator, then close the fuel shut-off valve and allow the unit to run until the engine stops.
- 3. Move the engine switch to the "OFF" position.

#### Long Term Storage

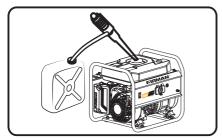
It is important to prevent gum deposits from forming in essential fuel system parts such as the carburetor, fuel hoses or tank during storage. Also, experience indicates that alcohol-blended fuels (called gasohol, ethanol or methanol) can attract moisture, which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

When the generator set is not being operated, or is being stored for more than one month, follow these instructions to avoid engine problems:

1-ADD a properly formulated commercially **FUEL STABILIZER** to the tank if it is not already added.

2-Operate the engine for 5-10 minutes to circulate treated fuel into fuel lines and carburetor before shutdown.

3- After engine cools down, remove all gasoline from the fuel tank. Use a commercially available, non-conductive vacuum siphon.



#### 🛆 DANGER

Drain fuel into approved container outdoors, away from open flame. Be sure engine is cool. Do not smoke.

4-**FUEL STARVATION:** Start and run the generator until it stops from lack of fuel. This will dry out all remaining fuel in tank, fuel lines and carburetor. 5-Allow the unit to cool entirely before cleaning and storage.

6-Change oil with recommended grade oil.

7-Remove spark plug and pour about one teaspoon of engine oil through the spark plug hole, then pull the recoil starter several times to distribute the oil for lubricating the cylinder. Reattach the spark plug. Pull recoil slowly until resistance is felt. This will close the valves so moisture cannot enter engine cylinder. Gently release recoil starter.

8-Keep the engine switch and fuel valve on "OFF" position.

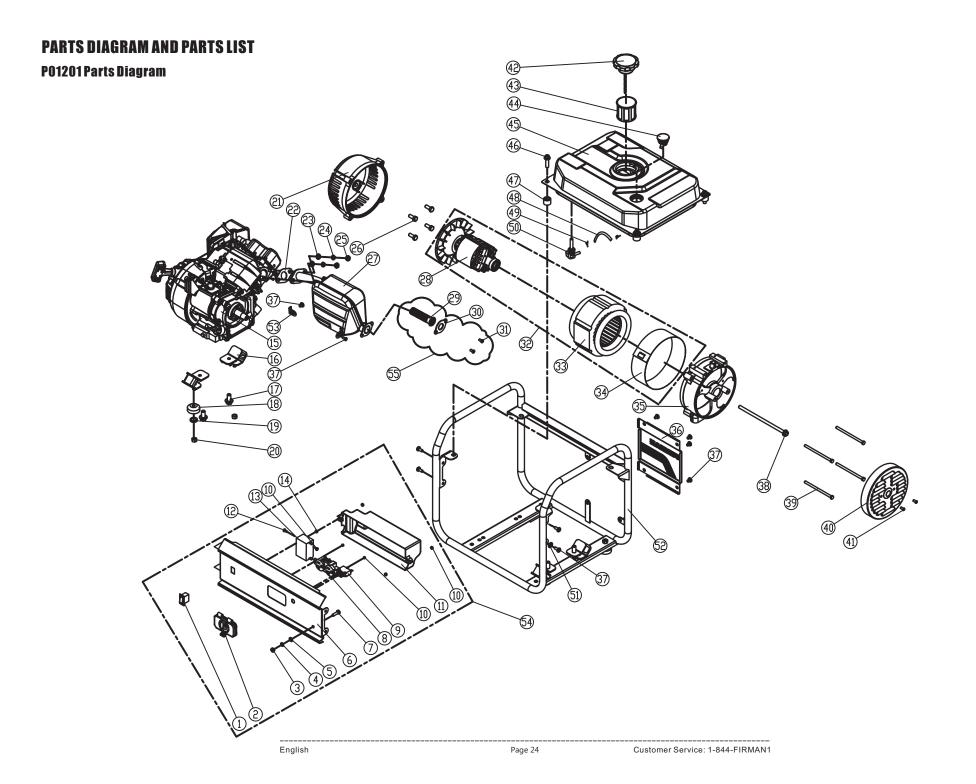
9-Cover the unit and store in a clean, dry place out of direct sunlight. **NEVER USE WATER TO CLEAN GENERATOR.** 

#### NOTE:

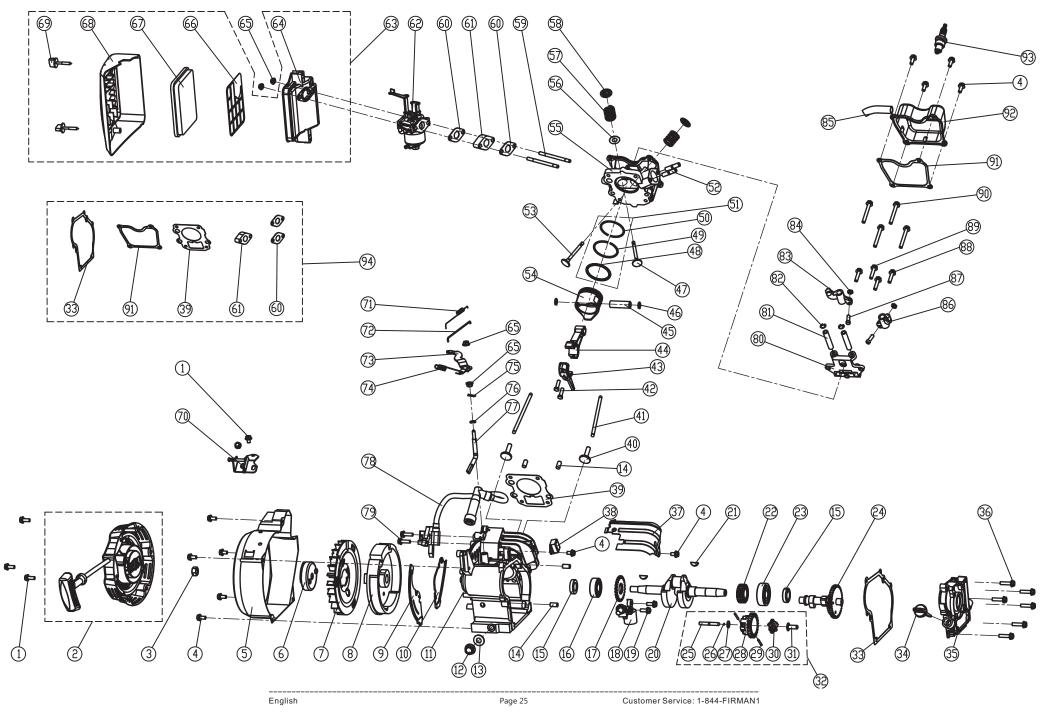
- We recommend always using a fuel stabilizer. **A FUEL STABLIZER** will minimize the formulation of fuel gum deposits during storage, the fuel stabilizer can be added to the gasoline in the fuel tank, or into the gasoline in a storage container.
- If it is not practical to empty the fuel tank and the unit is to be stored for some time, use a commercially available **FUEL STABILIZER** added to the gasoline to increase the life of the gasoline. Run the unit for 5-10 minutes, turn off the fuel valve and allow to run until engine stops from lack of fuel (**FUEL STARVATION**).
- Any damages or hazards caused by using improper fuel, improperly stored fuel, and/ or improperly formulated stabilizers, are not covered by manufacturer's warranty.
- Do not store gasoline from one season to another season.

# **TROUBLE SHOOTING**

Problem	Cause	Correction
	1. Circuit breaker is open.	1. Reset circuit breaker.
	2. Fault in generator.	2. Contact authorized service facility.
Engine is running, but no AC output is available.	3. Poor connection or defective cord set.	3. Check and repair.
	4. Connected device is bad.	<ol> <li>Connect another device that is in good condition.</li> </ol>
	1. Short circuit in a connected load.	1. Disconnect shorted electrical load.
ingine runs good at no-load but "bogs down"	2. Engine speed is too slow.	2. Contact authorized service facility.
when loads are connected.	3. Generator is overloaded.	3. See Don't Overload Generator
	4. Shorted generator circuit.	4. Contact authorized service facility.
	5. Clogged or dirty fuel filter.	5. Clean or replace fuel filter.
	1. Engine switch set to OFF (O) position.	1. Set engine switch to ON (I) position.
	<ol><li>Fuel shutoff lever is in OFF (O) position.</li></ol>	2. Move fuel shutoff lever to ON (I) position.
	3. Low oil level.	3. Fill crankcase to proper level or place generator on level surface.
	4. Dirty air cleaner.	4. Clean or replace air cleaner.
Engine will not start; starts and runs rough or shuts	5. Out of fuel.	5. Fill fuel tank.
down when running.	6. Stale fuel.	<ol><li>Drain fuel tank and carburetor; fill with fresh fuel.</li></ol>
	<ol><li>Spark plug wire not connected to spark plug.</li></ol>	7. Connect wire to spark plug.
	8. Bad spark plug.	8. Replace spark plug.
	9. Water in fuel.	<ol><li>Drain gas tank and carburetor; fill with fresh fuel.</li></ol>
	10. Flooded.	10. Wait 5 minutes and re-crank engine.
	11. Excessively rich fuel mixture.	11. Contact authorized service facility.
	12. Intake valve stuck open or closed.	12. Contact authorized service facility.
	13. Engine has lost compression.	13. Contact authorized service facility.
	14. Clogged or dirty fuel filter.	14. Clean or replace fuel filter.
	1. Load is too high.	1. Don't Overload Generator
Engine lacks power.	2. Dirty air filter. 3. Clogged or dirty fuel filter.	<ol> <li>Replace air filter.</li> <li>Clean or replace fuel filter.</li> </ol>
5	4. Clogged spark arrester.	4. Clean or replace spark arrester.
	1. Carburetor is running too rich or too lean.	1. Contact authorized service facility.
Engine "hunts" or falters.	2. Clogged or dirty fuel filter.	2. Clean or replace fuel filter.
Engine shuts down when	1. Out of fuel.	1. Fill fuel tank.
running.	2. Dirty air cleaner. 3. Low oil level.	<ol> <li>Clean or replace air cleaner.</li> <li>Fill crankcase to proper level or plac generator on level surface.</li> </ol>



#### 152F 80cc Engine Parts Diagram



### P01201 Parts List

	Deathleaster	Description			<b>D</b> ( )	5	<b>Q</b> (
	Part Number		Qty.		Part Number		Qty.
		Engine Switch	1	51		External Teeth Lock Washer Ø6	
		Outlet Cover 5-20R	1	52	312415013	Frame	1
3	380713515	Nut M6	1	53	312715080	Bracket,muff	1
4	380713514	Lock Washer Ø6	1	54	312455009	Control Panel Assy.	1
5	380713513	Flat Washer Ø6	1	55	312415014	Spark Arrestor Kit	1
		Control Panel	1				
7	312715069	Bolt M6x15	1				
		Receptacle 5-20R	1				
		Circuit Breaker Amp 10A	1				
	330713596		5				
	312715070		1				
		Bolt M4x14	1				
13	310755008	Capacitance	1				
14		Nut M4	4				
15	312465000	Engine Subassembly	1				
16	312425006	Isolator	4				
17	312715072	Bolt M8×12	4				
18	312725019	Rubber, Support	4				
19	312715073	Shock Washer	4				
20	330713562	Nut M8	4				
21	312713552	Front Cover	1				
22	310725022	Muffler Gasket	1				
23	336713533	Flat Washer Ø8	2				
24	336713509	Lock Washer Ø8	2				
25	336713534	Nut M8	2				
		Bolt M8x20	4				
		Muffler Assembly	1				
	312455002		1				
29	336713536	Arrester, Spark	1				
30	312715074	Holder, Spark Arrester	1				
31	336713538	Bolt M5x14	2				
32	312455003	Rotor And Stator Set	1				
		Stator Assy	1				
		Stator Cover	1				
		Generator End Cover	1				
		Guard, Muff.	1				
	312715077 336713515		10				
37	330/13515		1				
30	312715078		4				
	310715058						
		Generator End Cover Cap	1				
41		Flange Bolt M5×12	2				
42	310715050		1				
43	336713548	Fuel Filter, Wire Mesh	1				
44	312425005	Fuel Gauge Assy.	1				
		Fuel Tank Assy.	1				
	0.2.10010	Bolt M6×30	4				
		Grommet, Fuel Tank	4				
48		Hose, Fuel	1				
49	336713540	Clamp Ø8×6	2				
50	310715045	Fuel Valve Comp.	1				

### 152F 80cc Engine Parts List

NO.         Part Number         Description         Qty.           1         336713528         Screw M6×8 (black)         5           2         312415001         Starter         1           3         312715008         Flywheel Nut         1           4         312715000         Screw M6×12         10           5         312415002         Fan Cover         1           6         312715010         Start Hub         1           7         312725003         Fan         1           9         312725005         Air Shroud         1           10         312725005         Air Shroud         1           11         312715012         Drain Plug Seal         2           14         312715013         Drain Plug Seal         2           14         312715016         Crankshaft Gears         1           17         312715017         Screw M6×16         2           20         312715018         Ball Bearing 6303         1           13         312715020         Ginkshaft         1           13         312715021         Ball Bearing 6303         1           22         312715023         Clip, Govorner Gear		Dort Number	Description	Otv
2       312415001       Starter       1         3       312715008       Flywheel Nut       1         4       312715009       Screw M6×12       10         5       312415002       Fan Cover       1         6       312715010       Start Hub       1         7       312725003       Fan       1         8       312415003       Flywheel       1         9       312725004       Air Shroud       1         10       312725005       Air Shroud       1         11       312715011       Crankcase       1         12       312715013       Drain Plug       2         13       312715014       Dowel Pin       4         15       312715015       Ball Bearing 6203       1         17       312715016       Crankshaft Gears       1         18       312415002       Oil Lever Sensor       1         19       312715018       Crankshaft       2         20       312715020       Timing Gear       1         21       312715021       Ball Bearing 6303       1         24       312715023       Clip, Govorner Gear       1         23 </td <td></td> <td></td> <td></td> <td>Qty.</td>				Qty.
3         312715008         Flywheel Nut         1           4         312715009         Screw M6×12         10           5         312415002         Fan Cover         1           6         312715010         Start Hub         1           7         312725003         Fan         1           8         312415003         Flywheel         1           9         312725004         Air Shroud         1           10         312725005         Air Shroud         1           11         312715011         Crankcase         1           12         312715013         Drain Plug Seal         2           14         312715016         Crankshaft Gears         1           15         312715016         Crankshaft Gears         1           18         312425002         Oil Lever Sensor         1           19         312715018         Crankshaft         1           11         312715017         Screw M6×16         2           22         312715020         Timing Gear         1           21         312715021         Ball Bearing 6303         1           24         312415004         Camshaft Assembly         1 </td <td></td> <td></td> <td></td> <td></td>				
4         312715009         Screw M6×12         10           5         312415002         Fan Cover         1           6         312715010         Start Hub         1           7         312725003         Fan         1           8         312415003         Flywheel         1           9         312725004         Air Shroud         1           10         312725005         Air Shroud         1           11         312715011         Crankcase         1           12         312715013         Drain Plug Seal         2           14         312715016         Oil Seal         2           14         312715016         Crankshaft Gears         1           17         312715017         Screw M6×16         2           20         312715018         Crankshaft         1           13         312715017         Screw M6×16         2           21         312715018         Crankshaft         1           21         312715020         Timing Gear         1           23         312715021         Ball Bearing 6303         1           22         312715020         Governing Gear         1				
5       312415002       Fan Cover       1         6       312715010       Start Hub       1         7       312725003       Fan       1         8       312415003       Flywheel       1         9       312725004       Air Shroud       1         10       312725005       Air Shroud       1         11       312715011       Crankcase       1         12       312715013       Drain Plug Seal       2         13       312715014       Dowel Pin       4         15       312725006       Oil Seal       2         16       312715015       Ball Bearing 6203       1         17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715018       Crankshaft       1         20       312715020       Timing Gear       1         21       312715020       Timing Gear       1         23       312715023       Clip, Governing Gear Shaft       1         24       312715023       Clip, Governing Gear       1         23       312715024       Washer       1				· ·
6       312715010       Start Hub       1         7       312725003       Fan       1         8       312415003       Flywheel       1         9       312725004       Air Shroud       1         10       312725005       Air Shroud       1         11       312715011       Crankcase       1         12       312715012       Drain Plug Seal       2         13       312715014       Dowel Pin       4         15       312715016       Crankshaft Gears       1         17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715017       Screw M6×16       2         20       312715018       Krankshaft       1         21       312715020       Timing Gear       1         23       312715021       Ball Bearing 6303       1         24       312715023       Clip, Govorner Gear       1         23       312715024       Washer       1         24       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2				
7       312725003       Fan       1         8       312415003       Flywheel       1         9       312725004       Air Shroud       1         10       312725005       Air Shroud       1         11       312715011       Crankcase       1         12       312715012       Drain Plug       2         13       312715013       Drain Plug Seal       2         14       312715016       Oral Plug Seal       2         16       312715015       Ball Bearing 6203       1         17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715017       Screw M6×16       2         20       312715020       Timing Gear       1         21       312715020       Timing Gear       1         23       312715020       Governing Gear Shaft       1         23       312715024       Washer       1         23       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         30       312715028       Crankcase Gasket       1	-			
8         312415003         Flywheel         1           9         312725004         Air Shroud         1           10         312725005         Air Shroud         1           11         312715011         Crankcase         1           12         312715012         Drain Plug Seal         2           13         312715013         Drain Plug Seal         2           14         312715015         Ball Bearing 6203         1           17         312715016         Crankshaft Gears         1           18         312425002         Oil Lever Sensor         1           19         312715017         Screw M6×16         2           20         312715018         Crankshaft         1           21         312715020         Timing Gear         1           23         312715021         Ball Bearing 6303         1           24         312415004         Camshaft Assembly         1           25         312715023         Clip, Govorner Gear         1           26         312715024         Washer         1           21         312715025         Flyweight Pin         2           30         312715026         Crankca		312715010		
9       312725004       Air Shroud       1         10       312725005       Air Shroud       1         11       312715011       Crankcase       1         12       312715012       Drain Plug       2         13       312715013       Drain Plug Seal       2         14       312715014       Dowel Pin       4         15       312715015       Ball Bearing 6203       1         17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715017       Screw M6×16       2         20       312715018       Crankshaft       1         21       312715020       Timing Gear       1         23       312715020       Timing Gear       1         23       312715021       Ball Bearing 6303       1         24       312715022       Governing Gear Shaft       1         26       312715023       Clip, Govorner Gear       1         29       312715026       Flyweight Pin       2         30       312715027       Collar       1         31       312715028       Crankcase Gasket       1				
10         312725005         Air Shroud         1           11         312715011         Crankcase         1           12         312715012         Drain Plug         2           13         312715013         Drain Plug Seal         2           14         312715014         Dowel Pin         4           15         312715016         Oil Seal         2           16         312715016         Crankshaft Gears         1           17         312715016         Crankshaft Gears         1           18         312425002         Oil Lever Sensor         1           19         312715017         Screw M6×16         2           20         312715018         Crankshaft         2           21         312715020         Timing Gear         1           23         312715021         Ball Bearing 6303         1           24         312415004         Camshaft Assembly         1           25         312715023         Clip, Govorner Gear         1           29         312715024         Washer         1           21         312715025         Flyweight Pin         2           30         312715026         Governing Ge	-			
11       312715011       Crankcase       1         12       312715012       Drain Plug       2         13       312715013       Drain Plug Seal       2         14       312715014       Dowel Pin       4         15       312715015       Ball Bearing 6203       1         17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715017       Screw M6×16       2         20       312715018       Crankshaft       1         21       312715020       Timing Gear       1         23       312715020       Timing Gear       1         23       312715021       Ball Bearing 6303       1         24       312715022       Governing Gear Shaft       1         25       312715023       Clip, Govorner Gear       1         27       312715024       Washer       1         28       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         31       312715027       Collar       1         33       312715028       Crankcase Gasket       1				
12       312715012       Drain Plug       2         13       312715013       Drain Plug Seal       2         14       312715014       Dowel Pin       4         15       312725006       Oil Seal       2         16       312715015       Ball Bearing 6203       1         17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715018       Crankshaft       1         20       312715020       Timing Gear       1         21       312715020       Timing Gear       1         23       312715021       Ball Bearing 6303       1         24       312415004       Camshaft Assembly       1         25       312715023       Clip, Governing Gear       1         24       312715024       Washer       1         23       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2       3         31       312715028       Crankcase Gasket       1         33       312715028       Crankcase Cover       1         33       312715030       Air S				
13       312715013       Drain Plug Seal       2         14       312715014       Dowel Pin       4         15       312725006       Oil Seal       2         16       312715015       Ball Bearing 6203       1         17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715017       Screw M6×16       2         20       312715018       Crankshaft       1         21       312715020       Timing Gear       1         23       312715020       Timing Gear       1         23       312715021       Ball Bearing 6303       1         24       312415004       Camshaft Assembly       1         25       312715023       Clip, Governing Gear Shaft       1         28       312715024       Washer       1         29       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         31       312715027       Collar       1         31       312715028       Crankcase Gasket       1         33       312715029       Screw M6×25       <				
14       312715014       Dowel Pin       4         15       312725006       Oil Seal       2         16       312715015       Ball Bearing 6203       1         17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715017       Screw M6×16       2         20       312715018       Crankshaft       1         21       312715019       Key 5.0×6.5×16       2         22       312715020       Timing Gear       1         23       312715021       Ball Bearing 6303       1         24       312415004       Camshaft Assembly       1         25       312715023       Clip, Govorner Gear       1         26       312715024       Washer       1         27       312715026       Flyweight Pin       2         30       312715027       Collar       1         31       312715028       Crankcase Gasket       1         33       312715028       Crankcase Cover       1         36       312715030       Air Shroud       1         38       312715030       Air Shroud       1 <td></td> <td></td> <td></td> <td></td>				
15       312725006       Oil Seal       2         16       312715015       Ball Bearing 6203       1         17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715018       Crankshaft Gears       1         20       312715018       Crankshaft       1         21       312715019       Key 5.0×6.5×16       2         22       312715020       Timing Gear       1         23       312715020       Timing Gear       1         23       312715020       Governing Gear Shaft       1         26       312715023       Clip, Govorner Gear       1         27       312715024       Washer       1         28       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         31       312715027       Collar       1         31       312715028       Crankcase Gasket       1         33       312715028       Crankcase Cover       1         36       312715030       Air Shroud       1         38       312715030       Air Shroud <td< td=""><td></td><td></td><td></td><td></td></td<>				
16         312715015         Ball Bearing 6203         1           17         312715016         Crankshaft Gears         1           18         312425002         Oil Lever Sensor         1           19         312715017         Screw M6×16         2           20         312715018         Crankshaft         1           21         312715019         Key 5.0×6.5×16         2           23         312715020         Timing Gear         1           23         312715021         Ball Bearing 6303         1           24         312415004         Camshaft Assembly         1           25         312715023         Clip, Govorner Gear         1           26         312715024         Washer         1           27         312715024         Washer         1           28         312725007         Governing Gear         1           29         312715025         Flyweight Pin         2           30         312715026         Flyweight Pin         2           31         312725008         Crankcase Gasket         1           33         312725008         Crankcase Cover         1          36         312715028         Cra				4
17       312715016       Crankshaft Gears       1         18       312425002       Oil Lever Sensor       1         19       312715017       Screw M6×16       2         20       312715018       Crankshaft       1         21       312715019       Key 5.0×6.5×16       2         22       312715020       Timing Gear       1         23       312715020       Ball Bearing 6303       1         24       312415004       Camshaft Assembly       1         25       312715022       Governing Gear Shaft       1         26       312715023       Clip, Govorner Gear       1         27       312715024       Washer       1         28       312715025       Flyweight Pin       2         30       312715026       Flyweight       2         31       312715027       Collar       1         31       312715028       Crankcase Gasket       1         33       312715028       Crankcase Cover       1         36       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715033       Valve Lifter				
18       312425002       Oil Lever Sensor       1         19       312715017       Screw M6×16       2         20       312715018       Crankshaft       1         21       312715019       Key 5.0×6.5×16       2         22       312715020       Timing Gear       1         23       312715020       Ball Bearing 6303       1         24       312415004       Camshaft Assembly       1         25       312715022       Governing Gear Shaft       1         26       312715023       Clip, Govorner Gear       1         27       312715024       Washer       1         28       312725007       Governing Gear       1         29       312715025       Flyweight Pin       2         30       312715027       Collar       1         31       312715026       Flyweight Pin       2         31       312715028       Crankcase Gasket       1         33       312715027       Collar       1         33       312715028       Crankcase Cover       1         36       312715029       Screw M6×25       6         37       312715030       Air Shroud       1				
19       312715017       Screw M6×16       2         20       312715018       Crankshaft       1         21       312715019       Key 5.0×6.5×16       2         22       312715020       Timing Gear       1         23       312715020       Ball Bearing 6303       1         24       312415004       Camshaft Assembly       1         25       312715022       Governing Gear Shaft       1         26       312715023       Clip, Govorner Gear       1         27       312715024       Washer       1         28       312725007       Governing Gear       1         29       312715025       Flyweight Pin       2         30       312715026       Flyweight       2         31       312715027       Collar       1         32       312415005       Governing Gear Set       1         33       312725008       Crankcase Gasket       1         34       310425000       Oil Gauge       1         35       312715028       Crankcase Cover       1         36       312715030       Air Shroud       1         38       312715030       Air Shroud       1				
20       312715018       Crankshaft       1         21       312715019       Key 5.0×6.5×16       2         22       312715020       Timing Gear       1         23       312715021       Ball Bearing 6303       1         24       312415004       Camshaft Assembly       1         25       312715022       Governing Gear Shaft       1         26       312715023       Clip, Govorner Gear       1         27       312715024       Washer       1         28       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         30       312715027       Collar       1         31       312715027       Collar       1         31       312715026       Grankcase Gasket       1         33       312715028       Crankcase Cover       1         34       310425000       Oil Gauge       1         35       312715028       Crankcase Cover       1         36       312715029       Screw M6×25       6         37       312715030       Air Shroud       1         39       312715030       Cylinder Gasket       1 </td <td></td> <td></td> <td></td> <td></td>				
21       312715019       Key 5.0×6.5×16       2         22       312715020       Timing Gear       1         23       312715021       Ball Bearing 6303       1         24       312415004       Camshaft Assembly       1         25       312715022       Governing Gear Shaft       1         26       312715023       Clip, Govorner Gear       1         27       312715024       Washer       1         28       312725007       Governing Gear       1         29       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         30       312715027       Collar       1         31       312715027       Collar       1         33       312725008       Crankcase Gasket       1         34       310425000       Oil Gauge       1         35       312715028       Crankcase Cover       1         36       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715033       Valve Lifter       2         41       312715034       Push Rod       2 <td></td> <td></td> <td></td> <td></td>				
22         312715020         Timing Gear         1           23         312715021         Ball Bearing 6303         1           24         312415004         Camshaft Assembly         1           25         312715022         Governing Gear Shaft         1           26         312715023         Clip, Govorner Gear         1           27         312715023         Clip, Governing Gear         1           28         312725007         Governing Gear         1           29         312715025         Flyweight Pin         2           30         312715027         Collar         1           31         312715027         Collar         1           31         312715028         Grankcase Gasket         1           33         312725008         Crankcase Cover         1           34         310425000         Oil Gauge         1           35         312715028         Crankcase Cover         1           36         312715029         Screw M6×25         6           37         312715030         Air Shroud         1           38         312715030         Cylinder Gasket         1           40         312715035				
23         312715021         Ball Bearing 6303         1           24         312415004         Camshaft Assembly         1           25         312715022         Governing Gear Shaft         1           26         312715023         Clip, Govorner Gear         1           27         312715024         Washer         1           28         312725007         Governing Gear         1           29         312715025         Flyweight Pin         2           30         312715026         Flyweight Pin         2           31         312715026         Flyweight         2           31         312715026         Collar         1           31         312715027         Collar         1           33         312725008         Crankcase Gasket         1           33         312715028         Crankcase Cover         1           34         310425000         Oil Gauge         1           35         312715028         Crankcase Cover         1           36         312715030         Air Shroud         1           38         312715030         Air Shroud         1           39         312715033         Valve Lift				2
24       312415004       Camshaft Assembly       1         25       312715022       Governing Gear Shaft       1         26       312715023       Clip, Govorner Gear       1         27       312715024       Washer       1         28       312725007       Governing Gear       1         29       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         31       312715027       Collar       1         32       312715026       Flyweight Pin       2         33       312715027       Collar       1         33       312715026       Governing Gear Set       1         33       312715008       Crankcase Gasket       1         34       310425000       Oil Gauge       1         35       312715028       Crankcase Cover       1         36       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715032       Cylinder Gasket       1         40       312715034       Push Rod       2         42       312715035       Screw M6×28       2				
25       312715022       Governing Gear Shaft       1         26       312715023       Clip, Govorner Gear       1         27       312715024       Washer       1         28       312725007       Governing Gear       1         29       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         30       312715027       Collar       1         31       312715027       Collar       1         33       312715027       Collar       1         33       312715027       Collar       1         33       312715026       Governing Gear Set       1         33       312715028       Crankcase Gasket       1         34       310425000       Oil Gauge       1         35       312715028       Crankcase Cover       1         36       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715032       Cylinder Gasket       1         40       312715034       Push Rod       2         42       312715035       Screw M6×28       2				
26         312715023         Clip, Govorner Gear         1           27         312715024         Washer         1           28         312715025         Flyweight Pin         2           30         312715026         Flyweight Pin         2           30         312715027         Collar         1           31         312715027         Collar         1           31         312715027         Collar         1           31         312715027         Collar         1           33         312725008         Crankcase Gasket         1           33         312725008         Crankcase Gasket         1           34         310425000         Oil Gauge         1           35         312715028         Crankcase Cover         1           36         312715030         Air Shroud         1           38         312715030         Air Shroud         1           39         312715030         Air Shroud         1           39         312715030         Air Shroud         2           41         312715030         Cylinder Gasket         1           40         312715035         Screw M6×28         2				
27       312715024       Washer       1         28       312725007       Governing Gear       1         29       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         31       312715026       Flyweight       2         31       312715027       Collar       1         32       312415005       Governing Gear Set       1         33       312725008       Crankcase Gasket       1         34       310425000       Oil Gauge       1         35       312715028       Crankcase Cover       1         36       312715029       Screw M6×25       6         37       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715032       Cylinder Gasket       1         40       312715033       Valve Lifter       2         41       312715034       Push Rod       2         42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715037       Connecting Rod Body       1				
28       312725007       Governing Gear       1         29       312715025       Flyweight Pin       2         30       312715026       Flyweight Pin       2         31       312715027       Collar       1         32       312715027       Collar       1         32       312715028       Governing Gear Set       1         33       312725008       Crankcase Gasket       1         34       310425000       Oil Gauge       1         35       312715028       Crankcase Cover       1         36       312715029       Screw M6×25       6         37       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715032       Cylinder Gasket       1         40       312715033       Valve Lifter       2         41       312715034       Push Rod       2         42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715037       Connecting Rod Body       1         45       312715038       Piston Pin       1				
29         312715025         Flyweight Pin         2           30         312715026         Flyweight         2           31         312715027         Collar         1           32         312715026         Governing Gear Set         1           33         312725008         Crankcase Gasket         1           34         310425000         Oil Gauge         1           35         312715028         Crankcase Cover         1           36         312715029         Screw M6×25         6           37         312715030         Air Shroud         1           38         312715031         Diode Components         1           39         312715032         Cylinder Gasket         1           40         312715033         Valve Lifter         2           41         312715034         Push Rod         2           42         312715035         Screw M6×28         2           43         312715036         Connecting Rod Cap         1           44         312715037         Connecting Rod Body         1           45         312715038         Piston Pin         1           46         312715040         Exhaust V	27			
30         312715026         Flyweight         2           31         312715027         Collar         1           32         312715027         Collar         1           33         312715027         Governing Gear Set         1           33         312725008         Crankcase Gasket         1           34         310425000         Oil Gauge         1           35         312715028         Crankcase Cover         1           36         312715029         Screw M6×25         6           37         312715030         Air Shroud         1           38         312715031         Diode Components         1           39         312715032         Cylinder Gasket         1           40         312715033         Valve Lifter         2           41         312715034         Push Rod         2           42         312715035         Screw M6×28         2           43         312715036         Connecting Rod Cap         1           44         312715037         Connecting Rod Body         1           45         312715038         Piston Pin Circlip         2           47         312715039         Piston P	28		Governing Gear	
31       312715027       Collar       1         32       312415005       Governing Gear Set       1         33       312725008       Crankcase Gasket       1         34       310425000       Oil Gauge       1         35       312715028       Crankcase Cover       1         36       312715029       Screw M6×25       6         37       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715032       Cylinder Gasket       1         40       312715033       Valve Lifter       2         41       312715034       Push Rod       2         42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715037       Connecting Rod Body       1         45       312715038       Piston Pin       1         46       312715039       Piston Pin Circlip       2         47       312715040       Exhaust Valve       1         48       312715041       Third Piston Ring       1         49       312715042       Second Piston Ring </td <td></td> <td></td> <td></td> <td></td>				
32         312415005         Governing Gear Set         1           33         312725008         Crankcase Gasket         1           34         310425000         Oil Gauge         1           35         312715028         Crankcase Cover         1           36         312715029         Screw M6×25         6           37         312715030         Air Shroud         1           38         312715031         Diode Components         1           39         312715032         Cylinder Gasket         1           40         312715033         Valve Lifter         2           41         312715035         Screw M6×28         2           42         312715036         Connecting Rod Cap         1           44         312715037         Connecting Rod Body         1           44         312715038         Piston Pin         1           45         312715040         Exhaust Valve         1           46         312715040         Exhaust Valve         1           48         312715041         Third Piston Ring         1           49         312715042         Second Piston Ring         1           49         312715043 </td <td></td> <td></td> <td></td> <td></td>				
33         312725008         Crankcase Gasket         1           34         310425000         Oil Gauge         1           35         312715028         Crankcase Cover         1           36         312715029         Screw M6×25         6           37         312715030         Air Shroud         1           38         312715032         Cylinder Gasket         1           39         312715032         Cylinder Gasket         1           40         312715033         Valve Lifter         2           41         312715035         Screw M6×28         2           42         312715036         Connecting Rod Cap         1           44         312715037         Connecting Rod Body         1           44         312715038         Piston Pin         1           45         312715040         Exhaust Valve         1           46         312715040         Exhaust Valve         1           47         312715040         Exhaust Valve         1           48         312715041         Third Piston Ring         1           49         312715042         Second Piston Ring         1           49         312715043				
34       310425000       Oil Gauge       1         35       312715028       Crankcase Cover       1         36       312715029       Screw M6×25       6         37       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715032       Cylinder Gasket       1         40       312715033       Valve Lifter       2         41       312715034       Push Rod       2         42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715036       Connecting Rod Body       1         44       312715038       Piston Pin       1         45       312715040       Exhaust Valve       1         46       312715040       Exhaust Valve       1         47       312715040       Exhaust Valve       1         48       312715041       Third Piston Ring       1         49       312715042       Second Piston Ring       1         49       312715043       First Piston Ring       1         50       312715043       First Piston Ring	32		Governing Gear Set	1
35       312715028       Crankcase Cover       1         36       312715029       Screw M6×25       6         37       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715032       Cylinder Gasket       1         40       312715033       Valve Lifter       2         41       312715034       Push Rod       2         42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715037       Connecting Rod Body       1         44       312715038       Piston Pin       1         45       312715039       Piston Pin Circlip       2         47       312715040       Exhaust Valve       1         48       312715041       Third Piston Ring       1         49       312715042       Second Piston Ring       1         49       312715043       First Piston Ring       1         50       312715043       First Piston Ring       1         51       312415006       Piston Rings Set       1			Crankcase Gasket	1
36         312715029         Screw M6×25         6           37         312715030         Air Shroud         1           38         312715031         Diode Components         1           39         312715032         Cylinder Gasket         1           40         312715033         Valve Lifter         2           41         312715034         Push Rod         2           42         312715035         Screw M6×28         2           43         312715036         Connecting Rod Cap         1           44         312715037         Connecting Rod Body         1           45         312715038         Piston Pin         1           46         312715039         Piston Pin Circlip         2           47         312715040         Exhaust Valve         1           48         312715041         Third Piston Ring         1           49         312715042         Second Piston Ring         1           50         312715043         First Piston Ring         1           51         312415006         Piston Rings Set         1			Oil Gauge	1
37       312715030       Air Shroud       1         38       312715031       Diode Components       1         39       312715032       Cylinder Gasket       1         40       312715033       Valve Lifter       2         41       312715034       Push Rod       2         42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715037       Connecting Rod Body       1         44       312715038       Piston Pin       1         45       312715039       Piston Pin Circlip       2         47       312715040       Exhaust Valve       1         48       312715041       Third Piston Ring       1         49       312715042       Second Piston Ring       1         49       312715043       First Piston Ring       1         50       312715043       First Piston Ring       1         51       312415006       Piston Rings Set       1	35			1
38         312715031         Diode Components         1           39         312715032         Cylinder Gasket         1           40         312715033         Valve Lifter         2           41         312715034         Push Rod         2           42         312715035         Screw M6×28         2           43         312715036         Connecting Rod Cap         1           44         312715037         Connecting Rod Body         1           45         312715038         Piston Pin         1           46         312715039         Piston Pin Circlip         2           47         312715040         Exhaust Valve         1           48         312715042         Second Piston Ring         1           49         312715043         First Piston Ring         1           50         312715043         First Piston Ring         1           51         312415006         Piston Rings Set         1	36	312715029	Screw M6×25	6
39         312715032         Cylinder Gasket         1           40         312715033         Valve Lifter         2           41         312715034         Push Rod         2           42         312715035         Screw M6×28         2           43         312715036         Connecting Rod Cap         1           44         312715037         Connecting Rod Body         1           45         312715038         Piston Pin         1           46         312715039         Piston Pin Circlip         2           47         312715040         Exhaust Valve         1           48         312715042         Second Piston Ring         1           49         312715043         First Piston Ring         1           50         312715043         First Piston Ring         1           51         312415006         Piston Rings Set         1				-
40       312715033       Valve Lifter       2         41       312715034       Push Rod       2         42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715037       Connecting Rod Body       1         45       312715038       Piston Pin       1         46       312715039       Piston Pin Circlip       2         47       312715040       Exhaust Valve       1         48       312715042       Second Piston Ring       1         49       312715043       First Piston Ring       1         50       312715043       First Piston Ring       1         51       312415006       Piston Rings Set       1	38		Diode Components	
41       312715034       Push Rod       2         42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715037       Connecting Rod Body       1         45       312715038       Piston Pin       1         46       312715039       Piston Pin Circlip       2         47       312715040       Exhaust Valve       1         48       312715042       Second Piston Ring       1         49       312715042       Second Piston Ring       1         50       312715043       First Piston Ring       1         51       312415006       Piston Rings Set       1	39		Cylinder Gasket	
41       312715034       Push Rod       2         42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715037       Connecting Rod Body       1         45       312715038       Piston Pin       1         46       312715039       Piston Pin Circlip       2         47       312715040       Exhaust Valve       1         48       312715042       Second Piston Ring       1         49       312715042       Second Piston Ring       1         50       312715043       First Piston Ring       1         51       312415006       Piston Rings Set       1				2
42       312715035       Screw M6×28       2         43       312715036       Connecting Rod Cap       1         44       312715037       Connecting Rod Body       1         45       312715038       Piston Pin       1         46       312715039       Piston Pin Circlip       2         47       312715040       Exhaust Valve       1         48       312715041       Third Piston Ring       1         49       312715042       Second Piston Ring       1         50       312715043       First Piston Ring       1         51       312415006       Piston Rings Set       1	41		Push Rod	2
44       312715037       Connecting Rod Body       1         45       312715038       Piston Pin       1         46       312715039       Piston Pin Circlip       2         47       312715040       Exhaust Valve       1         48       312715041       Third Piston Ring       1         49       312715042       Second Piston Ring       1         50       312715043       First Piston Ring       1         51       312415006       Piston Rings Set       1	42			
44       312715037       Connecting Rod Body       1         45       312715038       Piston Pin       1         46       312715039       Piston Pin Circlip       2         47       312715040       Exhaust Valve       1         48       312715041       Third Piston Ring       1         49       312715042       Second Piston Ring       1         50       312715043       First Piston Ring       1         51       312415006       Piston Rings Set       1		312715036	Connecting Rod Cap	1
46         312715039         Piston Pin Circlip         2           47         312715040         Exhaust Valve         1           48         312715041         Third Piston Ring         1           49         312715042         Second Piston Ring         1           50         312715043         First Piston Ring         1           51         312415006         Piston Rings Set         1	44	312715037	Connecting Rod Body	1
47         312715040         Exhaust Valve         1           48         312715041         Third Piston Ring         1           49         312715042         Second Piston Ring         1           50         312715043         First Piston Ring         1           51         312415006         Piston Rings Set         1	45		Piston Pin	1
48         312715041         Third Piston Ring         1           49         312715042         Second Piston Ring         1           50         312715043         First Piston Ring         1           51         312415006         Piston Rings Set         1	46	312715039	Piston Pin Circlip	2
48         312715041         Third Piston Ring         1           49         312715042         Second Piston Ring         1           50         312715043         First Piston Ring         1           51         312415006         Piston Rings Set         1	47	312715040		
49         312715042         Second Piston Ring         1           50         312715043         First Piston Ring         1           51         312415006         Piston Rings Set         1	48	312715041		1
50         312715043         First Piston Ring         1           51         312415006         Piston Rings Set         1	49	312715042	Second Piston Ring	1
51 312415006 Piston Rings Set 1			Q	1
	51			1

in a		D : //	04.
NO.	Part Number	Description	Qty.
53		Intake Valve	1
54		Piston	1
55	312415007	Cylinder Head Assembly	1
56	312725009	Valve Seal	1
57	312715047	Valve Spring	2
58	312715048	Valve Lock Clip	2
59	312715049	Intake Bolt	2
60	312725010	Carburetor Gasket	2
61	312725011	Carburetor Connector	1
62	312415008	Carburetor	1
63	312425003	Air Cleaner Set	1
64	312725012	Air Cleaner Base	1
65		Nut M6	2
66		Element Seat	1
67	312725014	Air Cleaner Element	1
68	312725015	Air Cleaner Cover	1
69	312715051	Cover Screw	2
70		Governor Combination	1
71	312715052	Carburetor Spring	1
72	312715053	Carburetor Connecting Rod	1
73	312715055	Governing Arm	1
74			1
74	312715055	Governing Spring	
	312715056	Circlip	1
76	312715057	Clip	1
77	312715058	Governing Shaft	1
78	312455000	T.c.i	1
79	312715059	Screw M6×20	2
80	312715060	Rocker Arm Seat	1
81	312715061	Rocker Arm Shaft	2
82	312715062	Circlip	2
83	312715063	Rocker Arm In	1
84	312715064	Valve Clearance Adjusting Nut	2
85	312725016	Breather Pipe	1
86	312715065	Rocker Arm Ex	1
87	312715066	Valve Clearance Adjusting Screw	2
88	312715017	Screw M6×16	3
89	312715067	Screw M6×18	1
90	312715068	Screw M8×55	4
91	312725017	Head Cover Gasket	1
92		Head Cover	1
93	312455001	Spark Plug	1
94	312425004	Gasket Set	1

### **SERVICE INFORMATION**

# CONTACT THE FIRMAN PRODUCT SERVICE DEPARTMENT AT 1-844-347-6261 or at

www.firmanpowerequipment.com to obtain warranty service information or to order replacement parts or accessories. HOW TO ORDER REPLACEMENT PARTS

Even quality built equipment such as the electric generator you have purchased might need occasional replacement parts to maintain it in good condition over the years. To order replacement parts, please give the following information:

- 1. Model No. ,Rev. Level and Serial No. and all specifications shown on the Model No./Serial No. plate.
- 2. Parts number or numbers as shown in the Parts List section.
- 3. A brief description of the trouble with the generator.

### **REGISTER YOUR PRODUCT**

Register your Firman generator online at www.firmanpowerequipment.com.

### WARRANTY

### FIRMAN Three (3) Year Limited Warranty

#### Warranty Qualifications

FIRMAN GENERATOR will register the warranty upon receipt of your Warranty Registration Card and a copy of your sales receipt from one of FIRMAN's retail locations as proof of purchase. Please submit your warranty registration and your proof of purchase within ten (10) days of the date of purchase.

#### **Repair/Replacement Warranty**

FIRMAN warrants to the original purchaser that the mechanical and electrical components will be free of defects in material and workmanship for a period of one (1) year (parts and labor) and three (3) years (parts) from the original date of purchase 90 days [parts and labor] and 180 days [parts] for commercial & industrial use. Transportation charges on product submitted for repair or replacement under this warranty are the sole responsibility of the purchaser. This warranty only applies to the original purchaser and is not transferable.

# Do Not Return the Unit to the Place of Purchase

Contact the FIRMAN Service Center and FIRMAN will troubleshoot any issue via phone or e-mail. If the problem is not corrected by this method, FIRMAN will, at its option, authorize evaluation, repair or replacement of the defective part or component at a FIRMAN Service Center. FIRMAN will provide you with a case number for warranty service. Please keep it for future reference. Repairs or replacements without prior authoriz -ation, or at an unauthorized repair facility, will not be covered by this warranty.

#### **Warranty Exclusions**

This warranty does not cover the following repairs and equipment:

#### Normal Wear

Your product needs periodic parts and service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

English

#### Installation, Use and Maintenance

This warranty will not apply to parts and/or labor if your product is deemed to have been misused, neglected, involved in an accident, abused, loaded beyond the generator's limits, modified, installed improperly or connected incorrectly to any electrical component.

Normal maintenance is not covered by this warranty.

#### **Other Exclusions**

This warranty excludes:

- cosmetic defects such as paint, decals, etc.
- wear items
- accessory parts
- failures due to acts of God and other force majeure events beyond the manufacturer's control
- problems caused by parts that are not original FIRMAN parts
- units used for prime power in place of existing utility power where utility is present or in place of utility power where utility power service does not normally exist.

# Limits of Implied Warranty and Consequential Damage

FIRMAN disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this product. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

A unit provided as an exchange will be subject to the warranty of the original unit. The length of the warranty governing the exchanged unit will remain calculated by reference to the purchase date of the original unit.

This warranty gives you certain legal rights which may change from state to state. Your state may also have other rights you may be entitled to that are not listed within this warranty.

#### **Contact Information**

You may contact FIRMAN at:

#### Address

Firman Power Equipment Inc. Attn: Customer Service 8716 West Ludlow Dr. Suite #6 Peoria, AZ 85381 www.firmanpowerequipment.com

We are FIRMAN POWER - And we are here for you. Customer Service Desk - 1-844-347-6261(844-FIRMAN1) 6am PST(9am EST) until 8pm EST(5pm PST) Technical Service Desk - 1-844-347-6261(844-FIRMAN1) 6am PST(9am EST) until 8pm EST(5pm PST) 24/7 Tech Support - 1-844-347-6261(844-FIRMAN1)

#### FIRMAN POWER EQUIPMENT INC. Emission Control System Warranty

#### CALIFORNIA AND FEDERAL EXHAUST AND EVAPORATIVE EMISSIONS CONTROL WARRANTY STATEMENT

#### YOUR WARRANTY RIGHTS AND OBLIGATIONS

The California Air Resources Board, US Environmental Protection Agency ("US EPA") and FIRMAN POWER EQUIPMENT INC.(FIRMAN) are pleased to explain the emissions control systems warranty on your 2019-2020 or later Small Off-Road Engine ("SORE") and engine powered equipment. In California, new equipment that use small off-road engines must be designed, built and equipped to meet the State's stringent anti-smog standards. FIRMAN must warrant the emissions control systems on your SORE and engine powered equipment for the periods of time listed below provided there has been no abuse, neglect or improper maintenance of your small off-road engine or equipment leading to the failure of the emissions control system. Your emissions control system may include parts such as the carburetor or fuel-injection system, the ignition system, catalytic components. Also included may be hoses, belts, connectors, and other emission-related assemblies.

Where a warrantable condition exists, FIRMAN will repair your SORE and engine powered equipment at no cost to you including diagnosis, parts and labor.

#### MANUFACTURER'S WARRANTY COVERAGE:

The exhaust and evaporative emissions control system on your small off-road engine and engine powered equipment is warranted for two years. If any emissions-related part on your small off-road engine and engine powered equipment is defective, the part will be repaired or replaced by FIRMAN.

#### **OWNER'S WARRANTY RESPONSIBILITIES:**

As the SORE and engine powered equipment owner, you are responsible for the performance of the required maintenance listed in your owner's manual. FIRMAN recommends that you retain all receipts covering maintenance on your SORE and engine powered equipment, but FIRMAN cannot deny warranty coverage solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the SORE and engine powered equipment owner, you should however be aware that FIRMAN may deny you warranty coverage if your small off-road engine or engine powered equipment or a part has failed due to abuse, neglect, or improper maintenance or unapproved modifications.

You are responsible for presenting your small off-road engine and engine powered equipment to a FIRMAN distribution center or service center as soon as the problem exists. The warranty repairs shall be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty rights and responsibilities, you should contact FIRMAN at 1-844-347-6261 or support@firmanpowerequipment.com.

#### FIRMAN Emission Control Defects Warranty Provisions

The warranty period begins on the date the engine/equipment is delivered to an ultimate purchaser. FIRMAN warrants to the ultimate purchaser and each subsequent purchaser that the engine is:

Designed, built, and equipped so as to conform with all applicable regulations adopted by the Air Resources Board and US EPA; and Free from defects in materials and workmanship that cause the failure of a warranted part to be identical in all material respects to the part as described in the engine manufacturers application for certification.

#### The warranty on emissions-related parts is as follows:

(1) Any warranted part that is not scheduled for replacement as required maintenance in the owner's manual supplied, is warranted for the warranty period stated above. If any such part fails during the period of warranty coverage, the part will be repaired or replaced by FIRMAN at no charge to the owner. Any such part repaired or replaced under the warranty will be warranted for the remaining warranty period.

(2) Any warranted part that is scheduled only for regular inspection in the owner's manual supplied, is warranted for the warranty period stated above. Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.
(3) Any warranted part that is scheduled for replacement as required maintenance in the owner's manual supplied, is warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replaced by FIRMAN at no charge to the owner. Any such part repaired or replaced under warranty will be warranted in the part will be warranted for the remainder of the period prior to the first scheduled replacement, the part will be warranted for the remainder of the period prior to the first scheduled replacement of the period prior to the first scheduled replaced.
(4) Repair or replacement of any warranted part under the warranty must be performed at no charge to the owner at a warranty station.

(5) Notwithstanding the provisions of Subsection (4) above, warranty services or repairs must be provided by FIRMAN that are franchised to service the subject engines.

(6) The owner must not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a warranty station.

(7) FIRMAN is liable for damages to other engine components proximately caused by a failure under warranty of any warranted part.

(8) Throughout the emissions warranty period defined in Subsection (b)(2), FIRMAN will maintain a supply of warranted parts sufficient to meet the expected demand for such parts.

(9) Any replacement part may be used in the performance of any warranty maintenance or repairs and must be provided without charge to the owner. Such use will not reduce the warranty obligations of the manufacturer.

(10) Add-on or modified parts that are not exempted by the Air Resources Board may not be used. The use of any non-exempted add-on or modified parts by the ultimate purchaser will be grounds for disallowing a warranty claim.

The manufacturer will not be liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.

#### PARTS COVERED BY WARRANTY

Listed below are the parts (if equipped) covered by the Federal and California Emission Control System Warranty.

1. Ignition system including:	4. Air induction system including:
- Spark plug	- Intake pipe/manifold
- Ignition coil	- Air cleaner
2. Fuel metering system:	5. Crankcase breather assembly including:
- Fuel tank	- Breather connection tube
- Fuel cap	6. Fuel tank evaporative emission control system including:
- Fuel lines (for liquid fuel and fuel vapors) and	- Purge valves
related fittings/clamps	- Carbon canister
- Fuel regulator, carburetor and internal parts.	- Vapor hoses and fitting/clamps
3. Catalytic muffler assembly including:	
- Exhaust manifold	
- Catalytic converter	
- Muffler gasket	
-pulse valve	

#### Limitations

This Emission Control System Warranty shall not cover any of the following:

(a) Consequential damages such as loss of time, inconvenience, loss of use of the engine or equipment, etc.

(b) Diagnosis and inspection fees that do not result in eligible warranty service being performed.

#### FIRMAN POWER EQUIPMENT INC.

Email: support@firmanpowerequipment.com www.firmanpowerequipment.com

# Firman Power Equipment Inc.

8716 West Ludlow Dr. Suite #6 Peoria, AZ 85381 www.firmanpowerequipment.com

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