



Jeep XJ/MJ Steering Box Spacer Installation Instructions

Thank you for purchasing our Jeep XJ/MJ Steering Box Spacer!

Installation Notes:

- Refer to the factory service manual to remove any factory components.
- This product is designed to fit a 1984-2001 Jeep Cherokee and a 1986-1992 Jeep Comanche.
- We recommend getting an alignment once installation is complete.

Tools required:

- 5/8" Socket and Ratchet
- 3/4" Socket and Ratchet
- 3/4" Wrench

Contents of each box

Bill Of Materials For B4WK12740 XJ Steering Box Spacer Kit			
QTY	Part Number	Etch Number	Description
1	B4WK12739	N/A	XJ Steering Box Spacer Welded
3	43C400HCS8Y	N/A	7/16"-14 x 4" Grade 8 Bolt
3	43NWSAFY	N/A	7/16" SAE Washer
1	50C350HCS8Y	N/A	1/2"-13 x 3.5" Grade 8 Bolt
2	50NSAFY	N/A	1/2" SAE Washer
1	50CNNE0Y/GC	N/A	1/2"-13 Nylock Nut

Step 1:

Unbolt the factory steering box from the unibody per the factory service manual. The factory bolts could be seized within the factory spacer, it is suggested to soak the bolts in penetrating fluid.

Step 2:

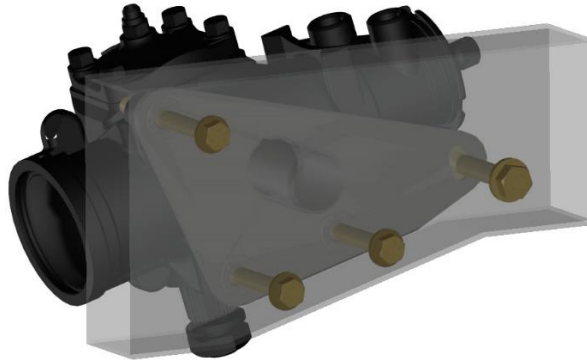
With the steering box unbolted from the unibody, remove the factory spacer from behind the steering box.

Step 3:

Place the new steering box spacer in place using the supplied 1/2" bolt, washers, and nut. Once the spacer is lined up with the three mounting holes in the unibody, slightly tighten the 1/2" bolt.

Step 4:

Using the supplied 7/16" bolts and washers, reinstall the steering box and tighten all hardware.



Congratulations! You have completed the installation of the Barnes 4WD XJ/MJ Steering Box Spacer!

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