



XJ Frame Stiffeners Center Installation Instructions

Thank you for purchasing our XJ Frame Stiffeners Center!

Installation Notes:

- This Product is designed to fit Jeep Cherokees 2 door or 4 door 1984-2001.
- During installation some cutting, and grinding may be required depending on the Jeep.
- These Stiffeners are designed to work with our Front and Rear stiffeners.
- Refer to the factory service manual on removing any factory components.

Tools required:

- Angle Grinder
- Welder with at least 3/16" capabilities
- Jack and Jack Stands
- C-Clamp

Contents of kit

Bill of Materials			
QTY	Part Number	Etch Number	Description
1	B4W188763	763 B	XJ Frame Stiffener Center Front Driver
1	B4W188764	764 B	XJ Frame Stiffener Center Rear Driver
1	B4W188765	765 B	XJ Frame Stiffener Center Front Passenger
1	B4W188766	766 B	XJ Frame Stiffener Canter Rear Passenger

Step 1:

Install the frame stiffeners on the rail of the Jeep as shown in the picture below and mark where the under coating needs to be removed for welding.



Front

Step 2:

Using the proper tool remove the under coating in the locations marked in step 1.

Step 3:

Reinstall the frame stiffeners starting with front section. Weld the stiffener to the rail of the Jeep the slots are designed to be welded up. On the long weld seams we recommend staggering a 1" weld 1" apart. A C-Clamp and a jack or jack stand can be used to get the stiffeners tight against the rail.

Step 4:

Paint the Frame Stiffeners we recommend using a vehicle under coating to keep from rusting.

Step 5:

Repeat step 1 through step 4 on the opposite side of the jeep.

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