



Barnes 4wd Axis Tacoma Bed Rack Mounts Installation Instructions

Thank you for purchasing our Barnes 4wd Axis Tacoma Bed Rack Mounts!

Installation Notes:

- **All Hardware is stainless steel to prevent corrosion. Hardware will need installed by hand with antiseize to prevent galling.**
- While installing leave all hardware loose until the final step.
- This product is designed to fit a 2005-Current Toyota Tacoma
- The Toyota Tacoma mounts are designed to work with the factory bed rail system.

Tools required:

- 9/16" Wrench
- 7/32" Allen Socket
- 3/8" Driver Ratchet
- Antiseize

| Bill of Materials for B4WK12783 Tacoma Bed Rack Mount Prepack | | |
|---|-----------------|--|
| QTY | Part Number | Description |
| 2 | B4W125090P | Bed Rack Offset Mount Right Powder Coated |
| 2 | B4W125091P | Bed Rack Offset Mount Left Powder Coated |
| 8 | CHANNELNUT0375Z | Channel Nut 3/8-16 |
| 24 | 37C100KBCS | 3/8"-16 X 1" Button Head Cap Screw Stainless |
| 16 | 37CNNES | 3/8"-16 Stainless Nylock Nut |
| 16 | 37NWUSS | 3/8" USS Flat Washer Stainless |

Step 1:

Slide the channel nuts into the rail as shown below.



Step 2:

Install the mounting brackets in their corresponding spots and install the bolts into the flag nuts hand tight.



Step 3:

Leave all hardware hand tight and move to the base bed rack instruction's part # B4WK12623

Congratulations! You Have finished the installation of the Barnes4wd Tacoma Axis Bed Rack Mounting Brackets

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