



TJ, LJ, MJ, XJ, ZJ, Front Lower Control Arm Skid Kit Installation Instructions

Thank you for purchasing our TJ, LJ, MJ, XJ, ZJ, Front Lower Control Arm Skid Kit!

Installation Notes:

- Installation of this kit requires welding.
- This kit is designed to fit the following vehicles 1997-2006 Jeep Wrangler TJ, 2004-2006 Jeep Wrangler LJ, 1986-1992 Jeep Comanche MJ, 1983-2001 Jeep Cherokee XJ, 1993-1998 Jeep Grand Cherokee ZJ.

Tools required:

- Welder with the capability to weld at least 3/16" thick steel
- Grinder or other tool for paint and rust removal

Contents of kit

| Bill Of Materials For (BOM Part# and Description) | | | |
|---|-------------|-------------|--|
| QTY | Part Number | Etch Number | Description |
| 1 | B4W188775 | 775 B | TJ, LJ, MJ, XJ, ZJ, Front Lower Control Arm Skid Left |
| 1 | B4W188776 | 776 B | TJ, LJ, MJ, XJ, ZJ, Front Lower Control Arm Skid Right |

Step1:

Place the lower control arm skid plate on the bottom of the driver's side lower control arm bracket. The skid plate should contact the sides of the lower control arm bracket and the axle tube. Mark the locations of contact, remove the skid, and remove the paint and rust from all areas of contact to prepare for welding.

Step 2:

Place the skid back in the same position as in step 1 and weld the skid to the axle tube and the sides of the lower control arm bracket.

Step 3:

Repeat steps 1 and 2 for the passenger side of the Jeep.

Step 4:

Paint all bare metal surfaces with the paint of your choice to prevent rust.

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