Thank You for Purchasing

Barnes 4WD

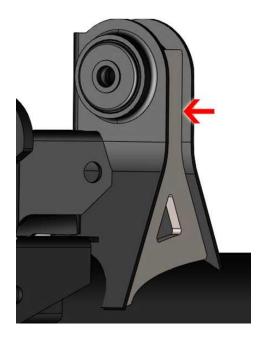
TJ, LJ, MJ, XJ, AND ZJ FRONT UPPER CONTROL ARM BRACKET GUSSET

Installation Notes:

- This bracket is designed to reinforce the OEM upper control arm bracket on your front Dana 30 or Dana 44.
- This plate will need to be welded inside the front of the existing upper control arm mount and to the axle tube.
- Installation of this product requires a trained welder.
- Refer to your vehicle's factory service manual for removal of any factory components.

Tools Required:

- Welding machine with the capability of welding at least 1/4" steel.
- Grinder with flap wheel or grinding disc.



Step 3:

With location verified fully weld the Barnes 4WD front upper control arm bracket gusset inside the front upper control arm bracket and on the axle.

Congratulations! You have Completed Installation of your

Barnes4WD

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Professional Services Disclaimer:

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Step 1:

Park Jeep on level surface. Unbolt Front Axle Passenger Upper Control Arm.

Step 2:

Locate the Barnes 4WD front upper control arm bracket gusset inside the passenger front upper control arm bracket. The gusset will need be recessed in the bracket until the top contacts the tube inside the bracket and the bottom contacts the axle tube.