

Jeep JL Rear Tube Bumper Installation Instructions

Thank you for purchasing our Jeep JL rear tube bumper!

Installation Notes:

- This bumper is not designed to accommodate the Jeep JL rear park assist system (4 round sensors located in the face of the factory rear bumper).
- Some of your factory hardware will be re-used to install this bumper. Do not discard any hardware until installation is complete.
- A factory service manual is recommended for removal of the factory components.
- This bumper will not accommodate the factory spare tire mount.
- The rear license plate and back up camera will need to be relocated.
- This bumper will accommodate a factory hitch.
- It is recommended to test fit all components prior to paint or powder coat to verify correct fit.

Tools required:

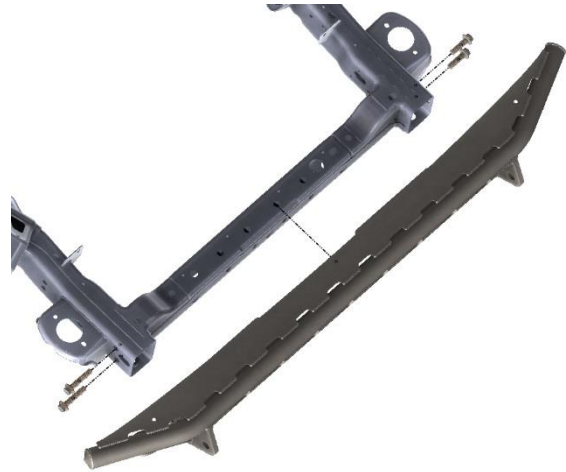
- Ratchet and metric socket set
- Metric combination wrench set

Step 1:

Remove the factory rear bumper and tow hook from the Jeep. Refer to your factory service manual for proper procedure.

Step 2:

Place the new bumper in position on the Jeep. Reuse the 4 factory bolts in the side of the frame to attach the bumper to the Jeep. Tighten bolts to 50 Ft lbs.



Step 3:

Ensure that all hardware is tight. Re-tighten all hardware 500 miles after installation. Check hardware for tightness after every 3000 miles.

Congratulations you have completed the installation of your JL rear bumper!

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