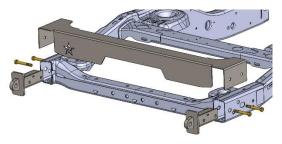
Jeep JK Mini Rear Bumper Installation Instructions

Thank you for purchasing our Jeep JK rear mini bumper!

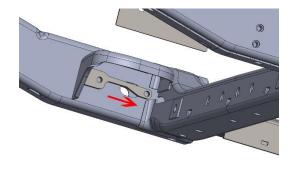
Please read all instructions before beginning installation. Refer to the factory service manual for your particular model of Jeep for removal of any factory components.



Tools Needed:

- ¾" Combination wrench
- 1. Remove the factory rear bumper and tow hook.
- Place the main body of the rear mini bumper over the frame rails of the Jeep, making the edge of the bumper flush with the end of the frame rail.
- Insert the two recovery points inside the frame rail. The inside dimensions of the frame rails will vary slightly from one Jeep to another, it may be necessary to use a crowbar or other appropriate tool to pry the opening of the frame rail slightly open to allow easier installation.
- Slide the two threaded brackets down the inside of the frame rail until they line up with the holes in the bumper and recovery points.

Pay attention to the orientation of the brackets when installed (see detailed image). The recovery points may have to be moved up or down in the frame rail to allow the holes to line up.



- Install the four ½" bolts through the bumper, the recovery points, and thread them into the threaded brackets on the inside of the frame rail. Only hand tighten the bolts, until all bolts are installed. Thread locking compound is recommended on all bolts.
- 6. Tighten the bolts with a $\frac{3}{4}$ " wrench.

Congratulations you have now completed the installation of your JK rear mini bumper!

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