

# JKU Rocker Guard With Step Installation Instructions

Thank you for purchasing a set of our JKU rocker guards with step!

## Tools required:

- Felt tipped marker
- Center Punch
- Painters Tape
- Hammer
- Drill
- ¼" Drill Bit
- 17/32" Drill Bit
- ½" Wrench
- 5/8" Wrench
- Ratchet
- 10mm Socket
- Anti-seeze thread compound
- Paint

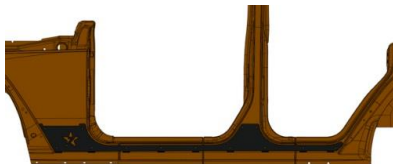
### Step 1:

Remove any existing side steps or rocker guards that may be installed on your Jeep. Using painters tape mask off the area under the doors to prevent scratches during installation.



### Step 2:

Starting on the driver's side of the Jeep place the rocker guard side panel on the Jeep. Align the panel so the gap is even around the door openings, there should be approximately a ¼" gap between the rocker panel and the bottom of the door opening. Mark all hole locations on the side of the Jeep with a felt tipped marker.



### Step 3:

Remove the side panel and center punch all hole locations. Drill each hole location to a 17/32" hole. It is useful to drill the holes first with a ¼" drill bit then step up to the 17/32" drill. After you have finished drilling coat the bare metal inside the holes with a paint of your choice.

### Step 4:

Install thread inserts in each hole. We have included a long bolt, 2 washers, and a long nut for this. Assemble the hardware in the order shown below. Insert the threaded insert in the hole and tighten the bolt, making sure not to spin the insert in the body while tightening. An alternative method is to purchase a rivet nut installation tool.



### Step 5:

Place the side panel on the Jeep and attach with ¾" long button head bolts. Apply Anti-seeze compound to each bolt upon installation.

### Step 6:

Install the clip nuts on the tabs on the side panel. Each tab will need a clip nut installed. Start the clip nut on the tab, give the nut a slight tap with a hammer to push it all the way up.



### Step 7:

It is now time to install the side step. Remove the three corresponding body mounting bolts under the Jeep. Slide the step over the tabs on the side panel and in place where the three body bolts were. Hand tighten the three body mount bolts through the step and back into their factory location. Install the 9 1" button head bolts through the step and into the clip nuts apply anti-seeze to each bolt (a line up punch is useful here to help shift the clip nuts into their proper position). Push the step towards the Jeep to close the gap between the side plate and the step, then tighten all bolts.

### Step 8:

Repeat steps 1-7 for the passenger side of the Jeep.

### Step 9:

This step is optional. Put a small bead of clear silicone caulking down the seam between the side panel on the Jeep and the step. This will prevent debris from being trapped between the side panel and the step.

Congratulations you are now finished installing you Jeep JK Rocker Guards!

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