## JEEP JK Rear Axle Lower Control Arm Skids

Thank you for purchasing the Barnes4WD

Jeep JK Rear Lower Control Arm Skids

Installation Notes:

- These skids are designed to weld directly to the OEM JK Rear Axle Lower Control Arm Brackets.
- These skids are designed to have openings that are used as drain holes and should not be welded closed.
- Installation of this product requires a trained welder
- Refer to your vehicle's factory service manual for removal of any factor components.

**Tools Required:** 

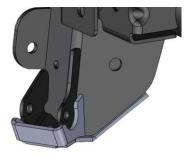
- Welding machine with the capability of welding at least 1/4" steel.
- Grinder with flap wheel or grinding disc.
- Ratchet and socket set

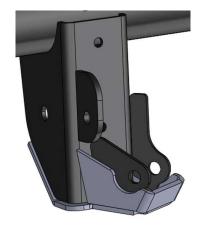
Step 1:

Unbolt the control arm from the OEM lower control arm mount, and move out of your way.

Step 2:

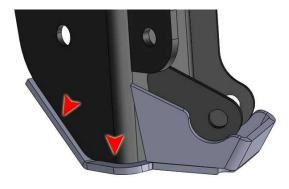
Place the JK Rear Axle Lower Control Arm Skid on the OEM JK Rear Axle Lower Control Arm Bracket as shown in the pictures below.

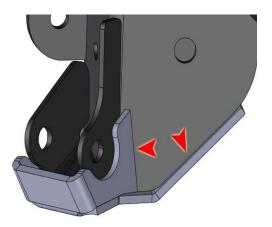




Step 3:

Once the skid is in its desired location tack weld it in place in the locations shown in the picture below.





#### Step 4:

Verify fitment by reinstalling factory control arm.

#### Step: 5

With fitment verified fully weld skid to OEM Bracket.

### Step 6:

Once the skid is fully welded repeat steps 1 through 5 on the opposite side of the Jeep.

#### Congratulations! You have Completed

# Installation of your Barnes 4WD JEEP JK Rear Axle Lower Control Arm Skids.

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