



## Bronco Tie Rod Sleeve Installation Instructions

Thank you for purchasing this product!

### Installation Notes:

- This kit is designed to fit a 2021-Current Ford Bronco
- Refer to the factory service manual for removal of factory parts.
- This kit will not fit a Bronco Sport
- This kit will not fit Broncos with the Hoss 3.0 or Hoss 4.0 suspension Package (Wildtracks and Raptor)

### Tools required:

- Ratchet
- 3/16" Allen Socket
- Torque Wrench

## Contents of box

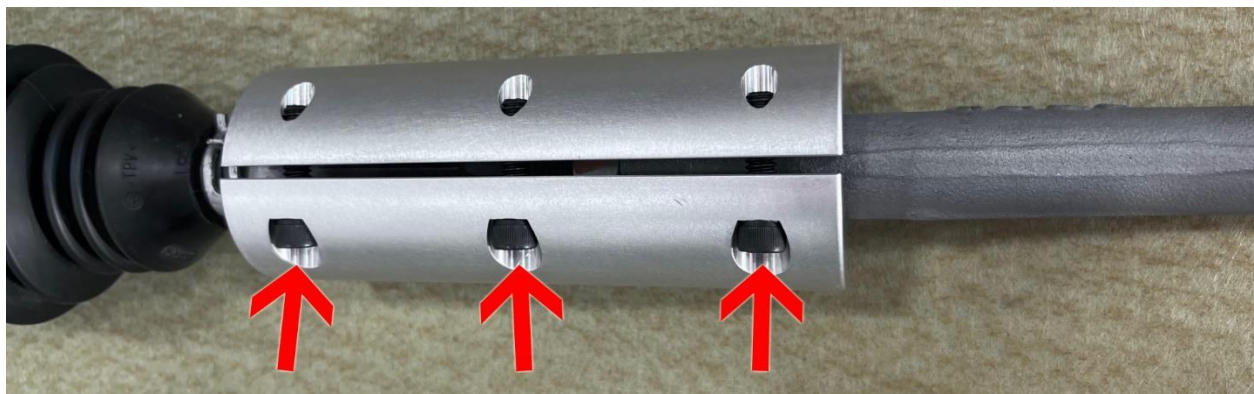
Bill Of Materials for B4WK12857		
QTY	Part Number	Description
4	B4WBTRS	Bronco Tie Rod Sleeve Half
12	25C100KCS	1/4-20 x 1 Socket Cap Screw

## Step 1:

Park the vehicle on a level surface

## Step 2:

Place the 2 steering sleeve halves on the drivers' side of the Bronco as shown below. The larger cut out should be on the wheel side. Align the slots in the sleeve to the forging line on the tie rod end.





**Step 3:**

Evenly tighten the hardware until they are torqued to 12 Ftlbs.

**Step 4:**

Repeat steps 2 and 3 on the opposite side of the bronco.

**Congratulations! You Have finished the installation of the Barnes4wd  
Bronco Tie Rod Sleeve**

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