



Stand Alone Jeep TJ/LJ 4.0 Oil Pan Skid Plate Installation Instructions

Thank you for purchasing this product!

Installation Notes:

- Due to the variety in exhaust systems and styles, clearance issues may occur, test fitting before paint is required.
- This is intended for use on 1997- 2006 Jeep TJ and LJ only with the 4.0 motor. XJ and ZJ models have different exhaust routing, and clearance issues are more likely.
- Refer to your factory service manual for information regarding the removal of any factory components.
- Disconnecting the battery is recommended.
- Loosening the starter and exhaust system before installation is sometimes needed to gain clearance.

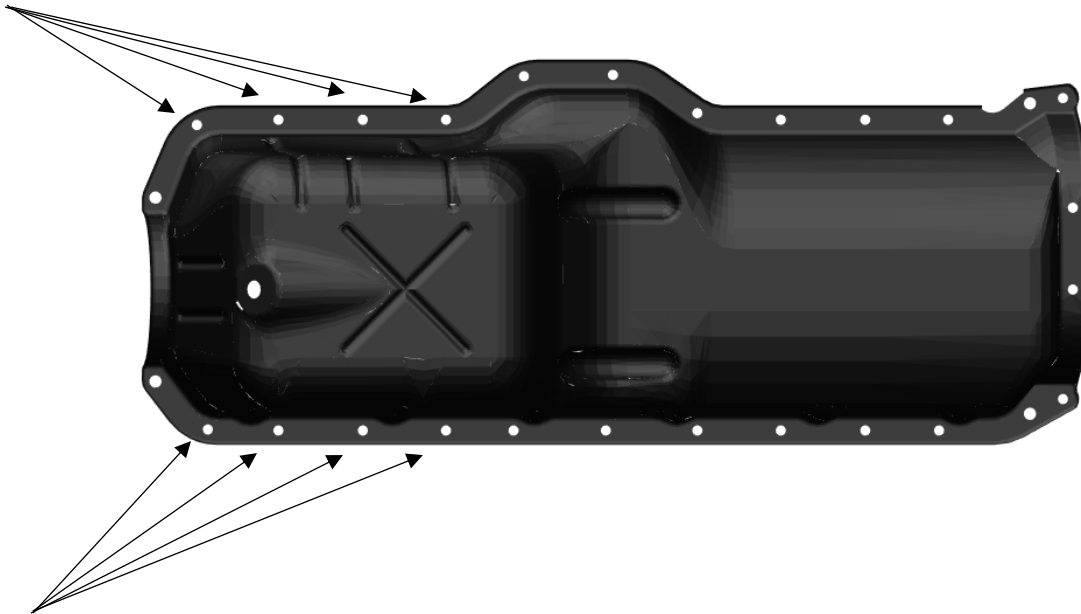
Tools required:

- Various hand tools for the removal and installation of factory suspension components.
- 3/8" ratchet and 7/16" socket with wobble head extension is recommended.

Bill Of Materials For B4WK12818			
QTY	Part Number	Etch Number	Description
1	B4WK12819		Stand Alone Jeep TJ/LJ 4.0 Oil Pan Skid Plate Weldment
8	25NWSAFY		1/4" SAE Flat Washer Yellow
8	25C87HCS8Y		1/4-20 X 7/8 HHCS Grade 8 Zinc Yellow

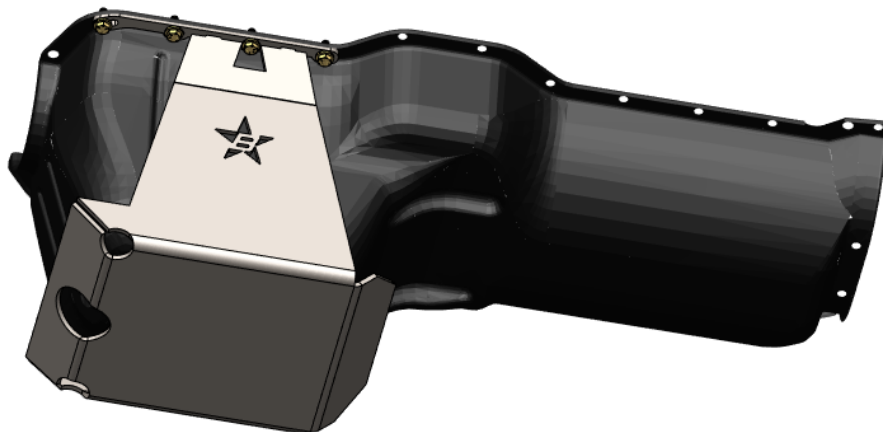
Step1:

Remove the bolts as shown below according to the factory service manual.



Step2:

Lift the skid plate into position and install with the provided hardware according to the factory torque spec. In some cases, the exhaust and starter may need to be loosened to provide the necessary clearance.



Step3:

Once the test fitting is complete, remove, paint, and reinstall following the steps above.

Congratulations you have completed the installation!

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