



JK Rear High Clearance Lower Control Arm Frame Mounts

Thank you for your purchase!

Installation Notes:

- This product is designed to fit a 2007-2018 Jeep Wrangler JK or JKU
- This kit is designed to provide a location to mount a rear lower control arm on a custom link suspension system.
- Welding is required.
- Removal of the factory rear lower control arm mounts is required.
- Depending on control arm and suspension design trimming of the body mount may be required.
- Not Intended for use with factory upper control arms.

Tools required:

- Welder with the capability to weld at least ¼" thick steel.
- Cutting torch, plasma cutter or other appropriate cutting tool
- Grinder
- 1.25"-1.5" hole saw.

Contents of each box

Bill Of Materials For (B4WK12780)			
QTY	Part Number	Etch Number	Description
1	B4W250A52	A52	High Clearance JK Rear Frame Side Lower Control Arm Bracket Driver Side Outer
1	B4W250A53	A53	High Clearance JK Rear Frame Side Lower Control Arm Bracket Driver Side Inner
1	B4W250A58	A58	High Clearance JK Rear Frame Side Lower Control Arm Bracket Passenger Side Outer
1	B4W250A59	A59	High Clearance JK Rear Frame Side Lower Control Arm Bracket Passenger Side Inner
2	56C400HCS8Y		9/16-12x4 grade 8 bolt
2	56CNFH2P		9/16"-12 plain hex nut

Step1:

Place the outer part of the bracket on the provided side plate. Install the provided hardware and a suspension joint to ensure proper alignment. Weld the two pieces together.



Step2:

Place the bracket assembly on the outside of the frame rail in front of the rear body mount in the desired location. Mark the contact points of the bracket on the frame and the bolt hole location. Remove the bracket, grind the paint off from the frame at the marked locations and drill a 1.25" hole in the frame where the welded nut will recess into the frame. Install the hardware and weld the nut in place on the bracket. Place the bracket back in position on the frame and weld in place.



Step3:

Paint or apply another rust preventative coating to all bare metal surfaces.

Step4:

Repeat the above steps for the opposite side of the Jeep.

Congratulations you have completed the installation!

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