77B92

Revised **03/15/14** 

Product #144631, 148874, 149242, 150868, 822942

## **Bottle Stopper Turning Kit**



# 1. Cutting Blanks

Cut wooden blanks to measure approximately  $1^{1/2}$ " x  $1^{1/2}$ " x  $2^{11}$  long.

#### 2. Drilling Blanks

Using a 7/32" bit (158398), drill a 1" deep hole in a piece of wood any size you wish that is longer than the threaded stem on the wine stopper.

## 3. Mandrel Preparation

- 1. Mount the bottle stopper mandrel on your lathe using a chuck, drill chuck, or Morse Taper driver.
- 2. Screw the blank onto the mandrel until the wood shoulders against the round stop collar.
- 3. Support the other end of the blank with the tailstock.
- 4. Turn to desired shape and finish.



### 4. Turning Blanks

Turn the blank to your desired shape or design.

#### 5. Finishing

Use any finish of your choice for this step.

### 6. Assembly

Unscrew the wood from the mandrel. A few drops of CA glue, or epoxy, in the threaded hole of the wood, prior to screwing it onto the stopper, will securely fix the wood to the stopper. Slide an O-ring (A) into each groove in the stopper body.

