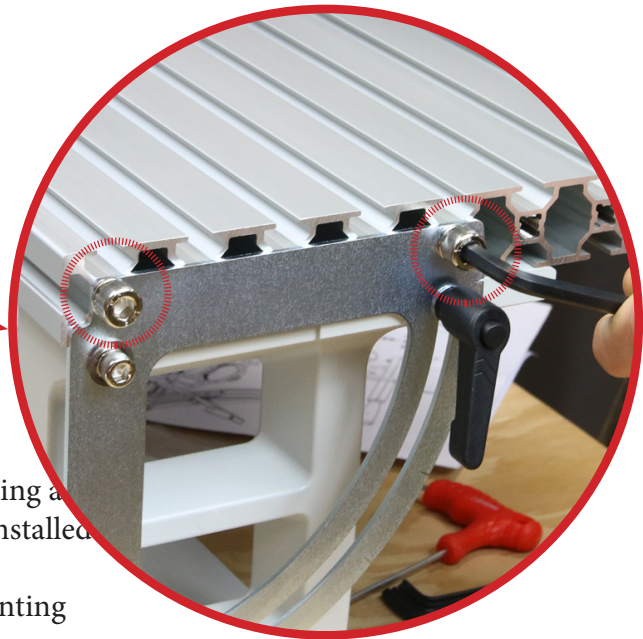
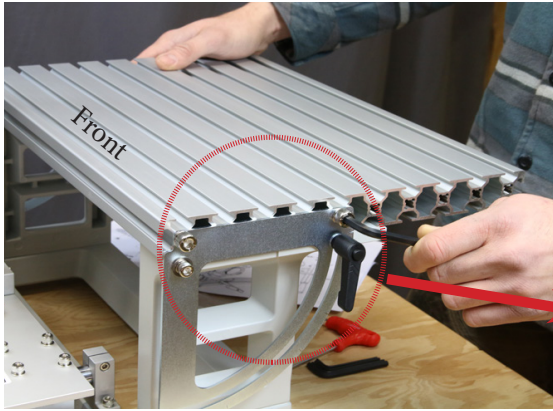
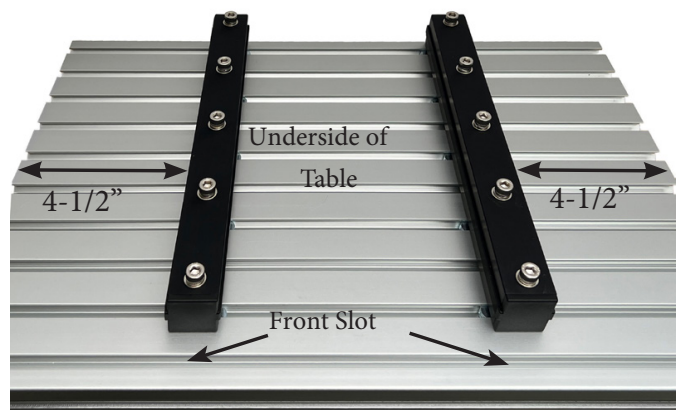


Stiffening Bar Installation Instructions

Stiffening Bars for the Aluminum Table are required for use of any clamp that does not align with the slots in the table. The Stiffening Bar set is mounted underneath the table and includes two heavy-duty bars with screws and slot inserts. These bars protect the table and your work-piece from moving. Only one set is required per PantoRouter® table, and these can be left in place for all operations.



Begin by removing the Centering Scale Fence and mark the front of the table using a pencil or piece of tape so the table can be re-installed in the same orientation. Remove the four table mounting screws using a 6mm hex wrench.



Place the aluminum table upside down on a flat surface and slide the stiffening bars into the table slots leaving the slot closest to the front open. Locate the bars 4-1/2" from either side and use a square to align them perpendicular to the table slots. Tighten the bolts with a 5mm wrench and then re-install the table using the four table mounting screws.