



## Häfele A-Series Face Frame Hinge

Product #152956, 152957, 152958



### Hinge Mounting Instructions

- Decide on the number of hinges you want to use and mark their centerline (C/L) locations on the back of the door (see Figure 1).
  - Transfer the centerline to the edge of the face frame.
  - Using a 35mm (1<sup>3</sup>/<sub>8</sub>" ) forstner bit, bore the mounting hole for the hinge cup to a depth of 1/2". Be careful to maintain the required drilling distance "B" at the edge of the door as it is not possible to adjust the hinges to compensate for errors with this dimension.
  - For edge mounting, locate the clip on the hinge centerline with the lip of the clip flush with the outside of the frame. To allow for vertical adjustment, place the screws in the center of the elongated slots in the clip.
- To insure proper operation of the installation, we suggest you make a sample and test the fit before actually boring the finished stock.

### Number of Hinges per Door

There is no general rule. Obviously this depends on the size and weight of the door. We can give you a rough guide for the more standard applications. In special cases (a door with a mirror) we suggest you conduct a trial for yourself.

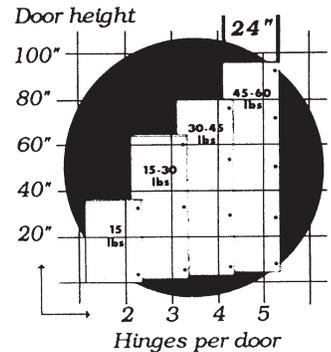


Fig. 1  
Screw-mount

