

1. Product Identification

Product name	CastFx Liquid
Synonyms	CastFx Liquid Colors – Red, black, brown, blue, green, yellow
SDS Number	058X
Product type	Epoxy polymer mixture.
Recommended use of the chemical and restrictions on use	Tint and colorant for casting resins.
Restrictions	None known.
Manufacturer/Supplier information	
Company name	SYSTEM THREE RESINS, INC.
Address	8517 Commerce Place Dr NE Lacey, WA 98516 United States
Telephone	1-253-333-8118
Website	www.systemthree.com
Email	support@systemthree.com
Emergency Contact	CHEMTEL (U.S. and CANADA) 1-800-704-9215 CHEMTEL (Outside the U.S.) – Call Collect accepted +1-360-256-7365

2. Hazard(s) Identification

Classification of substance or mixture/Signal Word	DANGER Skin Corrosion/Irritation – Category 2 Serious Eye Damage/Eye Irritation – Category 1 Skin Sensitization – Category 1 Reproductive Toxicity [Fertility, Unborn Child] – Category 2 Specific Target Organ Toxicity (Single Exposure) [Respiratory tract irritation] – Category 3 Acute Aquatic Toxicity – Category 1 Chronic Aquatic Toxicity – Category 1
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GHS Label Elements
Hazard Pictograms

Hazard Statements/Classification of substance or mixture	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H361 Suspected of damaging fertility or the unborn child. H335 May cause respiratory irritation. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects.
Precautionary statements	
<u>Precautionary Statements</u>	P201 Obtain special instructions before use.

Prevention

P202 Do not handle until all safety precautions have been read and understood.

P271 Use only outdoors or in a well-ventilated area.

P260 Do not breathe dusts or mists.

P261 Avoid breathing vapor.

P264 Wash hands thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves. Wear eye or face protection.

Response

P301+330+331 IF SWALLOWED: Rinse mouth. Do not induce vomiting.

P302+352 IF ON SKIN: Wash with plenty water.

P304 + 340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P308+313 IF exposed or concerned: Get medical advice/attention.

P310 Immediately call a POISON CENTER/doctor.

P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses if present and easy to do. Continue rinsing.

P332+313 If skin irritation occurs: Get medical advice/attention.

P391 Collect spillage.

Storage

P401 Store at room temperature in a well-ventilated area.

Disposal

P501 Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified (HNOC)

None Available.

3. Composition/Information On Ingredients

Chemical Name	CAS Number	Content (%)
Diglycidyl Ether of Bisphenol A	25068-38-6	70 – 80%
Nonyl Phenol	84852-15-3	10 – 15%
Diglycidyl Ether of Bisphenol F	28064-14-4	1 – 10%
Alkyl Glycidyl Ether	17557-23-2	1 – 10%

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

4. First-Aid Measures

Skin contact

Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watch bands.

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 15 minutes. Suitable emergency eye wash facility should be available in work area. Get medical attention immediately if irritation persists.

Ingestion

Get medical attention immediately. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical

attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Inhalation

Get medical attention immediately. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

No specific treatment.

5. Fire-Fighting Measures

Suitable extinguishing media

Alcohol-resistant foam, dry chemical, water fog or carbon dioxide (CO₂).

Unsuitable extinguishing media

None known.

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous decomposition products

Decomposition products may include the following materials:

Carbon dioxide

Carbon monoxide

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Further information

Do not allow run-off from firefighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

6. Accidental Release Measures

Personal precautions

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Wear proper protective clothing, gloves and eye/face protection.

Emergency procedures

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.

Methods and materials for containment/cleanup

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

7. Handling and Storage

Precautions for safe handling

Put on appropriate personal protective equipment. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid contact with skin and eyes. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. When using, do not eat, drink or smoke. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Precautions/Recommendations for safe/proper storage

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits

None established.

Appropriate engineering controls

Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

Use appropriate containment to avoid environmental contamination. Do not allow spill to enter sewers or waterways.

Individual protection measures/Personal protective equipment

Eye/face protection

Splash-proof goggles or safety spectacles with side shields are recommended. Always wear eye protection when sanding cured epoxy resins to avoid dust in eyes.

Hand protection

Always wear impervious gloves: butyl rubber, nitrile rubber, Neoprene, PVC disposable gloves,

Skin protection

Wear clean, body-covering clothing to avoid skin contact.

Respiratory protection

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Special instructions for protection and hygiene

Discard contaminated leather articles. Remove contaminated clothing. Wash at the end of each work shift and before eating smoking or using the toilet. Provide readily accessible eye wash stations and safety showers.

9. Physical and Chemical Properties

Chemical family

Epoxy Resin

Appearance	Viscous liquid
Physical State	Epoxy polymer mixture
Form	Liquid
Color	Red, black, brown, blue, yellow, and green.
Odor	Mild
Density (Specific Gravity)	9.42 – 9.79 lb/gal (1.13 - 1.17)
Viscosity	2,000 – 4,000 cps @ 25°C
pH	Data not available
Melting point/freezing point	Data not available
Initial boiling point and boiling range	Data not available
Flash point	>300°F, Pensky-Martens Closed Cup
Evaporation rate	Slower than ether
Flammability (solid, gas)	Data not available
Upper/lower flammability limit (by volume)	Data not available
Upper flammability limit (by volume)	Data not available
Lower flammability limit (by volume)	Data not available
Material VOC	None
Vapor density	Heavier than air
Relative density	Not determined
Solubility in water	Negligible
Partition coefficient: n-octanol/water	3
Auto-ignition temperature	300°C (572.00°F)
Decomposition temperature	Data not available

10. Stability and Reactivity

Reactivity	None
Chemical Stability	Stable
Possibility of hazardous reactions	Hazardous polymerization will not occur.
Conditions to avoid	Epoxy resins and epoxy resin hardeners react with each other producing heat. They should not be mixed with each other under uncontrolled conditions or in large mass as the ensuing exotherm may result in heat and smoke, resulting in hazardous decomposition products.
Incompatible materials	Strong oxidizing agents, Lewis and mineral acids.
Hazardous decomposition products	Oxides of carbon, aldehydes, acids.
Other hazards	None known.

11. Toxicological Information

<u>Acute Health Hazard (components)</u>	No comprehensive data (ingestion, inhalation, dermal) on mixture (product).
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Component	Result	Species	Dose	Exposure
Diglycidyl Ether of Bisphenol A	LD50 Oral	Rat	11,400 mg/kg	-
	LD50 Dermal	Rat	2,000 mg/kg	-
Nonyl Phenol	LD50 Dermal	Rabbit	2,031 mg/kg	-
	LD50 Oral	Rat	1,412 mg/kg	-
Alkyl Glycidyl Ether	LD50 Oral	Rat	4,500 mg/kg	-
Diglycidyl Ether of Bisphenol F	LD50 Oral	Rat	>2,000 mg/kg	-
	LD50 Dermal	Rat	>2,000 mg/kg	-

Irritation/Corrosion (components)

Classifies as non-corrosive to skin using expert judgment and bridging principles of substantially similar mixtures that have been classified as non-corrosive to skin per negative Corrositex Dermal Testing. Classifies as Serious eye damage Category 1 per GHS calculations of additivity.

Component	Result	Species	Test	Exposure
Diglycidyl Ether of Bisphenol A	Moderate to severe irritation	Rabbit	Skin	4 h
	Mild irritation	Rabbit	Eye	24 h
Diglycidyl Ether of Bisphenol F	Mild irritant	Rabbit	Skin	-
	Mild irritant	Rabbit	Eye	-

Sensitization

No data is available for this product.

Mutagenicity

No data is available for this product.

Carcinogenicity

No data is available for this product.

Reproductive Toxicity

A component has been shown to cause reproductive/teratogenic effects in laboratory animals (Phenol).

Teratogenicity

A component has been shown to cause reproductive/teratogenic effects in laboratory animals (Phenol).

Specific target organ toxicity (single exposure)

No data is available for this product.

Component	Category	Route of exposure	Target organs
Diglycidyl Ether of Bisphenol A	Category 3		Respiratory tract irritation
Diglycidyl Ether of Bisphenol F	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

No data is available for this product.

Aspiration hazard

No data is available for this product.

Potential acute health effects

Eye Contact

Causes serious eye damage.

Inhalation

May cause respiratory irritation.

Skin Contact

Causes skin irritation. May cause an allergic skin reaction.

Ingestion

May cause burns to mouth, throat, and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye Contact

Adverse symptoms may include the following:
Pain or irritation
Watering
Redness

Inhalation Adverse symptoms may include the following:
Respiratory tract irritation
Coughing

Skin Contact Adverse symptoms may include the following:
Pain or irritation
Redness
Reduced fetal weight
Increase in fetal deaths

Ingestion Adverse symptoms may include the following:
Stomach pains
Reduced fetal weight
Increase in fetal deaths

Delayed and immediate effects and also chronic effects from short and long term exposure

No data is available for this product.

Potential chronic health effects

General Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity No known significant effects or critical hazards.

Mutagenicity No known significant effects or critical hazards.

Teratogenicity Suspected of damaging the unborn child.

Developmental effects No known significant effects or critical hazards.

Fertility effects Suspected of damaging fertility.

Numerical measures of toxicity

Acute toxicity estimates (ATEmix)

Route	ATE value
Oral	6031.8 mg/kg
Dermal	2171.8 mg/kg
Inhalation (vapors)	N/A

12. Ecological Information

Ecotoxicity

Component	Test	Species	Result	Exposure
Diglycidyl Ether of Bisphenol A	LC50	Fish	1.3 mg/l	96 h
	LC50	Daphnia	2.1 mg/l	48 h
Nonyl Phenol	LC50	Fish	0.209 mg/l	96 h
	EC50	Daphnia	0.0844 mg/l	48 h
Diglycidyl Ether of Bisphenol F	LC50	Fish	1.5 mg/l	96 h
	LC50	Daphnia	1.7 mg/l	48 h
	Chronic NOEC	Daphnia	0.3 mg/l	21 d

Persistence and degradability

Component	Test	Period	Result
Diglycidyl Ether of Bisphenol A	OECD 302B	28 d	12%

Nonyl Phenol	OECD 301B	35 d	48.2%
Diglycidyl Ether of Bisphenol F	OECD 301F Derived	28 d	5%

Bioaccumulative Potential

Component	LogPow	BCF	Potential
Diglycidyl Ether of Bisphenol A	2.64 – 3.78	3 – 31	Low
Nonyl Phenol	5.4	740	High
Diglycidyl Ether of Bisphenol F	3.242	31	Low
Alkyl glycidyl Ether	0.23	-	Low

Mobility in Soil

Soil/water partition coefficient (KOC)	No information on the product itself.
Other adverse effects	No know significant effects or critical hazards.

13. Disposal Considerations

Waste from residues/ unused products	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Product should not be allowed to enter drains, water courses or the soil; dispose of this material and its containers in a safe way. Contact supplier if guidance is required.
Contaminated packaging	Dispose of container and unused contents in accordance with federal, state and local requirements.

14. Transport Information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International Transport Regulations

Regulatory information	UN/NA number	Proper Shipping Name	Classes/*PG	Additional Information
DOT		Non-regulated		
TDG		Non-regulated		
IMO/IMDG	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorohydrin Resin, Nonyl Phenol)	Class 9 III	Marine pollutant
IATA	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorohydrin Resin, Nonyl Phenol)	Class 9 III	

*PG: Packing group

Special precautions for user:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
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15. Regulatory Information

UNITED STATES

U.S. Federal Regulations

United States – TSCA 12(b) – Chemical export notification: None Required.
United States – TSCA 5(a)2 – Final significant new use rules: Not Listed.
United States – TSCA 5(a)2 – Proposed significant new use rules: Not Listed.
United States – TSCA 5(e) – Substance consent order: Not listed.

Clean Air Act – Ozone Depleting Substances (ODS)

This product does not contain nor is it manufactured with ozone depleting substances.

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)

Product Name	Concentration %
Phenol	0 – 1

Pennsylvania – RTK

Phenol

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer. **WARNING:** This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient Name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Oxirane, 2-(phenoxyethyl)-	Yes	No	5 µg/day	No
Oxirane, 2-(chloromethyl)-	Yes	Yes	9 µg/day	No

EPA SARA 302 Extremely Hazardous Substances

None required.

EPA SARA 302/304/311/312 Hazardous Chemicals

Acute Health Hazard, Chronic Health Hazard

SARA 313

Form R – Reporting requirements

Product Name	Concentration %
Phenol	0 - 1

CERCLA Hazardous substances

Component	%	Section 304 CERCLA Hazardous Substance	CERCLA Reportable Quantity (Lbs)	Product Reportable Quantity (Lbs)
Phenol	1	Listed		

United States inventory (TSCA 8b)

All components are listed or exempted.

CANADA

WHMIS (Canada)

Class D-2B: Material causing other toxic effects (Toxic).

Canadian NPRI

None required.

CEPA Toxic substances

None required.

INTERNATIONAL REGULATIONS

International Lists

Australia inventory (AICS): All components are listed or exempted.

Canada inventory: All components are listed or exempted.

Korea inventory: All components are listed or exempted.

Japan inventory: All components are listed or exempted.

China inventory (IECSC): All components are listed or exempted.

New Zealand inventory (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): All components are listed or exempted.

16. Other Information, Including Date of Preparation or Last Revision

HMIS Rating

Health 2
Flammability 1
Physical Hazard 0

Date of Preparation	January 13, 2020
Date of Last Revision	November 20, 2019
Revision #	2.0
More Information	1-253-333-8118
Prepared by	System Three Resins Inc.

The information contained herein is based on the data available to us and is believed to be correct. However, System Three Resins, Inc. makes no warranty, expressed or implied, regarding the accuracy of these data or the results to be obtained from the use thereof. System Three assumes no responsibility for injury from the use of the product described herein.