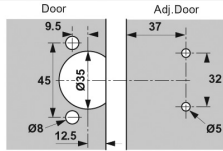




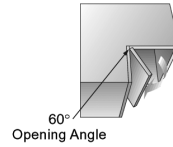
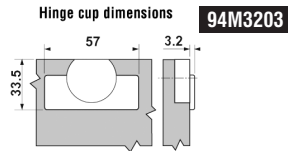
**Blum CLIP Top 60° Bi-fold Hinges**

Product #152955

**Boring Pattern**

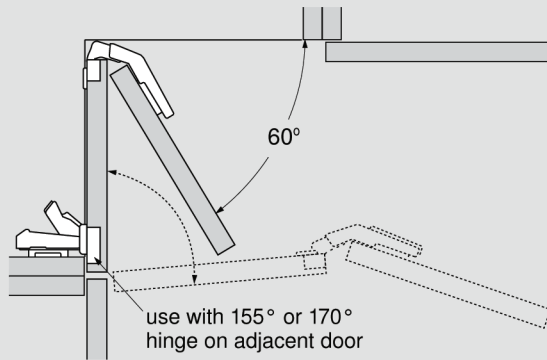


**Cover caps**



All dimensions in millimeters.  
Subject to technical modifications without notice.  
© 2010  
Information and specifications courtesy of Blum.

**Inside corner application**



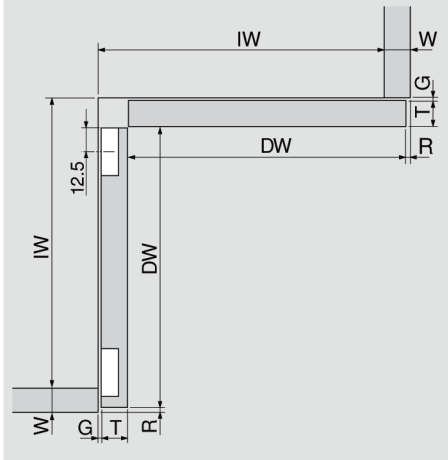
**Calculating door sizes**

The doors for a CLIP top bi-fold application can be of equal or unequal width. To calculate the door width (DW) of each door follow the step-by-step below.

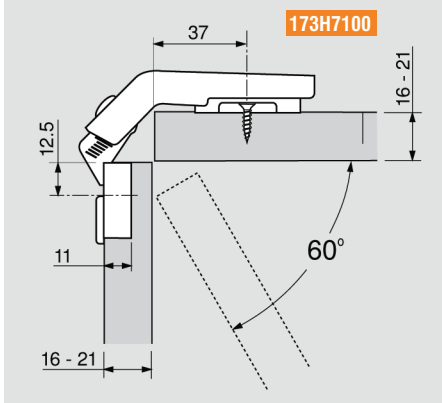
- Step 1.** Add the interior width to the side panel width (W)
- Step 2.** Subtract door thickness (T) and reveal (R)
- Step 3.** Subtract gap (G) and bumper thickness behind adjacent door.

**Formula:**  $DW = (IW + W) \text{ minus } T \text{ minus } R \text{ minus } G$

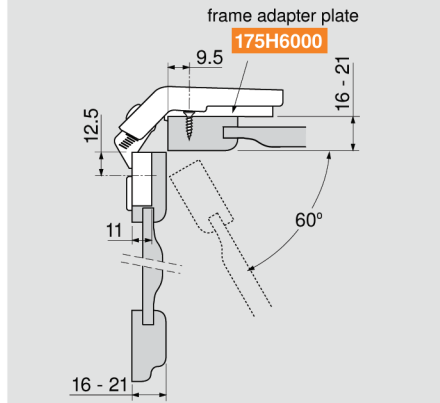
**Example:**  $DW = (500 + 19) - 19 - 3 - 1$   
 $DW = 496 \text{ mm}$



**With flat panel doors**

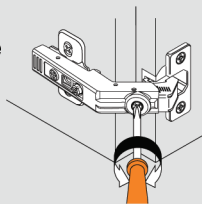


**With profile doors**

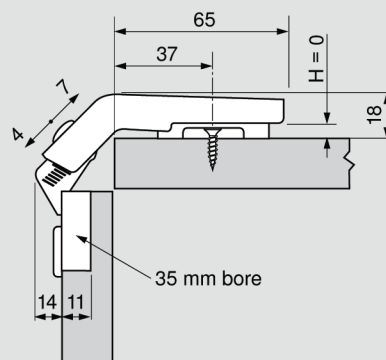


**Adjustment**

The Spiral Tech cam adjustment of the CLIP top bi-fold hinge allows +4/-7 mm adjustment.



**General specifications**



Bi-fold hinges	Self close
Screw-on	79T8500.10
Press-in	79T8530.10

**Abbreviations**

DW	= Door width
G	= Gap
H	= Plate height
IW	= Interior width
R	= Reveal
T	= Door thickness
W	= Side panel width