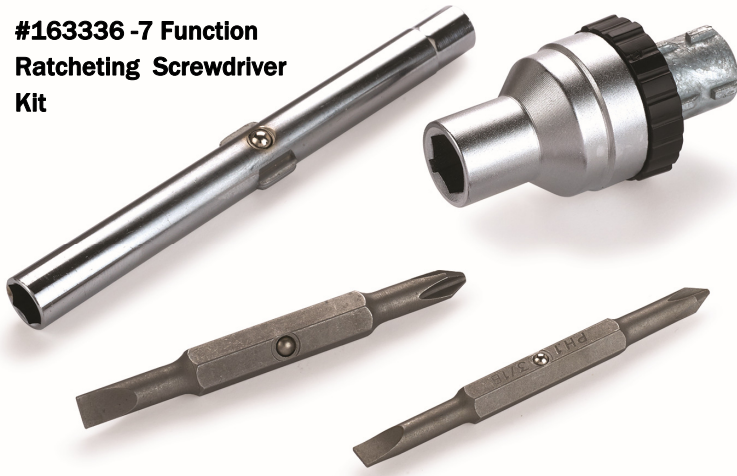


## WR Ratcheting Screwdriver Turning Kit

Product: #163335, #163336

8/30/2017

### #163336 - 7 Function Ratcheting Screwdriver Kit



### Cutting & Drilling Blanks:

Dimension turning stock to 2" x 2" x 6", ensuring that the ends are square. Mark center on one end of the blank, using a 3/4" Forstner Bit bore a 7/8" deep hole. Next using a 7/16" brad-point bit bore a 1 3/8" deep hole.

### Mandrel Preparation:

Mount the turning block on the lathe using either a 4-jaw scroll chuck or spur drive in conjunction with a 60 degree live center.

### From Setup To Sanding:

These are the supplies we suggest you have on hand to complete this turning kit:

- 3/4" Forstner Bit
- 7/16" Brad-Point Bit
- 2" x 2" x 6" Turning Block
- Drill Press or Lathe Drill Chuck
- 5-Minute Epoxy
- Sandpaper/Micro-Mesh
- Eye & Ear Protection
- Dust Mask

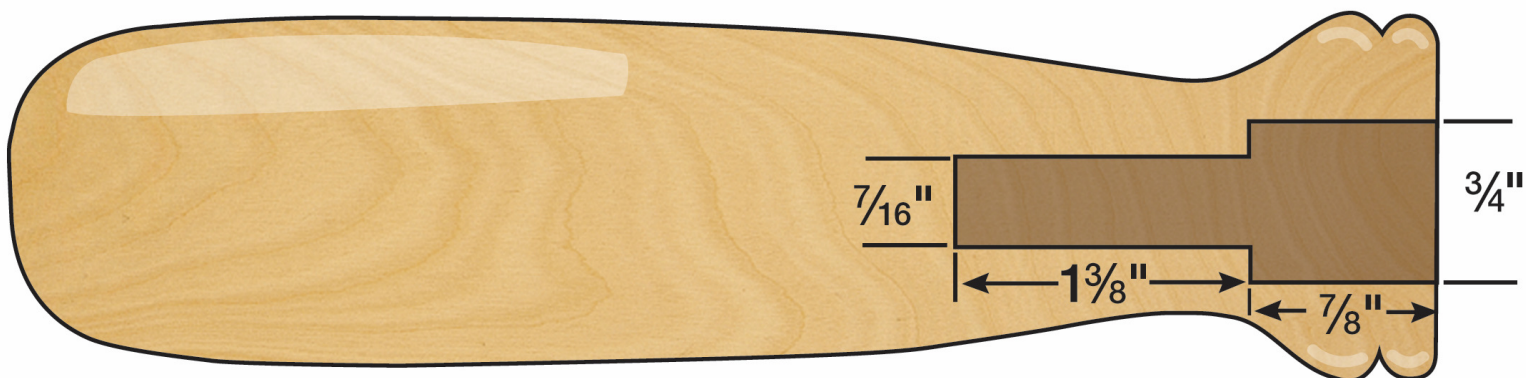
### Turning & Finishing the Blanks:

Bring the live center up to the bored hole in the turning block, centering it on the lathe, and lock into place. Turn to the desired profile, sand and apply a finish of your choice.

### Assembly:

- Remove the turned block from the lathe.
- Using a 5-minute epoxy, apply liberal amount of adhesive to the interior of the 3/4" hole. Note: Be careful to avoid epoxy from getting inside smaller hole and the black ratcheting rim. Allow the epoxy to cure per the manufacturers instructions before using.

## #163336 - 7 Function Ratcheting Screwdriver



## WR Ratcheting Screwdriver Turning Kit

Product: #163335, #163336

8/30/2017

### From Setup To Sanding:

These are the supplies we suggest you have on hand to complete this turning kit:

- 14mm Brad-Point or Forstner Bit
- 2" x 2" x 6" Turning Block
- Drill Press or Lathe Drill Chuck
- 5-Minute Epoxy
- Sandpaper/Micro-Mesh
- Eye & Ear Protection
- Dust Mask

### Cutting & Drilling Blanks:

Dimension turning stock to 2" x 2" x 6", ensuring that the ends are square. Mark center on one end of the blank, using a 14mm brad-point or Forstner Bit bore a  $\frac{3}{4}$ " deep hole.

### Mandrel Preparation:

Mount the turning block on the lathe using either a 4-jaw scroll chuck or spur drive in conjunction with a 60 degree live center.

### Turning & Finishing the Blanks:

Bring the live center up to the bored hole in the turning block, centering it on the lathe, and lock into place. Turn to the desired profile, sand and apply a finish of your choice.

### #163335—Ratcheting Screwdriver Kit



### Assembly:

- Remove the turned block from the lathe.
- Using a 5-minute epoxy, apply liberal amount of adhesive to the interior of the 14mm hole. Note: Be careful to avoid epoxy from getting inside smaller hole and the black ratcheting rim. Allow the epoxy to cure per the manufacturers instructions before using.

## #163335 - Ratcheting Screwdriver

