

## STAT Premium Duck Call Turning Kits

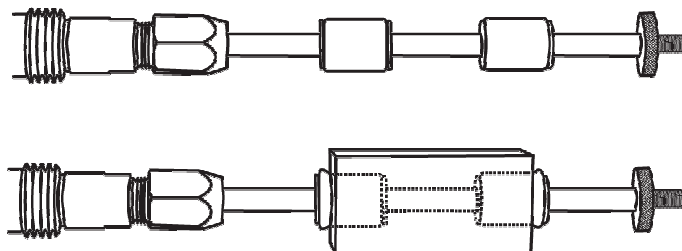
Product: #159350, #159351, #159352, #159353,  
#159354, #159355, #159356, #159358

7/30/2015



### Mandrel Preparation:

See Diagram below.



### From Setup To Sanding:

These are the supplies we suggest you have on hand to complete this turning kit:

- 5/8" Drill Bit
- 1 1/2" x 1 1/2" x 3 1/2" Turning Stock
- Pen Mandrel
- Premium Call Tooling Kit (159364)
- Drill or Drill Press
- Sandpaper/MicroMesh
- Eye & Ear Protection
- Dust Mask

### Turning & Finishing the Blanks:

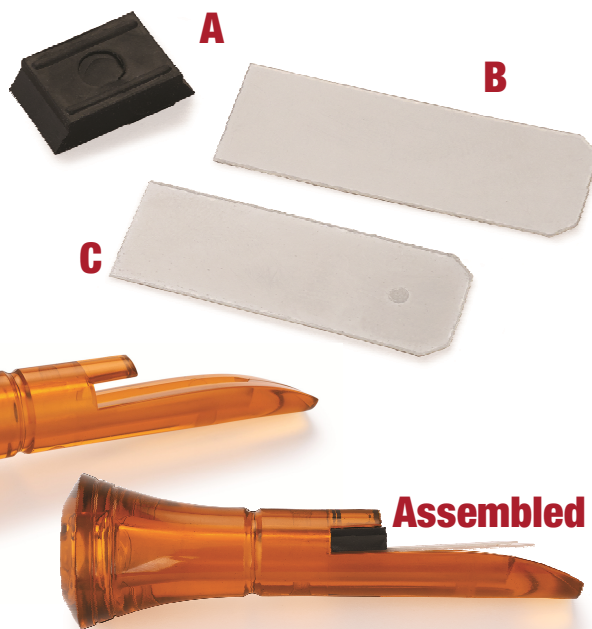
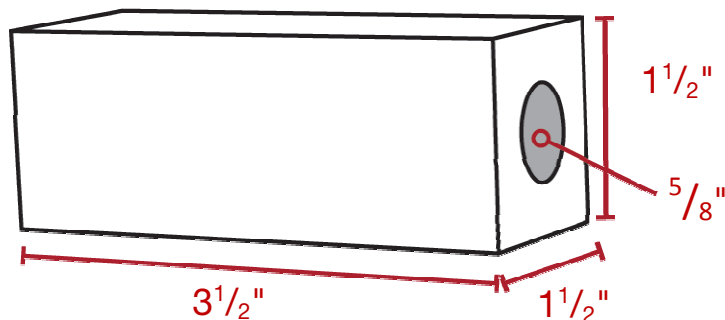
Turn the blank to your desired profile. With the lathe spinning, begin sanding with 120 grit paper progressing through the finer grits finishing at 320 grit. Once finished with sanding apply a finish of your choice.

### Assembly:

Begin the assembly process by inserting the long mylar reed (B) square end first into the call body. Next lay the shorter mylar reed (C) dimple side down on top of the long reed. Once the reeds have been inserted into place, slide the wedge (A) wider portion against the reeds. The tapered sides of the wedge should match the sides of the call body.

### Cutting & Drilling Blanks:

Dimension turning stock to the sizes shown below.



### Squaring the Blank to Length:

Square the ends of the turning stock to 3".