

Stainless Steel Ice Cream Scoop Turning Kit

Product: #153928, #159072

6/11/2015



From Setup To Sanding:

These are the supplies we suggest you have on hand to complete this tuning kit:

- $\frac{3}{8}$ " Pen Maker's Bit
- $1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 6" Turning Block
- Drill Press or Lathe Drill Chuck
- 5-Minute Epoxy
- Sandpaper/Micro-Mesh
- Eye & Ear Protection
- Dust Mask

Cutting & Drilling Blanks:

Dimension turning stock to the sizes shown below. Mark centers on one end of the blank, using an $\frac{3}{8}$ " Pen Maker's Bit bore a $1\frac{7}{16}$ " deep hole for the threaded post.

Squaring the Blank:

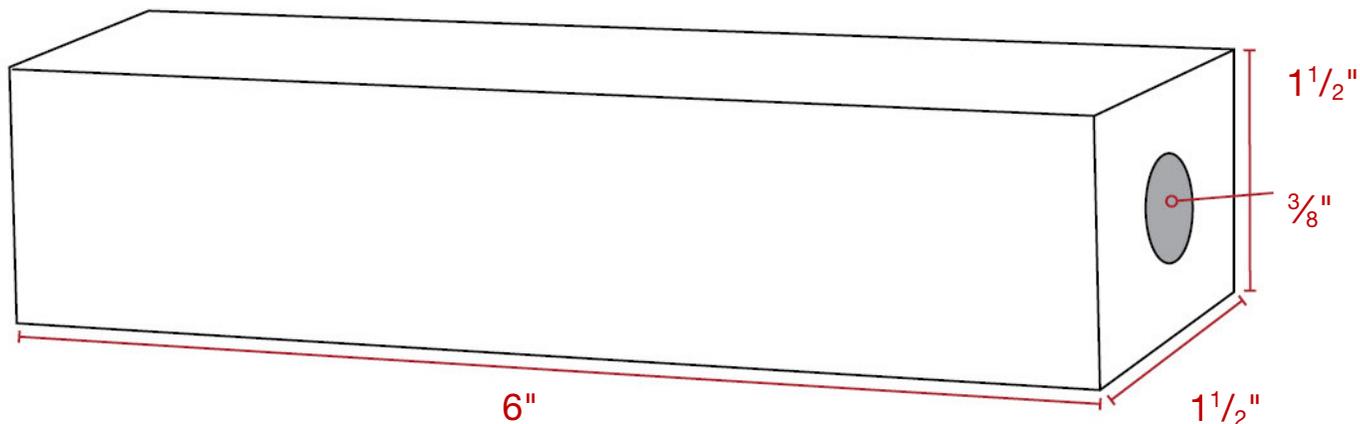
Either during the dimensioning process or once mounted on the lathe, ensure that the ends of the turning stock are flat and square.

Mandrel Preparation:

Mount the turning block on the lathe using either a 4-jaw scroll chuck or spur drive in conjunction with a 60 degree live center.

Turning & Finishing the Blanks:

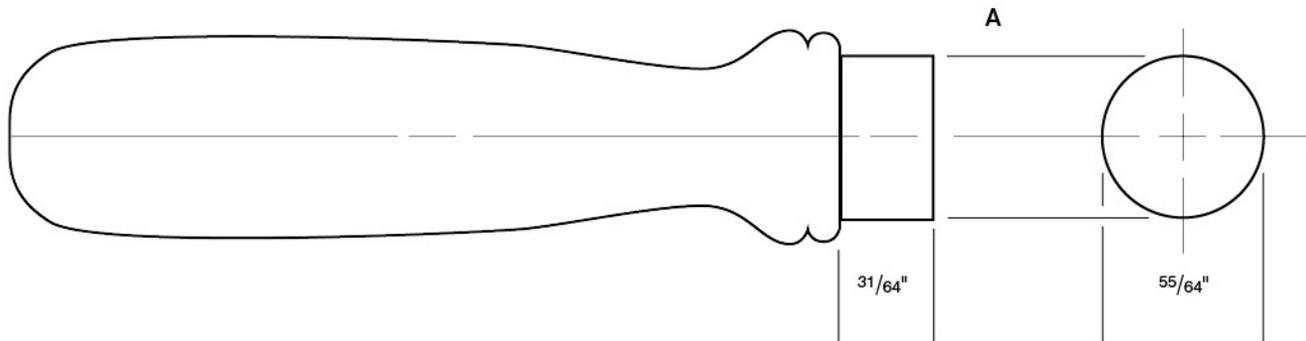
Bring the live center up to the bored hole in the turning block, centering it on the lathe, and lock into place. Notice that a tenon will need to be created for the ferrule to rest on. Tenon will need to be $\frac{31}{64}$ " in length and $\frac{55}{64}$ " in diameter (see diagram A for reference), during this process stop periodically to check the fit of the ferrule on the tenon as this will need to be a snug fit. Turn the blank to your desired profile, leaving extra material to part off once completed.



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With the lathe spinning, begin sanding with 120-grit paper progressing through the finer grits, finishing at 320-grit. Once finished with sanding, apply a finish of your choice.

Assembly:

- Remove the turned block from the lathe.
- Using a 5-minute epoxy, apply adhesive to both the interior of the hole and threaded post of the scoop. Insert the scoop into the handle, immediately clean up any squeeze out. Allow the epoxy to cure per the manufacturers instructions before using.

