

Wall Street II Pencil Kit



Product: #149354, #149355, #149356, #150308, #150309 12/27/20

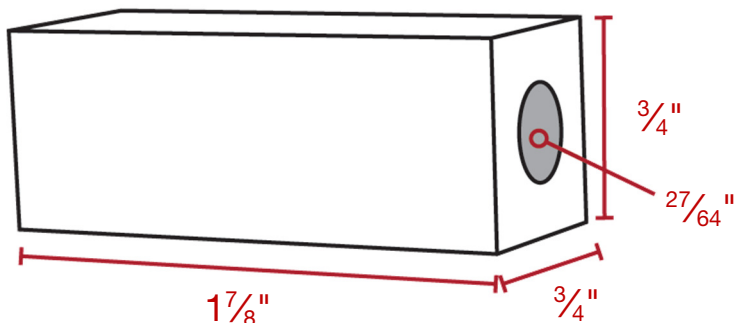
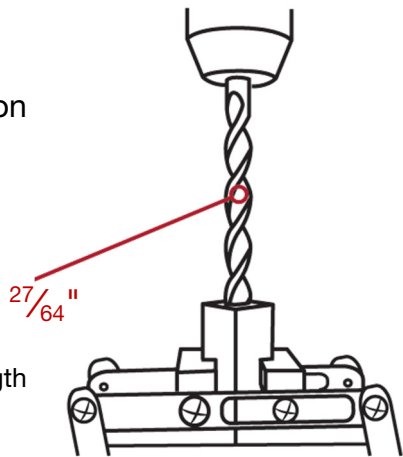
From Setup To Sanding:

These are the supplies we suggest you have on hand to complete this pen kit:

- $27/64$ " Pen Maker's Bit
- $3/4$ " x $3/4$ " x $17/8$ " Pen Blank
- Pen Mandrel
- Wall Street II Bushings (146597)
- Thick CA or 5-Minute Epoxy
- Drill or Drill Press
- Sandpaper/Micro-Mesh
- Barrel Trimmer
- Pen Press
- Eye & Ear Protection
- Dust Mask

Cutting & Drilling Blanks:

Note: Additional length has been added to the overall length of the blank to accommodate for squaring the ends of the blank.

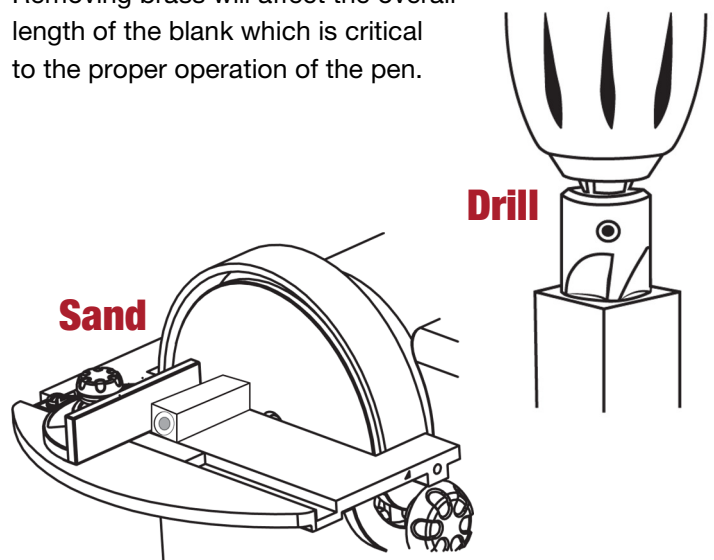


Gluing Blanks to Tubes:

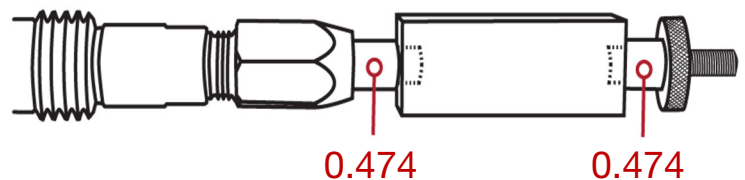
Rough the entire surface of the tube using 180-grit paper. Next, using either a thick CA or 5-Minute Epoxy, apply adhesive to both the tube and the inside of the blank. To secure the brass tube be sure to rotate the tube as you insert it into the blank. This will help ensure even coverage of the adhesive and a much more secure bond.

Squaring the Blank to Length:

When squaring the blanks to length work only to the brass. Removing brass will affect the overall length of the blank which is critical to the proper operation of the pen.



Mandrel Preparation:



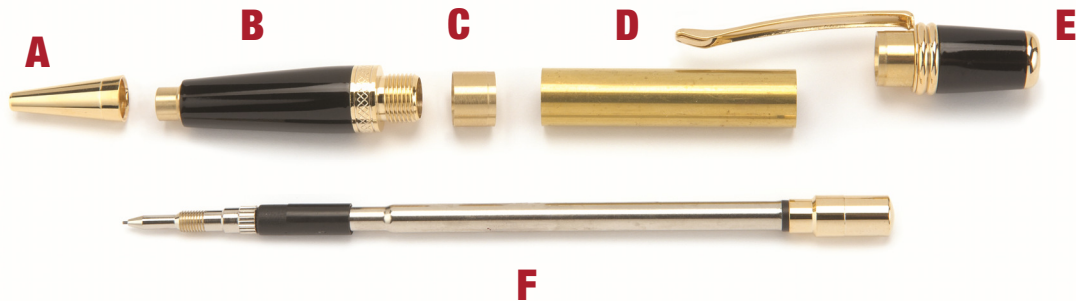
Turning & Finishing the Blanks:

Turn the blank to your desired profile, leaving the blank slightly proud of the bushings. With the lathe spinning, begin sanding with 120-grit paper, and progress through the finer grits, finishing at 320-grit. Once finished with sanding apply a finish of your choice.

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Assembly:

- Press the Finial/Clip (E) assembly into one end of the finished Body (D).
- Press the Threaded Nib Adapter (C) into the open end of the finished Body (D) until flush with the end of the tube.
- Thread Nib Section (B) into the Threaded Adapter (C) until tight.
- Insert the Pencil Mechanism (F) through the assembled Body (B, C, D, E) until it stops. Pencil Mechanism (F) should be exposed at the end of the Nib Section (B).
- Thread Nib (A) securely onto Nib Section (B) until tight.

To advance the pencil lead depress the button, to retract the lead press and hold the button and gently press the lead flush with the end of the Nib.