Installation Instructions for K10619 & K10620

AC compressor and power steering pump bracket for 2016 and later LT1 Camaro engines

Kit contents:

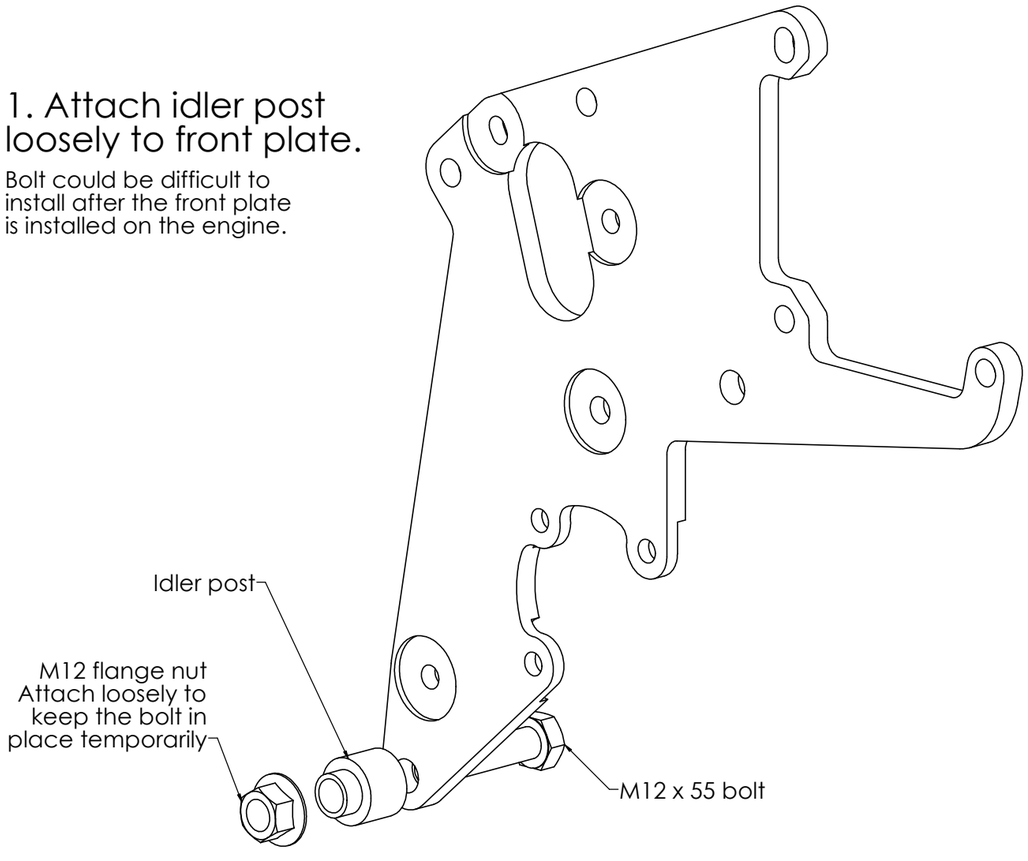
- Mounting plates
- Spacer tubes
- Fasteners
- Idler pulleys
- Type 2 power steering pump with pulley
- Reservoir and hose

Additional parts required:

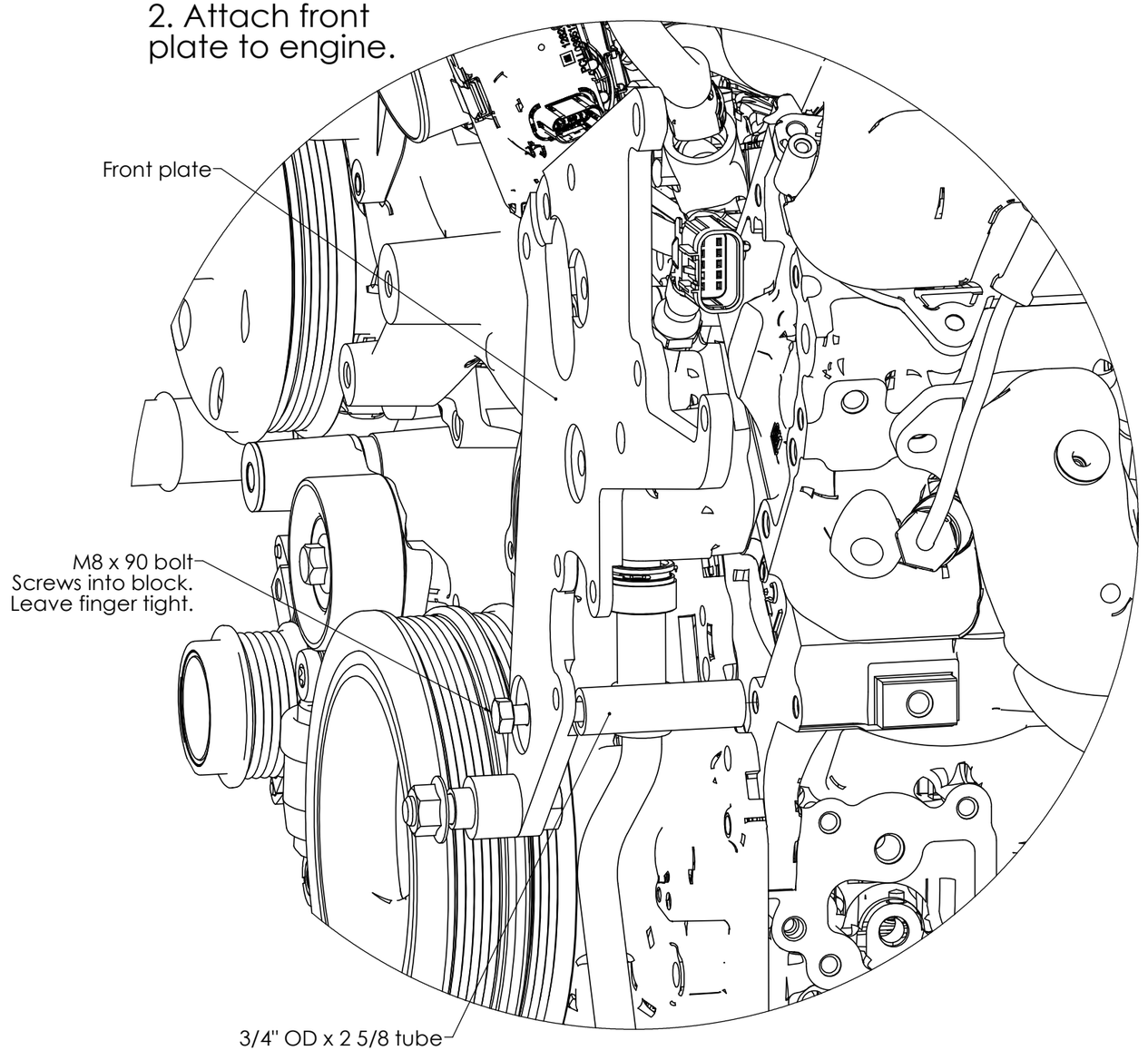
- Sanden 508 or heavy duty 709 AC compressor (709 is recommended for smoother operation)
- Belt. Gates K061037 (104 1/4") belt or equivalent is suggested.

1. Attach idler post loosely to front plate.

Bolt could be difficult to install after the front plate is installed on the engine.



2. Attach front plate to engine.



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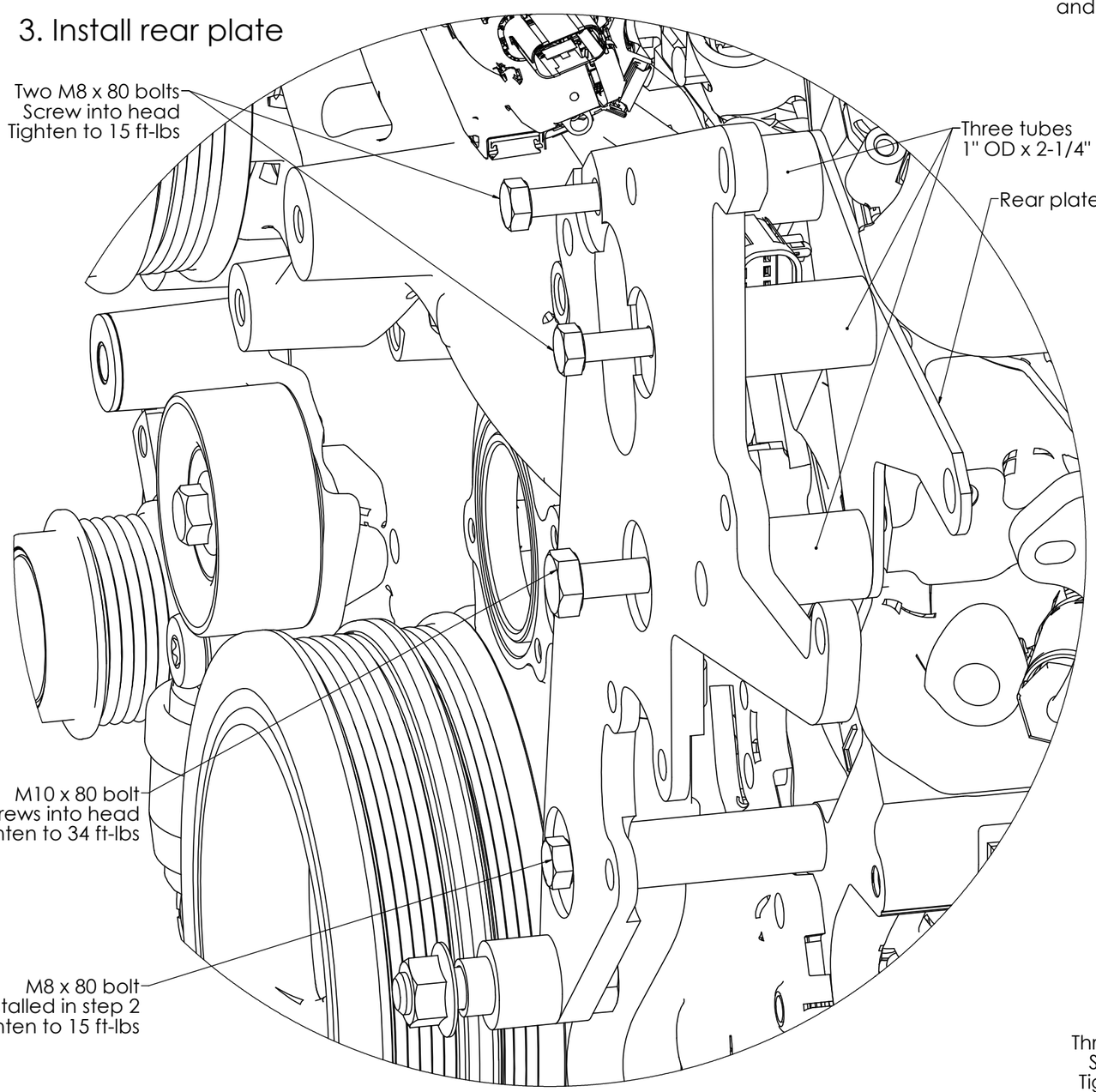
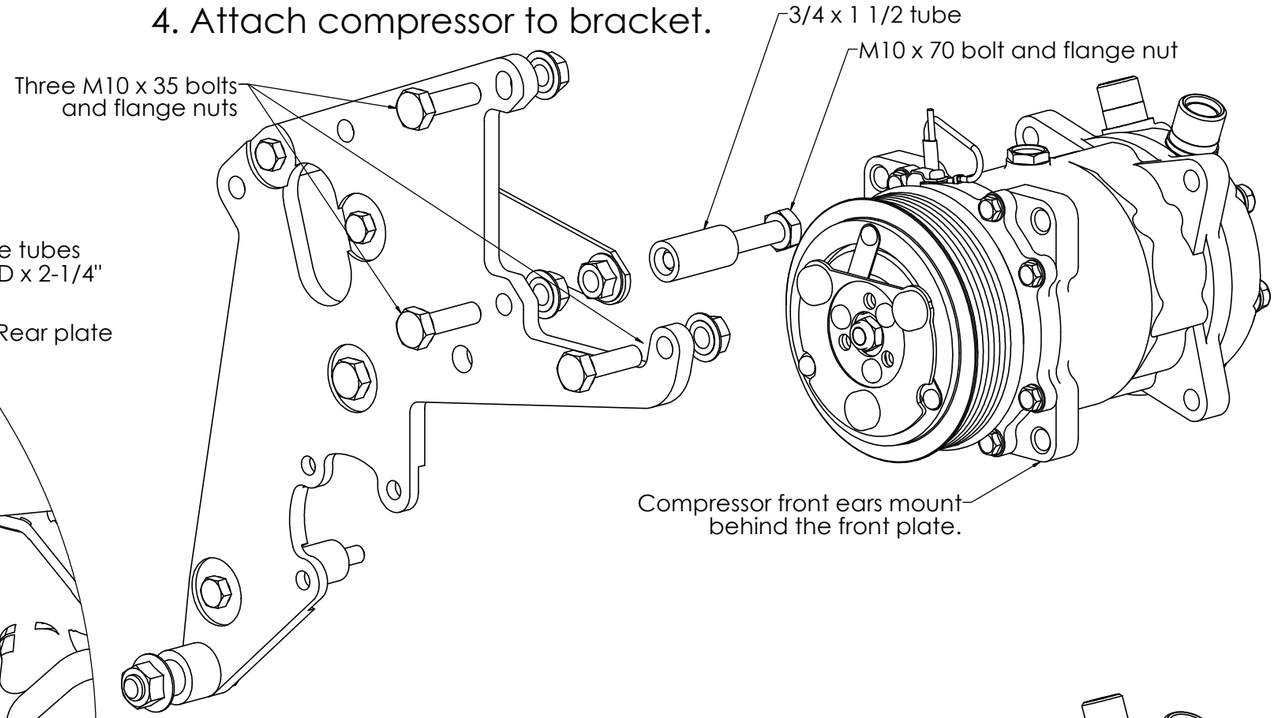
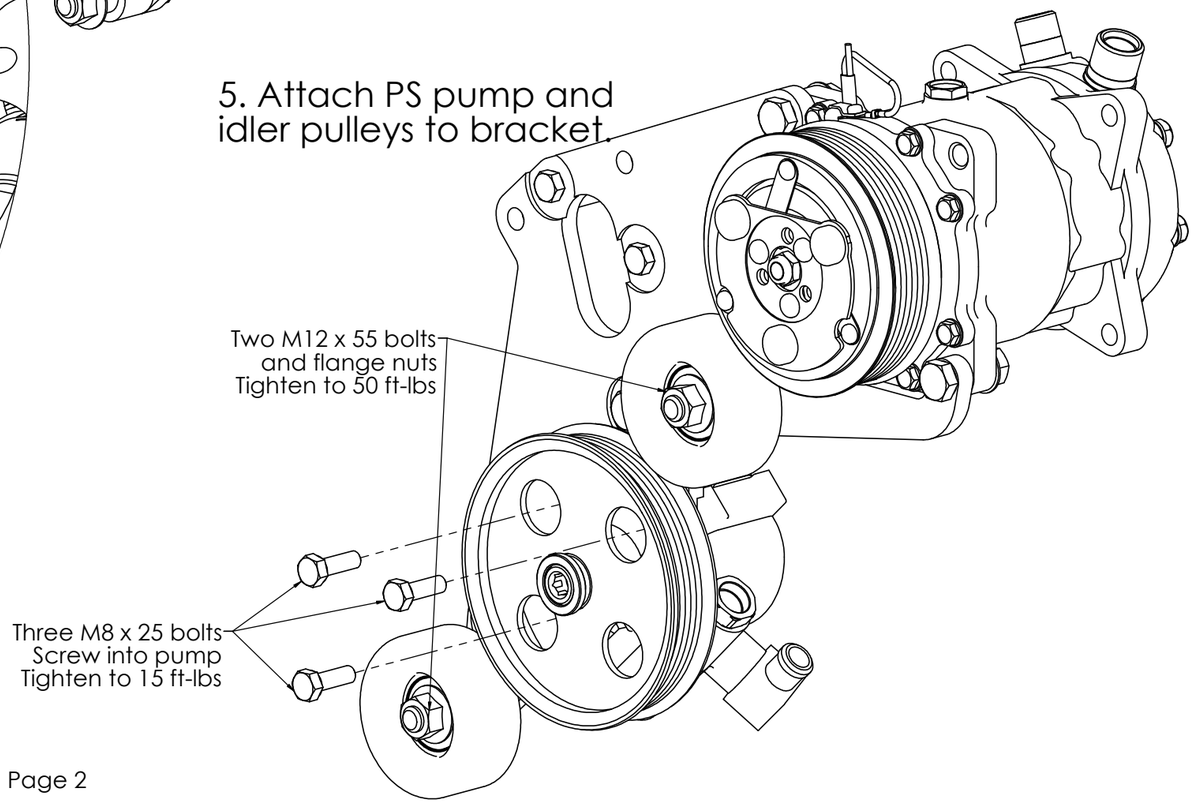
3. Install rear plate



4. Attach compressor to bracket.



5. Attach PS pump and idler pulleys to bracket.



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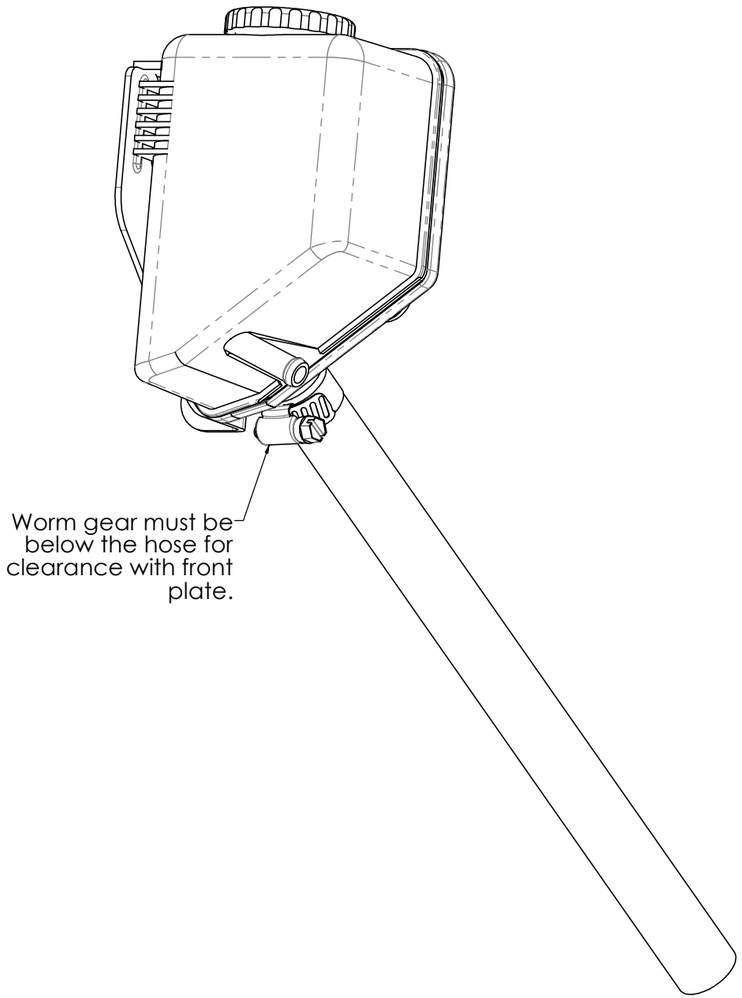
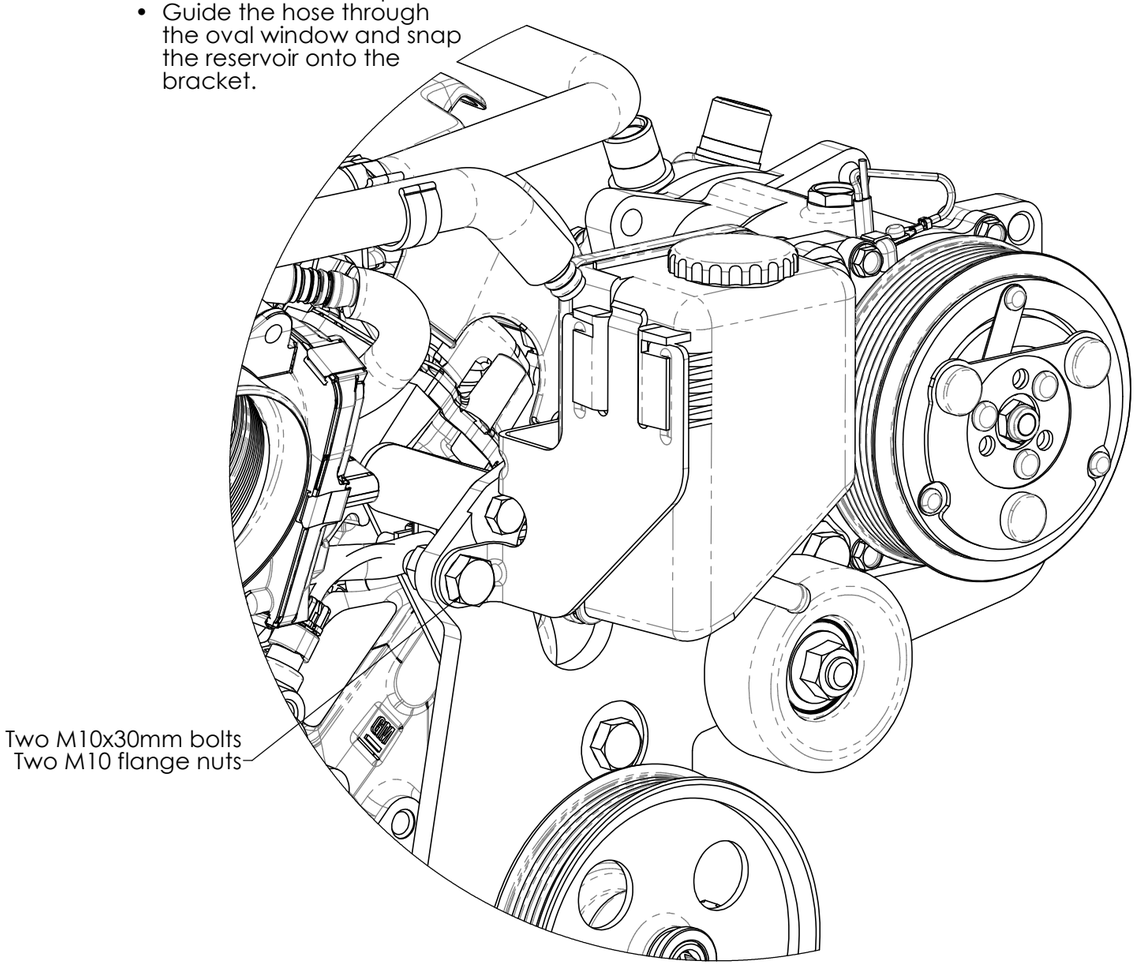
6. Attach hose assembly to reservoir.



7. Attach bracket and reservoir

- Remove the reservoir from its mounting bracket.
- Bolt the steel bracket to the aluminum front plate.
- Guide the hose through the oval window and snap the reservoir onto the bracket.



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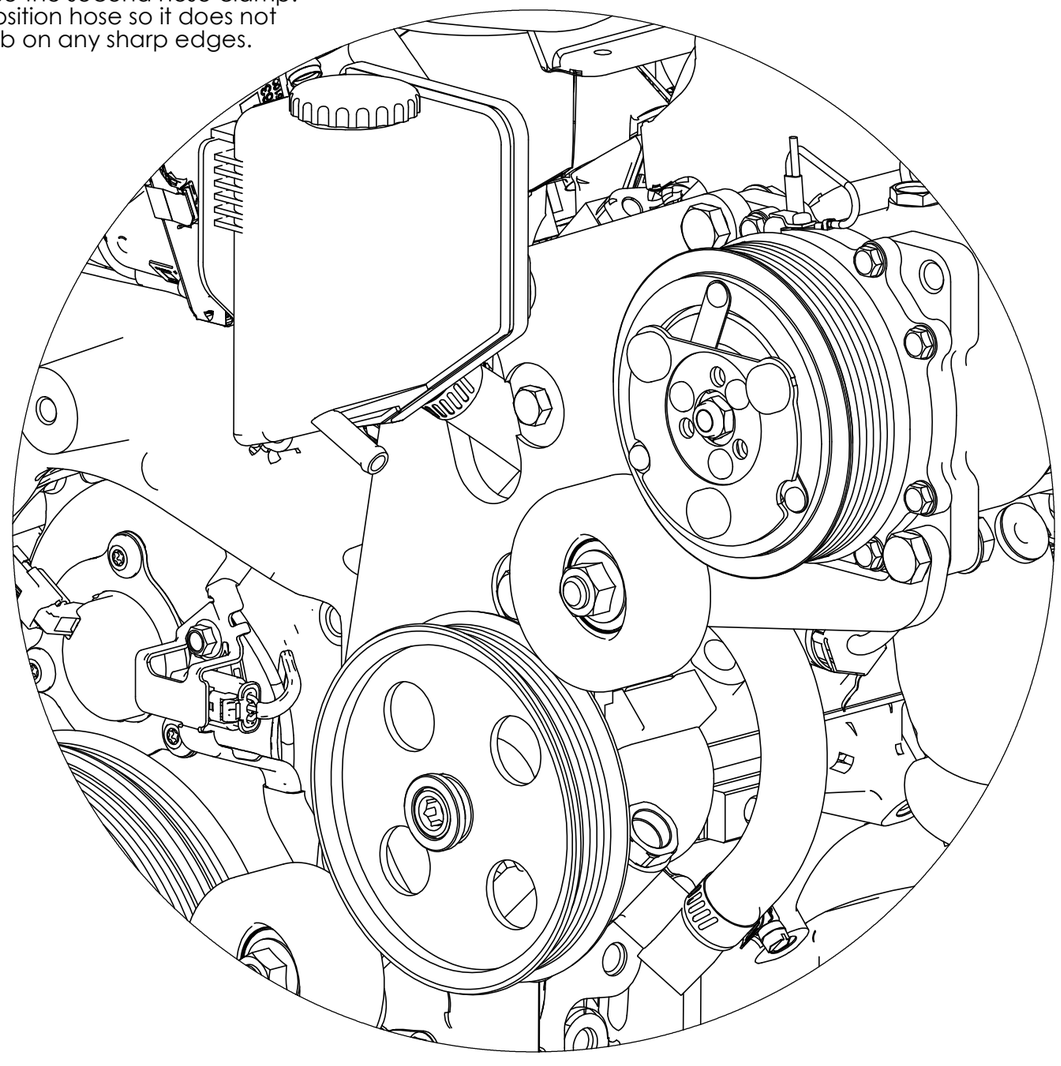
8. Attach hose to pump

Use the second hose clamp.
Position hose so it does not
rub on any sharp edges.



9. Install belt.

Gates K061037 (104 1/4") or
equivalent is the suggested length.

Belt goes on the rear 6 grooves of
the 7-groove compressor