



TURBO ACTUATOR INSTRUCTIONS

1. Begin with the engine off and the Key in the Off position
2. Drain the coolant from the engine cooling system
3. Disconnect the actuator from the vehicle by unplugging the cable
4. Remove the 4 bolts that hold the actuator in place and remove the actuator
5. Rotate the sector gear clockwise until it stops (see image below)
6. Ensure that the gaskets are properly seated on the new actuator and the mounting surface on the turbo is clean
7. With the actuator mounted and unplugged, torque down the actuator bolts to 11 N.m (8ft. lbs)
8. Refill the coolant system with new coolant, plug in the actuator prior to turning the vehicle on

PUSH SECTOR GEAR IN THE DIRECTION INDICATED UNTIL IT STOPS

