# OUTBOUND INDUSTRY





# **TOOLING REQUIREMENTS**

- KNIFE
- RIVNUT TOOL
- 3mm ALLEN KEY
- 8mm SPANNER x 2 (or a 8mm socket)
- PRY TOOL / FLAT HEAD / LONG NOSE PLIERS



# STEP ONE

REMOVING REAR DOOR CARD

Please read and fully understand all instructions prior to install.

The first step of this install requires you to remove the factory door card.

Start by carefully lifting the corner of the door card.

Once the first clip has popped out work your way around the door card until all 12 clips have popped.

Your doorcard will now be removed.



### **STEP TWO**

### **REMOVE TRIMMING**

Using your 'Pry Tool' carefully remove the two factory clips holding the Plastic Trim in place along the bottom of the rear glass.

(Be careful not to break these are you will reuse them later.

If they are putting up a real fight you can attempt to install your new Table with it in place but it can make life difficult.)

Once the two clips have been removed the plastic trim will lift vertically and pop out of its position.



# STEP THREE

**INSTALLING NUTSERTS** 

Using a 5mm Rivnut Tool insert the supplied 5mm Rivnuts into the 12 holes that originally held the door card in place.

Please ensure the nutserts are installed as per your tools operating instructions. Ensure the Rivnuts are seated properly before progressing with this install.



# **STEP FOUR**

**CUTTING DUST COVER** 

To allow for the storage compartment to sit within the door cavity, the plastic dust cover needs to be cut.

Using a sharp knife cut around the existing cutout.

Ensure you are careful not to cut any wiring within the door.





### STEP FIVE

**INSTALLING DOORCARD & BUTTON HEAD BOLTS** 

Using the Supplied ten m5 x 20mm Button Head Screws secure your new table to the door. Ensure that all screws are left loose until all have been threaded in.

Remember do not install these Button Heads into the below circled positions. These are used in the next step.





### STEP SIX

### **INSTALLING TABLE CABLES**

Using the supplied cables you can secure your table.

Please Note - One end of the cables has a longer thread than the other.

Install the longer thread into your door card. Use an 8mm Spanner to make sure it is tight.

Thirdly - When tightening your hardware into the table, install the washer so it is against the 5mm nut.







### STEP SEVEN

### **ADJUSTING LATCH & ATTACHING TRIM**

It is important your latch is adjusted correctly. We have adjusted your latch when assembling but it may need a final tension now it is installed.

To do this simply release the lock nut and adjust in or out depending on what your latch requires. You want this to be tight to stop any rattling but do not over tighten as this will cause unnecessary stress on components.

Now everything is installed you can re-attach the plastic trim work. Ensure all clips are properly housed so there is no rattling.



### STEP EIGHT

**DOUBLE CHECK YOUR WORK** 

Lastly, it is important to double check your work. Go over all nuts and bolts you installed and ensure they are tight.

Open and close the table and ensure everything operates correctly.

Congratulations & Well done! You have completed your Outbound Install. If you have any questions or feedback please let us know how we did!

Its time to,

Get out there!

