OUTBOUND INDUSTRY

USER GUIDE

Nissan Patrol GQ Door Pocket



STEP ONE

REMOVING REAR DOOR CARD & HANDLE

The first step of this install requires you to remove the rear door handle. This is done by taking out the single phillips screw & sliding the plastic cover past the door latch.

Carefully expose both phillips screws holding the internal handle in place. Unscrew and hold onto all screws as you will need them later on.

Next you are ready to remove the factory door card.

Start by carefully lifting the corner of the door card.

Once the first clip has popped out work your way around the door card untill all clips have popped. Your doorcard will now be removed.



STEP TWO

REMOVING FACTORY SPEAKER

Simply remove the phillips screws holding the rear speaker in place. Unplug the wiring and put your driver unit to the side.





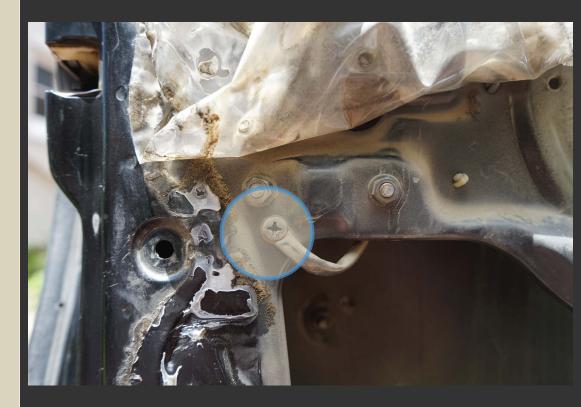
STEP THREE

RELOCATING NEGATIVE TERMINAL

The negative terminal as seen in the photo needs to be relocated. Remove the phillips screw and re-attach the terminal in one of the old speaker mounting holes.

The screw should thread in quite easily. If there is a lot of resistance the new hole might need to be drilled out 1mm. Usually this is not required.







STEP FOUR

TEMPLATING

Using both tape and the supplied bolts locate your supplied cutting template where your door card will bolt in place. A tip for this is the use the bolt patterns.

Make sure the edge of the cutting template runs parallel with your door.

Take your time with step of the install. It is important you get this right!



STEP FIVE

CUTTING CUPBOARD POCKET

First step is to drill out the 4 x drill marks on the cut template. Drill each hole out to 8mm.

Following the 4 'Cut Line's on the template, cut your door skin with a grinder. For best results make sure you use a thin cutting disk.

Please take care you avoide all wiring and do not cut too deep during this process. Take your time. Measure Twice. Cut once. Following the Cut Lines carefully your pocket will fit perfectly.

It is a good idea to test fit your door card at this point to make sure your cutout is correct before treating your cut lines.

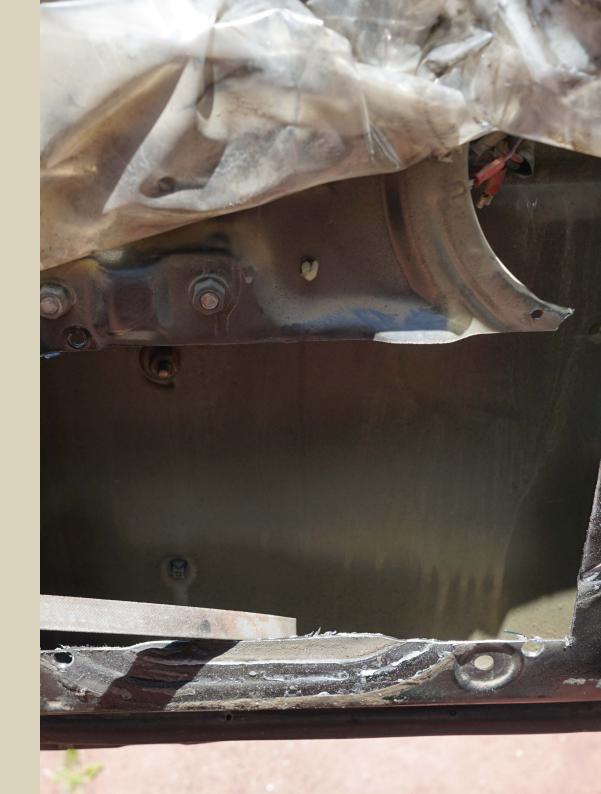


STEP SIX

DEBURRING EDGES

It is best practice to clean up any cut lines if necessary.

A quick file does the trick before painting any edges.



STEP SEVEN

TREATING CUT FACES

It is recomended that your cut lines are treated in a Cold Galv paint before installing your door card. It ensures any bare surfaces will never rust.

We recomend applying the paint with a cotton bud or something similar. This will allow for a neat and tidy finish.



STEP EIGHT

INSTALLING NUTSETS

Using a 5mm Rivnut Tool insert the supplied 5mm Rivnuts into the 10 holes that originally held the door card in place.

Please ensure the nutserts are installed as per your tools operating instructions. Ensure the Rivnuts are seated properly before progressing with this install. Take care not to overtighten the nutserts.



STEP NINE

INSTALLING DOOR SKIN

It is now time to install your new door skin.

Using the supplied m5 Button Head Bolts and washers, Fasten your new door card in place.

As done with all of our door skin installs, do not completly tighten any bolts untill all have been inserted and are threading in easily. It is good practice to you a Loctite on these bolts.

Once all are in place complete a final tighten of all hardware.



STEP TEN

RE-ATTACHING DOOR LATCH

Re-attach all Factory Hardware to complete this install. Simply screw the handle back in place, ensure you do not overtighten these screws as they the plastic insert can be threaded out.

The door latch cover will fit perfectly over your new Door Card to complete the look.

Congratulations & Well done! You have completed your Outbound Install. If you have any questions or feedback please let us know how we did!

Get out there!

