

OUTBOUND

•INDUSTRY•

USER GUIDE

76 Series Land Cruiser Door Pocket



STEP ONE

REMOVING REAR DOOR CARD

Please read and fully understand all instructions prior to install.

The first step of this install requires you to remove the rear door handle. This is done by taking out the single phillips screw & sliding the latch to right right. The latch will then release from the door card, carefully pop off the wire from behind.

Next you are ready to remove the factory door card. Start by carefully lifting the corner of the door card. Once the first clip has popped out work your way around the door card until all 10 clips have popped. Your doorcard will now be removed.



STEP TWO

INSTALLING NUTSETS

Using a 5mm Rivnut Tool insert the supplied 5mm Rivnuts into the 10 holes that originally held the door card in place.

Please ensure the nutserts are installed as per your tools operating instructions. Ensure the Rivnuts are seated properly before progressing with this install.



STEP THREE

TEMPLATING

Using both tape and the supplied bolts locate your supplied cutting template where your door card will bolt in place. A tip for this is the use the bolt patterns. Make sure the edge of the cutting template runs parallel with your door.

Take your time with step of the install it is important you get this right!



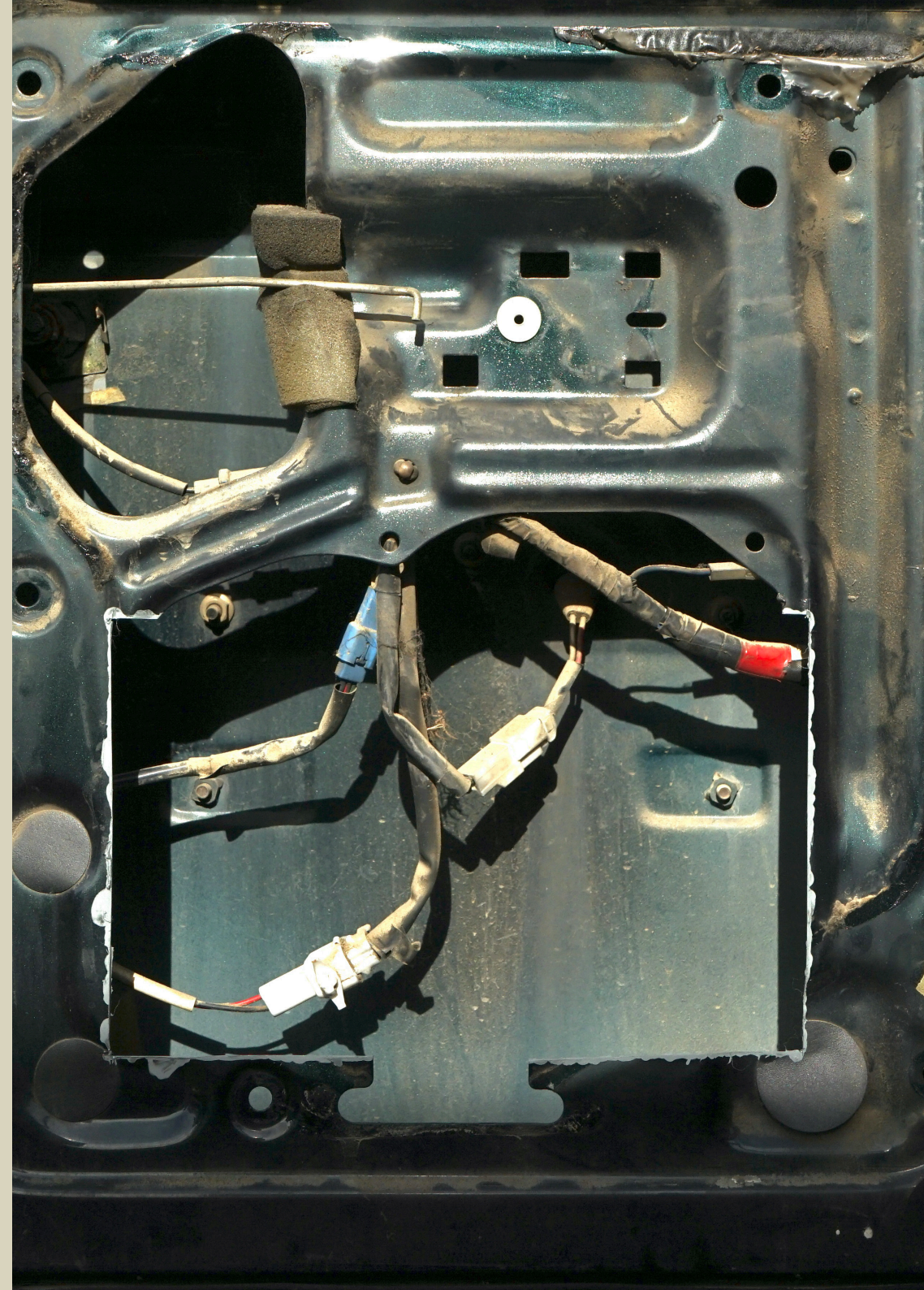
STEP FOUR

CUTTING CUPBOARD POCKET

Following the 4 'Cut Line's on the template cut your door skin with a grinder. For best results make sure you use a thin cutting disk.

Please take care you avoid all wiring and do not cut too deep during this process. Take your time. Measure Twice. Cut once. Following the Cut Lines carefully your pocket will fit perfectly.

It is a good idea to test fit your door card at this point to make sure your cutout is correct before treating your cut lines.



STEP FIVE

TREATING CUT FACES

It is recommended that your cut lines are treated in a Cold Galv paint before installing your door card. It ensures any bare surfaces will never rust.

We recommend applying the paint with a cotton bud or something similar. This will allow for a neat and tidy finish.



STEP SIX

INSTALLING DOOR SKIN

It is now time to install your new door skin.

Using the supplied six m5 Button Head Bolts and washers, Fasten your new door card in place.

As done with all of our door skin installs, do not completely tighten any bolts until all have been inserted and are threading in easily.

Once all are in place complete a final tighten of all hardware.



STEP SEVEN

RE-ATTACHING DOOR LATCH

If you own a 78 Series Land Cruiser Prado, it is recommended to remove the 2 components shown in Fig 1.1 below.

To re-attach your door latch, firstly re-clip the latching mechanism to the back of your door latch. Insert your door latch against the door skin, press firmly inward and slide the catch to left. You will feel it slide and click in place.

You can double check it is seated as the screw hole will easily line up.

Finally thread in the screw you removed at the beginning of the install. Make sure you do not over tighten this as plastic can get brittle on older vehicles.

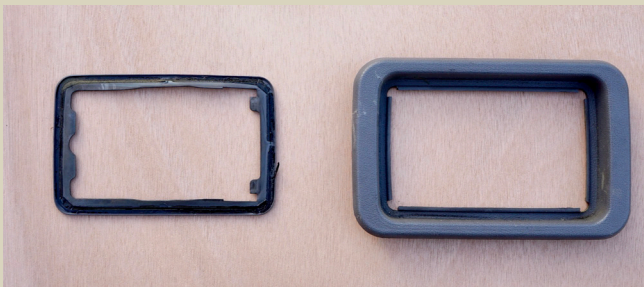
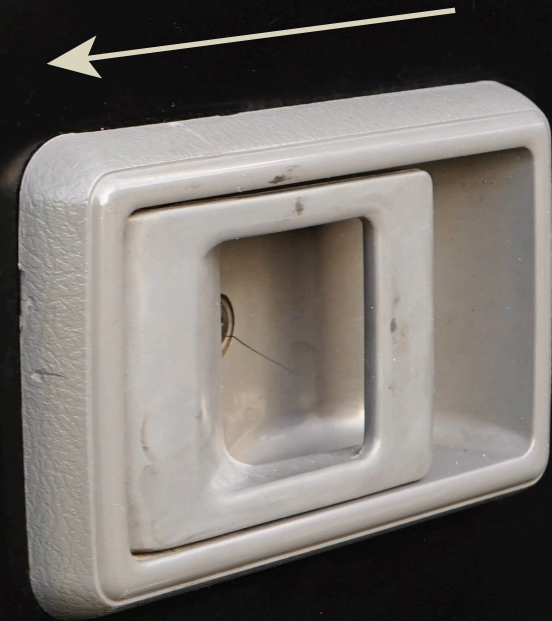


Fig 1.1



STEP SEVEN

DOUBLE CHECK YOUR WORK

Lastly, it is important to double check your work. Go over all nuts and bolts you installed and ensure they are tight.

Congratulations & Well done! You have completed your Outbound Install. If you have any questions or feedback please let us know how we did!

Its time to,

Get out There!

