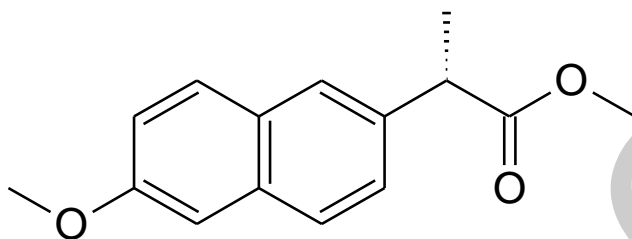


Reference Material Product Information Sheet

Epichem's Quality System conforms to ISO9001:2015 as certified by ECAAS Pty Ltd - Certification number 616061.



Name	Methyl (2S)-2-(6-methoxynaphthalen-2-yl)propanoate
BP/EP Name	Naproxen Impurity E
USP Name	Naproxen methyl ester
Synonym(s)	(S)-Naproxen methyl ester; (α S)-6-methoxy- α -methyl-2-naphthaleneacetic acid methyl ester; (S)-6-methoxy- α -methyl-2-naphthaleneacetic acid methyl ester; (+)-Naproxen methyl ester; Naproxen methyl ester.
Epichem Item #	EPL-AA174 Batch 2
CAS #	26159-35-3
Molecular Formula	C ₁₅ H ₁₆ O ₃
Molecular Weight	244.29 g/mol
Appearance	White needles
Melting Point	92.9-94.3°C
Combustion Analysis	Required (%): C:73.8; H:6.6; N:0.0. Found (%): C:73.8; H:6.7; N:0.0.
Purity*	99.8%
Date of Manufacture	21 August 2015
Storage Requirements	Protect from heat, light and moisture.
Special Precautions	This compound is for laboratory use only. Its toxicological properties may not have been fully established. It should be handled only by suitably qualified personnel.
Intended Use	This compound is suitable for the identification of impurities and degradants in pharmaceutical materials. The purity assay is considered as relative contribution.
Date of Shipment	TBA This certificate is valid for one year from the date of shipment provided the substance is stored under the recommended conditions.
Retest Date	TBA (Proper Storage and Handling Required)

* NATA accreditation does not cover the performance of this service

EPL-AA174 Batch 2

Revision 1

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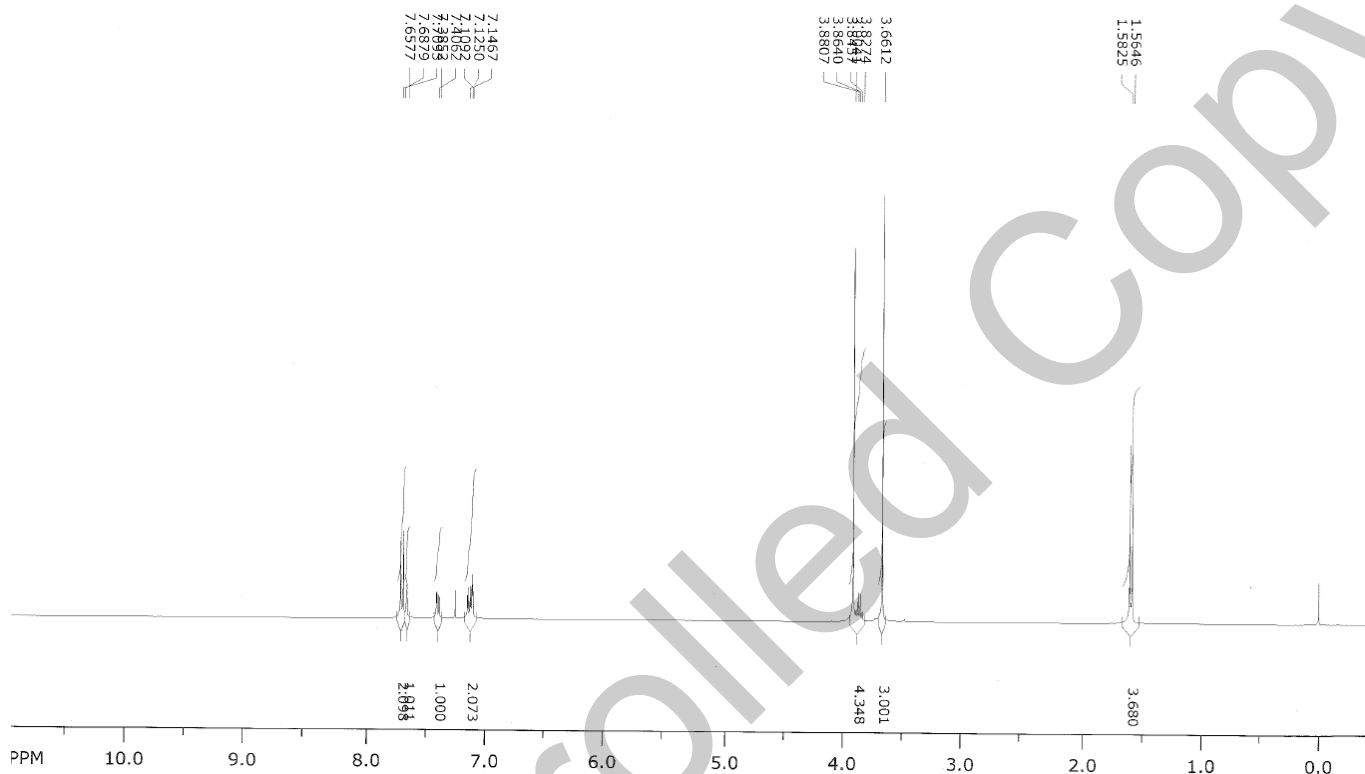
I. Identity

The identity of this product was established using the following analyses:

Ia. ¹H NMR Spectrum

Conditions: 400 MHz, CDCl₃

¹H NMR spectrum consistent with chemical structure.



EPL-AA174 Batch 2

Revision 1

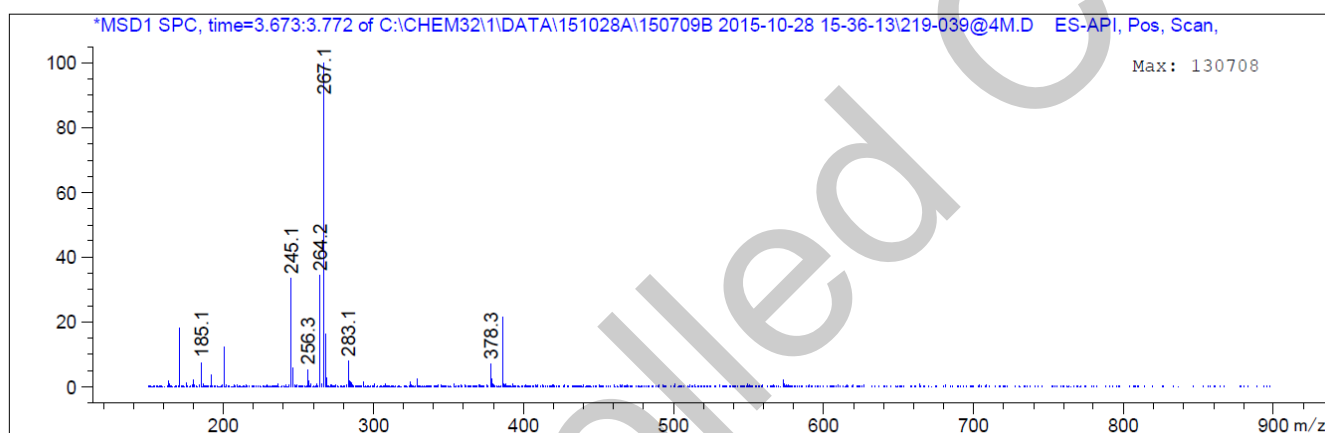
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Ib. Mass Spectrum

The mass spectrum of this material was analysed by Liquid Chromatography Mass Spectroscopy (LCMS) using in-house EM005.WI08.

Method: 5% to 100% ACN in water gradient (+0.1% formic acid)
Poroshell 120 EC-C18, 4.6 x 50mm, 2.7 micron

Retention Time (MS)	MS Area	Mol. Weight or Ion
3.716	3913229	386.15 I
		268.15 I
		267.10 I
		264.20 I
		245.15 I
		200.20 I
		171.05 I



Theoretical value: 245.1 [M+H]⁺, 267.1 [M+Na]⁺.

The signal of the Mass Spectrum is consistent with the theoretical value and its interpretation is consistent with the structural formula.

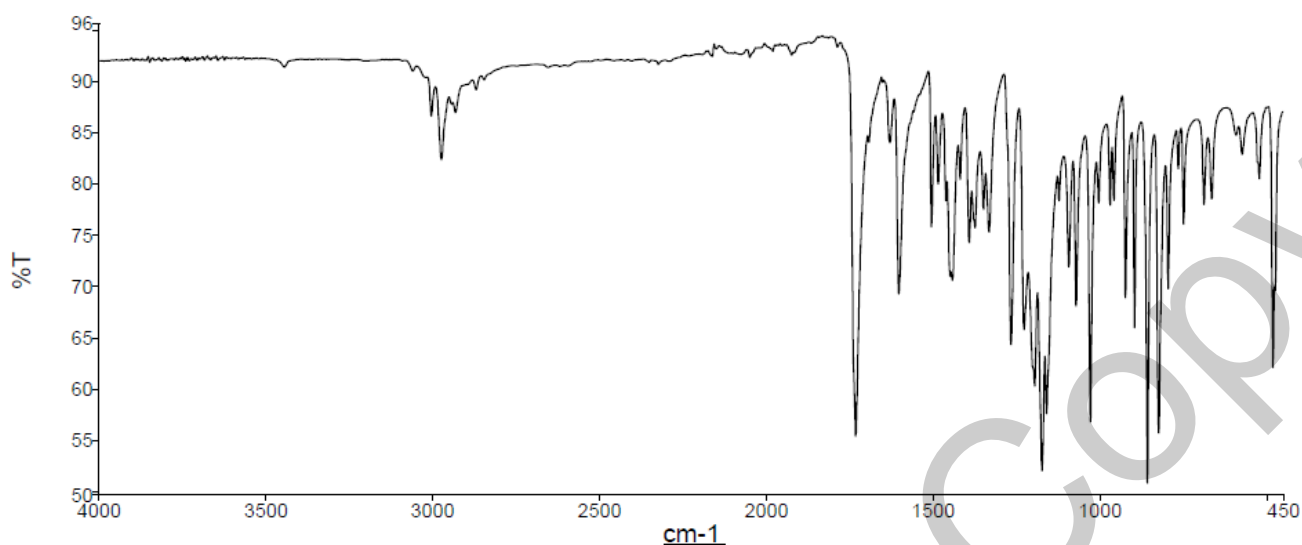
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Ic. IR Spectrum

The infra-red spectrum of this material was analysed by Fourier-Transform Infrared Spectroscopy (FTIR) using in-house EM005.WI09.



The interpretation of the signals of the Fourier-Transform Infrared Spectrum is consistent with the structural formula.

EPL-AA174 Batch 2

Revision 1

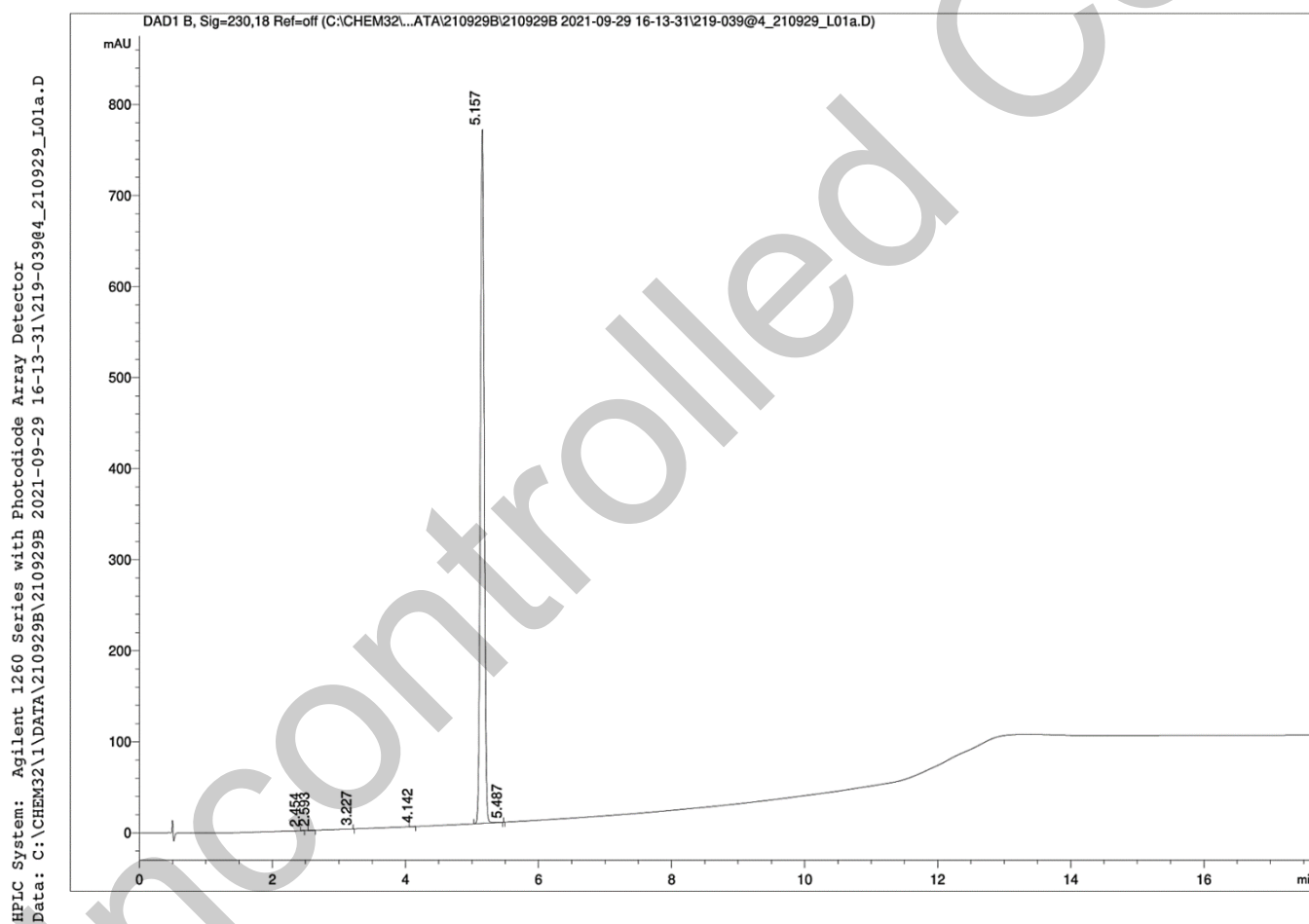
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II. Purity

The purity of this material was analysed by high performance liquid chromatography (HPLC) using in-house EM005.WI07.

HPLC Conditions:

Column	Conditions				Detector	Injector
Agilent Poroshell 120 EC-C18 4.6 x 50mm 2.7 micron	25°C				DAD 230nm	Auto 1.0 µL 0.25 mg/mL in 100% acetonitrile (NO MODIFIERS)
	Time (min)	% Line A (Water + 0.1% (v/v) TFA)	% Line B (Acetonitrile + 0.1% (v/v) TFA)	Flow rate (mL/min)		
	0.00	60	40	1.0		
	10.00	20	80	1.0		
	11.50	5	95	1.0		
	16.50	5	95	1.0		
	17.50	60	40	1.0		
20.50	60	40	1.0			



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Area Percent Report – Sorted by Signal

Peak Number	Retention Time (rounded)	Area	Area % (rounded)
1	2.45	0.06	0.00
2	2.59	0.93	0.03
3	3.23	0.01	0.00
4	4.14	0.16	0.01
5	5.16	3021.46	99.96
6	5.49	0.04	0.00
Totals			100 (rounded)

For the calculation the system peaks were ignored. The content of the analyte was determined as a ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100%.

Results:

Average 100.0% (average of 10 duplicate runs)

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III. Water Content

Method: Karl-Fischer titration using in-house EM005.WI04.

Results:

Average 0.1%

IV. Ash Content

Method: BP2015 Ash (Appendix XI-J) WS001/26397

Result:

Contains 0.1% ash.

V. Residual Solvents

Method: ¹H NMR

Result:

No significant impurities detected by ¹H NMR analysis.

VI. Final Result

Chromatographic purity (HPLC)	100.0%
Water content	0.1%
Ash content	0.1%
Residual solvents	<0.1%
Purity*	99.8%

This purity is assessed to be 99.8%.

Product Reviewed By:

James Rixson, PhD
Head of Production

Product Released By:

Carol Worth, PhD
Quality Manager
Release Date: 22 October 2021

**NATA accreditation does not cover the performance of this service.*

The calculation of the purity follows the formula:

$$\text{Purity(\%)} = \frac{((\text{Chromatographic purity[HPLC]}) \times (100 - (\text{water content} + \text{ash content} + \text{volatile contents})))}{100}$$

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