## INSTRUCTION SHEET



## FLARETM WINGS FOR INDIAN CHALLENGER

## **INCLUDED COMPONENTS:**

- Flare™ Wings
- Installation Instructions
- Alcohol Wipes

## QUESTIONS?



CALL: (605) 996.3700







- 1. Test fit Flare® Wing to the fairing aligning the front edge of the Flare® Wing to the front edge of the fairing mounting surface (Fig 1)
  - **NOTE**: We suggest applying masking tape to surrounding areas to prevent accidental application of primer to non-mating surfaces
- 2. Clean the mating surface with supplied alcohol wipes (FIG 2)
- 3. Allow surface to dry completely and keep free of contaminants
- 4. Crush at dot 
  on M3 Primer 94 and apply a thin coat to all mating surfaces (FIG 2)
- 5. Allow to dry for a minimum of 5 minutes but no more than 45 minutes







- 6. Remove the liner from the four pieces of adhesive (Fig 3)
- 7. Carefully place the Flare® Wing in position as you had test fit (Fig 4)
- 8. Press the Flare® Wing to the fairing with firm pressure along the outer edge working all the way around perimeter multiple times (Fig 5)
  - NOTE: Watch the gap between the Flare® Wing and fairing as you apply pressure to verify compression of the adhesive (Fig 6)
- 9. It is recommended to wait a minimum of 24 hours after installation before operating the motorcycle with full cure of the adhesive at 72 hours

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