

INSTRUCTION SHEET



FRONT FENDER FOR INDIAN® CHALLENGER, PURSUIT & SPORT CHIEF

INCLUDED IN BOX:

- + Steel Front Fender (1)
- + Fender Spacer Kit with Hardware (1)
- + Wire Containment (1)
- + Instruction Sheet (1)
- + Pin Removal Tool (1)

TOOLS NEEDED:

- + 4mm Hex Key
- + 6mm Hex Key
- + 13mm End Wrench
- + Marker & Drill Bits

- + Non-Marring Pry Tool or Padded Flathead Screwdriver
- + Masking Tape
- + Small Pick

QUESTIONS?



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BEFORE YOU START: IT IS RECOMMENDED THAT THE FENDER BE INSTALLED FOR TEST FIT AND HEADADDRESS PLACEMENT PRIOR TO PAINT.



FIG 1



FIG 2



FIG 3



FIG 4



FIG 5



FIG 6



FIG 7



FIG 8

1. Protect all painted surfaces.
2. Remove outer fairing to disconnect lighted headaddress on the front fender.
 - a. Remove left and right speaker grills from inner fairing by prying up on the outer edge of the grill with a non-marring pry bar or a cushioned flat screwdriver (FIG 1).
 - b. Remove the left and right storage compartment liner from the inner fairing (FIG 2).
 - c. Remove 4mm hex button head cap screws from the top of the speaker pod opening on both left and right sides (FIG 3).
 - d. Remove 4mm hex button head cap screws from top outer corner of storage compartment on the left and right side (FIG 4).
 - e. Remove 6mm hex button cap screws from bottom side of fairing (FIG 5).
 - f. Disconnect the three electrical connectors under the front of the fairing for the headlight and turn signals. Two on the left side, one on the right side (FIG 6).
 - g. Remove headlight bezel by prying down lightly on the top of the bezel and remove by rotating the top of the bezel out of the fairing (FIG 7).
 - h. Remove the three 6mm hex button head socket screws from the opening behind the headlight bezel. You may want assistance supporting the outer fairing as these are the last screws holding the outer fairing in place. (FIG 8).

INSTRUCTION SHEET



FIG 9



FIG 10



FIG 11



FIG 12



FIG 13



FIG 14



FIG 15



FIG 16



FIG 17



FIG 18



FIG 19



FIG 20



FIG 21



FIG 22

- i. Remove the outer fairing (FIG 9).
 - j. Trace the wire up from the front fender above the headlight opening and unplug the head dress light, pull wiring back down to the fender cutting zip ties as needed (FIG 10).
 3. Remove the front fender.
 - a. Remove four 6mm hex socket head cap screws from fender mount (FIG 11).
 - b. Rotate fender forward, around the tire, and set aside (FIG 12).
 - c. Place on a soft padded surface to prevent damage.
 4. Remove headress from fender.
 - a. Remove the two 4mm hex flathead shoulder screws from the fender and remove headress, rubber gasket and wiring (FIG 13).
 5. Install Fender.
 - a. Place the four provided 6mm hex cap screws through fork and fender spacer just far enough to hold the spacer in place without the bolt sticking through the spacer (FIG 14).
 - b. Rotate the fender over the tire from the front into position (FIG 15).
 - c. Install all four screws and nuts loosely before tightening to allow for minor adjustments (FIG 16).
 - d. Tighten all four fender mounting screws using the 6mm hex key and the 13mm end wrench.
 6. Install headress on new fender.
 - a. Remove rubber gasket from bottom of headress.
 - b. Remove two phillips head screws and mounting plate from bottom of headress (FIG 17).
 - c. Remove two phillips head screws and light from bottom of headress (FIG 18).
 - d. Install rubber gasket back on the headress so it can be used for location and hole template.
 - e. Place masking tape over the area of the new fender where the headress is to be installed (FIG 19).
 - f. Place headress on fender in desired position on top of masking tape (FIG 20).
- NOTE:** It is helpful to use an additional strip of masking tape to hold the headress in place temporarily while you adjust.
- g. Using a non-permanent marker, mark the front and rear position of the headress and gasket on the masking tape (FIG 21).
 - h. Use the rubber gasket from the headress as a template to mark the four holes to be drilled (FIG 22).
 - i. Refer to STEP 3 to remove front fender.

INSTRUCTION SHEET



FIG 23

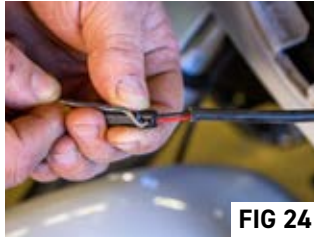


FIG 24

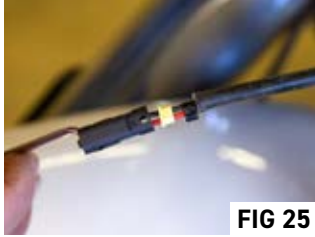


FIG 25



FIG 26



FIG 27



FIG 28



FIG 29



FIG 30

- j. Drill holes, two 5/16" diameter screw holes, one 1/2" diameter for wiring and one 1/4" diameter drain hole (FIG 23).
- k. Mark headrest electrical connector for wire location.
- l. Using a small pick, remove retainer and rubber seal from the backside of the headrest electrical connector (FIG 24 & FIG 25).
- m. Using included pin removal tool, remove pins from connector by sliding tool underneath the pin and applying light pressure up on tool to release pin (FIG 26, FIG 27, & FIG 28).
- n. Remove rubber seal, retainer and factory loom from wiring.
- o. Install wires through included wire containment.
- p. Reassemble lighted headrest and install wiring through fender.
- q. Cut factory loom to length to cover remaining exposed wire.
- r. Reinstall retainer, rubber seal and electrical connector.
- s. Trim the fender harness tray to create two washers to ensure proper bolt tension (FIG 28).
- t. Install headrest on fender
- u. Use included alcohol swab to clean inner fender for adhesive containment and allow to dry completely.
- v. Install adhesive back wire containment to fender (FIG 29).
- w. Refer to STEP 5 to install fender.
- x. Re-route headrest wire, connect and zip tie back in place.
- y. Re-install outer fairing.