



CABINET WINDOW KIT

INSTALLATION INSTRUCTIONS



WARNING: Wear safety goggles and gloves. Metal shavings will be produced during these installation procedures. It is also recommended a drop cloth or plastic sheeting be used to catch metal shavings and protect the equipment during installation.



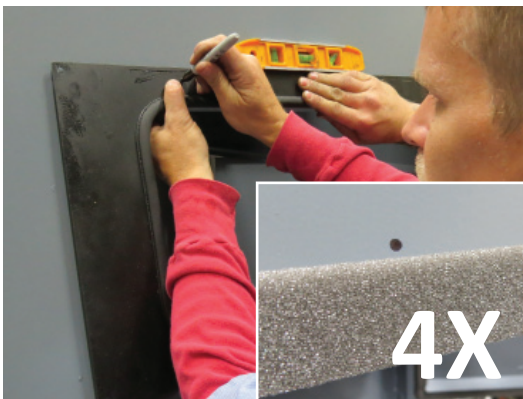
1. REMOVE ORIGINAL WINDOW FRAME

- Remove the original window frame and glass from the cabinet.
- Uninstall the screws and hardware that held the original window frame in place.
- Do not remove the window sealing foam from the cabinet if present.



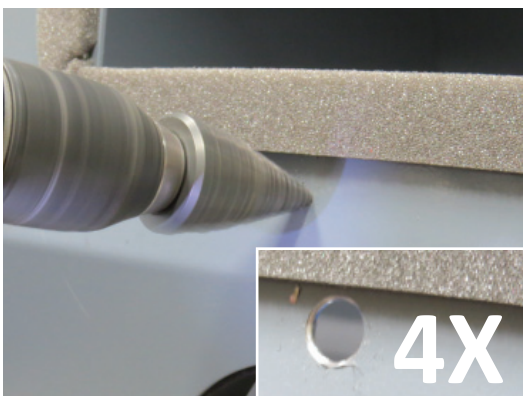
2. PREPARE KIT FOR INSTALLATION

- Unpack the window kit. Unscrew the 4 wing nuts and remove the frame and glass.
- Remove the 4 bolts that held the frame and wing nuts.



3. MARK FRAME PLACEMENT

- Center the base of the window frame over the cabinet window opening making sure it is straight and level.
- Mark the position of the four holes that held the bolts removed in step 2 on the surface of the cabinet.



4. DRILL HOLES TO ACCEPT BOLT HEADS

- Drill a 9/16" hole centered on each of the four marks made in step 3. The use of a center punch prior to drilling is recommended as accurate placement is very important.



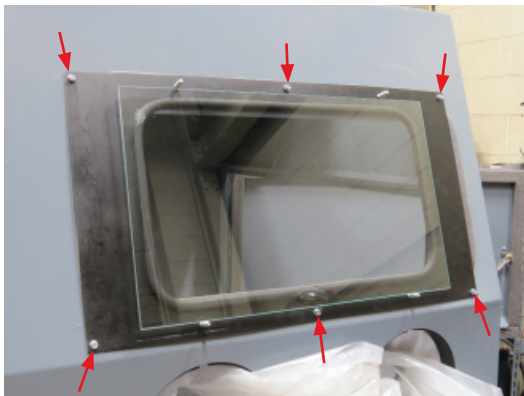
5. TEST THE FIT OF THE FRAME

- Reinstall the four bolts you removed in step 2 and place the frame on the cabinet.
- Make sure the four 9/16" holes you made in step 4 line up with the four bolt heads. If they do not align properly, drill out the 9/16" holes slightly until all the bolt heads can fit through the bolt holes.



6. APPLY FOAM GASKET

- Install the adhesive backed foam strip that is included with the window kit all the way around the existing foam. It is OK to apply the strip over the holes created in step 4.



7. DRILL AND TAP MOUNTING HOLES

- With the window frame in place, mark the position of the mounting holes on the surface of the cabinet. **The number of mounting holes will vary with the window kit model.**
- Remove the window frame and drill a hole at each mark with a #7 bit and tap with a 1/4-20 tap. Using the provided bolts, install the window frame and tighten all bolts. **Do not overtighten and strip the bolt holes.**
- Place the glass from the window kit in the frame



8. COMPLETE INSTALLATION

- Install the outer frame and tighten the wing nuts. If you are also installing a mylar window protection dispenser, perform this step after installation of the dispenser.

PART NUMBERS

CG10 - Replacement Glass 12-3/8" x 20-1/2"	23-052 - Window Kit - For Empire
011190 - Mylar Dispenser Kit	23-052T - Window Kit - For Trinco
011191 - Mylar 12-1/2" x 10' roll	23-052Z - Window Kit - For Zero



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