



NUCLEAR POWER INDUSTRY PROCUREMENT PROGRAM

Unistrut Corporation has been serving the needs of the Nuclear Power Industry for over 40 years. Unistrut Metal Framing products provide structural support for millions of feet of conduit, pipe, and other applications in nearly all power plants throughout the United States.

Unistrut offers the largest array of metal framing products to the industry for safety related and commercial grade quality levels. Unistrut metal framing safety related products are certified to meet the requirements of 10 CFR 50, Appendix B. Unistrut also assumes responsibility for 10 CFR, part 21 as a part of its safety procurement program.

Unistrut Corporation offers the nuclear power industry a unique capability in its engineering quality and design programs. This means cost effective sourcing of metal framing products from the leader in the industry.

AISI COLD-FORMED STEEL DESIGN MANUAL, CHANGES IN ALLOWABLE LOAD CALCULATIONS

The beam and column loads given in this catalog are based on the 1996 edition of the AISI Cold-Formed Steel Design Manual.

Since the issuance of the first Nuclear Power Engineering Catalog (NE-1), the AISI Engineering Committee had continued to alter and modify the formulae for calculating allowable loads. Therefore, loads in the catalog may be different from those in the NE-1.

Unistrut's products for the nuclear industry have not decreased in strength. The materials and processes used to manufacture Unistrut nuclear products remain the same as they were for NE-1. However, the AISI formulae for allowable loads has changed.

As a leader in the nuclear industry for strut products, we believe that adhering to the latest engineering design standards for cold-formed steel is imperative. This catalog represents those latest design standards.

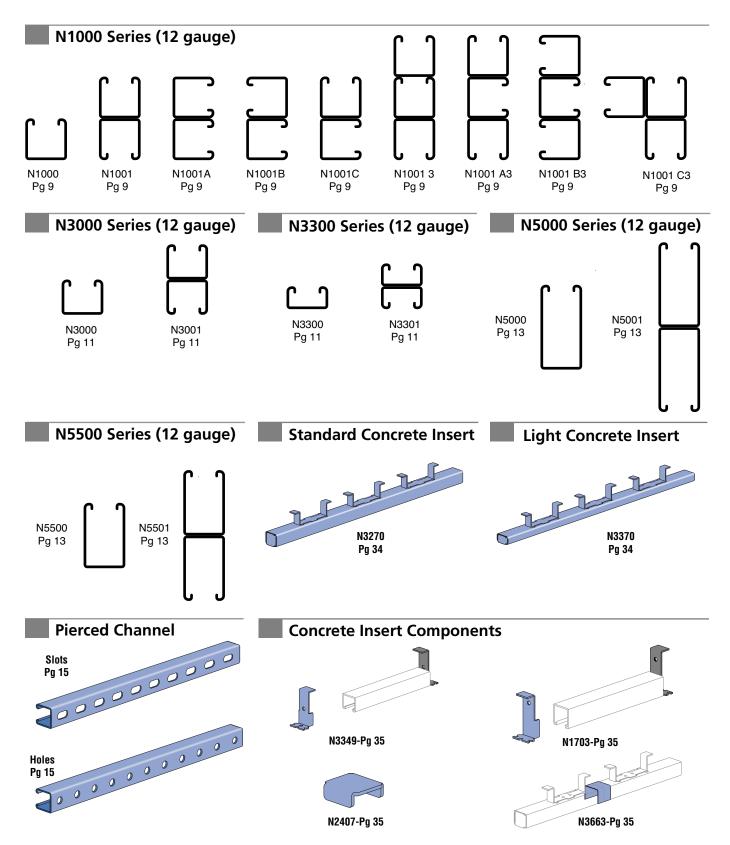
ASTM A 1011 STANDARD VS. ASTM A 570 STANDARD

In 2000, ASTM discontinued specification ASTM A 570 and replaced it with ASTM A 1011. Unistrut completed an engineering review of the two specifications and concluded that the chemical and mechanical properties of A 1011 SS Grade 33 are the same as A 570 Grade 33. Unistrut reserves the right to certify parts made from ASTM A 570 Grade 33 to ASTM A 1011 SS Grade 33.



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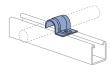
N1211 NH - Pg 29



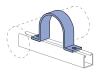
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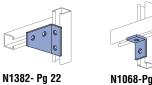
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"Z" Shape Fittings

















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UNISTRUT

"U" Shape Fittings



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FRAMING MEMBERS

Unistrut channels and continuous inserts are accurately and carefully cold-formed to size from low carbon strip steel. One side of the channel has a continuous slot with inturned edges. Secure attachments may be made to the framing member with the use of hardened, toothed, slotted nuts which engage the inturned edges.

GAGE	FINISH	ASTM NO.
12	GR & HG	A1011SS GR 33
	PG	A653 GR 33
14	GR & HG PG	A1011SS GR 33 A653 GR 33

Raw steel shall conform to the following specifications.

FITTINGS

Unistrut fittings, unless noted otherwise, are punch-press made from hot rolled, pickled and oiled steel plates, strip, or coil and conform to ASTM specifications A575, A576. The fitting steel also meets the physical requirement of ASTM A1011SS GR 33. The pickling of the steel produces a smooth surface free from scale.

NUTS AND BOLTS

Unistrut nuts are made from steel coils or bars. After all machining operations are complete, they are thoroughly case hardened. Nuts are rectangular with ends shaped to permit a quarter turn clockwise in the framing member after insertion through the slotted opening in the channel. Two toothed grooves in the top of the nut engage the inturned edges of the channel and, after bolting operations are completed, will prevent any movement of the bolt and nut within the framing member. All bolts and nuts have Unified and American coarse screw threads. The standard framing nut is ½" and conforms to ASTM Specification A576 GR 1015 (modified). Machine screws & hex head screws conform to SAE J429 GR 2 (also meets and exceeds ASTM A307).

FINISHES

PERMA-GREEN® II (GR)

Channel and parts are carefully cleaned and phosphated. Immediately after phosphating, a uniform coat of a highly effective rust-inhibiting acrylic enamel paint is applied by electro-deposition and thoroughly baked. Color is Perma-Green per Federal Standard 595a color number 14109 (dark limit V-). The resulting finish will withstand 400 hours of salt spray when tested in accordance with ASTM designation B-117.

ELECTRO-GALVANIZED (EG)

Parts, screws and nuts are coated with zinc electrolytically to commercial standards (ASTM - B633 Type III SC1).

PRE-GALVANIZED (PG)

Material (steel strip) is coated with zinc by hot-dip process prior to roll-forming or press operations. The zinc coating weight is G90 conforming to ASTM Specification A653 GR 33.

HOT-DIPPED GALVANIZED (HG)

Material is coated with zinc after being roll-formed or after all manufacturing operations are completed, conforming to ASTM specification No. A123 for large items and A153 for centrifuged parts such as fasteners & small fittings.

SPECIAL METALS

Unistrut channel is also available in stainless steel per ASTM A240 (Type 304). Contact Unistrut for details.

WEIGHTS AND DIMENSIONS

Weights given for all materials are approximate shipping weights. All dimensions subject to commercial tolerance within published specifications.

COMMERCIAL GRADE

See Unistrut General Engineering Catalog for commercial grade products.

CRITICAL CHARACTERISTICS

For critical characteristics of Safety Related Products, see Section "C" of Unistrut's Quality Assurance Manual.

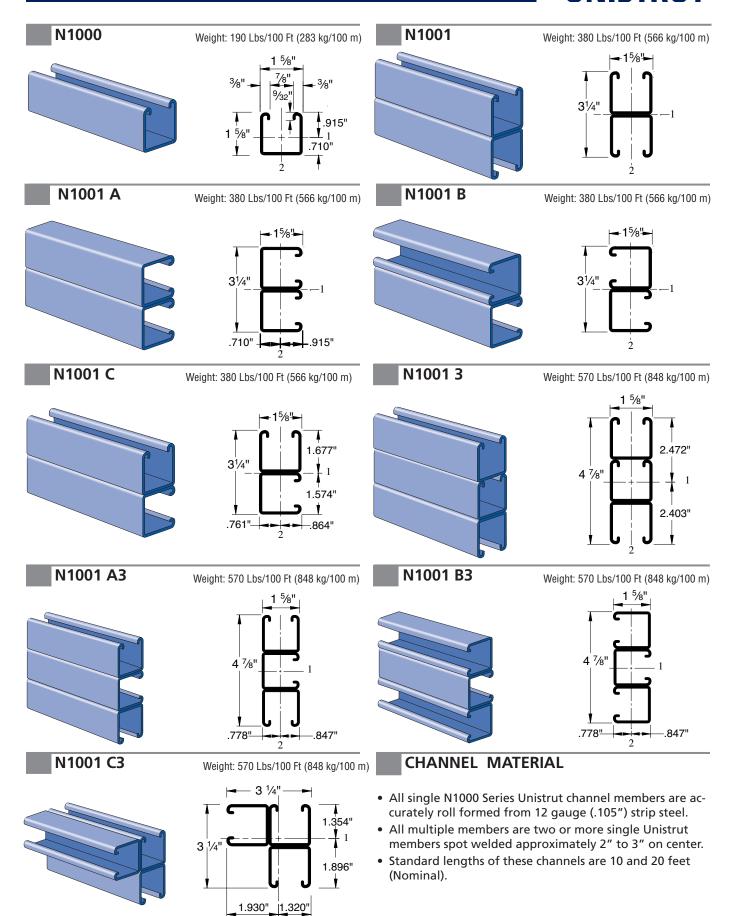
WE RESERVE THE RIGHT TO MAKE SPECIFICATION CHANGES WITHOUT NOTICE .

WHILE EVERY EFFORT HAS BEEN MADE TO ASSURE THE ACCURACY OF INFORMATION CONTAINED IN THIS CATALOG AT THE TIME OF PUBLICATION, WE CANNOT ACCEPT RESPONSIBILITY FOR INACCURACIES RESULTING FROM UNDETECTED ERRORS OR OMISSIONS.

THE BLUE COLOR USED ON UNISTRUT COMPONENTS ILLUSTRATED INTHIS CATALOG IS FOR GRAPHIC ENHANCEMENT ONLY, AND DOES NOT REPRESENT ACTUAL PRODUCT COLOR.

N1000® SERIES CHANNEL & COMBINATIONS

UNISTRUT





CHANNEL FINISHES

	Fi	nish	es
Channel	GR	HG	PG
N1000			
N1001			
N1001 A			
N1001 B			
N1001 C			
N1001 3			
N1001 A3			
N1001 B3			
N1001 C3			

Special finishes available upon request.

ELEMENTS OF SECTION

		Area of						
	Wt./Ft.	Sect.	Axis 1-1			Axis 2-2		
Channel	Lbs.	In. ²	I (In.4)	S (In.3)	r(In.)	I (In.4)	S (In.3)	r(In.)
N1000	1.89	0.556	0.185	0.202	0.577	0.236	0.290	0.651
N1001	3.78	1.112	0.930	0.572	0.915	0.472	0.580	0.651
N1001C3	5.67	1.667	1.410	0.744	0.920	1.515	0.785	0.953
N10013	3.78	1.112	0.930	0.572	0.915	0.472	0.580	0.651

I - Moment of Inertia; S - Section Modulus; r - Radius of Gyration

N1010 NUT STRENGTH (USED IN N1000 CHANNEL)

Resistance to Slip – 1500 Lbs. per bolt, Pull Out Strength – 2000 Lbs. per bolt, Includes a minimum Safety Factor of 3

BEAM AND COLUMN DATA

Loads calculated using AISI "Cold-Formed Steel Design Manual (1996 edition)." Due to changes introduced in this manual, values may differ from those shown in previous Unistrut Nuclear catalogs.

BEAM LOADING - N1000

	Max Allowable	Defl. at Uniform		rm Loading	at Defl.
Span In	Uniform Load Lbs	Load In	Span/180 Lbs	Span/240 Lbs	Span/360 Lbs
24		0.06	1.690	1,690	1,690
36	1,690 1.130	0.06	1,090	1,130	900
48	850	0.22	850	760	510
60	680	0.35	650	490	320
72	560	0.50	450	340	220
84	480	0.68	330	250	170
96	420	0.89	250	190	130
108	380	1.13	200	150	100
120	340	1.40	160	120	80

BEAM LOADING - N1001

	Max	Defl. at			
	Allowable	Uniform	<u>Unifo</u>	rm Loading	at Defl.
Span	Uniform Load	Load	Span/180	Span/240	Span/360
In	Lbs	In	Lbs	Lbs	Lbs
24	3,130 *	0.03	3,130 *	3,130 *	3,130 *
36	3,130 *	0.07	3,130 *	3,130 *	3,130 *
48	2,400	0.13	2,400	2,400	2,400
60	1,920	0.20	1,920	1,920	1,630
72	1,600	0.28	1,600	1,600	1,130
84	1,370	0.39	1,370	1,240	830
96	1,200	0.50	1,200	950	640
108	1,070	0.64	1,000	750	500
120	960	0.79	810	610	410

COLUMN LOADING - N1000

Unbraced	Maximum Allowable Load	_Max	. Col. Load	Applied at	C.G.
Height In	at Slot Face Lbs	K = 0.65 Lbs	K = 0.80 Lbs	K =1.0 Lbs	K = 1.2 Lbs
24	3,450	10,750	9,900	8,770	7,730
36	3,050	8,910	7,730	6,370	5,280
48	2,660	7,250	5,980	4,660	3,770
60	2,290	5,890	4,660	3,600	2,940
72	2,000	4,800	3,770	2,940	2,380
84	1,760	4,010	3,170	2,460	1,970
96	1,570	3,450	2,730	2,090	1,650
108	1,410	3,020	2,380	1,800	KL/r > 200
120	1,270	2,680	2,090	KL/r > 200	$^{KL}/_{r} > 200$

COLUMN LOADING - N1001

Unbraced	Maximum Allowable Load	Max	. Col. Load	Applied at	C.G.
Height In	at Slot Face Lbs	K = 0.65 Lbs	K = 0.80 Lbs	K =1.0 Lbs	K = 1.2 Lbs
24	6,430	25,060	24,620	23,900	23,050
36	6,230	24,000	23,050	21,570	19,890
48	5,950	22,590	21,030	18,690	16,170
60	5,620	20,890	18,690	15,540	12,400
72	5,240	18,990	16,170	12,400	8,960
84	4,830	16,970	13,640	9,470	6,580
96	4,390	14,900	11,200	7,250	5,040
108	3,930	12,860	8,960	5,730	3,980
120	3,510	10,910	7,250	4,640	KL/r > 200

Notes: 1. Above loads include the weight of the member. This weight must be deducted to arrive at the net allowable load the beam will support.

^{*}Load limited by spot weld shear.

^{2.} Long span beams should be supported in such a manner as to prevent rotation and twist. See Page 16

^{3.} Allowable uniformly distributed loads are listed for various simple spans, that is, a beam on two supports. If load is concentrated at the center of the span, multiply load from the table by 0.5 and corresponding deflection by 0.8.

^{4.} Column loadings are for allowable axial loads for the unsupported heights listed with a K value of 0.80.

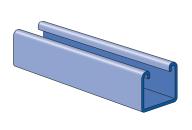
UNISTRUT

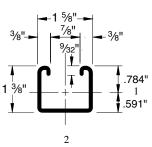
N3000

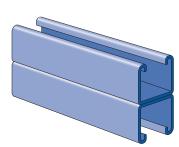
Weight: 170 Lbs/100 Ft (253 kg/100 m)

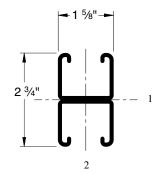
N3001

Weight: 340 Lbs/100 Ft (506 kg/100 m)







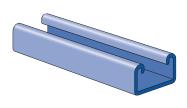


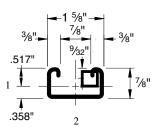
N3300

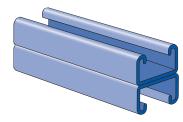
Weight: 135 Lbs/100 Ft (201 kg/100 m)

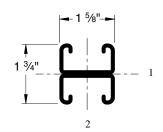
N3301

Weight: 270 Lbs/100 Ft (402 kg/100 m)









CHANNEL MATERIAL

- All single N3000 and N3300 Series Unistrut channel members are accurately roll formed from 12 gauge (.105") strip steel.
- All multiple members are two or more single Unistrut members spot welded approximately 2" to 3" on center.
- Standard lengths of these channels are 10 and 20 feet (Nominal).

CHANNEL FINISHES

	Finishes				
Channel	GR	HG	PG		
N3000					
N3001					
N3300					
N3301					

Special finishes available upon request.

ELEMENTS OF SECTION

		Area of						
	Wt./Ft.	Sect.		Axis 1-1			Axis 2-2	
Channel	Lbs.	In. ²	I (In.4)	S (In.3)	r(In.)	I (In.4)	S (In.3)	r(In.)
N3000	1.71	0.503	0.121	0.154	0.490	0.205	0.253	0.639
N3001	3.42	1.007	0.593	0.431	0.767	0.411	0.506	0.639
N3300	1.35	0.398	0.037	0.072	0.306	0.145	0.178	0.603
N3301	2.71	0.797	0.177	0.202	0.471	0.289	0.356	0.603
1								

I – Moment of Inertia; S – Section Modulus; r – Radius of Gyration

N1010 NUT STRENGTH (USED IN N3000 CHANNEL)

Resistance to Slip – 1500 Lbs. per bolt, Pull Out Strength – 2000 Lbs. per bolt, Includes a minimum Safety Factor of 3

N4010 NUT STRENGTH (USED IN N3300 CHANNEL)

Resistance to Slip – 1500 Lbs. per bolt, Pull Out Strength – 1500 Lbs. per bolt, Includes a minimum Safety Factor of 3



BEAM AND COLUMN DATA

Loads calculated using AISI "Cold-Formed Steel Design Manual (1996 edition)." Due to changes introduced in this manual, values may differ from those shown in previous Unistrut Nuclear catalogs.

BEAM LOADING - N3000

Span In	Max Allowable Uniform Load Lbs	Defl. at Uniform Load In	Unifo	rm Loading Span/240 Lbs	at Defl. Span/360 Lbs
24	1,290	0.07	1,290	1,290	1,290
36	860	0.15	860	860	590
48	650	0.26	650	500	330
60	520	0.41	420	320	210
72	430	0.59	290	220	150
84	370	0.80	220	160	110
96	320	1.04	170	120	80
108	290	1.32	130	100	70
120	260	1.63	110	80	50

COLUMN LOADING - N3000

Unbraced	Maximum Allowable Load	Max	. Col. Load	Applied at	C.G.
Height	at Slot Face	K = 0.65	K = 0.80	K =1.0	K = 1.2
In	Lbs	Lbs	Lbs	Lbs	Lbs
24	3,070	9,790	9,090	8,190	7,370
	2,730	8,300	7,370	6,320	5,440
48	2,400	7,000	6,010	4,930	4,050
60	2,090	5,930	4,930	3,860	3,120
72	1,820	5,060	4,050	3,120	2,290
84	1,590	4,300	3,390	2,430	KL/r > 200
96	1,400	3,690	2,880	1,860	KL/r > 200
108	1,200	3,220	2,290	KL/ _r > 200	KL/r > 200
120	1,040	2,820	1,860	KL/r > 200	KL/r > 200

BEAM LOADING - N3300

	Max	Defl. at			
	Allowable	Uniform	Unifo	rm Loading	at Defl.
Span	Uniform Load	Load	Span/180	Span/240	Span/360
In	Lbs	In	Lbs	Lbs	Lbs
24	600	0.10	600	600	400
36	400	0.22	360	270	180
48	300	0.40	200	150	100
60	240	0.62	130	100	60
72	200	0.90	90	70	40
84	170	1.22	70	50	30
96	150	1.59	50	40	30
108	130	2.02	40	30	20
120	120	2.49	30	20	20

COLUMN LOADING - N3300

Unbraced	Maximum Allowable Load	Max. Col. Load Applied at C.G.						
Height	at Slot Face	K = 0.65	K = 0.80	K =1.0	K = 1.2			
In	Lbs	Lbs	Lbs	Lbs	Lbs			
24	2,120	7,710	7,190	6,410	5,440			
36	1,760	6,520	5,440	4,030	2,830			
48	1,380	4,960	3,590	2,290	1,590			
60	1,060	3,480	2,290	1,470	KL/r>200			
72	840	2,410	1,590	KL/r>200	KL/r>200			
84	KL/r>200	1,770	KL/r>200	KL/r>200	KL/r>200			

Notes: 1. Above loads include the weight of the member. This weight must be deducted to arrive at the net allowable load the beam will support.

2. Long span beams should be supported in such a manner as to prevent rotation and twist. See Page 16.

3. Allowable uniformly distributed loads are listed for various simple spans, that is, a beam on two supports. If load is concentrated at the center of the span, multiply load from the table by 0.5 and corresponding deflection by 0.8.

of the span, multiply load from the table by 0.5 and corresponding deflection by 0.8.

4. Column loadings are for allowable axial loads for the unsupported heights listed with a K value of 0.80.

*Load limited by spot weld shear.

BEAM LOADING - N3001

Span In	Max Allowable Uniform Load Lbs	Defl. at Uniform Load In		rm Loading Span/240 Lbs	at Defl. Span/360 Lbs
24	2,660 *	0.04	2,660 *	2,660 *	2,660 *
36	2,410	0.08	2,410	2,410	2,410
48	1,810	0.15	1,810	1,810	1,620
60	1,450	0.23	1,450	1,450	1,040
72	1,200	0.33	1,200	1,080	720
84	1,030	0.46	1,030	790	530
96	900	0.59	810	610	400
108	800	0.75	640	480	320
120	720	0.93	520	390	260

COLUMN LOADING - N3001

Unbraced Height In	Maximum Allowable Load at Slot Face Lbs	_ <u>Max</u> K = 0.65 Lbs	. Col. Load K = 0.80 Lbs	Applied at K =1.0 Lbs	<u>C.G.</u> K = 1.2 Lbs
24	5,720	22,670	22,250	21,580	20,780
36	5,500	21,670	20,780	19,400	17,830
48	5,220	20,350	18,890	16,710	14,390
60	4,880	18,760	16,710	13,800	10,920
72	4,510	17,000	14,390	10,920	7,810
84	4,120	15,120	12,050	8,270	5,740
96	3,710	13,210	9,820	6,330	4,400
108	3,300	11,340	7,810	5,000	KL/r > 200
120	2,940	9,560	6,330	4,050	KL/r > 200

BEAM LOADING - N3301

	Max	Defl. at			
	Allowable	Uniform	<u>Unifo</u>	rm Loading	at Defl.
Span	Uniform Load	Load	Span/180	Span/240	Span/360
In	Lbs	In	Lbs	Lbs	Lbs
24	1,660 *	0.06	1,660 *	1,660 *	1,660 *
36	1,130	0.13	1,130	1,130	860
48	850	0.23	850	730	480
60	680	0.36	620	460	310
72	560	0.53	430	320	210
84	480	0.72	320	240	160
96	420	0.93	240	180	120
108	380	1.18	190	140	100
120	340	1.46	150	120	80

COLUMN LOADING - N3301

Unbraced	Maximum Allowable Load	ad <u>Max. Col. Load Applied at C.G.</u>							
Height	at Slot Face	K = 0.65	K = 0.80	K =1.0	K = 1.2				
In	Lbs	Lbs	Lbs	Lbs	Lbs				
24	4,130	17,400	16,820	15,900	14,840				
36	3,810	16,020	14,840	13,070	11,190				
48	3,420	14,270	12,450	9,930	7,540				
60	3,000	12,290	9,930	6,970	4,840				
72	2,590	10,250	7,540	4,840	3,360				
84	2,200	8,260	5,550	3,550	KL/r > 200				
96	1,890	6,440	4,250	KL/r > 200	KL/r > 200				
108	1,630	5,090	3,360	KL/r > 200	KL/r > 200				
120	KL/r>200	4,120	KL/r > 200	KL/r > 200	KL/ _r > 200				

² Sefety

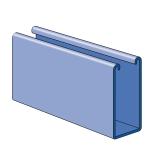
UNISTRUT

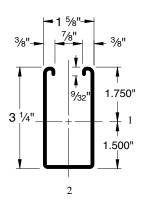
N5000

Weight: 305 Lbs/100 Ft (454 kg/100 m)

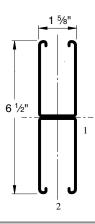
N5001

Weight: 610 Lbs/100 Ft (908 kg/100 m)







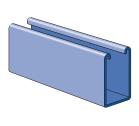


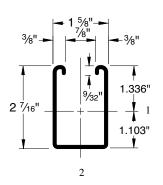
N5500

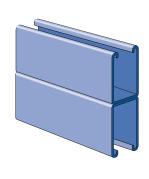
Weight: 247 Lbs/100 Ft (368 kg/100 m)

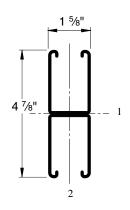
N5501

Weight: 494 Lbs/100 Ft (735 kg/100 m)









CHANNEL FINISHES

	Finishes				
Channel	GR	HG	PG		
N5000					
N5001					
N5500					
N5501					

Special finishes available upon request.

ELEMENTS OF SECTION

		Area of						
	Wt./Ft.	Sect.		Axis 1-1			Axis 2-2	
Channel	Lbs.	In. ²	I (In.4)	S (In.3)	r(In.)	I (In.4)	S (In.3)	r(In.)
N5000 N5001	3.05 6.10	0.897 1.794	1.099 6.234	0.628 1.918	1.107 1.864	0.433 0.866	0.533 1.066	0.695 0.695
N5500 N5501	2.47 4.94	0.726 1.453	0.523 2.811	0.391 1.153	0.848 1.391	0.335 0.669	0.412 0.824	0.679 0.679

I - Moment of Inertia; S - Section Modulus; r - Radius of Gyration

CHANNEL MATERIAL

- All single N5000 and N5500 Series Unistrut channel members are accurately roll formed from 12 gauge (.105") strip steel.
- All multiple members are two or more single Unistrut members spot welded approximately 2" to 3" on center.
- Standard lengths of these channels are 10 and 20 feet (Nominal).

N3010 NUT STRENGTH (USED IN N5000 CHANNEL)

Resistance to Slip – 1500 Lbs. per bolt, Pull Out Strength – 2000 Lbs. per bolt, Includes a minimum Safety Factor of 3

N5510 NUT STRENGTH (USED IN N5500 CHANNEL)

Resistance to Slip – 1500 Lbs. per bolt, Pull Out Strength – 2000 Lbs. per bolt, Includes a minimum Safety Factor of 3

N5000 & N5500 SERIES CHANNEL & COMBINATIONS

BEAM AND COLUMN DATA

Loads calculated using AISI "Cold-Formed Steel Design Manual (1996 edition)." Due to changes introduced in this manual, values may differ from those shown in previous Unistrut Nuclear catalogs.

BEAM LOADING - N5000

r		II LOAD		1000	
	Max	Defl. at			
	Allowable	Uniforn		orm Loading	
Span	Uniform Load	Load	Span/180) Span/240	Span/360
In	Lbs	In	Lbs	Lbs	Lbs
24	5,260	0.03	5,260	5,260	5,260
36	3,510	0.07	3,510	3,510	3,510
48	2,630	0.12	2,630	2,630	2,630
60	2,110	0.18	2,110	2,110	1,920
72	1,750	0.26	1,750	1,750	1,330
84	1,500	0.36	1,500	1,470	980
96	1,320	0.47	1,320	1,130	750
108	1,170	0.59	1,170	890	590
120	1,050	0.73	960	720	480
144	880	1.05	670	500	330
168	750	1.43	490	370	250
192	660	1.87	380	280	190
216	580	2.37	300	220	150
240	530	2.92	240	180	120

BEAM LOADING - N5001

	Max Allowable	Defl. at Uniform		um Loodina	ot Doff
Span	Uniform Load	Load		rm Loading Span/240	
În	Lbs	In	Lbs	Lbs	Lbs
24	6,170 *	0.02	6,170 *	6,170 *	6,170 *
36	6,170 *	0.04	6,170 *	6,170 *	6,170 *
48	6,170 *	0.06	6,170 *	6,170 *	6,170 *
60	6,170 *	0.10	6,170 *	6,170 *	6,170 *
72	5,360	0.14	5,360	5,360	5,360
84	4,590	0.19	4,590	4,590	4,590
96	4,020	0.25	4,020	4,020	4,020
108	3,570	0.32	3,570	3,570	3,360
120	3,220	0.39	3,220	3,220	2,720
144	2,680	0.57	2,680	2,680	1,890
168	2,300	0.77	2,300	2,090	1,390
192	2,010	1.01	2,010	1,600	1,060
216	1,790	1.27	1,680	1,260	840
240	1,610	1.57	1,360	1,020	680

COLUMN LOADING - N5000

	COLOMN LOADING - NOOO									
Unbraced	Max. Allowable <u>Max. Col. Load Applied at C.G.</u>									
Height	Load at Slot Face	K = 0.65	K = 0.80	K =1.0	K = 1.2					
In	Lbs	Lbs	Lbs	Lbs	Lbs					
24	4,430	13,050	12,000	11,180	9,590					
36	4,030	11,380	9,590	7,390	5,560					
48	3,400	8,830	6,730	4,700	3,560					
60	2,780	6,580	4,700	3,360	2,620					
72	2,330	4,890	3,560	2,620	2,090					
84	2,010	3,860	2,870	2,160	1,750					
96	1,770	3,180	2,410	1,850	1,510					
108	1,590	2,710	2,090	1,620	1,330					
120	1,440	2,370	1,850	1,450	**					

COLUMN LOADING - N5001

Unhvocod	Unbroad Max Allowable Max Cal Load Applied at C.C.									
Unbraced	Max. Allowable		Max. Col. Load Applied at C.G.							
Height	Load at Slot Face	K = 0.65	K = 0.80	K = 1.0	K = 1.2					
In	Lbs	Lbs	Lbs	Lbs	Lbs					
24	8,360	30,190	29,820	29,220	28,500					
36	8,230	29,300	28,500	27,220	25,740					
48	8,050	28,100	26,750	24,660	22,320					
60	7,810	26,630	24,660	23,090	19,770					
72	7,530	24,930	22,320	19,770	15,800					
84	7,340	23,070	21,110	16,450	12,100					
96	6,950	22,440	18,430	13,300	9,260					
108	6,510	20,270	15,800	10,540	7,320					
120	6,010	18,100	13,300	8,540	KL/r > 200					

BEAM LOADING - N5500

	Max Allowable	Defl. at Uniform		rm Loading	at Doff
Span	Uniform Load	Load		Span/240	
In	Lbs	In	Lbs	Lbs	Lbs
24	3,280	0.04	3,280	3,280	3,280
36	2,190	0.09	2,190	2,190	2,190
48	1,640	0.15	1,640	1,640	1,430
60	1,310	0.24	1,310	1,310	910
72	1,090	0.34	1,090	950	630
84	940	0.47	930	700	470
96	820	0.61	710	540	360
108	730	0.77	560	420	280
120	660	0.96	460	340	230
144	550	1.38	320	240	160
168	470	1.87	230	170	120
192	410	2.45	180	130	90
216	360	3.10	140	110	70
240	330	3.82	110	90	60

BEAM LOADING - N5501

	Max	Defl. at			
	Allowable	Uniform	ı <u>Unifo</u>	rm Loading	at Defl.
Span	Uniform Load	Load	Span/180	Span/240	Span/360
In	Lbs	In	Lbs	Lbs	Lbs
24	4,680 *	0.02	4,680 *	4,680 *	4,680 *
36	4,680 *	0.05	4,680 *	4,680 *	4,680 *
48	4,680 *	0.08	4,680 *	4,680 *	4,680 *
60	3,870	0.13	3,870	3,870	3,870
72	3,220	0.19	3,220	3,220	3,220
84	2,760	0.26	2,760	2,760	2,510
96	2,420	0.34	2,420	2,420	1,920
108	2,150	0.42	2,150	2,150	1,520
120	1,930	0.52	1,930	1,840	1,230
144	1,610	0.76	1,610	1,280	850
168	1,380	1.03	1,250	940	630
192	1,210	1.34	960	720	480
216	1,070	1.70	760	570	380
240	970	2.10	610	460	310

COLUMN LOADING - N5500

Unbraced	Max. Allowable					
Height	Load at Slot Face	K = 0.65	K = 0.80	K =1.0	K = 1.2	
In	Lbs	Lbs	Lbs	Lbs	Lbs	
24	4,580	13,860	12,610	10,910	9,300	
36	4,010	11,120	9,300	7,190	5,550	
48	3,370	8,550	6,580	4,800	3,800	
60	2,810	6,430	4,800	3,610	2,920	
72	2,410	4,970	3,800	2,920	2,390	
84	2,120	4,060	3,160	2,460	2,020	
96	1,900	3,450	2,720	2,130	1,740	
108	1,720	3,000	2,390	1,870	1,520	
120	1,570	2,670	2,130	1,660	KL/r > 200	

COLUMN LOADING - N5501

Unbraced	Max. Allowable		Col. Load A		
Height	Load at Slot Face	K = 0.65	K = 0.80	K =1.0	K = 1.2
In	Lbs	Lbs	Lbs	Lbs	Lbs
24	8,650	32,840	32,310	31,440	30,410
36	8,450	31,560	30,410	28,610	26,550
48	8,180	29,850	27,950	25,070	21,960
60	7,830	27,780	25,070	21,160	17,200
72	7,420	25,450	21,960	17,200	12,730
84	6,940	22,950	18,770	13,460	9,350
96	6,410	20,360	15,660	10,310	7,160
108	5,810	17,780	12,730	8,150	5,660
120	5,220	15,280	10,310	6,600	KL/r > 200

- Notes: 1. Above loads include the weight of the member. This weight must be deducted to arrive at the net allowable load the beam will support.

 2. Long span beams should be supported in such a manner as to prevent rotation and twist. See Page 16.

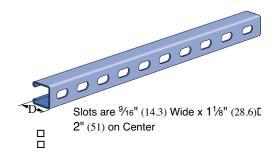
 3. Allowable uniformly distributed loads are listed for various simple spans, that is, a beam on two supports. If load is concentrated at the center of the span, multiply load from the table by 0.5 and corresponding deflection by 0.8.

 4. Column loadings are for allowable axial loads for the unsupported heights listed with a K value of 0.80.

^{*}Load limited by spot weld shear. #: Bearing load may govern capacity. See Page 16.

"T" SERIES - SLOTTED

Standard Lengths: 10' and 20'.

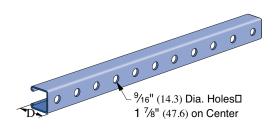


			Mat	erial		
Part	Dept	h "D"		Thicknes	ses Weig	jht
Number	ln.	mm.	ln.	mm.	Lbs/100 Ft.	kg/100 m
N1000 T	15/8	41	.105	2.7	185	275
N3000 T	13/8	35	.105	2.7	165	245
N3300 T	7/8	22	.105	2.7	130	193
N5000 T	31/4	82	.105	2.7	300	446
N5500 T	2 ⁷ / ₁₆	62	.105	2.7	242	360

Note: For beam load capacity, use 85% of appropriate load chart.

"HS" SERIES - HOLES

Standard Lengths: 10' and 20'.

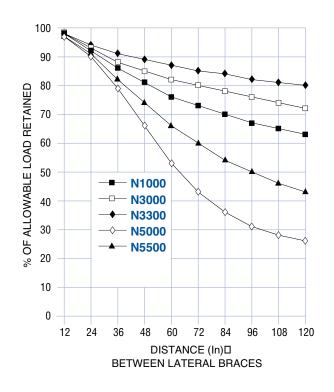


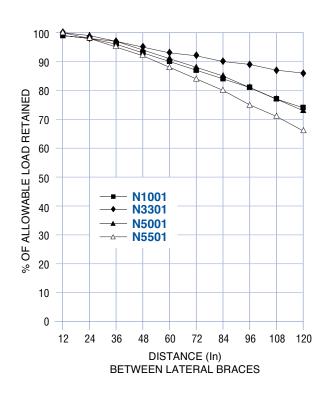
	Material					
Part	Dept	h "D"		Thicknes	ses Weig	ght
Number	ln.	mm.	ln.	mm.	Lbs/100 Ft.	kg/100 m
N1000 HS	1 5//8	41	.105	2.7	185	275
N3000 HS	1-3/8	35	.105	2.7	165	246
N3300 HS	7/8	22	.105	2.7	130	193
N5000 HS	31/4	82	.105	2.7	300	446
N5500 HS	2 ⁷ / ₁₆	62	.105	2.7	242	360

Note: For beam load capacity, use 95% of appropriate load chart.



LATERAL BRACING LOAD REDUCTION CHARTS



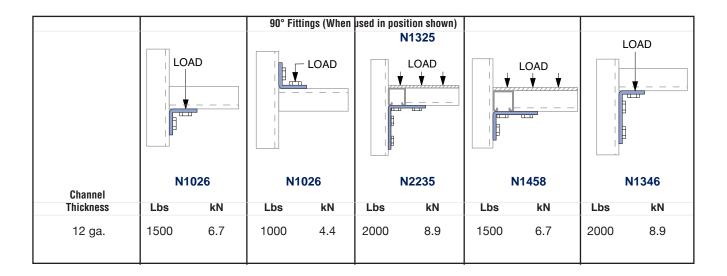


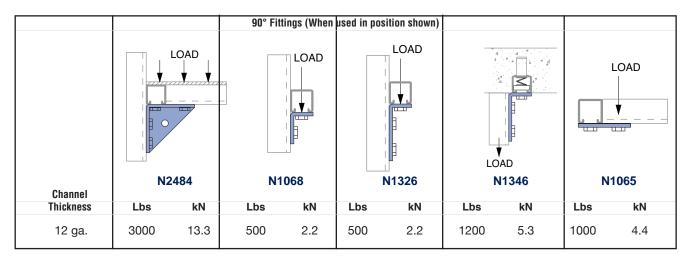
BEARING LOADS ON UNISTRUT CHANNEL

	Bearing Length 15%" (41 mm)	Bearing Length 15%" (41 mm)	Bearing Length 3½" (82 mm)
Safety Factor — 2½	LOAD	LOAD	LOAD
Channel	Maximum Allowable Loads Lbs Kn	Maximum Allowable Loads Lbs Kn	Maximum Allowable Loads Lbs Kn
N1000	5,000 22.2	3,500 15.6	8,000 35.6
N3000	5,000 22.2	3,500 15.6	8,000 35.6
N3300	6,000 26.7	4,000 17.8	9,000 35.6
N5000	4,000 17.8	2,000 8.9	5,500 24.6
N5500	5,000 22.2	3,500 15.6	8,000 35.6
	3,000 22.2	0,000 10.0	0,000



DESIGN LOAD DATA FOR TYPICAL UNISTRUT CHANNEL CONNECTIONS





Both ends of beams supported.

Load data is based on N1010 nut and ½" bolt.

Safety factor = $2\frac{1}{2}$ based on ultimate strength of connection.



MATERIAL

Unistrut spring or springless nuts are manufactured from mild steel bars, and after machining operations are completed, they are case hardened. Hardening assures positive biting action into the inturned edge of the Unistrut channel. Nuts, bolts & washers are electro-galvanized, unless otherwise noted.

THREADS

All threads on the nuts & bolts are Unified & American screw threads, UNC classes 2A & 2B. The threads on Unistrut nuts are accepted at .002" over the 2B maximum limit.

DESIGN BOLT TORQUE

BOLTI SIZE FOOTI LBS.	20	I 🛂⁄8"□ 16 19	½"□ 13 50	5%"C 11 100	1 ³ / ₄ "E 10 125
N·m	8	25	70	135	170

N1006-1420 THRU N1023S

Channel Nuts with Springs

	Size &	Weight/100 pcs.
Part Number	Thread	lbs. kg
N1006-1420	1/4"	- 20 7 3.2
N1008	3/8"	- 16 10 4.5
N1010	1/2"	- 13 12 5.4
NIOIO	/2	- 13 12 3.4

Note: Use with N1000 & N3000 channels.

	Size &	Weight/100	pcs.
Part Number	Thread	lbs. kg	l
N1012S	5/8"	- 11 21	9.5
N1023S	3/4"	- 10 21	9.5
N1023S	3/4"	- 10 21	9.

Note: Use with N1000 & N3000 channels.

N5506-1420 THRU N5510

Channel Nuts with Springs

	Size &	Weight/100 pcs.
Part Number	Thread	lbs. kg
N5506-1420	1/4"	- 20 7 3.2
N5508	3/8"	- 16 10 4.5
N5510	½" - 13	12 5.4

Note: Use with N5500 channels.



N3006-1420 - N3010

Channel Nuts without Springs

Size &	Weight/	100 pcs.
Thread	lbs.	kg
1/4"	- 20	6 2.7
3/8"	-16	9 4.1
1/2" -13	8	3.6
	Thread 1/4" 3/8"	Thread lbs. ½" - 20 ¾" -16



Note: Use With N1000, N3000, N3300, N5000 and N5500 Channels. * Not for use with N3300

N1012 - N1023

Channel Nuts without Springs

	Size &	Weight/100 pcs.
Part Number	Thread	lbs. kg
N1012	5⁄8" -11	20 9.1
N1023	³ ⁄ ₄ " -10	20 9.1
I .		



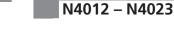
Note: Use with N1000, N3000, N5000 & N5500 channels.

N4006-1420 THRU N4010S

Channel Nuts with Springs

	Size &	Weight/	100	pcs.
Part Number	Thread	lbs.	kg	
N4006-1420	1/4"	- 20	7	3.2
N4008	3/8"	- 16	9	4.1
N4010	½" - 13	8	3.6	
	•	•	•	

Note: Use with N3300 channels.



Channel Nuts without Springs

	Size &	Weight/100 pcs.
Part Number	Thread	lbs. kg
N4012	5⁄8" -11	10 4.5
N4023	³ ⁄ ₄ " -10	10 4.5

Note: Use with N3300 channels.





HEX HEAD CAP SCREWS

LOCK WASHERS

W	eight/	100 pcs.
Size	lbs.	kg
½" x 1"	1.5	0.7
3/8" x 1"	4.5	2.0
½" X ¹⁵ / ₁₆ "	9.1	4.1
½" x 1½"	11.6	5.3
	\$ize 1/4" x 1" 3/8" x 1" 1/2" x 15/16"	Size lbs. ½" x 1" 1.5 ¾" x 1" 4.5 ½" x 15/16" 9.1



		Weight/	100 pcs.
Part Number	Size	lbs.	kg
NLKW025EG	1/4"	0.25	0.1
NLKW037EG	3/8"	0.63	0.3
NLKW050EG	1/2"	1.32	0.6
	, _	02	



CONE POINT SET SCREWS

FLAT WASHERS

	Weight/100 pcs.			
Part Number	Size	lbs.	kg	
NCSS037150EG	3/8" x 11/2"	6.0	2.7	
NCSS037200EG	3/8" x 2"	6.1	2.8	
NCSS050150EG	½" x 1½"	8.5	3.9	
NCSS050200EG	½" x 2"	11.4	5.2	

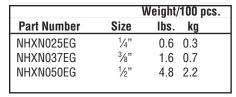


Weight/100 pcs.			
Size	lbs.	kg	
1/4"	0.8	0.4	
3/8"	1.5	0.7	
1/2"	3.5	1.6	
	Size 1/4" 3/8"	Size lbs. ½" 0.8 ¾" 1.5	

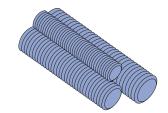


HEXAGON NUTS

STEEL THREADED ROD







	Weight/100 pcs.			
Part Number	Size	lbs. kg		
NTHR025	½" x 20	13 5.9		
NTHR037	3/8" x 16	30 13.6		
NTHR050	½" x 13	53 24.0		

Note: Standard 10' length

HEX SLOTTED MACHINE SCREWS

	Weight/100 pcs.			
Part Number	Size	lbs.	kg	
NSHS025075EG	1/4" x 3/4"	1.7	0.8	
NSHS025100EG	½" x 1"	1.8	0.9	
NSHS025125EG	½" x 1½"	2.5	1.1	
NSHS031100EG	⁵ ∕16" x 1"	2.6	1.2	
NSHS031125EG	⁵ / ₁₆ " x 1 ¹ / ₄ "	3.0	1.4	
NSHS031137EG	⁵ ∕16" x 1³⁄8"	3.3	1.6	
NSHS031175EG	⁵ / ₁₆ " x 1 ³ / ₄ "	3.6	1.8	
NSHS037125EG	3/8" x 11/4"	5.3	2.4	
NSHS037125EG	3/8" x 11/4"	5.3	2.4	





MATERIAL

Unless otherwise noted, all Unistrut fittings are punch press formed from hot rolled pickled and oiled plate or strip steel and conform to ASTM specifications A575 and A576.

STANDARD DIMENSIONS

The following dimensions apply to all fittings except as noted on the part drawings:

Fitting width: $1-\frac{5}{8}$ "
Fitting thickness: $\frac{1}{4}$ "

Hole size: 9/16" Diameter

Hole spacing:

 $^{13}/_{16}$ " from end of fitting & $1-^{7}/_{8}$ " center to center

DESIGN LOAD DATA

Design load data, where shown, is based on the ultimate strength of the connection with a safety factor of $2-\frac{1}{2}$.

FITTING APPLICATION

All part drawings illustrate only one application of each fitting. In most cases many other applications are possible. The Unistrut members shown in the illustration are N1000, 15%" square, except where noted otherwise. All 916" diameter holes use 1/2" x 15/16" hex head cap screws and 1/2" Unistrut nuts – N1010 or N5510 – depending on the Unistrut channel used. Nuts & bolts are not included with the fitting and must be ordered separately.

DESIGN BOLT TORQUE

BOLTE SIZE] ½"[20	l ₫⁄8"□ 16	½"□ 13	5⁄8"□ 11	I ¾"□ 10
FOOTI	6	19	50	100	125
N·m	8	25	70	135	170

FINISHES

All fittings in this section are available in:

- Perma-Green (GR),
- Hot Dipped Galvanized (HG)
- Electro Galvanized (EG).

Many fittings are also available in Stainless Steel (SS). Contact Unistrut for Availability.

N1062 THRU N1064 N1964, N2471, N2490



Standard Square Washer

Part	Bolt	Hole	Wt./100 pcs.	
Number	Size	Size	lbs.	kg
N1062	⁵ /16"	11/32"	18	8.2
N1063	3/8"	⁷ /16"	18	8.2
N1064	1/2"	⁹ /16"	17	7.7
N2471	3/4"	¹³ / ₁₆ "	15	6.8

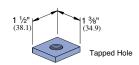
N2862 THRU N2864



Anti-Rotation Washer

Part	Bolt	Hole	Wt./10	O pcs.
Number	Size	Size	lbs.	kg
N2862	⁵ /16"	11/32"	18	8.2
N2863	3/8"	⁷ /16"	18	8.2
N2864	1/2"	⁹ /16"	17	7.7

N1959 THRU N1961

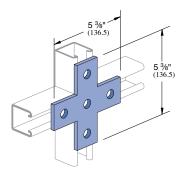


Material 3/8" (9.5) thick.

Tapped Square Plate

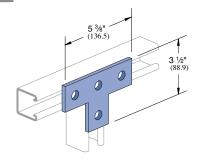
Part	US Std.	Wt./10	O pcs.
Number	Thd. Size	lbs.	kg
N1959	3⁄8" - 16	21	9.5
N1960	½" - 13	20	9.1
N1961	⁵⁄%" - 11	19	8.6

N1028

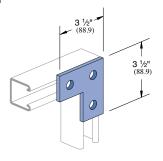


Weight: 105 Lbs/100 Pcs (47.6 kg)

N1031



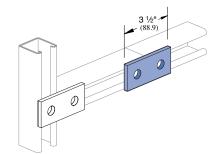
Weight: 80 Lbs/100 Pcs (36.3 kg)



Weight: 58 Lbs/100 Pcs (26.3 kg)

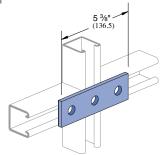
UNISTRUT

N1065



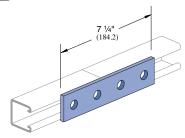
Weight: 38 Lbs/100 Pcs (17.2 kg)

N1066



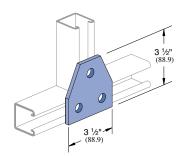
Weight: 56 Lbs/100 Pcs (25.4 kg)

N1067



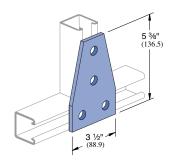
Weight: 78 Lbs/100 (35.4kg)

N1356



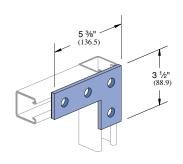
Weight: 70 Lbs/100 Pcs (31.8 kg)

N1358



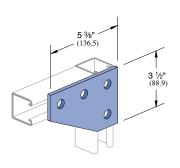
Weight: 105 Lbs/100 Pcs (47.6 kg)

N1380 A



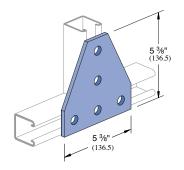
Weight: 80 Lbs/100 Pcs (36.3 kg)

N1380



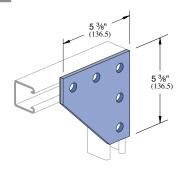
Weight: 105 Lbs/100 Pcs (47.6 kg)

N1726



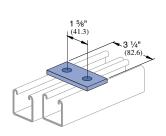
Weight: 148 Lbs/100 Pcs (67.1 kg)

N1873



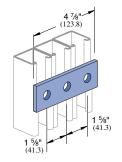
Weight: 150 Lbs/100 Pcs (68.0 kg)

N1924

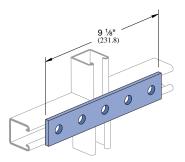


Weight: 35 Lbs/100 Pcs (15.9 kg)

N1925

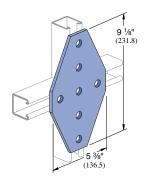


Weight: 50 Lbs/100 Pcs (22.7 kg)



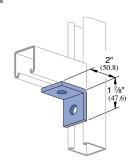
Weight: 94 Lbs/100 Pcs (42.6 kg)





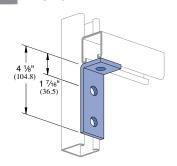
Weight: 240 Lbs/100 Pcs (108.9 kg)

N1026



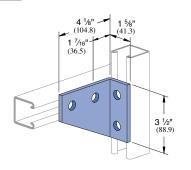
Weight: 38 Lbs/100 Pcs (17.2 kg)

N1326



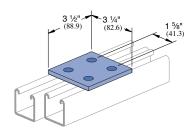
Weight: 58 Lbs/100 Pcs (26.3 kg)

N1382



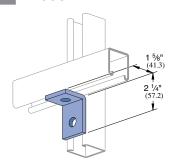
Weight: 105 Lbs/100 Pcs (47.6 kg)

N2079



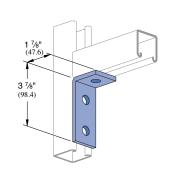
Weight: 73 Lbs/100 Pcs (33.1 kg)

N1068



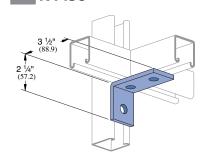
Weight: 38 Lbs/100 Pcs (17.2 kg)

N1346



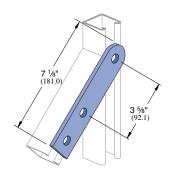
Weight: 58 Lbs/100 Pcs (26.3 kg)

N1458



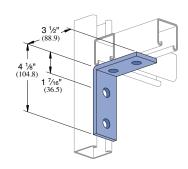
Weight: 58 Lbs/100 Pcs (26.3 kg)

N2324



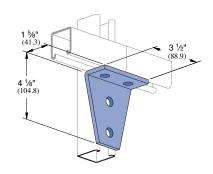
Weight: 75 Lbs/100 Pcs (34.0 kg)

N1325

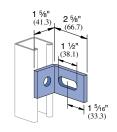


Weight: 78 Lbs/100 Pcs (35.4 kg)

N1359



Weight: 105 Lbs/100 Pcs (47.6 kg)

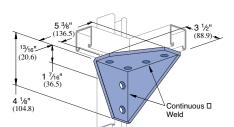


Weight: 38 Lbs/100 Pcs (17.2 kg)



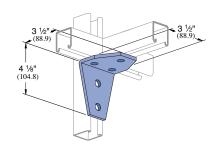
3 ½" (88.9) (136.5) (136.5) (104.8) (104.8) (104.8)

N1957



Weight: 230 Lbs/100 Pcs (104.3 kg)

N2235

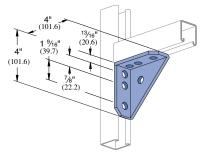


Weight: 135 Lbs/100 Pcs (61.2 kg)

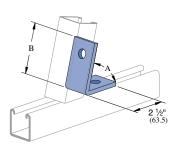
N2484 & N2484 W

Weight: 230 Lbs/100 Pcs (104.3 kg)

N1186, N2105 THRU N2110

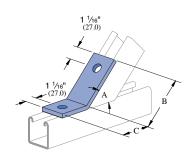


N2484 W same as N2484 except corner welded Weight: 134 Lbs/100 Pcs (60.8 kg)



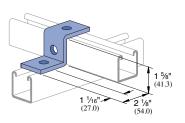
		// 8		5.II 14.		/400	
Part		"A	" "I	B"W	eight/	100 p c	CS.
Number	Deg.	Rad.	In	mm	Lbs	kg	
N2105	82½	.46 ω	3 ³ ⁄ ₁₆	81.0	58	26.3	
N2106	75	$.42 \varpi$	3 ³ ⁄ ₁₆	81.0	58	26.3	
N2107	$67\frac{1}{2}$	$.38 \varpi$	31//8	79.4	58	26.3	
N2108	60	$.33\varpi$	31//8	79.4	58	26.3	
N2109	52½	$.29\varpi$	31/16	77.8	58	26.3	
N1186	45	$.25\varpi$	31//8	79.4	58	26.3	
N2110	37½	.21π	3	76.2	58	26.3	
N2110	37½	.21 ω	3	76.2	58	26.3	

N1546, N2094 THRU N2100



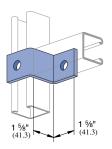
"A	"A"		"B"		C"	-)ht/100 cs.
Deg.	Rad.	In	mm	In	mm	Lbs	kg
821/2	.46ω	3 ⁹ ⁄ ₁₆	90.5	1 ¹¹ / ₁₆	42.9	58	26.3
75	$.42 \varpi$	3 %16	90.5	1 ¹¹ / ₁₆	42.9	58	26.3
67½	$.38 \varpi$	3½	88.9	13/4	44.5	58	26.3
60	.33π	33//8	85.7	1 ⁷ /8	47.6	58	26.3
52½	$.29\varpi$	31/4	82.6	2 ¹ / ₁₆	52.4	58	26.3
45	$.25 \varpi$	3	76.2	2 ⁵ ⁄ ₁₆	58.7	58	26.3
$37\frac{1}{2}$.21ϖ	31/2	88.9	1 13/16	46.0	58	26.3
37½	.21π	211/16	68.3	25/8	66.7	58	26.3
	Deg. 82½ 75 67½ 60 52½ 45 37½	82½ .46ω 75 .42ω 67½ .38ω 60 .33ω 52½ .29ω 45 .25ω 37½ .21ω	Deg. Rad. In $82\frac{1}{2}$ $.46\varpi$ $3\frac{9}{16}$ 75 $.42\varpi$ $3\frac{9}{16}$ $67\frac{1}{2}$ $.38\varpi$ $3\frac{1}{2}$ 60 $.33\varpi$ $3\frac{3}{8}$ $52\frac{1}{2}$ $.29\varpi$ $3\frac{1}{4}$ 45 $.25\varpi$ $.21\varpi$ $37\frac{1}{2}$ $.21\varpi$ $.3\frac{1}{2}$	Deg. Rad. In mm 82½ .46 ω 3%6 90.5 75 .42 ω 3%6 90.5 67½ .38 ω 3½ 88.9 60 .33 ω 3% 85.7 52½ .29 ω 3¼ 82.6 45 .25 ω 3 76.2 37½ 88.9	Deg. Rad. In mm In $82\frac{1}{2}$ $.46\varpi$ $3\frac{9}{16}$ 90.5 $1\frac{11}{16}$ 75 $.42\varpi$ $3\frac{9}{16}$ 90.5 $1\frac{11}{16}$ $67\frac{1}{2}$ $.38\varpi$ $3\frac{1}{2}$ 88.9 $1\frac{3}{4}$ 60 $.33\varpi$ $3\frac{3}{8}$ 85.7 $1\frac{7}{8}$ $52\frac{1}{2}$ $.29\varpi$ $3\frac{1}{4}$ 82.6 $2\frac{1}{16}$ 45 $.25\varpi$ 3 76.2 $2\frac{5}{16}$ $37\frac{1}{2}$ $.21\varpi$ $3\frac{1}{2}$ 88.9 $1\frac{13}{16}$	Deg. Rad. In mm In mm 82½ .46π 3%6 90.5 1½6 42.9 75 .42π 3%6 90.5 1½6 42.9 67½ .38π 3½ 88.9 1¾4 44.5 60 .33π 3¾8 85.7 1½8 47.6 52½ .29π 3¼ 82.6 2½6 52.4 45 .25π 3 76.2 2½6 58.7 3½ 88.9 1³/6 46.0	Deg. Rad. In mm In mm Lbs $82\frac{1}{2}$.46\omega 3\gamma\text{9.6} 90.5 1\frac{11}{6}\$ 42.9 58 75 .42\omega 3\gamma\text{6}\$ 90.5 1\frac{11}{6}\$ 42.9 58 $67\frac{1}{2}$.38\omega 3\gamma\text{6}\$ 88.9 1\frac{3}{4}\$ 44.5 58 60 .33\omega 3\gamma\text{8}\$ 85.7 1\frac{7}{6}\$ 47.6 58 52\frac{1}{2}\$.29\omega 3\frac{1}{4}\$ 82.6 2\frac{1}{6}\$ 52.4 58 45 .25\omega 3 76.2 2\frac{5}{6}\$ 58.7 58 37\frac{1}{2}\$.21\omega 3\frac{1}{2}\$ 88.9 1\frac{1}{3}6\$ 46.0 58

N1045

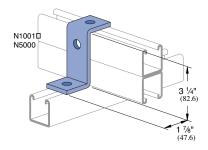


Weight: 55 Lbs/100 Pcs (24.9 kg)

N1347

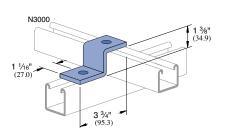


Weight: 55 Lbs/100 Pcs (24.9 kg)

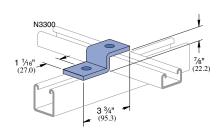


Weight: 70 Lbs/100 Pcs (31.8 kg)

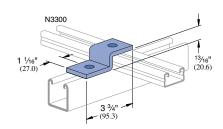




N3345



N4045



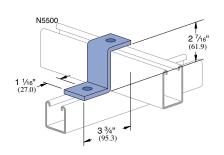
Weight: 53 Lbs/100 Pcs (24.0 kg)

N5545

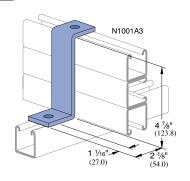


Weight: 47 Lbs/100 Pcs (21.3 kg)

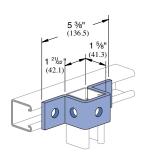
N1047



Weight: 67 Lbs/100 Pcs (30.4 kg)

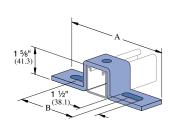


Weight: 93 Lbs/100 Pcs (42.2 kg)



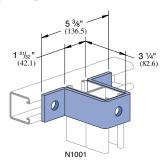
Weight: 88 Lbs/100 Pcs (39.9 kg)

N1048 - N1050



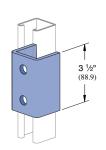
Part	"A"		"B"		Weight/100 pcs.		
Number	In	mm	In	mm	Lbs	kg	
N1048	71/4	184.2	41//8	104.8	105	47.6	
N1049	81/2	215.9	5 ³ / ₈	136.5	120	54.4	
N1050	10 ³ / ₈	263.5	$7^{1}/_{4}$	184.2	130	59.0	

N1737



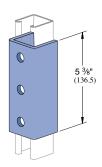
Weight: 128 Lbs/100 Pcs (58.1 kg)

N1376

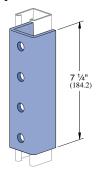


Weight: 128 Lbs/100 Pcs (58.1 kg)

N1376 A



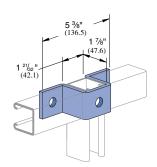
Weight: 197 Lbs/100 Pcs (89.4 kg)



Weight: 265 Lbs/100 Pcs (120.2 kg)

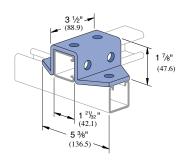
UNISTRUT

N1383



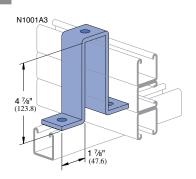
Weight: 95 Lbs/100 Pcs (43.1 kg)

N2326



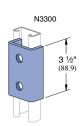
Weight: 171 Lbs/100 Pcs (77.6 kg)

N2473



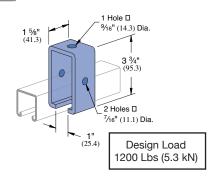
Weight: 197 Lbs/100 Pcs (89.4 kg)

N4376



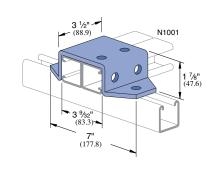
Weight: 85 Lbs/100 Pcs (38.6 kg)

N1834



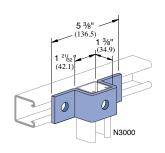
Requires 3/8" x 2-1/2" Bolt & Nut (Not Incl.)
Weight: 102 Lbs/100 Pcs (46.3 kg)

N2328



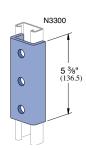
Weight: 209 Lbs/100 Pcs (94.8 kg)

N3047



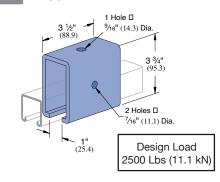
Weight: 84 Lbs/100 Pcs (38.1 kg)

N4376 A



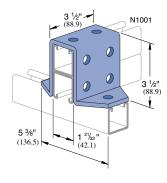
Weight: 130 Lbs/100 Pcs (59.0 kg)

N1834 A



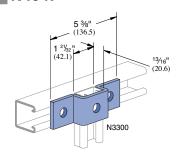
Requires 3/8" x 2-1/2" Bolt & Nut (Not Incl.) Weight: 220 Lbs/100 (99.8 kg)

N2329



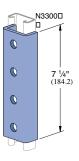
Weight: 257 Lbs/100 (116.6 kg)

N4047



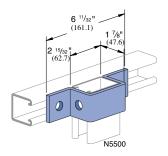
Weight: 71 Lbs/100 Pcs (32.2 kg)

N4377



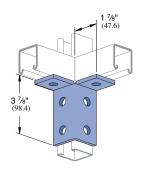
Weight: 176 Lbs/100 Pcs (79.8 kg)





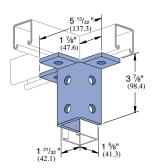
Weight: 97 Lbs/100 Pcs (44.0 kg)

N2224



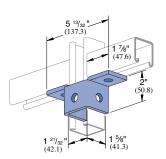
Weight: 115 Lbs/100 Pcs (52.2 kg)

N2228



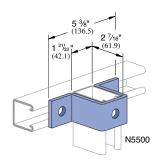
Weight: 177 Lbs/100 Pcs (80.3 kg)

N2345



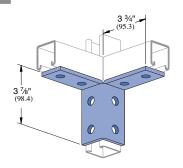
Weight: 93 Lbs/100 Pcs (42.2 kg)

N5547



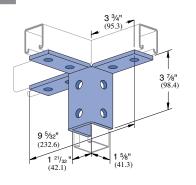
Weight: 108 Lbs/100 Pcs (49.0 kg)

N2225



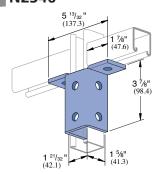
Weight: 155 Lbs/100 Pcs (70.3 kg)

N2229



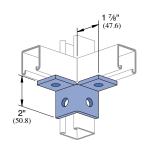
Weight: 230 Lbs/100 Pcs (104.3 kg)

N2346



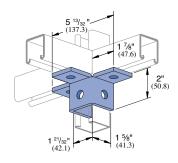
Weight: 150 Lbs/100 Pcs (68.0 kg)

N2223



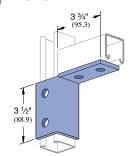
Weight: 76 Lbs/100 Pcs (34.5 kg)

N2227



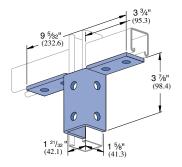
Weight: 113 Lbs/100 Pcs (51.3 kg)

N2343 R-L



R – As Shown L - Opposite Hand

Weight: 119 Lbs/100 Pcs (54.0 kg)



Weight: 193 Lbs/100 Pcs (87.5 kg)



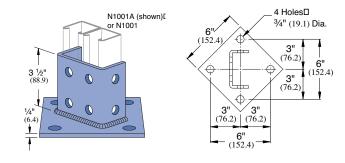
ONE PIECE END CAP



For use with N1000 Channel

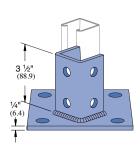
Weight: 11 Lbs/100 Pcs (5.0 kg)

N2073 A

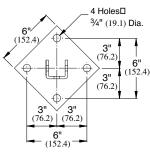


Weight: 408 Lbs/100 Pcs (185.1 kg)

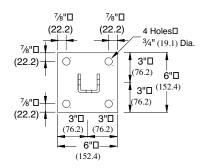
N2072A & N2072A SQ



Weight: 373 Lbs/100 Pcs (169.2 kg)

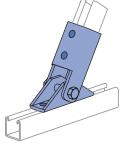


N2072A

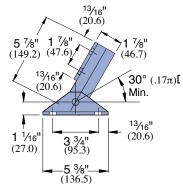


N2072A SQ

N2815 NH

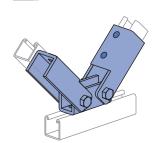


½" x 3" Grade 5 bolt, ½" nut and ½" lock washer not included.
Order separately.

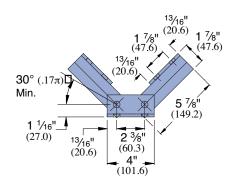


Weight: 307 Lbs/100 Pcs (139.3 kg)

N2815 D NH



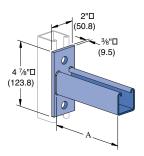
½" x 3" Grade 5 bolt, ½" nut and ½" lock washer not included.
Order separately.



Weight: 497 Lbs/100 Pcs (225.4 kg)



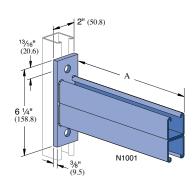
N2944 THRU N2947



F	Part	"/	\ "	Weight/	100 pcs	Uniform Load*		
Nu	mber	In	mm	lbs	Kg	lbs.	kg	
P2	2944	6	152.4	185	83.9	1200	544.3	
P2	2945	12	304.8	293	132.9	600	272.2	
P2	2946	18	457.2	401	181.9	400	181.4	
P2	2947	24	609.6	509	230.9	300	136.1	

* Mounted on 12 Ga. Channel Safety Factor 2½

N2542 THRU N2546



Part	"A"		Wt/1	Verti Vt/100 pcs Char			Unifo Loa	
Number	In	mm	lbs	Kg	Part No.	Gage	lbs.	kg
N2542	12	304.8	502	227.7	N1000	12	2000	8.9
N2543	18	457.2	692	313.9	N1000	12	1300	5.8
N2544	24	609.6	882	400.1	N1000	12	1000	4.4
N2545	30	762.0	1072	486.3	N1000	12	800	3.6
N2546	36	914.4	1262	572.4	N1000	12	650	2.9

Safety Factor 2½



MATERIAL

Unistrut pipe supports, unless noted, are punch-press made from hot-rolled, pickled and oiled steel plates, strip or coil, and conform to ASTM specifications A1011SS, A575, A576, A653, or A36. The fitting steel also meets the physical requirements of ASTM A1011SS GR 33. The pickling of the steel produces a smooth surface free from scale.

Many items are also available in stainless steel. Consult factory for ordering information.

FINISHES

Pipe supports are available in: electrogalvanized (EG), conforming to ASTM B633 Type III SC1; Hot-dipped galvanized (HG), conforming to ASTM A123 or A153.

APPLICATION

Unistrut pipe clamps, pipe hangers, brackets and rollers are designed for the support of electrical and mechanical services. Supports to meet nearly every requirement can be attained using Unistrut Metal Framing components.

DIMENSIONS

Imperial dimensions are illustrated in inches. Metric dimensions are shown in parenthesis or as noted. Unless noted, all metric dimensions are in millimeters and rounded to one decimal place.

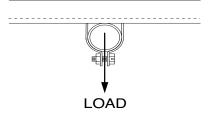
DESIGN BOLT TORQUE

Note: When tightening \(\frac{1}{4} \)" screws used with a two piece pipe clamp, a torque of 5 foot pounds (60 inchpounds) should be used.

BOLTI SIZE FOOTI LBS.	20	I 🛂%"□ 16 19	½"□ 13 50	5%"[11 100	1 ³ ⁄4"[10 125
N·m	8	25	70	135	170

DESIGN LOAD

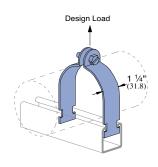
Design load data, where shown, is based on the ultimate strength of the connection with a safety factor of 5.0, unless otherwise noted.



Note: The suffix NH indicates that hardware is not included. Order separately.

N1109 NH THRU N1126 NH

PIPE CLAMPS FOR RIGID STEEL CONDUIT



Slotted hex head screw and nut not included.

Finish: Electro-galvanized.(EG)

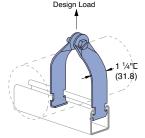
See chart on page 31 for fasteners.

N1121 NH may also be used with nominal 4" E.M.T.

	Pipe	Pipe						Design	
Part	Size	0.D.	Size	Thick	ness	Wt/10	00 pcs	Lo	oad
Number	In	In	mm	gauge	mm	lbs	Kg	lbs	kN
N1109 NH	3/8	.675	17.1	16	1.5	10	4.5	400	1.8
N1111 NH	1/2	.840	21.3	16	1.5	11	5.0	400	1.8
N1112 NH	3/4	1.050	26.7	14	1.9	15	6.8	600	2.7
N1113 NH	1	1.315	33.4	14	1.9	17	7.7	600	2.7
N1114 NH	11/4	1.660	42.2	14	1.9	19	8.6	600	2.7
N1115 NH	11/2	1.900	48.3	12	2.7	29	13.2	800	3.6
N1117 NH	2	2.375	60.3	12	2.7	34	15.4	800	3.6
N1118 NH	21/2	2.875	73.0	12	2.7	40	18.1	800	3.6
N1119 NH	3	3.500	88.9	12	2.7	47	21.3	800	3.6
N1120 NH	31/2	4.000	101.6	11	3.0	62	28.1	1000	4.4
N1121 NH	4	4.500	114.3	11	3.0	67	30.4	1000	4.4
N1123 NH	5	5.563	141.3	11	3.0	80	36.3	1000	4.4
N1124 NH	6	6.625	168.3	10	3.4	102	46.3	1000	4.4
N1126 NH	8	8.625	219.1	10	3.4	130	59.0	1000	4.4

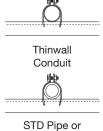
N1211 NH THRU N1217 NH

UNIVERSAL CLAMPS FOR RIGID OR THINWALL CONDUIT



Slotted hex head screw and nut not included. See chart on page 31 for fasteners.

Finish: Electro-galvanized.(EG)



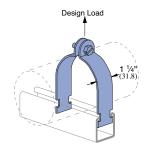
STD Pipe or
Rigid Conduit

Pip	e/Condi	uit				De	sign
Part	Size	Thic	Thickness		00 pcs	Load	
Number	In	gauge	mm	lbs	Kg	lbs	kN
N1211 NH	1/2	16	1.5	10	4.5	400	1.8
N1212 NH	3/4	16	1.5	11	5.0	400	1.8
N1213 NH	1	16	1.5	12	5.4	400	1.8
N1214 NH	11/4	14	1.9	18	8.2	600	2.7
N1215 NH	1 ½	14	1.9	20	9.1	600	2.7
N1217 NH	2	14	1.9	22	10.0	600	2.7



N1425 NH THRU N1431 NH

PIPE CLAMPS FOR THIN WALL CONDUIT (E.M.T.)



Slotted hex head screw and nut not included.

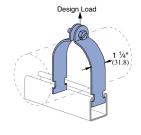
See chart on page 31 for fasteners.

Finish: Electro-galvanized.(EG)

	Pipe							De	sign
Part	Size	0.D.	O.D. Size		Thickness Wt/100 pcs			Lo	oad
Number	In	In	mm	gauge	mm	lbs	Kg	lbs	kN
N1425 NH	3/8	0.577	14.7	16	1.5	9	4.1	400	1.8
N1426 NH	1/2	0.706	17.9	16	1.5	11	5.0	400	1.8
N1427 NH	3/4	0.922	23.4	16	1.5	12	5.4	400	1.8
N1428 NH	1	1.163	29.5	14	1.9	15	6.8	600	2.7
N1429 NH	11/4	1.510	38.4	14	1.9	18	8.2	600	2.7
N1430 NH	1½	1.740	44.2	12	2.7	29	13.2	800	3.6
N1431 NH	2	2.197	55.8	12	2.7	33	15.0	800	3.6
N1118 NH	2 ¹ / ₂	2.875	73.0	12	2.7	40	18.1	800	3.6
N1119 NH	3	3.500	88.9	12	2.7	47	21.3	800	3.6
N1120 NH	31/2	4.000	101.6	11	3.0	62	28.1	1000	4.4
N1121 NH	4	4.500	114.3	11	3.0	67	30.4	1000	4.4

N2024 NH THRU N2070-84 NH

PIPE CLAMPS FOR O.D. TUBING



Slotted hex head screw and nut not included.

See chart on page 31 for fasteners.

Finish: Electro-galvanized.(EG)

 N2024 - N2029
 16 ga.

 N2030 - N2035
 14 ga.

 N2037 - N2044
 12 ga.

 N2059 - N2066
 11 ga.

 N2067 - N2070-84
 10 ga.

	Pipe		Wt/	100	Design	
Part	0.D.	Size	Po	S.	Load	
Number	In	mm	lbs	Kg	lbs(Kn)	
N2024 NH	1/4	6.4	8	3.6		
N2025 NH	3/8	9.5	8	3.6		
N2026 NH	1/2	12.7	9	4.1	400	
N2027 NH	5/8	15.9	10	4.5	(1.8)	
N2028 NH	3/4	19.1	11	5.0		
N2029 NH	7/8	22.2	12	5.4		
N2030 NH	1	25.4	14	6.4		
N2031 NH	1 ½	28.6	15	6.8		
N2032 NH	11/4	31.8	16	7.3	600	
N2033 NH	1 %	34.9	17	7.7	(2.7)	
N2034 NH	11/2		18	8.2		
N2035 NH	1%	41.3	19	8.6		
N1430 NH	1 ³ / ₄	44.5	29	13.2		
N2037 NH	1 ½	47.6	28	12.7		
N2038 NH	2	50.8	31	14.1		
N2039 NH	21/8	54.0	32	14.5		
N2040 NH	21/4		33	15.0	800	
N1117 NH	2 ³ / ₈		34	15.4	(3.6)	
N2042 NH	2½	63.5	35	15.9		
N2043 NH	25/8	66.7	37	16.8		
N2044 NH	23/4		38	17.2		
N1118 NH	27/8	73.0	40	18.1		
N1121 NH		114.3	67	30.4		
N2059 NH		117.5	70	31.8		
N2060 NH		120.7	72	32.7	1000	
N2061 NH		123.8	73	33.1	(4.4)	
N2062 NH		127.0	74	33.6		
N2063 NH		130.2	76	34.5		
	Pipe		Wt/	100	Design	

Part	O.D. Size	Po	cs.	Load
Number	In mm	lbs	Kg	lbs(Kn)
N2064 NH	5½ 133.4	77	34.9	
N2065 NH	53/4 136.5	78	35.4	
N2066 NH	5½ 139.7	79	35.8	
N2067 NH	5% 142.9	88	39.9	
N2068 NH	5¾ 146.1	90	40.8	
N2069 NH	5 ⁷ / ₈ 149.2	92	41.7	
N2070 NH	6 152.4	94	42.6	
N2070-61 NH	61/8 155.6	96	43.5	
N2070-62 NH	6½ 158.8	98	44.5	
N2070-63 NH	6¾ 161.9	99	44.9	
N2070-64 NH	6½ 165.1	100	45.	
N1124 NH	6% 168.3	102	46.3	1000
N2070-66 NH	6¾ 171.5	104	47.2	(4.4)
N2070-67 NH	6 ⁷ / ₈ 174.6	106	48.1	
N2070-70 NH	7 177.8	108	49.0	
N2070-71 NH	7½ 181.0	110	49.9	
	71/4 184.2	112	50.8	
	7% 187.3	114	51.7	
N2070-74 NH	7½ 190.5	116	52.6	
N2070-75 NH	7% 193.7	117	53.1	
N2070-76 NH	73/4 196.9	119	54.0	
N2070-77 NH	7% 200.0	121	54.9	
N2070-80 NH	8 203.2	123	55.8	
N2070-81 NH	81/206.4	125	56.7	
N2070-82 NH	8½ 209.6	126	57.2	
N2070-83 NH	83/8 212.7	128	58.1	
N2070-84 NH	8½ 215.9	129	58.5	
N1126 NH	8% 219.1	130	59.0	

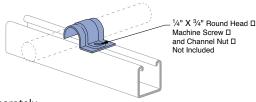


FASTENERS FOR UNISTRUT PIPE CLAMPS

See pages 29 - 30

O.D. Tube Size	Hex Slotted N	Nachine Screw	Hex Nut
Pipe Clamp Series	Part No.	Size (In.)	Part No. Size(In.)
N1109 NH - N1114 NH	NSHS025075EG	1/4" x 3/4"	NHXN025EG 1/4"
N1115 NH - N1117 NH	NSHS031100EG	⁵∕₁6" x 1 "	NHXN031EG 5/16"
N1118 NH - N1119 NH	NSHS031100EG	⁵∕₁6" x 1 "	NHXN031EG 5/16"
N1120 NH - N1126 NH	NSHS037125EG	3/8" x 1-1/4"	NHXN037EG %"
N1211 NH	NSHS025100EG	½" x 1"	NHXN025EG ¹ / ₄ "
N1212 NH - N1213 NH	NSHS025125EG	¹ / ₄ " x 1- ¹ / ₄ "	NHXN025EG 1/4"
N1214 NH - N1217 NH	NSHS031137EG	⁵ / ₁₆ " x 1- ³ / ₈ "	NHXN031EG 5/16"
N1425 NH - N1429 NH	NSHS025075EG	1/4" x 3/4"	NHXN025EG 1/4"
N1430 NH - N1431 NH	NSHS031100EG	⁵⁄₁6" x 1 "	NHXN031EG 5/16"
N3409 NH - N3413 NH	NSHS031100EG	⁵∕₁6" x 1 "	NHXN031EG 5/16"
N3414 NH	NSHS031125EG	⁵ / ₁₆ " x 1- ¹ / ₄ "	NHXN031EG 5/16"
N3515 NH - N3417 NH	NSHS031175EG	⁵ / ₁₆ " x 1- ³ / ₄ "	NHXN031EG 5/16"
N2024 NH - N2030 NH	NSHS025075EG	¹ / ₄ " x ³ / ₄ "	NHXN025EG ¹ / ₄ "
N2031 NH - N2035 NH	NSHS025100EG	½" x 1"	NHXN025EG 1/4"
N2037 NH - N2049 NH	NSHS031100EG	⁵∕₁6" x 1 "	NHXN031EG 5/16"
N2051 NH - N2070-84 NH	NSHS037125EG	3/8" x 1-1/4"	NHXN037EG 3/8"

N2008 THRU N2020



Hardware sold separately.

See pages 18 - 19, for screws & channel nuts

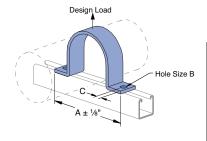
Finish: Electro-galvanized.(EG)
Order NSHS025075EG Separately

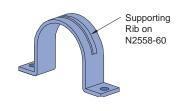
ONE HOLE CLAMP FOR O.D. TUBING

Part	0.D.	Tube Size	Thick	ness	Wt/10	00 pcs
Number	In	mm	gauge	mm	lbs	Kg
N2008	1/4	6.4	16	1.5	4	1.8
N2009	⁵ /16	7.9	16	1.5	5	2.3
N2010	3/8	9.5	16	1.5	5	2.3
N2012	1/2	12.7	16	1.5	6	2.7
N2014	5/8	15.9	14	1.9	8	3.6
N2016	3/4	19.1	14	1.9	9	4.1
N2018	7/8	22.2	14	1.9	10	4.5
N2020	1	25.4	14	1.9	11	5.0

N2558-05 THRU N2558-60

SINGLE PIECE PIPE STRAP





Hardware sold separately.

See pages 18 - 19, for screws & channel nuts

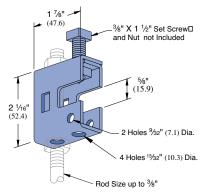
	Nominal										Design
Part	Pipe Size	"	A"	"	В"	"	C"	Thickness	Wei	ght/C	Load
Number	In	In	mm	In	mm	In	mm	In (mm)	Lbs	kg	Lbs (kN)
N2558-05	1/2	27/8	73.0						23	10.4	
N2558-07	3/4	31//8	79.4						26	11.8	
N2558-10	1	3 ³ / ₈	85.7	9/32	7.1	⁷ /16	11.1	1/8 (3.2)	31	14.1	500 (2.2)
N2558-12	1 ¹ / ₄	$3^{3}/_{4}$	95.3						35	15.9	
N2558-15	1 ½	3 ⁷ /8	98.4						39	17.7	
N2558-20	2	53/4	146.1						94	42.6	
N2558-25	21/2	$6^{1/4}$	158.8						114	51.7	
N2558-30	3	$6^{7}/8$	174.6						133	60.3	
N2558-35	31/2	$7^{3}/_{8}$	187.3	⁷ /16	11.1	¹¹ / ₁₆	17.5	¹ / ₄ (6.4)	152	68.9	1000 (4.4)
N2558-40	4	$7^{7}/8$	200.0					, ,	176	79.8	` ,
N2558-50	5	9	228.6						198	89.8	
N2558-60	6	10	254.0						225	102.1	

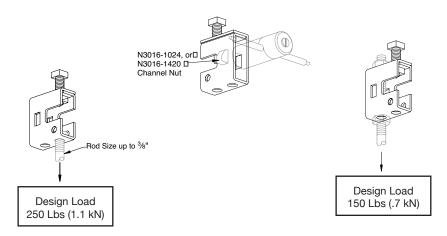


Note: The suffix NH indicates that hardware is not included. Order separately.

N2675 NH

Light Duty



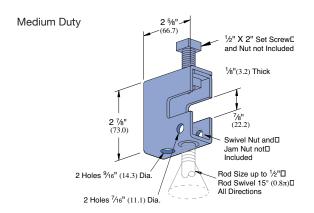


Wt/C 33 Lbs (15.0 kg)

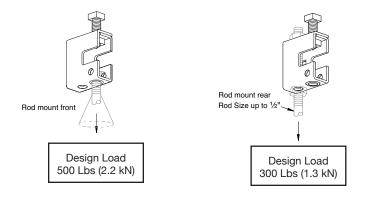
Clamp N2675 is designed for light duty rod suspension. It also may be used with N3016-1024 or N3016-1420 nut as illustrated above for mounting insulators, etc.

Clamp Materials: .105" (2.7) thick steel.

N2676 NH



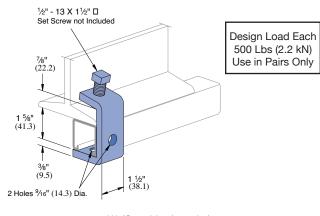
Wt/C 72 Lbs (32.7 kg)



Clamp N2676 provides a means of rod suspension where a free swing of up to 15° (0.8 m) is required. Clamp will accommodate 1/4" (6.4), 3/8" (9.5), or 1/2" (12.7) rods. Order swivel nuts N2679-4,-6, or -8 as required. Clamp may also be used with N2677 as illustrated in application drawings on the following page.

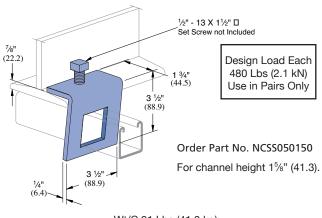
Clamp Materials: 1/8" (3.2) thick steel.

N1271 NH



Wt/C 95 Lbs (43.1 kg)

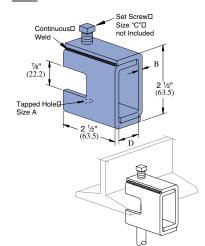
N1796 NH



UNISTRUT

Note: The suffix NH indicates that hardware is not included. Order separately.

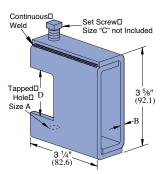
N1648 NH - N1653 NH

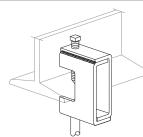


Part	"A"	"	В"	"C"	"[)"	Weig	jht/C	Desig	n Load
Number	In	In	mm	In	In	mm	Lbs	kg	Lbs	kN
N1648 NH	1/4 - 20	1/8	3.2	3/8 x 1½	7/8	22.2	67	30.4	650	2.9
N1649 NH	⁵ ⁄ ₁₆ - 18	1/8	3.2	3/8 x 1 1/2	7/8	22.2	67	30.4	650	2.9
N1649 A NH	3/8 - 16	1/8	3.2	$\frac{3}{8} \times \frac{1}{2}$	7/8	22.2	67	30.4	650	2.9
N1650 NH	3⁄8 - 16	³ /16	4.8	½ x 1½	¹⁵ ⁄16	23.8	100	45.4	1100	4.9
N1650 A NH	½ - 13	³ / ₁₆	4.8	$\frac{1}{2} \times \frac{1}{2}$	¹⁵ / ₁₆	23.8	100	45.4	1100	4.9
N1651 NH	½ - 13	1/4	6.4	½ x 1½	¹⁵ /16	23.8	130	59.0	1600	7.1
N1651 A NH	⁵ ⁄ ₈ − 11	1/4	6.4	½ x 1½	¹⁵ /16	23.8	130	59.0	1600	7.1
N1652 NH	5⁄8 - 11	⁵ ⁄16	7.9	5⁄8 x 1 1∕2	1 5⁄16	33.3	160	72.6	2400	10.7
N1653 NH	³ / ₄ - 10	⁵ ⁄16	7.9	5% x 11½	1 5⁄16	33.3	160	72.6	2400	10.7

For beams under 1/8" (22.2) thick flange.

N2398 NH, N2401 NH & N2403 NH

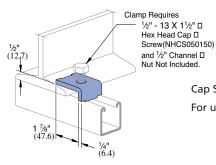




For beams between $\frac{3}{4}$ " (19.1) to $1\frac{5}{8}$ " (41.3) thick flanges.

Part	"A"	22	В"	"C"	"[D"	Weig	ght/C	Desig	n Load
Number	In	In	mm	In	In	mm	Lbs	kg	Lbs	kN
N2398 NH	1/4 - 20	1/8	3.2	3/8 x 2	1 ²¹ / ₃₂	42.1	109	49.4	800	3.6
N2401 NH	3/8 - 16	³ /16	4.8	½ x 2	1 ¹¹ / ₁₆	42.9	156	70.8	1300	5.8
N2403 NH	½ - 13	1/4	6.4	$\frac{1}{2} \times 2$	1 ¹¹ / ₁₆	42.9	201	91.2	1900	8.5

N1386

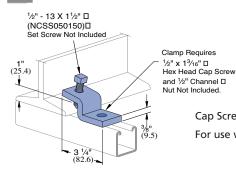


Design Load Each 600 Lbs (2.7 kN) Use in Pairs Only

Cap Screw NHCS050150
For use with Channel N1000

Wt/100 pcs 27 Lbs (12.2 kg)

N1379 NH



Design Load Each 600 Lbs (2.7 kN) Use in Pairs Only

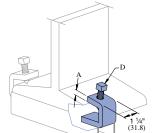
and ½" Channel □
Nut Not Included.

Cap Screw NHCS050150

For use with Channel N1000

Wt/100 pcs 75 Lbs (34.0 kg)

N1272 NH & N1985 NH & N1986 NH



 $\frac{1}{2}$ " – 13 x 1 $\frac{1}{2}$ " set screw not included. Order fasteners separately. Use in pairs.

								Desigr	
Part	"/	4 "	Flange 1	Thickness	Set Screw	Weig	ght/C	(Use in P	airs Only)
Number	In	mm	In	mm	(not included)	Lbs	kg	Lbs	kN
N1272 NH	1/4	6.4	Up to 3/4	Up to 19.1	NCSS037150	39	17.7	450	2.0
N1985 NH	3/8	9.5	Up to 3/4	Up to 19.1	NCSS050150	62	28.1	1000	4.4
N1986 NH 4.0	3/8	9.5	⁷ / ₈ to 2	22.2 t	o 50.8 NCSS0	50150	74	33.6	900



N3270 CONTINUOUS INSERT

Unistrut N3270 continuous insert is designed to be used in ceilings, walls, or floors. All nuts designed for N3000 (see page 18 - 19) will fit the N3270 insert. Unistrut nuts can be inserted anywhere along the length of the insert providing a means of attaching fittings or rods. The N3270 insert is available in pre-galvanized (PG) or hot-dipped galvanized (HG) finishes.

Nail holes are knockouts to prevent concrete seepage. Anchors on 4" centers.

N3280 end cap used when end distance to first anchor is up to 2". N3704 end cap anchor is used when end distance to first anchor is over 2".

Recommended concrete inserts be nailed or anchored to forms every 16 to 24 inches.

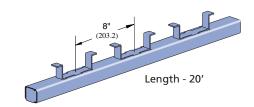
Optional closure (I.E. P3712 P) (commercial grade) available to inhibit concrete seepage.

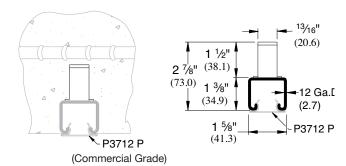
LOAD DATA

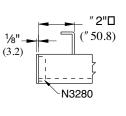
Recommended loading on the N3270 insert in average good concrete: N3270 – 2000 lbs. in each foot of length.

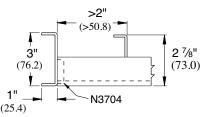
Minimum safety factor 3.

Concentrated load on the end two inches of the insert should be not more than 1000 pounds. Sufficient concrete must surround the insert to conform to design shear stress. The distance between the insert centerline and the concrete edge must be a minimum of 3".









Weight: 3882 Lbs/100 Ft (1760.8 kg)

N3370 CONTINUOUS INSERT

Unistrut N3370 continuous insert is designed to be used in ceilings, walls, or floors. All nuts designed for N3300 (see page 18 - 19) will fit the N3370 insert. Unistrut nuts can be inserted anywhere along the length of the insert providing a means of attaching fittings or rods. The N3370 insert is available in pre-galvanized (PG) or hot-dipped galvanized (HG) finishes.

Nail holes are knockouts to prevent concrete seepage. Anchors on 4" centers.

N3380 end cap used when end distance to first anchor is up to 2". N3703 end cap anchor is used when end distance to first anchor is over 2".

Recommended concrete inserts be nailed or anchored to forms every 16 to 24 inches.

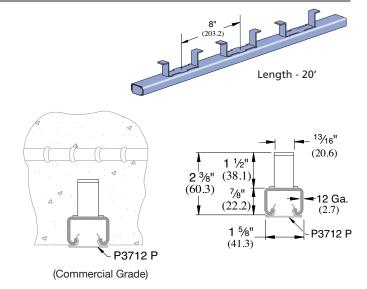
Optional closure (I.E. P3712 P) (commercial grade) available to inhibit concrete seepage.

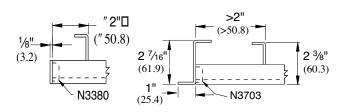
LOAD DATA

Recommended loading on the N3370 insert in average good concrete: N3370 – 1500 lbs. in each foot of length.

Minimum safety factor 3.

Concentrated load on the end two inches of the insert should be not more than 750 pounds. Sufficient concrete must surround the insert to conform to design shear stress. The distance between the insert centerline and the concrete edge must be a minimum of 3".





Weight: 2775 Lbs/100 Ft (1258.7 kg)

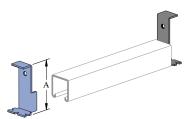


N1703, N1704 & N3704

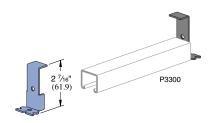
END CAP ANCHORS

N3703

END CAP ANCHORS



End cap anchors are designed for use with short pieces of Unistrut Channel to form concrete inserts.



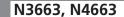
Material: 12 Gage.

Material: 12 Gage.

Part			4"	Wt./1	Wt./100 pcs.		
Number	Channel	In	mm	Lbs	kg		
N1703	N1000	2 ¹³ / ₃₂	61.1	30	13.6		
N1704	N1000	$3^{17}/_{32}$	89.7	37	16.8		
N3704	N3000	3	76.2	20	9.1		

Wt/C 17 Lbs (7.7 kg)

N2407, SINGLE PIECE END CAPS N3280 & N3380

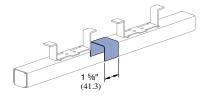


JOINT COVERS





Part		Wt./100 pcs				
Number	Channel	Lbs	kg			
N2407	N1000	10	4.5			
N3280	N3000	8	3.6			
N3380	N3300	5	2.3			
1						

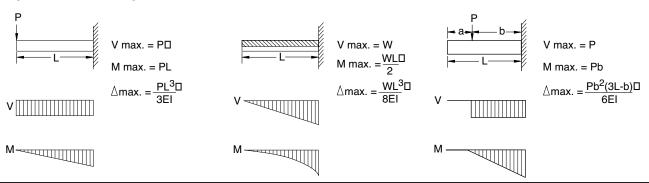


- The N3663 & N4663 cover plate is designed to cover the joint between the inserts when they are butted end to end.
- Material: 16 Gage.

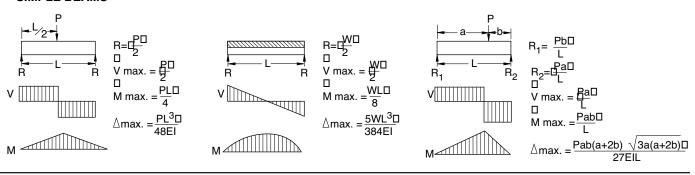
Part		Wt./10	O pcs.
Number	Channel	Lbs	kg
N3663	N3270	10	4.5
N4663	N3370	6	2.7



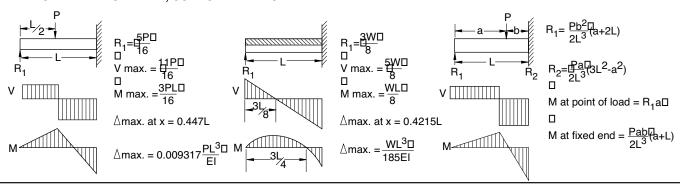
CANTILEVER BEAMS



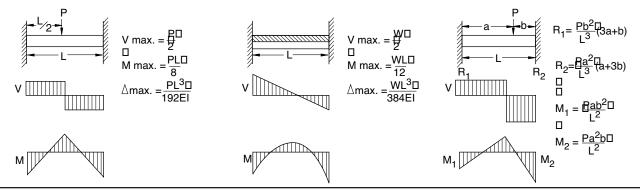
SIMPLE BEAMS



BEAMS FIXED AT ONE END, SUPPORTED AT OTHER



BEAMS FIXED AT BOTH ENDS



- R Reaction□
- $M-Moment\square$
- P Concentrated Load

- W Total Uniform Load□
- V Shear□
- L Length

- ∆ Deflection□
- E Modulus of Elasticity□
- I Moment of Inertia



CONVERSION FACTORS FOR BEAMS WITH VARIOUS STATIC LOADING CONDITIONS

All Beam Load tables are for single-span (simple) beams supported at the ends. These can be used in the majority of the cases.

There are times when it is necessary to know what happens with other loading and support conditions.

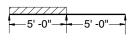
Some common arrangements are shown below. Simply multiply the values from the Beam Load tables by factors given below

LOAD AND SUPPORT CONDITION		LOAD FACTOR	DEFLECTION FACTOR
1. Simple Beam,□ Uniform Load	— SPAN ——	1.00	1.00
2. Simple Beam,□ Concentrated Load at Center	+ +	.50	.80
3. Simple Beam,□ Two Equal Concentrated Loadcs at 1/4 pts	+ +	1.00	1.10
4. Beam Fixed at Both Ends,□ Uniform Load		□ 1.50	.30
5. Beam Fixed at Both Ends,□ Concentrated Load at Center	+	1.00	.40
6. Cantilever Beam,□ Uniform Load	///////////////	□ .25	□ 2.40
7. Cantilever Beam,□ Concentrated Load at End	j.	.12	□ 3.20
8. Continuous Beam, Two Equal Spans, Uniform Load on One Span	SPAN	1.30	□ .92
9. Continuous Beam, Two Equal Spans,□ Uniform Load on Both Ends		1.00	.42
10. Continuous Beam, Two Equal Spans,□ Concentrated Load at Center of One Span	+ +	.62	.71
11. Continuous Beam, Two Equal Spans,□ Concentrated Load at Center of Each Span	+ +	.67	.48

EXAMPLE I

PROBLEM:

Determine load and deflection of a N1000 beam continuous over one support and loaded uniformly on one span.



SOLUTION:

- A. From load table for N1000 on page 24 load for a 5'-0" span is 680# and deflection is .35".
- B. Multiply by factors from Table above. Load = 680# x 1.30 = 884# Deflection = .35" x .92 = .32"

EXAMPLE II

PROBLEM:

Determine load and deflection of a N5500 cantilever beam with a concentrated load on the end.



SOLUTION:

- A. From load table N5500 on page 57 load for a 3'-0" span is 2190# and deflection is .09".
- B. Multiply by factors from Table above. Load = 2190# x .12 = 263# Deflection = .09" x 3.20 = .29"



COLUMN LENGTH

The column length is measured from braced point to braced point. A braced point is where the column is restrained from lateral movement (translation) in all directions

TYPES OF LOADING

a) Concentric Loading

Loads applied to the center of gravity of the column cross-section are considered concentric. A beam that passes over and rests on the top of a column is an example of concentric loading.

b) Eccentric Loading

Any load which is not concentric is eccentric. The amount of eccentricity (in inches) has a major effect on the load-carrying capacity of any particular column. A load that is transmitted to a Unistrut Metal Framing column using a standard fitting bolted to the slot face is considered eccentric.

The load tables give allowable loads for both concentric (loaded at C.G.) and certain eccentric (loaded at slot face) loading. Allowable loads for other eccentric loading must be determined by a qualified design professional.

SUPPORT CONDITIONS

Based on the support conditions, an appropriate "K" value is selected. This "K" value, which mathematically describes the column end conditions, is used in the column design equations. The most common support condition combinations are as follows:

a) Fixed Top - Fixed Bottom



Both ends are restrained against rotation and lateral movement (translation). K equals .65.

b) Pinned Top - Fixed Bottom



The top is restrained against lateral movement (translation) but, is allowed to rotate. The bottom is restrained against rotation and lateral movement. This is a common support condition and is used to construct the allowable column load applied at the Slot Face tables. "K" equals .80.

c) Pinned Top - Pinned Bottom



Both ends are restrained against lateral movement (translation) but, are allowed to rotate. "K" equals 1.0.

d) Fixed / Free Top - Fixed Bottom



The top is restrained against rotation but is allowed to move laterally. The bottom is restrained against rotation and lateral movement (translation). "K" equals 1.2.

CROSS-SECTIONAL SHAPE

The cross-sectional shape of a column member determines the value of it's "Radius of Gyration" or "r". In general, a member with a large "r" makes a better column than a member with a small "r". Each axis of a column has a different "r". Typically the axis with the smallest "r" determines the final design.

BOLT TORQUE

Bolt torque values are given to ensure the proper connection between Unistrut Metal Framing components. It is important to understand that there is a direct, but not necessarily consistent, relationship between bolt torque and tension in the bolt. Too much tension in the bolt can cause it to break or crush the component parts. Too little tension in the bolt can prevent the connection from developing its full load capacity. The torque values given have been developed over many years of experience and testing.

	Recom	nende	d Bolt	Torque)
Bolt	1/4"	3/8"	1/2"	5/8"	3/4"
Size	20	16	13	11	10
Foot Lbs.	6	19	50	100	125
N∙m	8	25	70	135	170

These are based on using a properly calibrated torque wrench with a clean dry (non-lubricated) Unistrut fitting, bolt and nut. A lubricated bolt or nut can cause extremely high tension in the connection and may lead to bolt failure. It must be noted that the accuracy of commercial torque wrenches varies widely and it is the responsibility of the installer to ensure that proper bolt torque has been achieved.



AXIAL COLUMN LOADS

Loads based on AISI specifications for the design of Cold-Formed Steel Structural Members (1996 edition). Loads are not given for KL/R>200.

	Section		Axial Colum	ın Load (Lb	s.)	$\overline{}$
	Number	K= 0.65	K=0.80	K=1.0	K=1.2	
	N1000	10,750	9,900	8,770	7,730	
24"	N1001	25,060	24,620	23,900	23,050	
I	N3000	9,790	9,090	8,190	7,370	
Ē	N3001	22,670	22,250	21,580	20,780	
orte	N3300	7,710	7,190	6,410	5,440	
ddn	N3301	17,400	16,820	15,900	14,840	
Column Unsupported Ht.	N5000	13,050	12,000	11,180	9,590	
E	N5001	30,190	29,820	29,220	28,500	
	N5500	13,860	12,610	10,910	9,300	
	N5501	32,840	32,310	31,440	30,410	
	N1000	8,910	7,730	6,370	5,280	
- 36"	N1001	24,000	23,050	21,570	19,890	
	N3000	8,300	7,370	6,320	5,440	
불	N3001	21,670	20,780	19,400	17,830	
orte	N3300	6,520	5,440	4,030	2,830	
Column Unsupported Ht.	N3301	16,020	14,840	13,070	11,190	
Uns	N5000	11,380	9,590	7,390	5,560	
_ E	N5001	29,300	28,500	27,220	25,740	
	N5500	11,120	9,300	7,190	5,550	
	N5501	31,560	30,410	28,610	26,550	
	N1000	7,250	5,980	4,660	3,770	
- 48"	N1001	22,590	21,030	18,690	16,170	
	N3000	7,000	6,010	4,930	4,050	
差	N3001	20,350	18,890	16,710	14,390	
ırec	N3300	4,960	3,590	2,290	1,590	
odd	N3301	14,270	12,450	9,930	7,540	
Just	N5000	8,830	6,730	4,700	3,560	
II	N5001	28,100	26,750	24,660	22,320	
Column Unsupported Ht.	N5500	8,550	6,580	4,800	3,800	
0	N5501	29,850	27,950	25,070	21,960	
	N1000	5,890	4,660	3,600	2,940	
09	N1001	20,890	18,690	15,540	12,400	
Ĭ.	N3000	5,930	4,930	3,860	3,120	
Column Unsupported Ht. – 60"	N3001	18,760	16,710	13,800	10,920	
orte	N3300	3,480	2,290	1,470	KL/r>200	
)ddn	N3301	12,290	9,930	6,970	4,840	
Jusi	N5000	6,580	4,700	3,360	2,620	
	N5001	26,630	24,660	23,090	19,770	
	N5500	6,430	4,800	3,610	2,920	
ن	N5501	27,780	25,070	21,160	17,200	

	Section		Axial Colun	ın Load (Lb	s.)	٦
	Number	K= 0.65	K=0.80	K=1.0	K=1.2	$ \bot $
	N1000	4,800	3,770	2,940	2,380	
	N1001	18,990	16,170	12,400	8,960	1
نب	N3000	5,060	4,050	3,120	2,290	1
E E	N3001	17,000	14,390	10,920	7,810	
orte	N3300	2,410	1,590	-	-	
ddn	N3301	10,250	7,540	4,840	3,360	
Column Unsupported Ht.	N5000	4,890	3,560	2,620	2,090	
Ē	N5001	24,930	22,320	19,770	15,800	1
륁	N5500	4,970	3,800	2,920	2,390	
	N5501	25,450	21,960	17,200	12,730	
	N1000	4,010	3,170	2,460	1,970	
84"	N1001	16,970	13,640	9,470	6,580	1
I I	N3000	4,300	3,390	2,430	-	1
Ξ	N3001	15,120	12,050	8,270	5,740	1
Column Unsupported Ht.	N3300	1,770	-	-	-	1
ddn	N3301	8,260	5,550	3,550	-	1
nns	N5000	3,860	2,870	2,160	1,750	1
Ē	N5001	23,070	21,110	16,450	12,100	1
킁	N5500	4,060	3,160	2,460	2,020	1
	N5501	22,950	18,770	13,460	9,350	
	N1000	3,450	2,730	2,090	1,650	1
96	N1001	14,900	11,200	7,250	5,040	1
I	N3000	3,690	2,880	1,860	_	1
Ħ	N3001	13,210	9,820	6,330	4,400	1
rtec	N3300	-	-	-	-	1
od d	N3301	6,440	4,250	-	-	1
Just	N5000	3,180	2,410	1,850	1,510	1
E L	N5001	22,440	18,430	13,300	9,260	1
Column Unsupported	N5500	3,450	2,720	2,130	1,740	1
<u> </u>	N5501	20,360	15,660	10,310	7,160	
	N1000	2,680	2,090	-	-	1
20"	N1001	10,910	7,250	4,640	_	1
7	N3000	2,820	1,860	-	_	1
불	N3001	9,560	6,330	4,050	_	
rted	N3300	-	_	-	_	
odd	N3301	4,120	-	-	-	
nsu	N5000	2,370	1,850	1,450	-	
J nr	N5001	18,100	13,300	8,540	-	
Column Unsupported Ht. – 120"	N5500	2,670	2,130	1,660	-	
ప	N5501	15,280	10,310	6,600	-	
						1



BEAM CLAMPS

Material: †ASTM A575, A576 (Chemicals)/A1011SS [previously A570], Grade 33 (Physicals)

**ASTM A1011SS, Grade 33[previously A570]

N1271 NH †32	N1649 NH **33	N1652 NH †33	N2398 NH **33
N1272 NH †33	N1650 A NH **33	N1653 NH †33	N2401 NH **33
N1379 NH †33	N1650 NH **33	N1796 NH †32	N2403 NH *33
N1648 NH **33	N1651 A NH †33	N1985 NH †33	N2675 NH **32
N1649 A NH **33	N1651 NH †33	N1986 NH†33	N2676 NH **32

BRACKETS

Material: All HG, PL and GR Brackets Conform to ASTM A1011SS, Grade 33 [previously A570] (NOTE 2)

All PG Brackets Conform to ASTM A653, Grade 33 (NOTE 2)

N2542	28	N2545	28	N2945	28
N2543	28	N2546	28	N2946	28
N2544	28	N2944	28	N2947	28

CHANNEL

Material: All HG Channels Conform to: ASTM A1011SS, Grade 33 [previously A570], All PG Channels Conform to" ASTM A653 Grade 33

N1000	9						
N1000 HS	15	N1001 B3	9	N3300	11	N5001	13
N1000 T	15	N1001 C	9	N3300 HS	15	N5500	13
N1001	9	N1001 C3	9	N3300 T	15	N5500 HS	15
N1001 3	9	N3000	11	N3301	11	N5500 T	15
N1001 A	9	N3000 HS	15	N5000	13	N5501	13
N1001 A3	9	N3000 T	15	N5000 HS	15		
N1001 B	9	N3001	11	N5000 T	15		

CHANNEL NUTS & HARDWARE

Material: As shown for each part number

HSQN025EG	ASTM A563, Grade A/ANSI B182219	NFLW025EG	ASTM F844/ANSI B18.22.119
HSQN031EG	ASTM A563, Grade A/ANSI B182219	NFLW037EG	ASTM F844/ANSI B18.22.119
HSQN037EG	ASTM A563, Grade A/ANSI B182219	NFLW050EG	ASTM F844/ANSI B18.22.119
HSQN050EG	ASTM A563, Grade A/ANSI B182219	NHCS050094EG	SAE J429, Grade 2/ANSI B18.2.119
HSQN062EG	ASTM A563, Grade A/ANSI B182219	NHCS050150EG	SAE J429, Grade 2/ANSI B18.2.119
N1006-1420	ASTM A1011SS Grade 4518	NHXN025EG	ASTM A563, Grade A/ANSI B18.2.219
N1008	ASTM A576 Grade 1015 (Modified)18	NHXN037EG	ASTM A563, Grade A/ANSI B18.2.219
N1010	ASTM A576 Grade 1015 (Modified)18	NHXN050EG	ASTM A563, Grade A/ANSI B18.2.219
N1012	ASTM A675, Grade 6018	NLKW025EG	ASTM A29, Grade 1055-65/ANSI B18.21.1
N1012 S	ASTM A675, Grade 6018		(NOTE 3)19
N1023	ASTM A675, Grade 6018	NLKW037EG	ASTM A29, Grade 1055-65/ANSI B18.21.1
N1023 S	ASTM A675, Grade 6018		(NOTE 3)19
N3006-1420	ASTM A1011SS Grade 4518	NLKW050EG	ASTM A29, Grade 1055-65/ANSI B18.21.1
N3008	ASTM A576, Grade1015 (Modified)18		(NOTE 3)19
N3010	ASTM A576, Grade1015 (Modified)18	NSHS025075EG	SAE J429, Grade 2/ANSI B18.6.319
N4006-1420	ASTM A1011SS Grade 4518	NSHS025100EG	SAE J429, Grade 2/ANSI B18.6.319
N4008	ASTM A576, Grade1015 (Modified)18	NSHS025125EG	SAE J429, Grade 2/ANSI B18.6.319
N4010	ASTM A576, Grade1015 (Modified)18	NSHS031100EG	SAE J429, Grade 2/ANSI B18.6.319
N4012	ASTM A3618	NSHS031125EG	SAE J429, Grade 2/ANSI B18.6.319
N4023	ASTM A3618	NSHS031137EG	SAE J429, Grade 2/ANSI B18.6.319
N5506-1420	ASTM A1011SS Grade 4518	NSHS031175EG	SAE J429, Grade 2/ANSI B18.6.319
N5508	ASTM A576, Grade 1015 (Modified)18	NSHS037125EG	SAE J429, Grade 2/ANSI B18.6.319
N5510	ASTM A576, Grade 1015 (Modified)18	NTHR025	ASTM A193, Grade B7/ANSI B1.119
NCSS037200EG	·	NTHR037	ASTM A193, Grade B7/ANSI B1.119
	ASTM A29, Grade 1018-1022/ANSI B18.6.219	NTHR050	ASTM A193, Grade B7/ANSI B1.119
NCSS050200EG	ASTM A29, Grade 1018-1022/ANSI B18.6.219		



CONCRETE INSERTS

Material: **ASTM A1011SS, Grade 33[previously A570]

N1703 **35	N3280 **35	N3703 **35
N1704 **35	N3370 **34	N3704 **35
N2407 **35	N3380 **35	N4663 **35
N3270 **34	N3663 **35	P3712 P N/A34

GENERAL FITTINGS

Material: All General Fittings Conform to ASTM A575, A576(Chemicals)/A1011SS[previously A570], GRADE 33 (Physicals)

N1026	22	N1356	21	N1961	20	N2328	25
N1028	20	N1358	21	N2072 A	27	N2329	25
N1031	20	N1359	22	N2072 ASQ	27	N2343 R-L	26
N1036	20	N1376	24	N2073 A	27	N2345	26
N1045	23	N1376 A	24	N2079	22	N2346	26
N1047	24	N1377	24	N2094	23	N2347	26
N1048	24	N1380	21	N2095	23	N2469	24
N1049	24	N1380 A	21	N2096	23	N2471	20
N1050	24	N1382	22	N2097	23	N2473	25
N1062	20	N1383	25	N2098	23	N2815 D NI	H27
N1063	20	N1453	23	N2099	23	N2815 NH	27
N1064	20	N1458	22	N2100	23	N2862	20
N1065	21	N1546	23	N2105	23	N2863	20
N1066	21	N1726	21	N2106	23	N2864	20
N1067	21	N1737	25	N2107	23	N3045	24
N1068	22	N1750	22	N2108	23	N3047	25
N1186	23	N1834	25	N2109	23	N3345	24
N1204	27	N1834 A	25	N2110	23	N4045	24
N1205	27	N1873	21	N2223	26	N4047	25
N1206	27	N1924	21	N2224	26	N4376	25
N1207	27	N1925	21	N2225	26	N4376 A	25
N1208	27	N1941	21	N2227	26	N4377	25
N1280	27	N1950	22	N2228	26	N5543	26
N1325	22	N1956	23	N2229	26	N5545	24
N1326	22	N1957	23	N2235	23	N5547	26
N1346	22	N1959	20	N2324	22		
N1347	23	N1960	20	N2326	25		

PIPE CLAMPS

Material: **ASTM A1011SS, Grade 33[previously A570]

†ASTM A575, A576 (Chemicals)/A1011SS, Grade 33 (Physicals)

N1109 NH **29	N1123 NH **29	N1429 NH **30	N2026 NH **30
N1111 NH **29	N1124 NH **29, 30	N1430 NH **30	N2027 NH **30
N1112 NH **29	N1126 NH **29, 30	N1431 NH **30	N2028 NH **30
N1113 NH **29	N1211 NH **29	N2008 **31	N2029 NH **30
N1114 NH **29	N1212 NH **29	N2009 **31	N2030 NH **30
N1115 NH **29	N1213 NH **29	N2010 **31	N2031 NH **30
N1117 NH **29	N1214 NH **29	N2012 **31	N2032 NH **30
N1117 NH **30	N1215 NH **29	N2014 **31	N2033 NH **30
N1118 NH **29, 30	N1217 NH **29	N2016 **31	N2034 NH **30
N1119 NH **29	N1425 NH **30	N2018 **31	N2035 NH **30
N1120 NH **29	N1426 NH **30	N2020 **31	N2037 NH **30
N1121 NH **29	N1427 NH **30	N2024 NH **30	N2038 NH **30
N1121 NH **30	N1428 NH **30	N2025 NH **30	N2039 NH **30



PIPE CLAMPS

Material: **ASTM A1011SS, Grade 33[previously A570]

†ASTM A575, A576 (Chemicals)/A1011SS[previously A570], Grade 33 (Physicals)

N2040 NH **30	N2070-61 NH **30	N2070-82 NH **30
N2042 NH **30	N2070-62 NH **30	N2070-83 NH **30
N2043 NH **30	N2070-63 NH **30	N2070-84 NH **30
N2044 NH **30	N2070-64 NH **30	N2558-05 **31
N2059 NH **30	N2070-66 NH **30	N2558-07 **31
N2060 NH **30	N2070-67 NH **30	N2558-10 **31
N2061 NH **30	N2070-70 NH **30	N2558-12 **31
N2062 NH **30	N2070-71 NH **30	N2558-15 **31
	N2070-72 NH **30	N2558-20 †31
N2064 NH **30	N2070-73 NH **30	N2558-25 †31
N2065 NH **30	N2070-74 NH **30	N2558-30 †31
	N2070-75 NH **30	
N2067 NH **30	N2070-76 NH **30	N2558-40 †31
N2068 NH **30	N2070-77 NH **30	N2558-50 †31
	N2070-80 NH **30	N2558-60 †31
N2070 NH **30	N2070-81 NH **30	

GENERAL NOTES:

Where not specified, both chemical analysis and physical properties (if applicable) apply to material specifications. Unless otherwise specified the material reference on parts with multiple components pertain to all components.

- Note 1: These parts contain sub-components. The material specification for the end plate is ASTM A575, A576 (chemicals) A1011SS, Grade 33 (physicals).
- Note 2: These parts contain sub-components. The material specification for the end plate is ASTM A36.
- Note 3: The mechanical galvanizing specification for the lock washer is are ASTM B695, Class 5, Type 1.
- Note 4: These parts contain sub-components. The material specifications of the sub-components are: Cap Screw SAE J429, Grade 2/ANSI B18.2.1; Hex Nut ASTM A563, Grade A/ANSI B18.2.2; Lock Washer ASTM A29, Grade 1055-65/ANSI B18.21.1
- Note 5: ASTM A575, A576 (Chemicals) denotes that parts can be made from either material at the discretion of Unistrut.
- Note 6: Unless otherwise specified, products made from ASTM A575/A576 will be grade 1010.



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OMITED	STATES PAT	LIVIS				
3,721,463	3,888,441	3,948,012	4,277,923	4,575,295	4,822,199	4,926,592
3,861,107	3,914,063	3,968,624	4,278,228	4,593,514	4,830,531	5,046,291
3,877,275	3,927,499	3,994,111	4,289,415	4,616,799	4,840,525	DES297,668
3,888,440	3,928,930	4,073,114	4,562,681	4,784,552	4,895,331	
CANAD	IAN PATENT	S				
52,439	596,548	1,007,824	1,130,971	1,245,886	1,263,531	1,320,196
57,636	1,007,823	1,039,948	1,135,925	1,255,069	1,267,265	

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