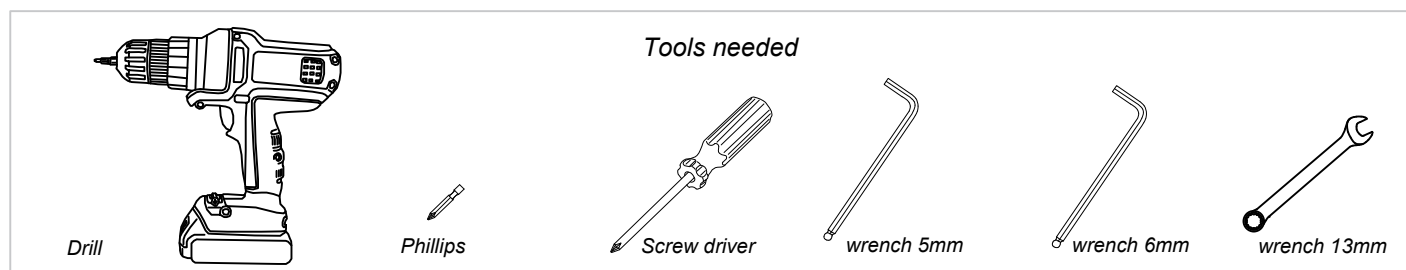
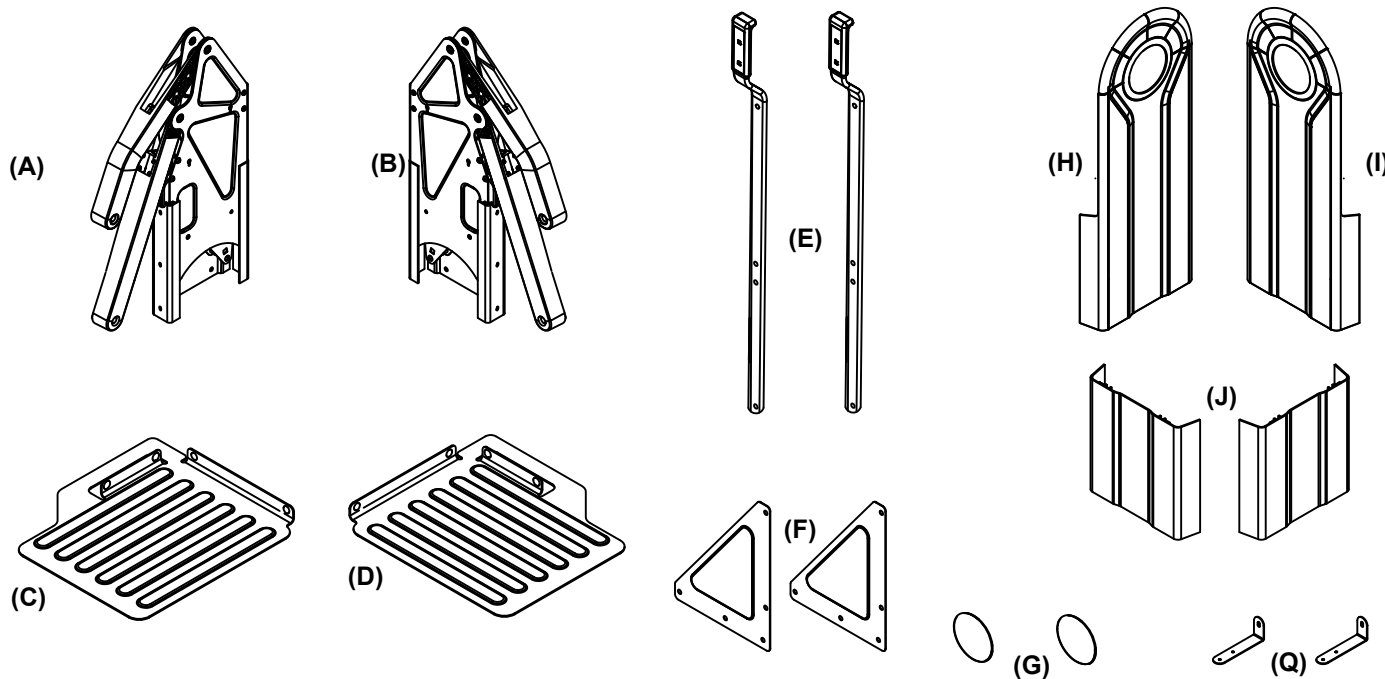
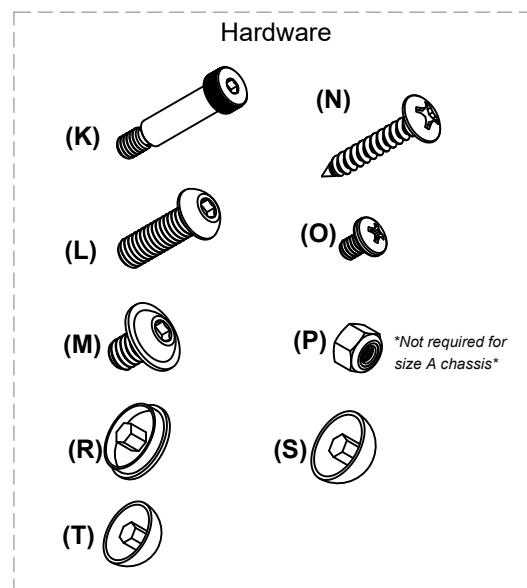


List of parts

Lay out all the parts and verify that they are all present according to the Integra 360 manual lift parts and hardware list.

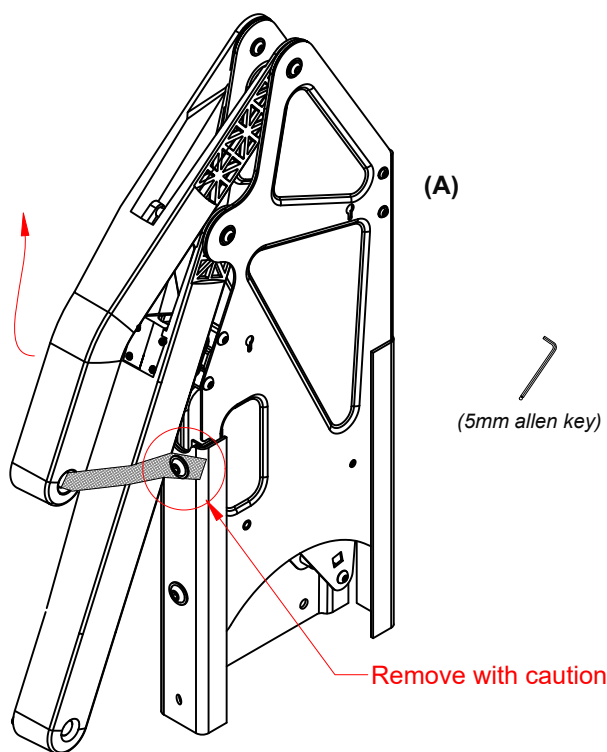
ITEM	DESCRIPTION	QTY.
A	Chassis right	1
B	Chassis Left	1
C	Base plate right	1
D	Base plate left	1
E	Lift arm right & left	2
F	Gusset	2
G	Logo Cap	2
H	Upper cover for logo - right	1
I	Upper cover for logo - left	1
J	Lower cover right & left	2
K	Socket Head Bolt	4
L	Button Head Hex Drive Bolt	4
M	Steel Flanged Head Bolt	18
N	Steel Phillips Rounded Head Screws	4
O	Steel Phillips Bolt	2
P	Steel Nylon-Insert Locknut	4
Q	Antiwobble	2
R	Flat cap for socket head bolt (K)	4
S	Dome cap for button head bolt (L)	4
T	Dome cap for steel flanged head bolt (M)	8



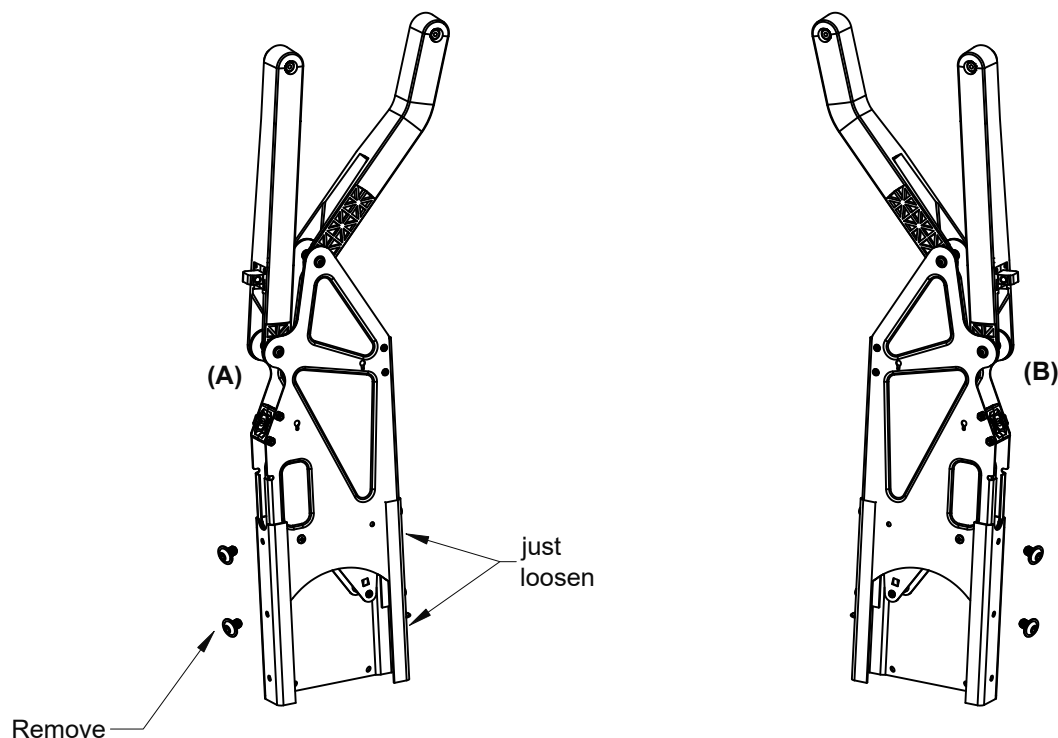
- Step #1** Take the right chassis and remove the webbing fastener. To do this, hold the arms firmly against the chassis and remove the bolts with the Allen wrench.



CAUTION: GAS SHOCK IS ACTIVATED. REMOVE THE FASTENER VERY CAREFULLY, AS IT MAY CAUSE INJURY WHEN RELEASING THE FORCE OF THE PISTON.

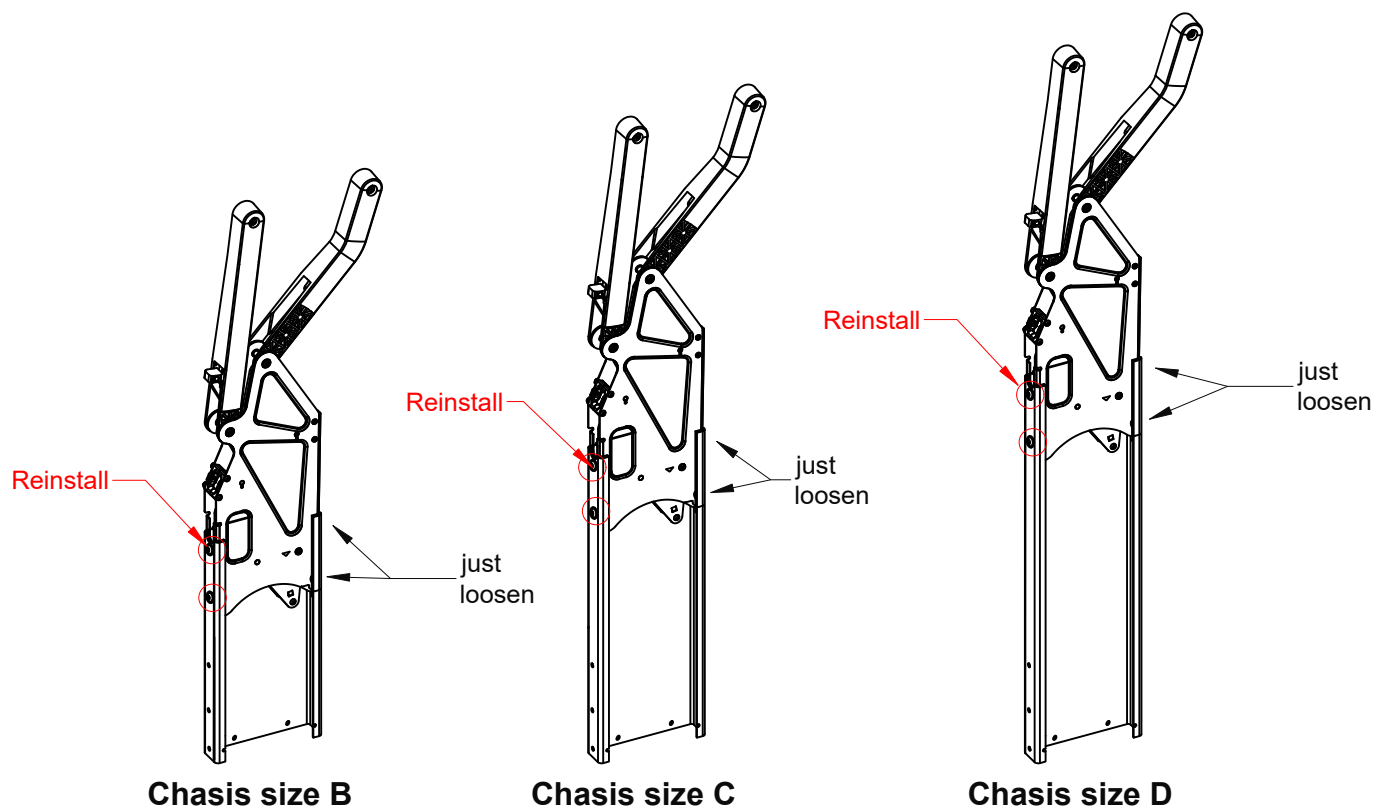


- Step #2** FOR CHASIS SIZE A: Remove the lower bolt (on that same side) and loosen the other "M" bolt (Pre-assembled) that are on the opposite side, to continue with the installation.



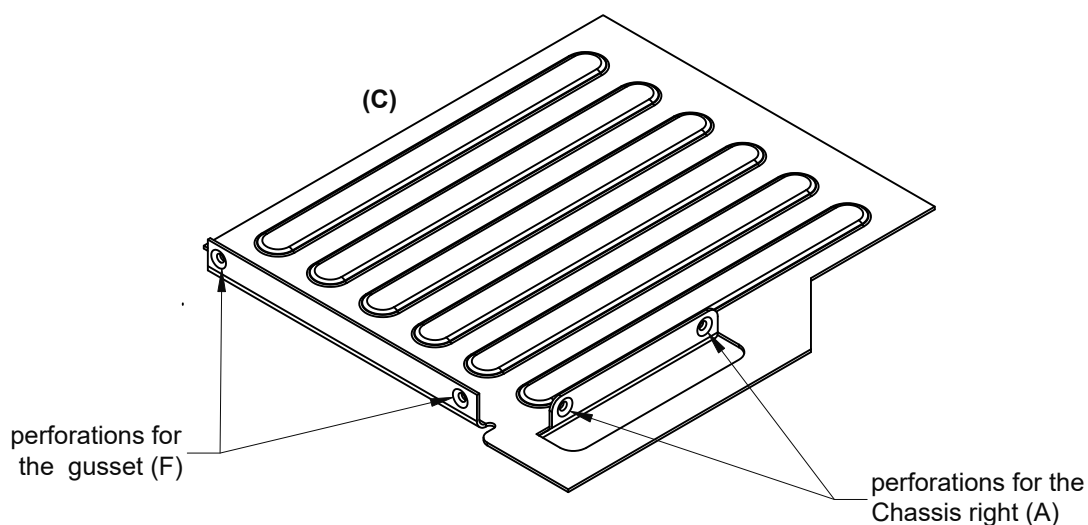
Step #3

FOR CHASIS SIZE B, C & D: Reinstall the and loosen the other “M” bolt (Pre-assembled).



Step #4

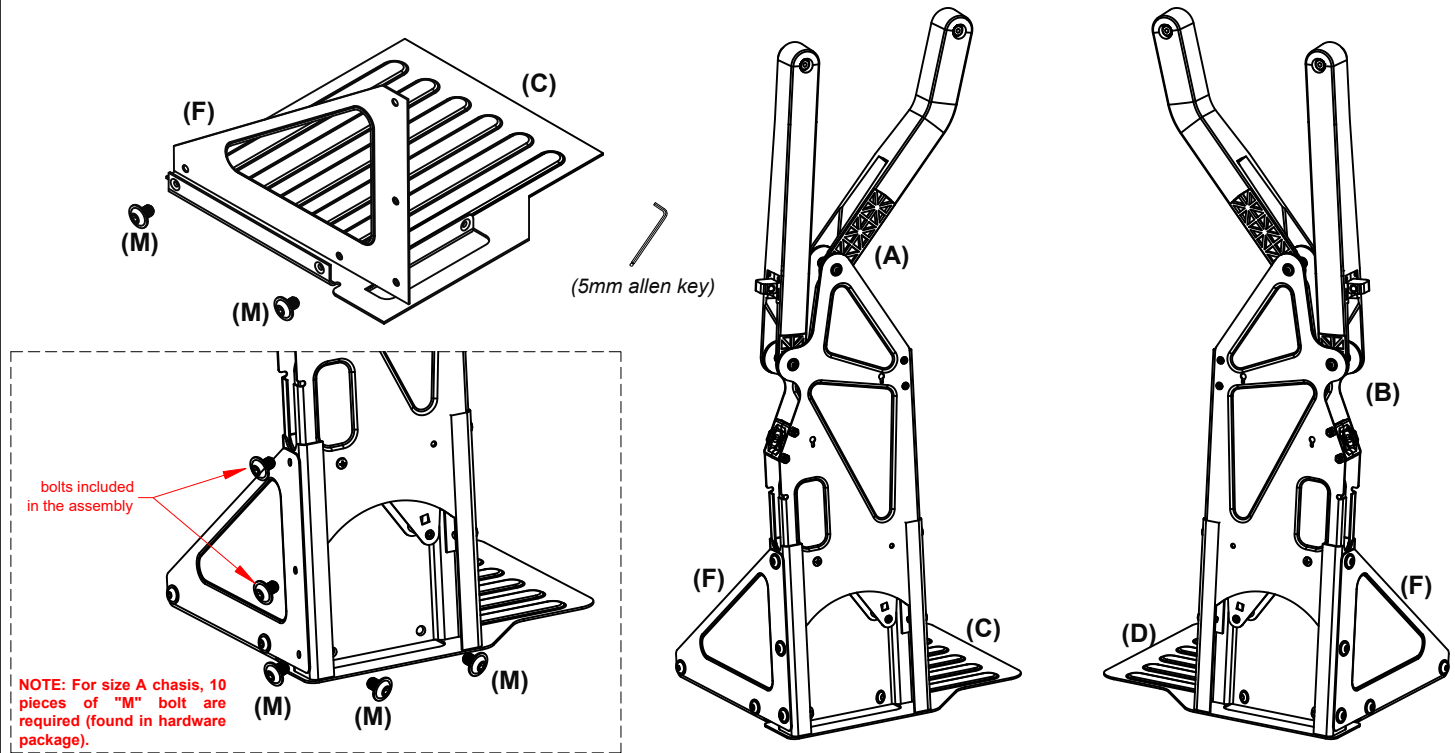
Take the Base Plate C, and locate the pretabbed holes that correspond to the correct piece (gusset and right chassis).



Step #5

FOR CHASSIS SIZE A: Position the Bellows as shown in the figure below and secure with 2 “M” bolts and the bolts you previously removed in step #2 and 3 “M” bolts. Then, place the chassis with (see image below) and secure the Base Plate “C” with 2 “M” bolts.

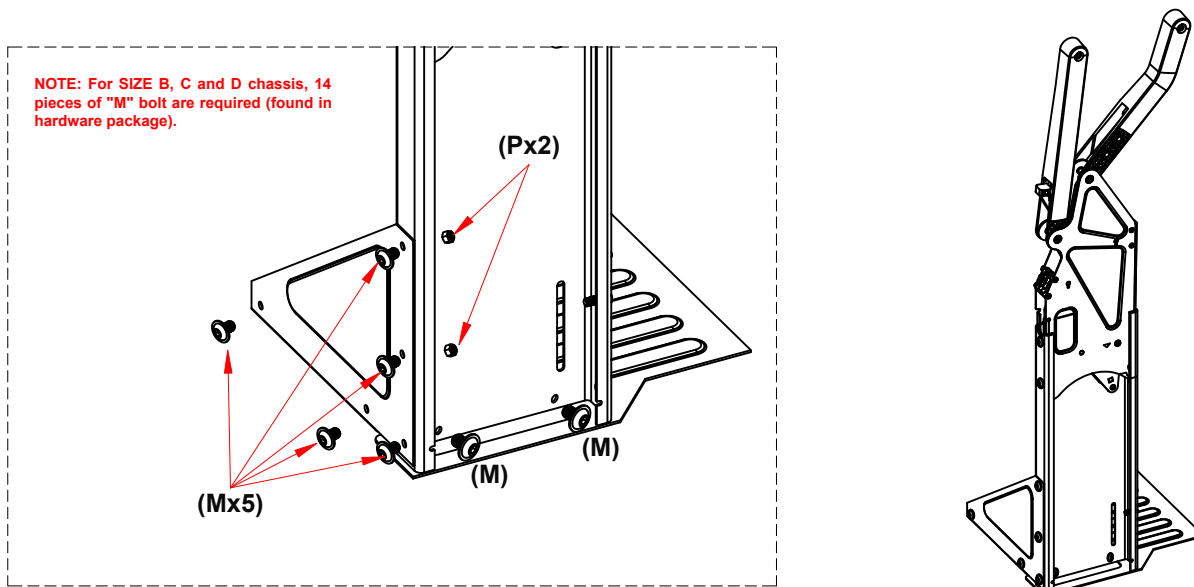
Repeat these steps on Chassis B, Gusset F and Base Plate “D” (left lifter).



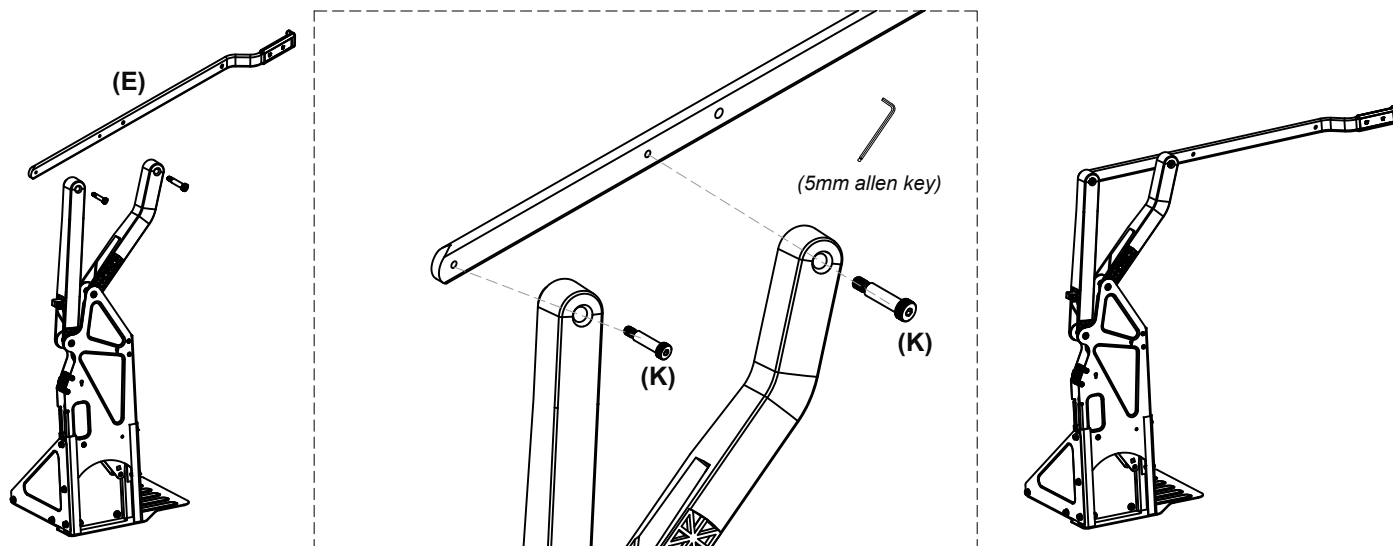
Step #6

FOR CHASSIS SIZE B, C & D: Place the Gusset as shown in the figure below and secure it with 5 “M” bolts (see image below). Then, place the chassis with (see image below) and secured to the Base Plate “C”.

Repeat these steps on Chassis B, Gusset F and Base Plate “D” (left lifter).

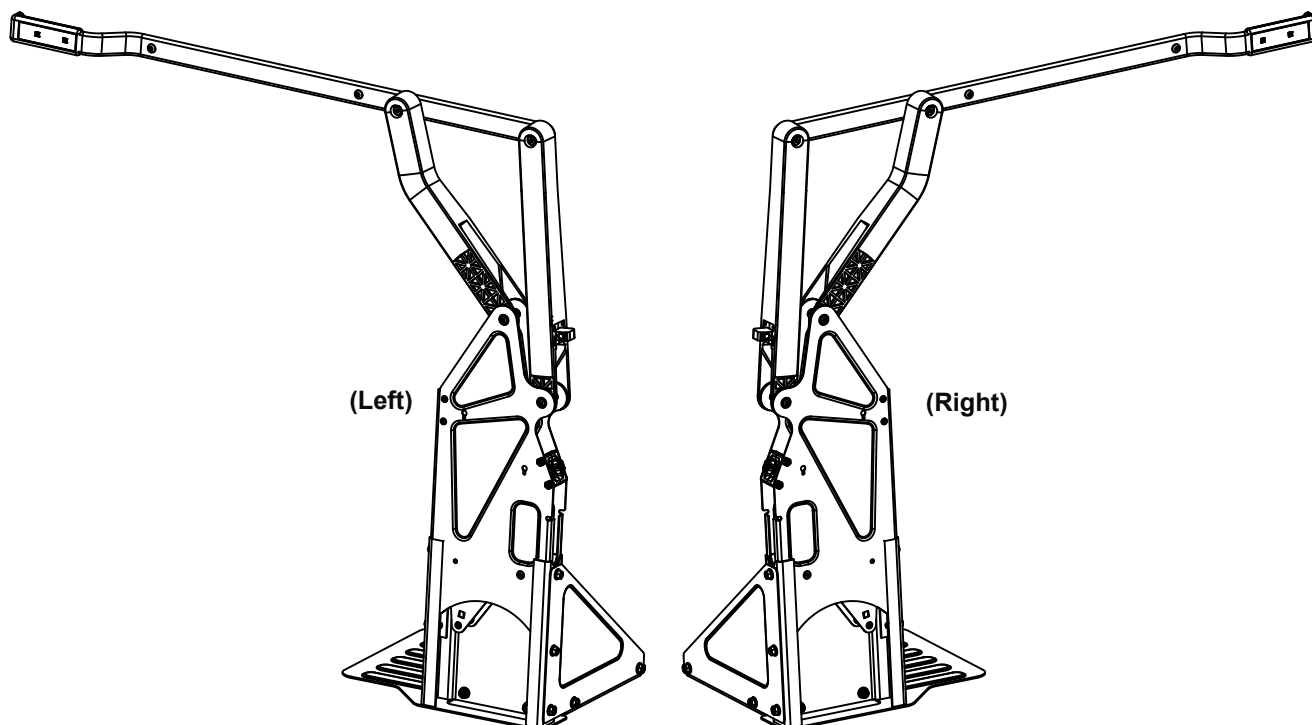


Step #7 Fix the Lift Arm "E" to the chassis arms, using the socket head bolt "K". Repeat this step on the left side of the 360 lifter.

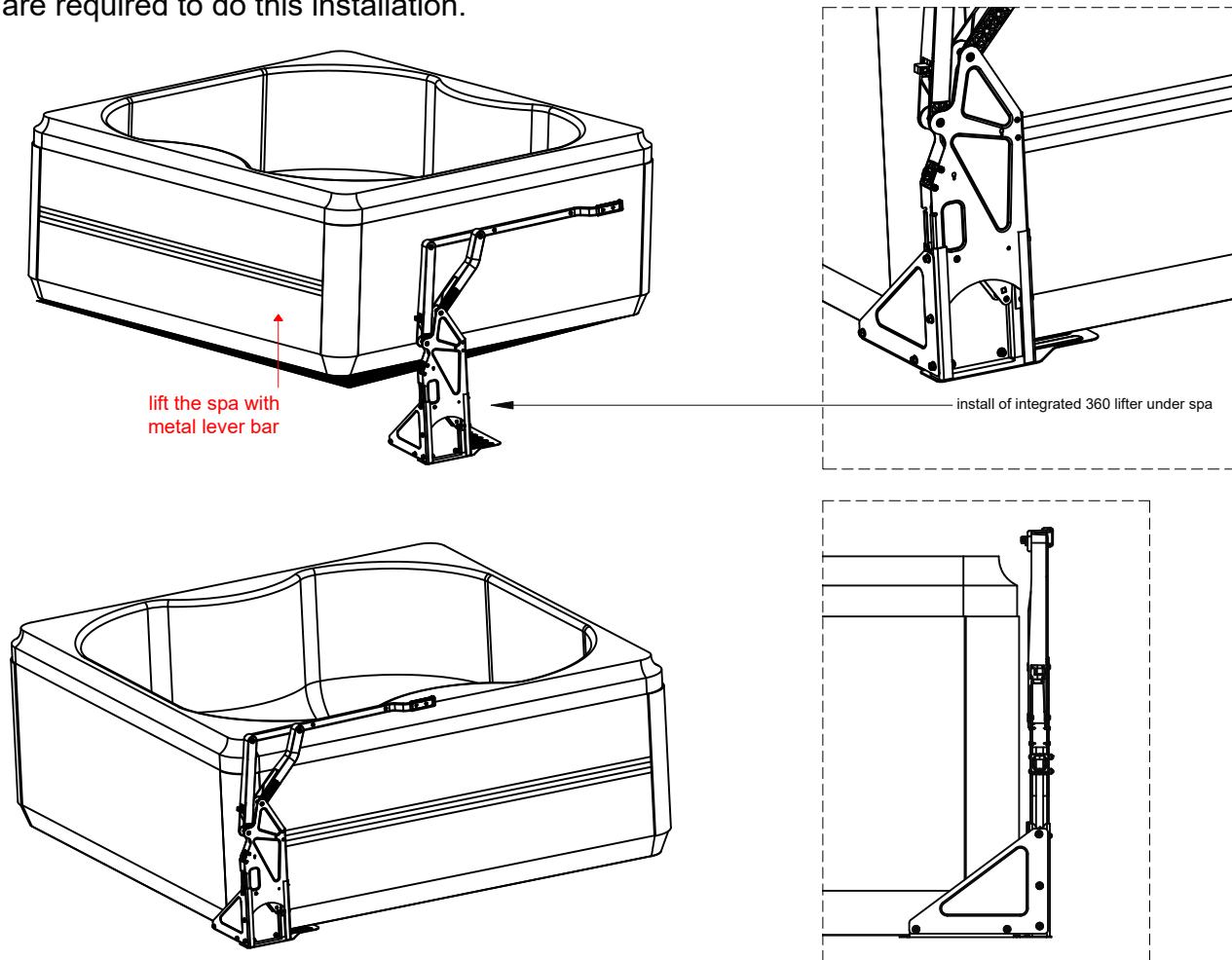


Step #8

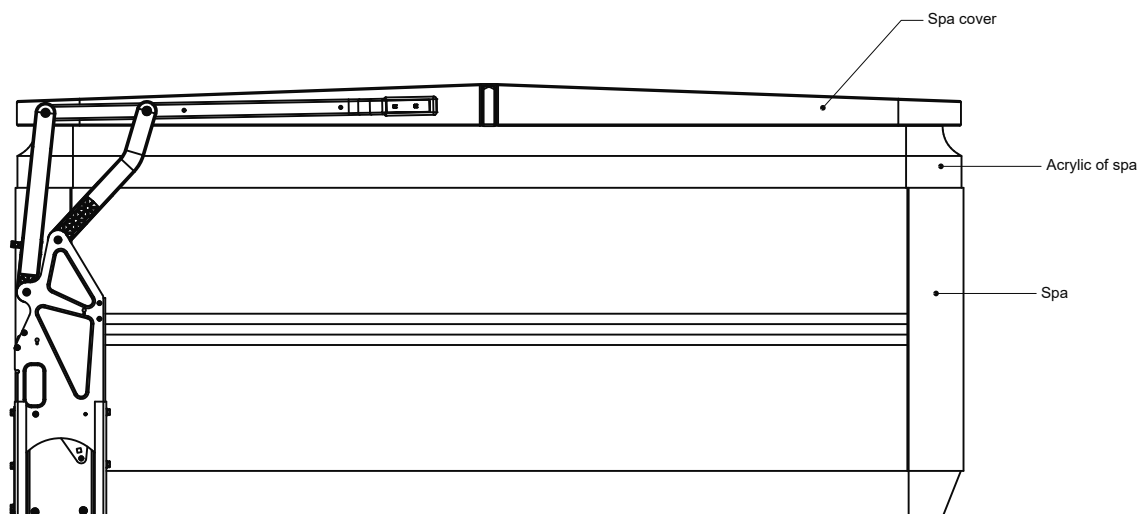
The right and left 360 lifter are ready to be installed on your spa. In the images below you can see the way they right and left lifter should look.



Step #9 Raise the Spa slightly and insert the base of the lifter. To lift the spa you can use a lever; 2 people are required to do this installation.

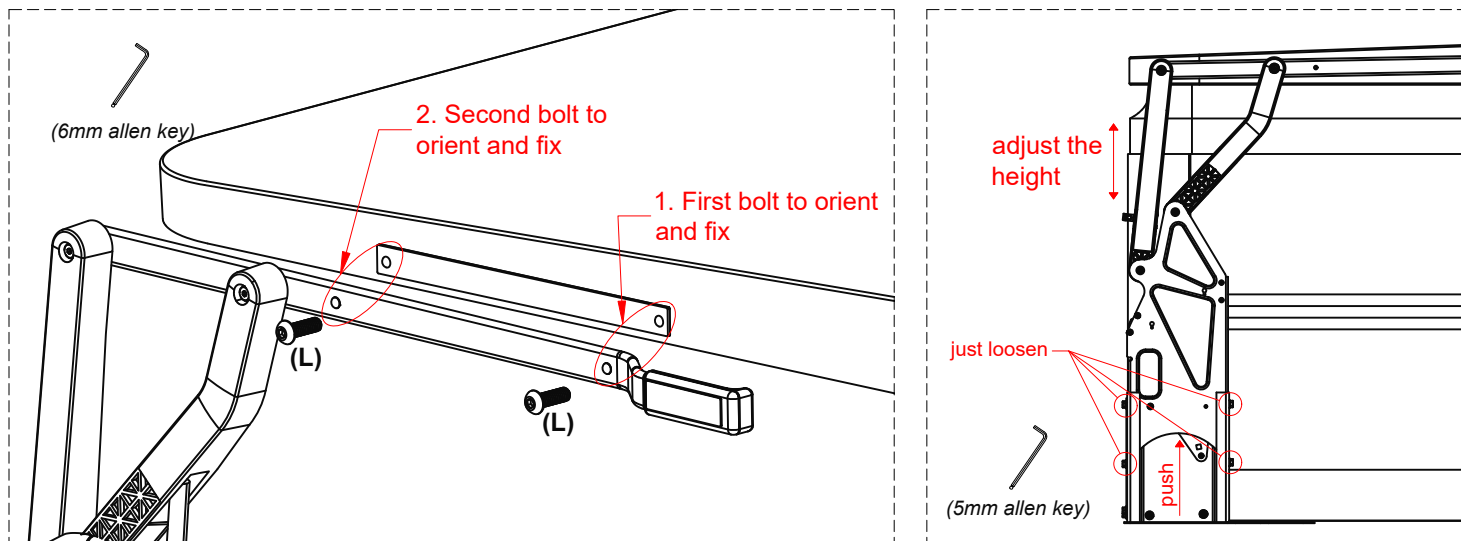


Step #10 Place the cover on the Spa and align it so that it is symmetrical.



Step #11

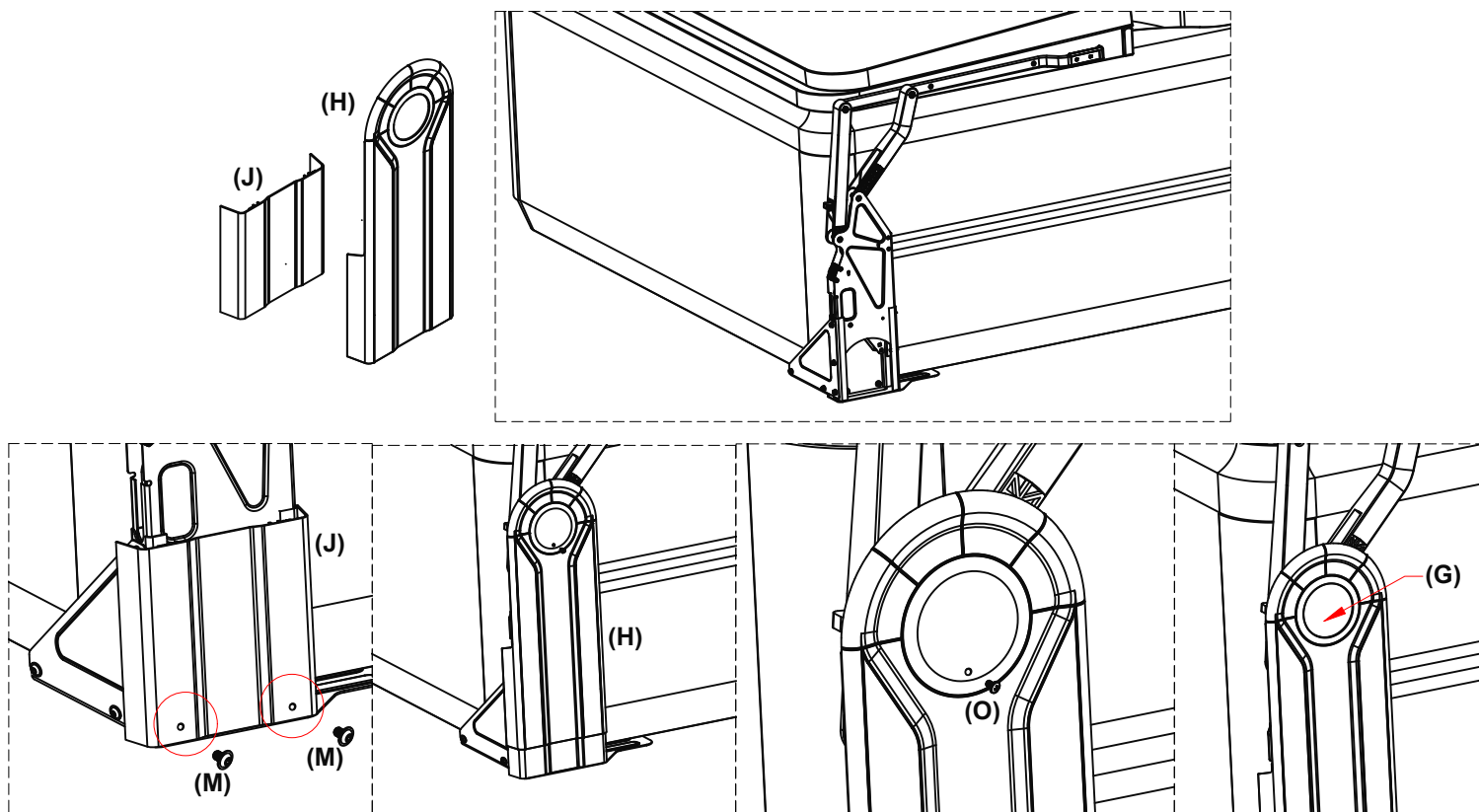
Put the cover on the Spa and align it. Loosen the top bolts on the sides of the chassis and adjust the height of the frame so that the holes in the lift arm are aligned with the holes in the spa cover; To do this, the lift arms must remain in a horizontal position as seen in the images. Once the holes are aligned, secure them with the designated bolts.



When the lifter is aligned tighten all bolts to 100%.

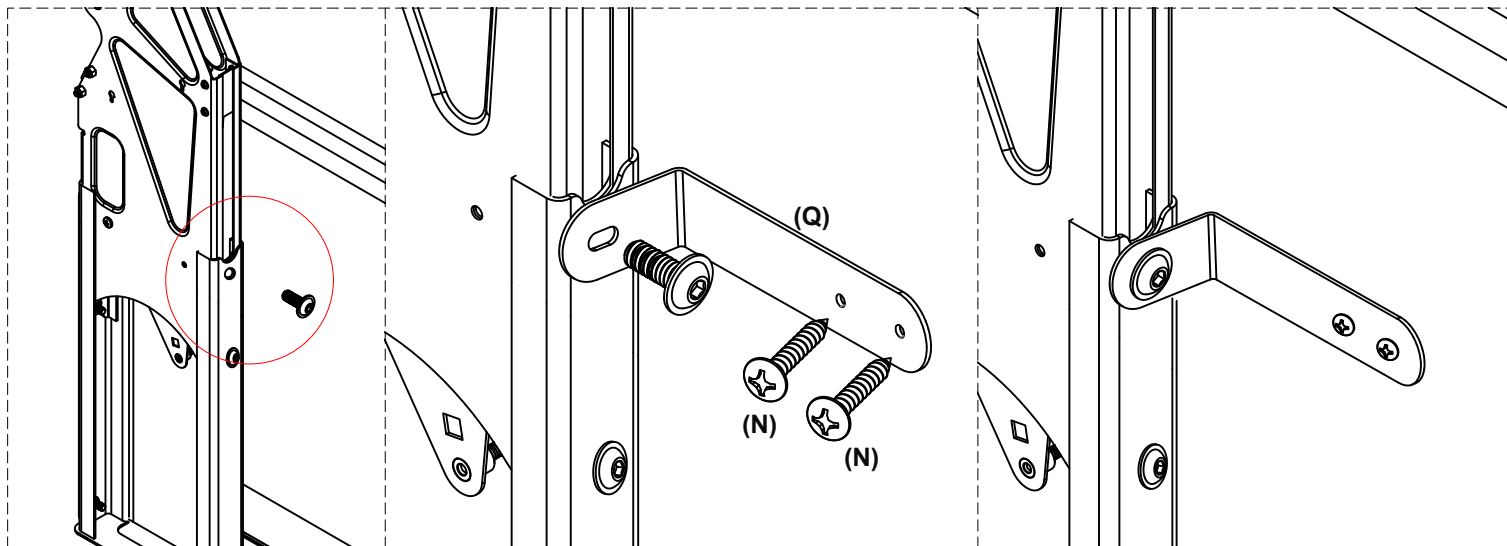
Step #12

Place the Lower cover and the upper cover on the chassis. Repeat the same on the left chassis. Finally place the logo cap.



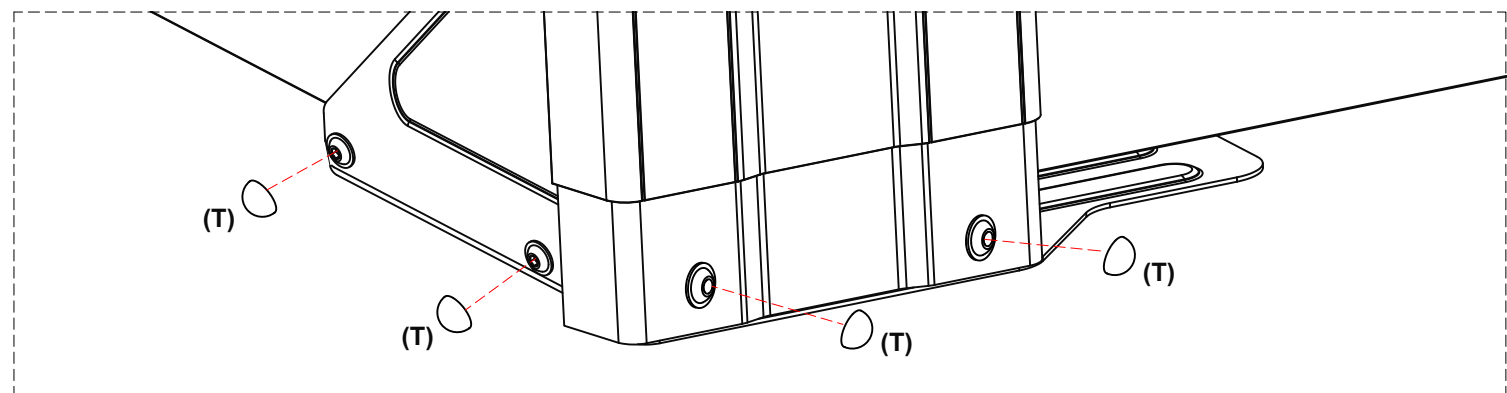
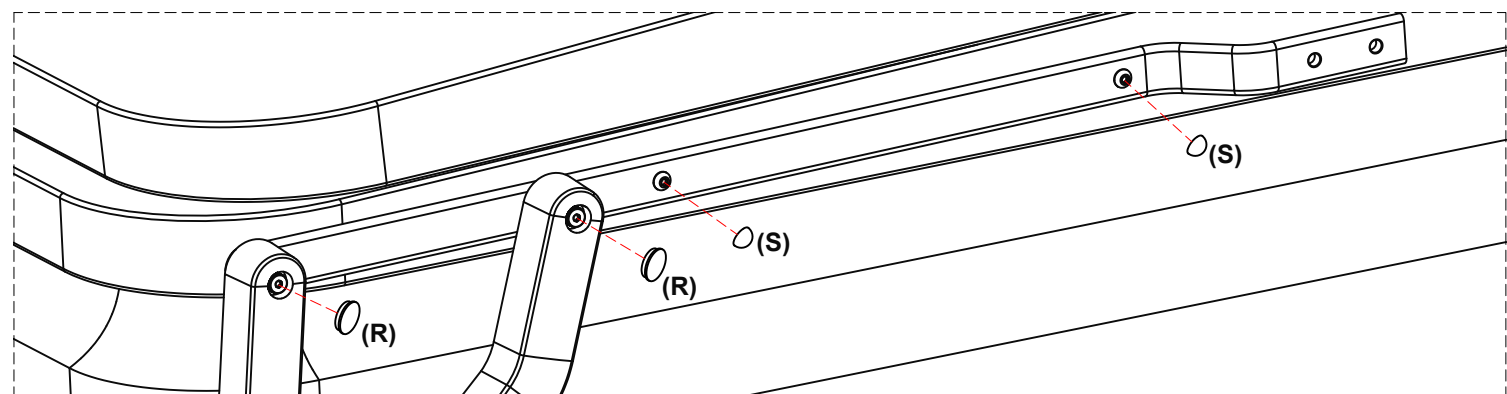
Step #13

FOR CHASIS SIZE A, B, C & D: Remove the retaining bolt indicated in the image below, to be able to install the antiwobble "Q". With the same screw secure the antiwobble. Then secure the antiwobble to the spa structure with the "N" bolts.



Step #14

Install the flat caps and dome caps in the position indicated below.



Step #15

With both chassis mounted in the Spa, open the cover and verify that it is aligned.

