

# Technical Data Sheet



## ASP 90

### Polyaspartic Floor Coating

Two-component, 90% solids clear topcoat that will not yellow is tough, fast-curing and trafficable.

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#### DESCRIPTION

ASP 90 is a 90% solids elastomeric, clear or coloured polyaspartic that will not yellow, is tough, fast-curing and trafficable. It can be applied directly to prepared concrete or over EPO-BASE SL100 epoxy primer or over ASP 90 coloured polyaspartic, to produce beautiful, durable floors in either flake finish or solid colours. With good pot-life, fast return to service, high-tensile strength and puncture resistance, it bridges hairline cracks and absorbs subtle movement in the substrate. It is also available in a range of UV stable standard colours suitable for most applications, including a version that increases surface friction.

#### ADVANTAGES / FEATURES

- Excellent UV resistance - non yellowing (However ASP- will not prevent yellowing of non-colourfast products such as primers and epoxies underneath).
- High resistance to chlorine and other chemicals
- Fast cure - rapid return to service
- Excellent gloss retention
- High adhesion to well-prepared substrates

#### APPLICATIONS

- Garage floors
- Commercial, industrial or residential flooring
- Food processing plant flooring
- Use over PolyTuff GP or PolyFlex WPM polyurea in

wear and trafficable situations as part of the PU70 SC system

- Can be used in permanent immersion

#### COLOUR

Available in clears, but also most standard colours.

#### FINISH

Gloss or optional finish that increases surface friction.

#### PRIMERS

Self-priming for fast application or apply over Aralox epoxy primer to reduce system cost and increase adhesion to poorly prepared and difficult substrates.

#### LIMITATIONS

- Gel time and thin-film dry times are heavily dependent on temperature, humidity and film thickness.
- Thicker films will take longer to cure through. High humidity and temperature will shorten thin-film cure time.
- Mix smaller batches in extreme conditions. Test the Gel time and thin-film dry times before commencing a large job. Stop application 5 minutes before the product gels in order to minimise air-bubble entrapment.
- Not to be used as a UV blocker to prevent discolouration of non-colourfast product underneath. The only way to

ensure colour-fastness of product underneath is to use a coloured ASP-.

TYPICAL LIQUID PROPERTIES		
Property	Part A	Part B
Viscosity @ 25°C, [CPs]	1,800	115
Mixed [A+B] Viscosity [CPs]	N/A	
Specific Gravity @ 25°C	N/A	N/A
Solids Content, [wt %]	N/A	N/A
Mixed [A+B] Solids Content [wt%]	90%	
Mix ratio - Parts by volume	1	1

TYPICAL CURED PROPERTIES		
Property	Test method	Results
Mix Ratio	By volume	1:1
Hardness	Shore D	N/A
Hardness	Shore A	90
Elongation at 24°C	ASTM D412 06ae2	>30%
Abrasion resistance		N/A
Solids	A and B mixed	90%
Theoretical coverage		N/A

PROCESSING EQUIPMENT	
Roll-on or brush application	Paint roller or brush
Spray equipment	Airless Graco Equipment

### CURING SCHEDULE

Note: Cure time depends greatly on the temperature and conditions. Be sure to mix up a small amount first to test the pot life and gel time if unsure.

Gel time	45 minutes
Touch dry	1 hour
Hard through	3.5 hours
Walk on (carefully)	2 hours
Cure time (95%)	24 hours
Full cure (and full physical properties)	48 hours

## APPLICATION GUIDELINES

The following details provide general procedures to be followed for most applications of ASP 90. Correct substrate preparation is vital for a successful outcome. After standard preparation of steel or concrete, joints, corners and other surfaces, the following procedures should be followed.

### DECORATIVE CONCRETE FLOOR COATINGS

**CONCRETE - SOLID COLOUR** - Apply ASP 90 directly to the concrete (two coats may be required if the concrete is "hungry"). If the concrete is damp, oily or poorly prepared, prime with EPO-Prime RapidPrem epoxy before overcoating with ASP 90.

**CONCRETE - CHIP or GRANITE LOOK** - Follow above procedure and then broadcast decorative chips onto the final wet coat of ASP 90. When dry, remove excess chips with vacuum, blower or broom prior to application of ASP 90 Clear Topcoat. For a smooth finish, sand the chips prior to application of the clear ASP 90 topcoat.

**PU70 SC - TRAFFICABLE WATERPROOFING SYSTEM**  
This system is used where a trafficable, elastomeric, decorative, colour-fast, waterproofing system is required for decks, car parks and other

areas. Following correct preparation of the concrete to industry standards, apply TWO PRIMER COATS of EPO-Prime LV epoxy followed by an INTERMEDIATE coat of PolyTuff GP polyurea to 3mm DFT and a FINAL TOP COAT of ASP 90 (pigmented) at 0.5mm DFT. This tough, elastomeric, waterproof and trafficable system withstands pedestrian and vehicle traffic and bridges hairline cracks in the substrate.

In all applications it is important to follow the guidelines outlined in each product's TDS. Each product must be fully cured prior to application of the following coats. (see Recoat Schedule in table below)

## RECOAT PROCEDURES

RECOAT SCHEDULE FOR THE FOLLOWING SYSTEMS @ 25°C	RECOAT WINDOW
EPO-Prime RapidPrem/LV recoat with EPO-Prime RapidPrem/LV	2.5 hrs - 3 weeks
EPO-Prime RapidPrem/LV overcoat with ASP-, PolyTuff GP or PolyFlex WPM	2.5 hrs - 7 days
EPO-Prime 100/Base SL100 recoat with EPO-Prime 100/Base SL100	4 hrs - 2 weeks
EPO- overcoat with ASP-, PolyTuff GP or PolyFlex WPM	4 hrs - 72 hrs
ASP- overcoat with ASP-	1 hr - 4 hrs
PolyTuff GP or PolyFlex WPM overcoat with ASP-	20 min - 60 min

## TEST BEFORE USE

The procedures outlined in this Technical Data Sheet are not intended as specific application instructions. The amount used and final appearance will depend on the specific project undertaken and the experience of the applicator having used this product previously. Correct surface preparation, job-site conditions and adequate safety precautions are the responsibility of the coatings contractor. Test the product on a small area of the main job first before going ahead. Ensure that the quantities being mixed and used are not too much for the temperature and humidity of the day.

## STORAGE AND HANDLING

Storage Conditions: Keep containers well sealed. PartB is reactive to moisture. Refer to the SDS (Safety Data Sheet) for ASP 90 and follow all precautionary instructions.

### HEALTH AND SAFETY ADVICE

Do not breathe dust / fumes / gas / mist / vapours / spray. Use only outdoors or in a well-ventilated area. Wear protective gloves/clothing/eye protection/face protection. Do not eat, drink or smoke when using this product. Avoid release into the environment. Contaminated work clothing should not be allowed out of the workplace. Take off contaminated clothing and wash before reuse.

Specific treatment (see advice on label and Safety Data Sheet). If on skin: wash with plenty of soap and water. If in eyes: rinse cautiously with water for several minutes. Remove contact lens if present and easy to do so. Continue rinsing. Call a poison center or doctor if you feel unwell. If skin irritation or rash occurs get medical advice/attention. If eye irritation persists get medical advice/attention. If inhaled, remove victim to fresh air and keep at rest in a position comfortable for breathing.

Always collect all spillage. Refer to LuxCoat's Safety Data Sheets for individual products.

### Important Notice

*The information contained herein is offered without charge and is for use by technically qualified personnel at their own risk. All statements, technical information and recommendations contained herein are based on tests and data which we believe to be reliable, but the accuracy or completeness thereof is not guaranteed and no warranty of any kind is made with respect thereto.*

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