



HILL INDUSTRIAL TOOLS

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THE NEW VALUE FRONTIER



EZ Bar Test Results



New Adjustable Quick Change EZ Bar for Boring, Grooving, Face Grooving & Threading on Small Parts

Application: Boring
Material: 440C Stainless Steel (Annealed)
Bore Diameter: 1/4"
Bore Depth: 3/8"
DOC: .008"
SFM: 200
RPM: 3,056
IPR: .002"

Horn Part #: R105.1813.2.6 TN35
Kyocera Part #: EZBR055050ST-005F PR1225

	<u>Initial Part Finish</u>	<u>Parts per Insert</u>	<u>Boring Bar Pricing</u>	<u>Cost per Part</u>
Horn	12-14 Ra	35	\$38.00	\$1.08
Kyocera	9 Ra	37	\$17.80	\$0.48

*Both inserts were changed due to part finish

**Let us know if you would be interested in testing out the
Kyocera EZ Bar!**