

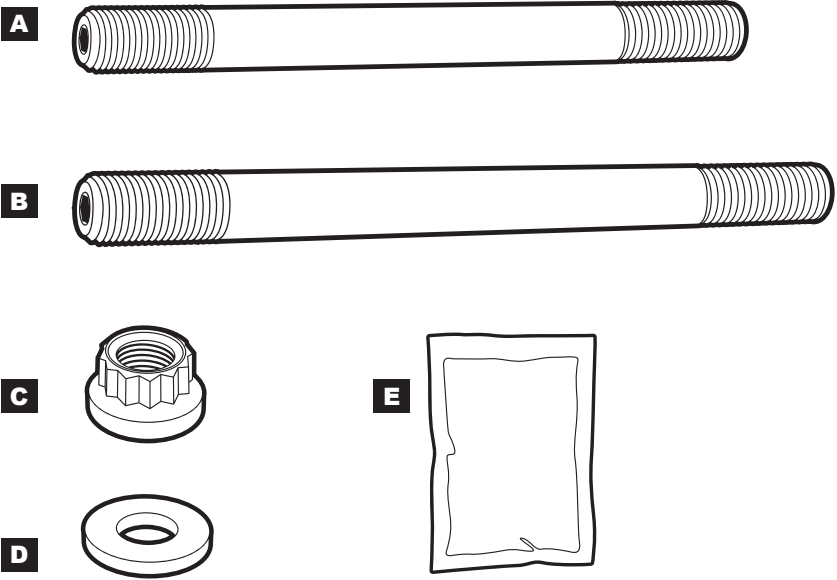
**Dodge
5.9L/6.7L 24V
Head Stud Kit**

(218034300)

Installation Guide

ATTENTION: We recommend the installation of this part be done by a trained professional technician. PPE will not accept liability for damage resulting from incorrect assembly.

These instructions are not intended as a service or overhaul manual. These instructions are intended to facilitate the modification of non-factory parts installation by a trained professional.



CONTENTS

- A: 160mmL Head Stud (M12-1.25)(M12-1.75) - (20)
- B: 168mmL Head Stud (M12-1.25)(M12-1.75) - (6)
- C: M12-1.25 Flange Nut 21mmOD - requires 12pt 14mm socket - (26)
- D: M12 Flat Washer 22mmOD - (26)
- E: Grease Pack - Assembly Lube - (1)

Inspect for damage or defects and clean all hardware prior to installation. Verify product part number matches your application.

Clean all threads in the engine block. Use a Bottoming Thread Chaser if necessary, to ensure thread engagement, and more accurate torque readings.

If the head studs protrude into a water jacket, use thread sealer to lubricate the block-end threads of the studs.

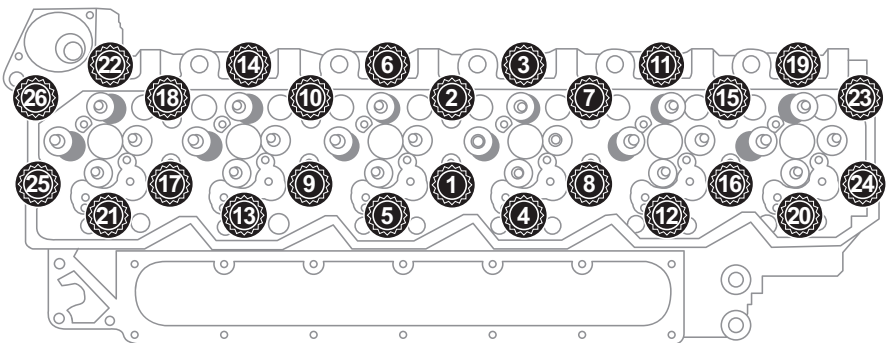
Install Studs (A) into the block. Hand-tighten without tools (equivalent of 20-30 in. lbs.). The 168mmL studs in this kit are installed along the exhaust manifold side of the cylinder heads in the number 22, 14, 6, 3, 11 and 19 positions of the torque sequence.

Verify consistent Stud (A, B) height using a straight-edge ruler.

Install cylinder head and check for proper alignment.

Lubricate Stud (A, B) threads, Flange Nuts (C) and Flat Washers (D) with the fastener assembly lubricant (E) provided. Install the Flat Washers (D) and Flange Nuts (C) on to the Studs (A, B).

Tighten nuts in three equal steps using the torque sequence to a total spec of 125 ft lbs.



DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

This agreement sets forth the terms and conditions for the use of PPE products. The installation of this product indicates that the Buyer has read and understands this agreement and accepts the terms and conditions. PPE (Pacific Performance Engineering) Inc., its distributors, employees, and dealers (the "Seller") shall not be responsible for the product's proper use and service. The buyer hereby waives all liability claims. The Buyer hereby acknowledges no reliance on the Seller's skill or judgment to select or furnish goods suitable for any particular purpose and that there are no liabilities which extend beyond the description on the face hereof, and the Buyer hereby waives all remedies or liabilities expressed or implied, arising by law or otherwise (including without any obligation of the Seller with respect to fitness, merchantability and consequential damages), or whether or not occasioned by the Seller's negligence. The Seller disclaims any warranty and expressly disclaims any liability for personal injury or damages. The Buyer acknowledges and agrees that the disclaimer of any liability for personal injury is a material term for this agreement and the Buyer agrees to indemnify the Seller and to hold the Seller harmless from any claim related to the item of equipment purchased. Under no circumstances will the Seller be liable for any damages or expenses by reason of use or sale of any such equipment. The Seller assumes no liability regarding the improper installation or misapplication of its products. It is the installer's responsibility to check for proper installation and if in doubt, contact the manufacturer. The Buyer is solely responsible for all warranty issues from the manufacturer.

LIMITATION OF WARRANTY

The Seller gives Limited Warranty as to description, quality, merchantability, and fitness for a particular purpose, productiveness, or any other matter of Seller's product sold herewith. The Seller shall not be responsible for the products proper use and service and the Buyer hereby waives all rights other than those expressly written herein. This warranty shall not be extended, altered or varied except by a written instrument signed by Seller and Buyer.

Limited lifetime warranty on all PPE cast aluminum products, and PPE Transmission Coolers. Three (3) year limited warranty on PPE Manifolds and Up-Pipes Kits, and OEM-Length Up-Pipes. One (1) year limited warranty on all other PPE products from the date of sale to original buyer and limited solely to the parts contained within the products kit. All products that are in question of Warranty must be returned prepaid to the Seller and must be accompanied by a dated proof of purchase receipt. All Warranty claims are subject to approval by Seller. Under no circumstances will the Seller be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or re-installation - of this product or any other contingent expenses. Under no circumstances will the Seller be liable for any damage or expenses incurred by reason of the use or sale of any such equipment. In the event that the buyer does not agree with this agreement: the buyer may promptly return this product, in a new and unused condition in its original packaging, with a dated proof of purchase to the place of purchase within ten (10) days from date of purchase for a full refund. The installation of this product indicates that the buyer has read and understands this agreement and accepts its terms and conditions.



PPEpower.com